



TATA MOTORS

SE 1613 (697 TCIC) BS II

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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PRELIMINARY REMARKS

This list comprises of parts for Engine,Gear Box,Chassis,Front Axle,Rear Axle etc. and Body of SE 1613 (697 TCIC BS-II) Vehicles.

Chassis Type	Sales Designation	Wheel Base	Description	Engine Type	VC No.
373 146	SE 1613 TCIC/42	4225 mm	Semi forward Control Chassis with Cab Truck version	697 TCIC BS-II	21871142200R



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INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First","Second" (e.g.cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability,the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

Technical Cell,
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane - 400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —

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ENGINE GROUP INDEX

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CHASSIS GROUP INDEX

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CHASSIS GROUP INDEX

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GROUP	TABLE	DESCRIPTION	PAGE

TABLE 01.1	ENGINE	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2525 0160 03 68	ENGINE Assy Engine Complete SE-1613-BS II (Rotary FIP, Power Stg., 330 Dia. Clutch, 12V)	1	697 TC IC Engine

TABLE 01.2

HALF BLOCK AND LONG BLOCK

GROUP 01

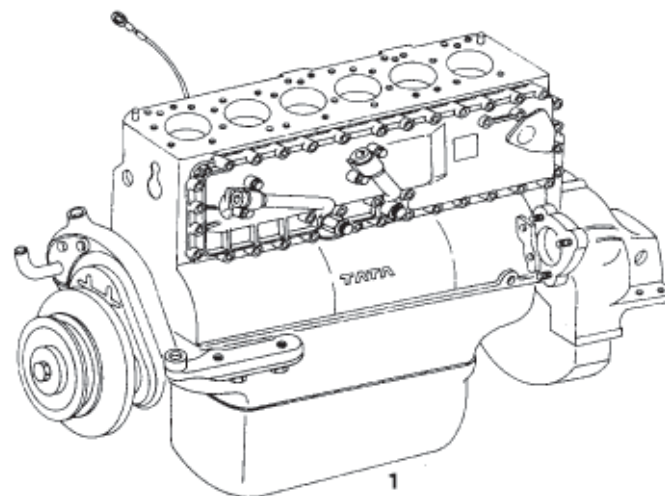


TABLE 01.2
HALF BLOCK AND LONG BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
1	2525 0199 02 02	HALF BLOCK AND LONG BLOCK HALF BLOCK Assy.Half Block	1	
	2525 0199 02 01	LONG BLOCK Assy.Long Block	1	

TABLE 01.3	ENGINE OVERHAULING GASKET KIT	GROUP 01
-------------------	--------------------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2525 0199 01 91	ENGINE OVERHAULING GASKET KIT Engine Overhaul Gasket Kit (BS II) Consists of : Sealing Washer 12X15.5 Sealing Washer 14X18 Sealing Washer 16X20 Sealing Washer A14X20 Sealing Washer 8X11.5 Sealing Washer 8X14 Sealing Washer 10X14 Sealing Washer 14X20 Sealing Washer 16X20 Sealing Washer 16X22 Sealing Washer 18X22 Sealing Washer 22X27 Sealing Washer 24X29 Gasket Gasket (Timing Gear Housing) Gasket	1 4 15 1 1 4 16 3 1 2 2 2 4 1 1 1	

TABLE 01.3
ENGINE OVERHAULING GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Gasket (Push Rod Chamber Cover)	1	
		Gasket, Cylinder Head Cover	1	
		Gasket, Cylinder Head (Non Retorque)	1	
		Sealing Ring Half	2	
		Gasket	1	
		Gasket, Exhaust Manifold	2	
		Gasket	1	
		Gasket	1	
		Gasket, Oil Cooler	1	
		Sealing Washer	6	
		Sealing Washer	6	
		Gasket, Water Pump	1	
		Gasket, Water Pump	1	
		Gasket, Timing Gear Housing Cover	1	
		Gasket, Support (FIP) BS II	1	
		Gasket, FIP to Support BS II	1	
		Gasket, Water Pump	1	

TABLE 01.3 **ENGINE OVERHAULING GASKET KIT** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	8854 0111 25 25	Gasket Gasket, Oil Sump Gasket Gasket (94 dia. A/C Head) Gasket Decarbonising Gasket Kit 697 TC Consisting of : Gasket, Cylinder Head Gasket, Cylinder Head Cover Gasket, Exhaust Manifold Gasket, Turbo Charger Gasket, Exhaust Pipe	1 1 1 1 2 1 1 1 2 1 1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

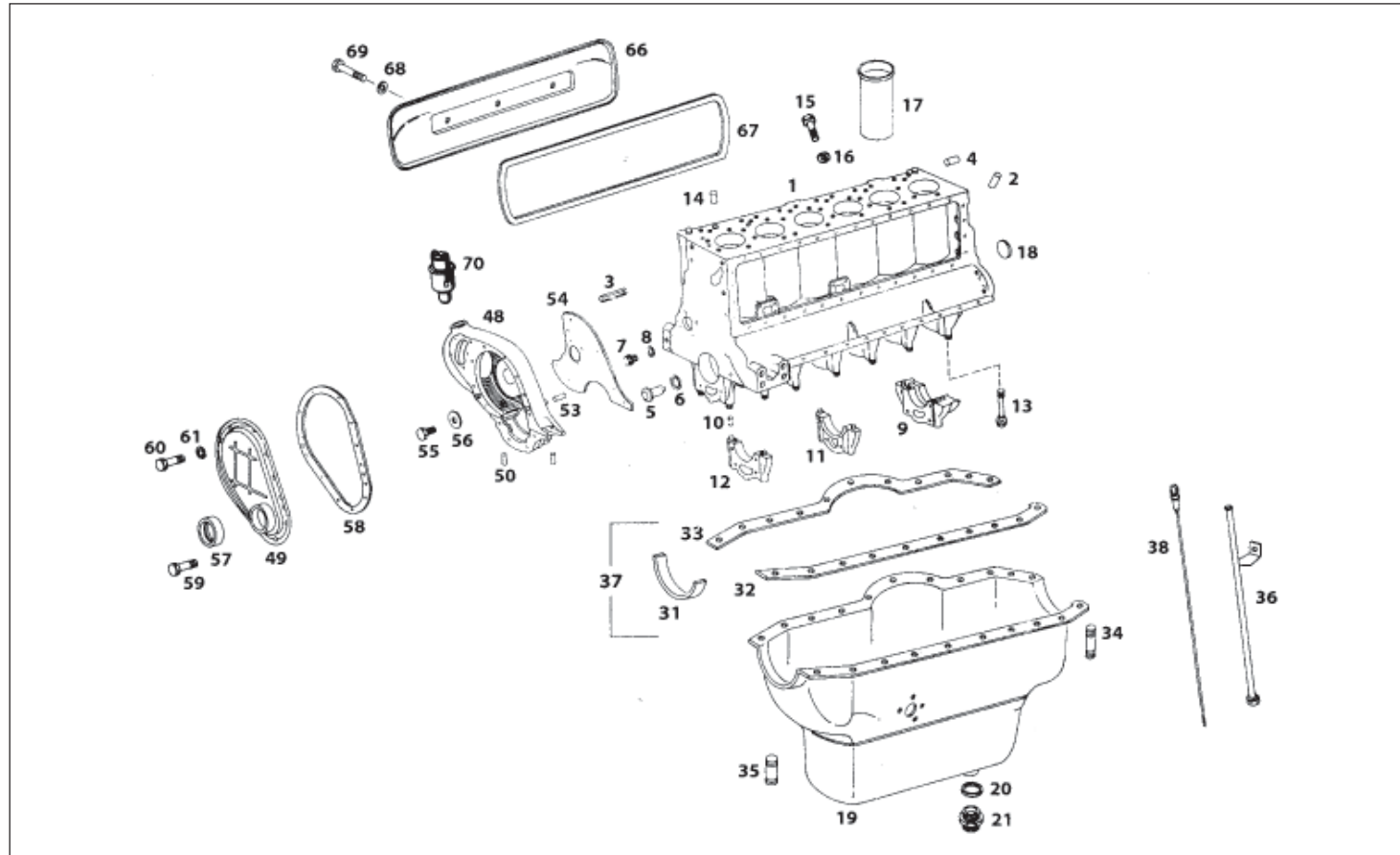


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CYLINDER BLOCK		
1	2525 0110 02 52	Assy. Cylinder Block w/o Clutch Housing BS II	1	
17	2525 0110 37 02	Liner	6	
2	312 188 11 35	Sleeve	1	
3	321 992 00 25	Sleeve, Clamping	1	
4	1305 091030 4	Pin Cylindrical 12x30 (to Locate Clutch Housing)	2	
5	352 011 03 35	Screw Plug	1	
6	1622 071028 2	Sealing Washer A 18x22 Cu	1	
7	1608 100160 3	Sealing Plug AM 16x1.5	2	
8	1622 071025 8	Sealing Washer A 16x22 Cu	2	
9		Main Bearing Cap No. 7	1	Not Serviced Loose
10	1305 050816 6	Cyl. Pin 8 M 6x16	14	
	186 991 00 55	Locating Pin	1	
11		Main Bearing Cap No. 4	1	Not Serviced Loose
12		Main Bearing Cap No. 1, 2, 3, 5 & 6	5	Not Serviced Loose
13	2525 0115 99 10	Bolt (for Main Bearing Cap) (with Full Threading)	14	
14	312 991 02 60	Pin Cylindrical (to Locate Cyl. Head on Block)	2	
15	2523 0110 72 01	Sealing Plug	1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

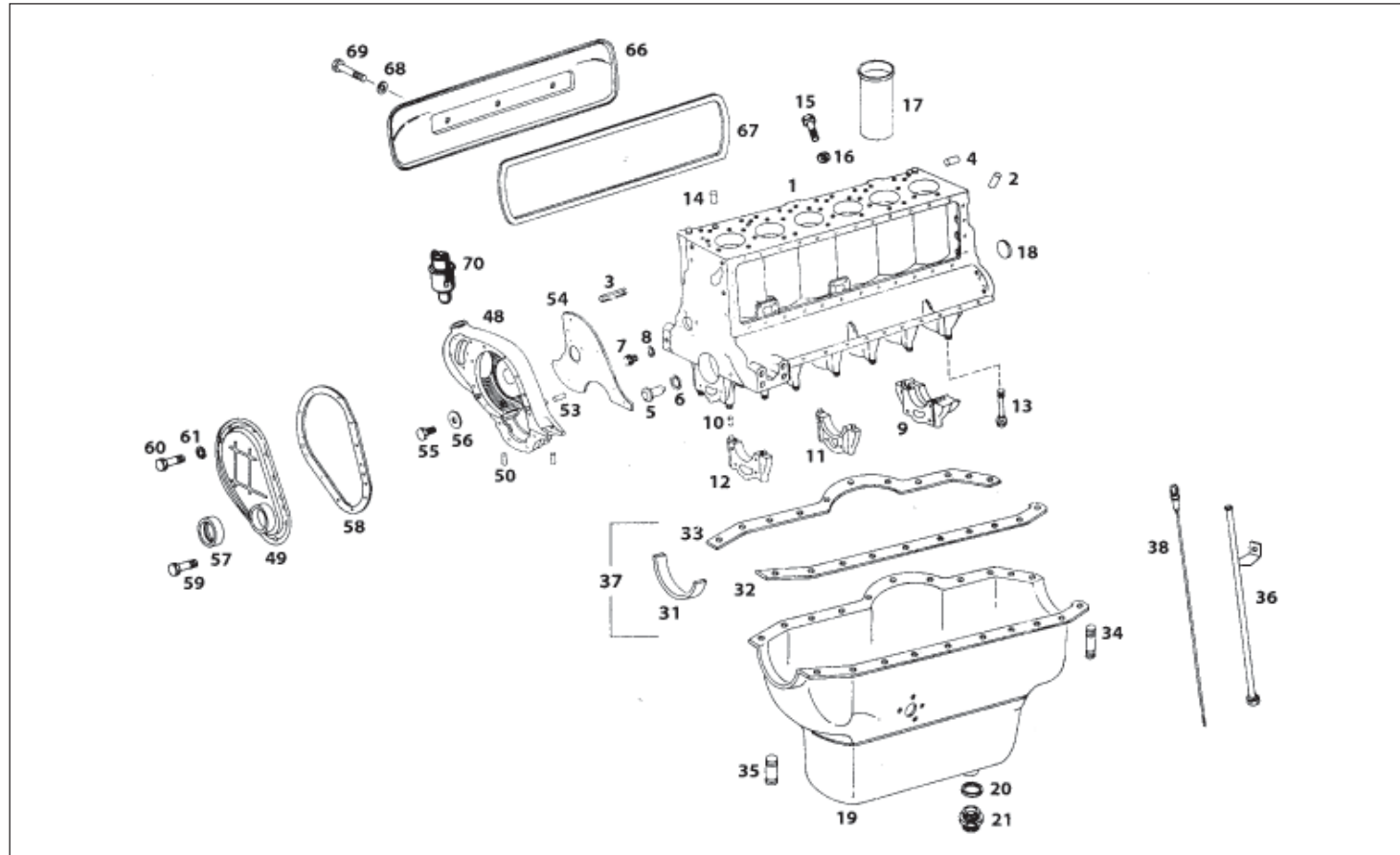


TABLE 01.4 **CYLINDER BLOCK** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
16	1622 071028 2	Sealing Washer 18x22 Cu	1	
18	321 997 00 20	Locking Cover (for Camshaft Bore)	1	
19	2525 0113 01 65	Assy. Oil Sump (w/o Dipstick Hole) BS II	1	
20	1622 071028 2	Sealing Washer 18x22 Cu	1	
21	2534 0113 01 11	Magnetic Drain Plug	1	
37	352 010 19 80	Assy. Gasket Oil Sump Consisting of (SI nos 31,32,33) :	1	
31		Gasket (M.B. Cap Rear and Cover TGH)	2	
32		Gasket LH	1	
33		Gasket RH	1	
34	1163 249601 1	Stud BM 8x20 (On Front & Last Holes of Oil Sump Gasket)	2	
35	2523 0113 01 14	Assy. Combi Screw	18	
36	2525 0117 02 40	Assy Tube Dip Stick (1180 Long)	1	
38	2525 0117 02 38	Assy Oil Dipstick Complete (1393 Long)	1	
	1705 050010 1	O' Ring 6x1.80 (for Dip Stick)	1	
	2547 0117 99 01	Dipstick Tube Adapter	1	
	2525 0117 02 28	Assy Bracket (for Mtg. Dipstick on Radiator)	1	
	312 995 24 20	Clamp (for Mtg. Dipstick on Radiator)	1	
48	2527 0114 01 17	Assy. Timing Gear Housing with Bottom Cover	1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

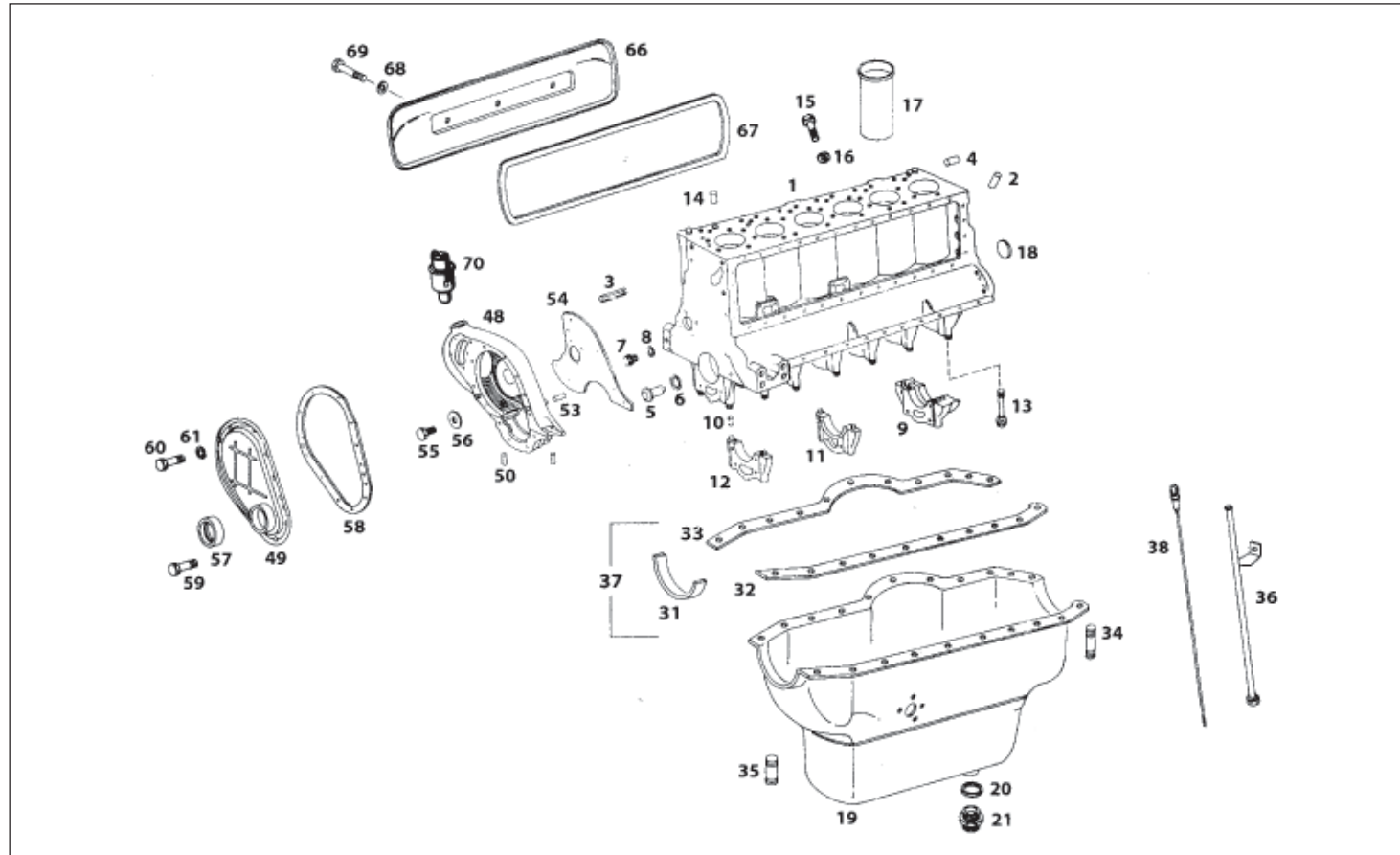


TABLE 01.4
CYLINDER BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
49	2527 0114 37 06	Cover Front TGH w/o Oil Hole	1	
	2525 0114 37 02	Bottom Cover, Timing Gear Cover	1	
50	1305 050816 6	Pin Cylindrical 8 M 6 x 16	2	
53	1305 090925 0	Pin Cylindrical (On Cyl. Block Mtg. Face)	4	
54	312 015 05 80	Gasket (Timing Gear Hsg to Cyl Block)	1	
55	1132 399804 5	Screw M 10x25	3	
56	312 994 03 10	Locking Plate	3	
57	2534 0310 78 01	Seal (Crankshaft Front)	1	
58	2527 0114 53 05	Gasket (T.G.H. Cover)	1	
59	1132 399806 1	Screw M 6x12	8	
60	1106 380660 1	Bolt M 6x60	5	
61	1252 069801 7	Spg. Washer B 6	13	
	1265 060064 7	Washer A 6.4 (Cover to T.G. Hsg.)	13	
66	2525 0114 01 14	Assy. Cover (Push Rod Chamber)	1	
67	2525 0114 63 01	Gasket (P.R.C. Cover)	1	
68	1622 181009 4	Sealing Washer C 8x11.5 CU-ASB	4	
69	1132 390845 3	Screw M 8x45	4	
70	2534 0114 01 19	Assy Plug (Timing Gear Housing)	1	

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

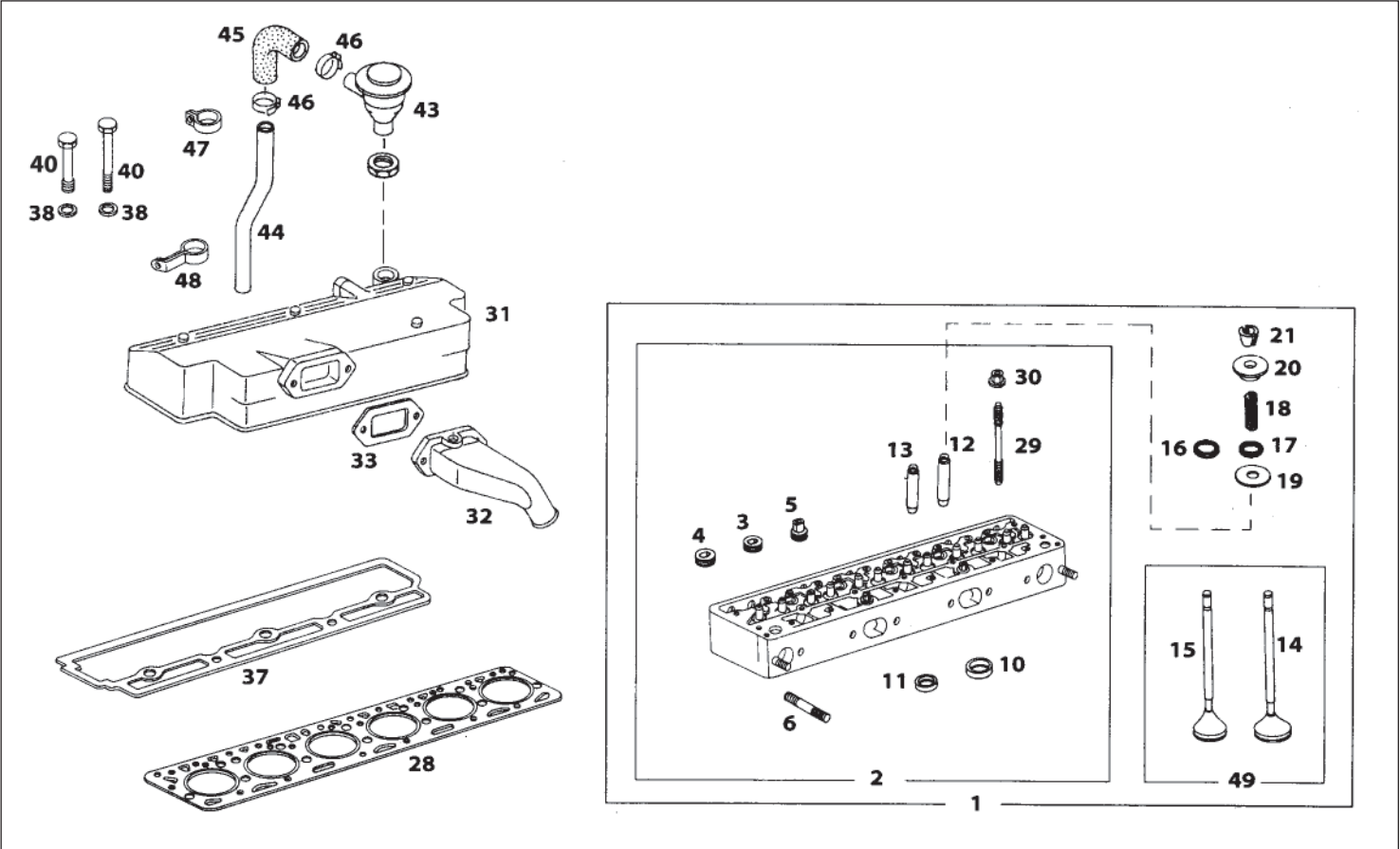


TABLE 01.5	CYLINDER HEAD AND COVER	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CYLINDER HEAD AND COVER		
1	2525 0115 01 86	Assy. Cyl. Head with Valves (Double Valve Spring) BS II	1	For Selection
2	2525 0115 01 68	Assy Cyl Head w/o Valves (Core Plugs)	1	For Selection
3	1608 180300 9	Plug MC 30x15	5	
4	1608 180240 1	Plug MC 24x15	2	
5	2534 0115 32 04	Seat Plug (on Cyl. Head)	2	
6	1163 161040 6	Stud AM 10x40	2	
	2547 0110 82 05	Core Plug [20 Dia]	6	
	2525 0110 82 03	Core Plug (22Dia) 697 Engine Cyl Head	AR	
12	2534 0515 34 02	Valve Guide Inlet Std.	6	
13	2534 0515 34 15	Valve Guide Exhaust Std.	6	
16	2534 0515 99 09	Valve Guide Seal (Inlet)	6	
17	2534 0515 99 10	Valve Guide Seal (Exhaust)	6	
18	2534 0515 87 01	Valve Spring (Inner)	12	Double Sprg. Arrangement
	2534 0515 87 02	Valve Spring (Outer)	12	Double Sprg. Arrangement
19	352 990 20 40	Valve Spring Washer	12	
20	2534 0515 51 01	Lock Retainer Valve Spring	12	Double Sprg. Arrangement
21	312 053 01 27	Valve Spring Lock Half	24	

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

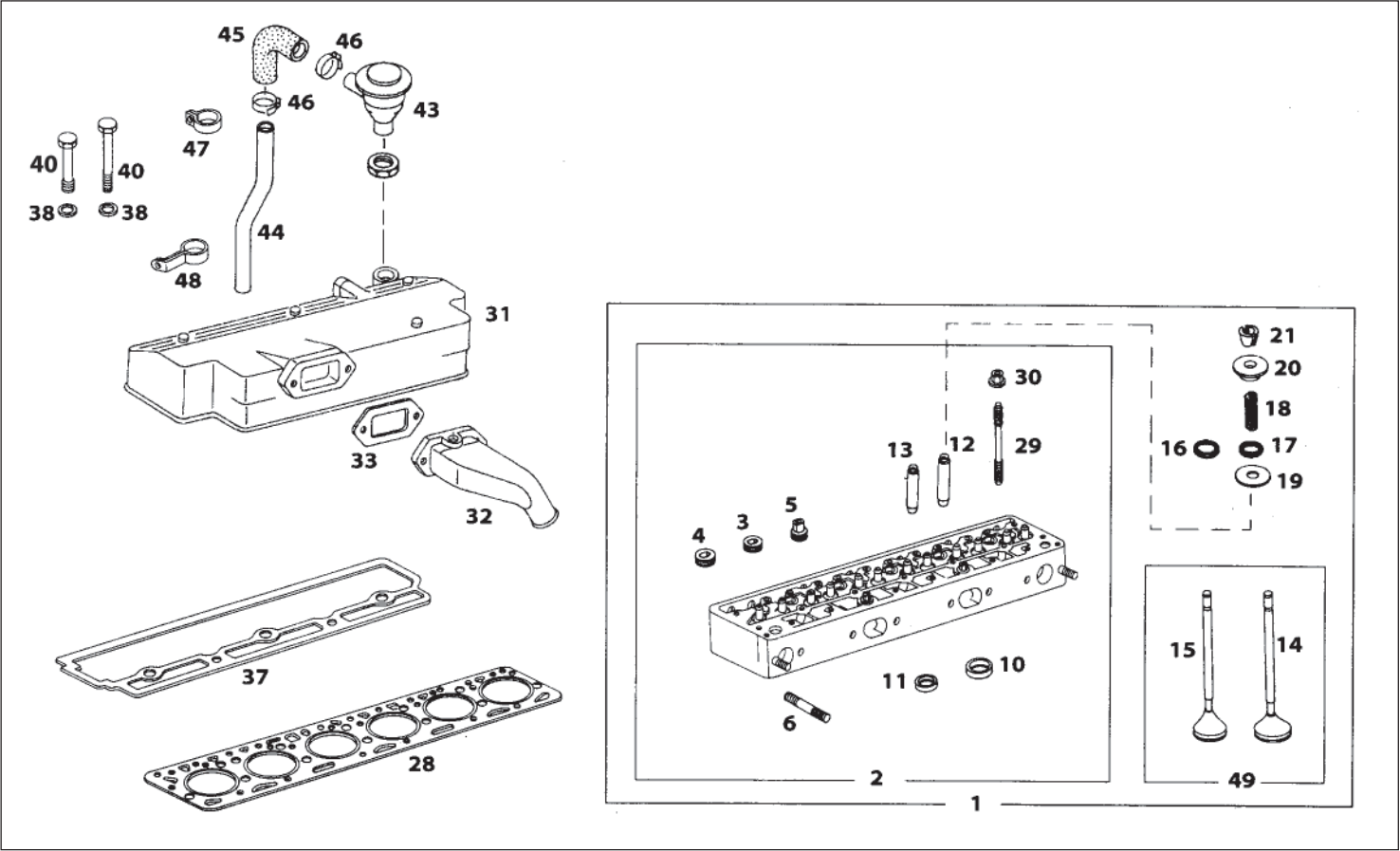


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
28	2525 0115 53 41	Gasket (Non - Retorque) Cyl. Head	1	
29	322 990 05 05	Stud Bolt Cyl Crankcase	25	
30	315 038 00 72	Hex Nut	25	
31	2525 0115 01 63	Cylinder Head Cover (Side Entry)	1	
32	2525 0115 38 79	Air Intake Elbow	1	
33	352 016 02 80	Gasket, Cyl. Head Cover to Air Intake Elbow	1	
37	2525 0115 53 22	Gasket (Cyl. Head Cover) 4 mm Thk	1	
38	1622 071012 6	Sealing Washer 8x14 Cu	6	
40	1106 409608 9	Hex Bolt M8x125 (for Cyl Head Cover)	2	
	322 990 00 19	Stretch Bolt	4	
43	2525 0117 02 46	Assy. Oil Separator	1	
44	2523 0117 69 41	Tube	1	
45	2525 0117 58 05	Hose	1	
46	1428 050035 7	Hose Clamp 35	2	
47	2523 0117 42 17	Clamp Upper	1	
48	2523 0117 42 19	Clamp Lower	1	
49	2525 0599 01 03	Set Inlet & Exhaust Valve	1	
14		Inlet Valve	6	Not Serviced Loose

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

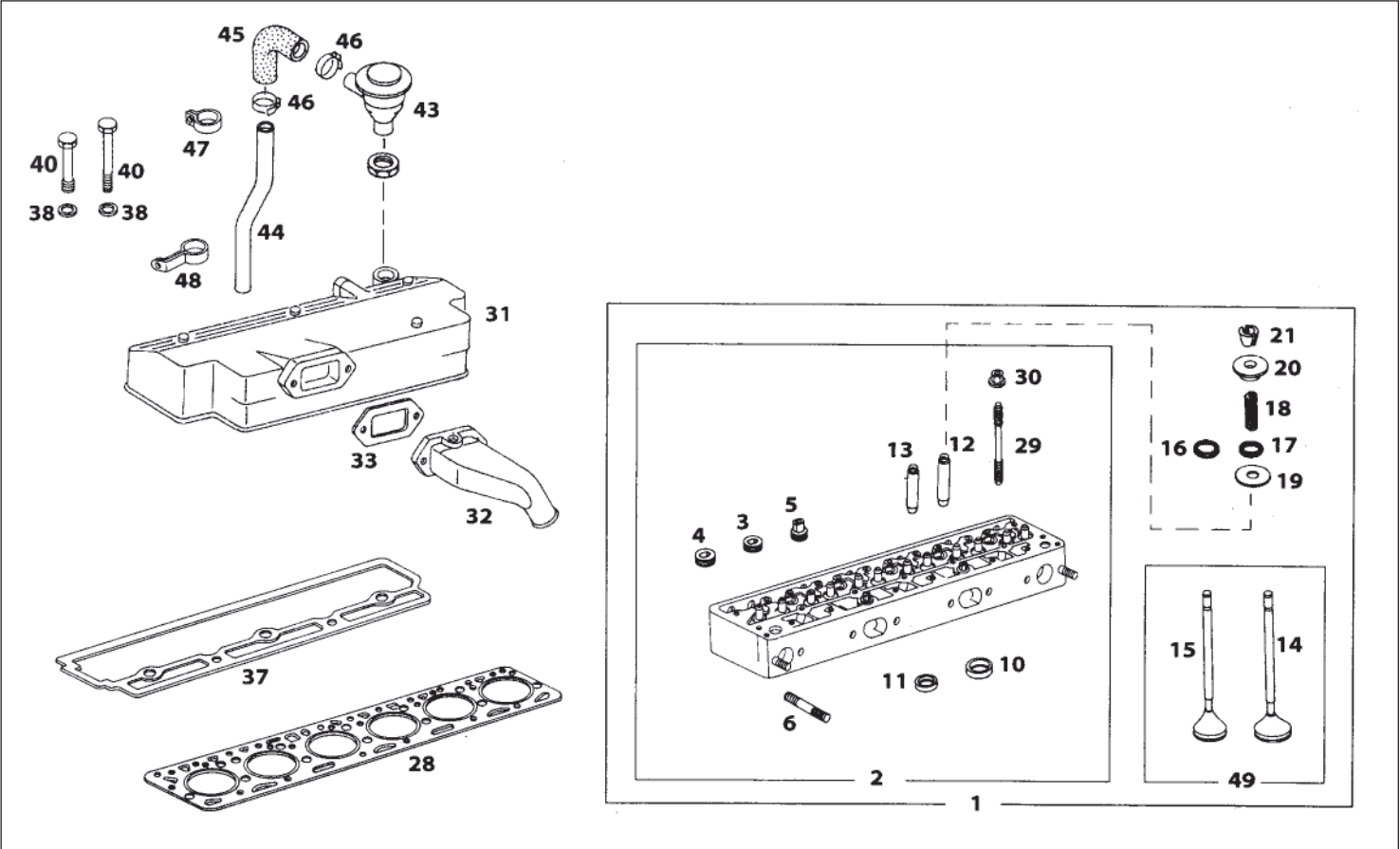


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
15	2525 0115 01 48	Exhaust Valve	6	Not Serviced Loose
		Set of Valve Seat Rings (STD) Consists of :	1	
10		Valve Seat Ring Inlet STD	6	Not Serviced Loose
11		Valve Seat Ring Exhaust STD	6	Not Serviced Loose

TABLE 03.1

MOVING PARTS

GROUP 03

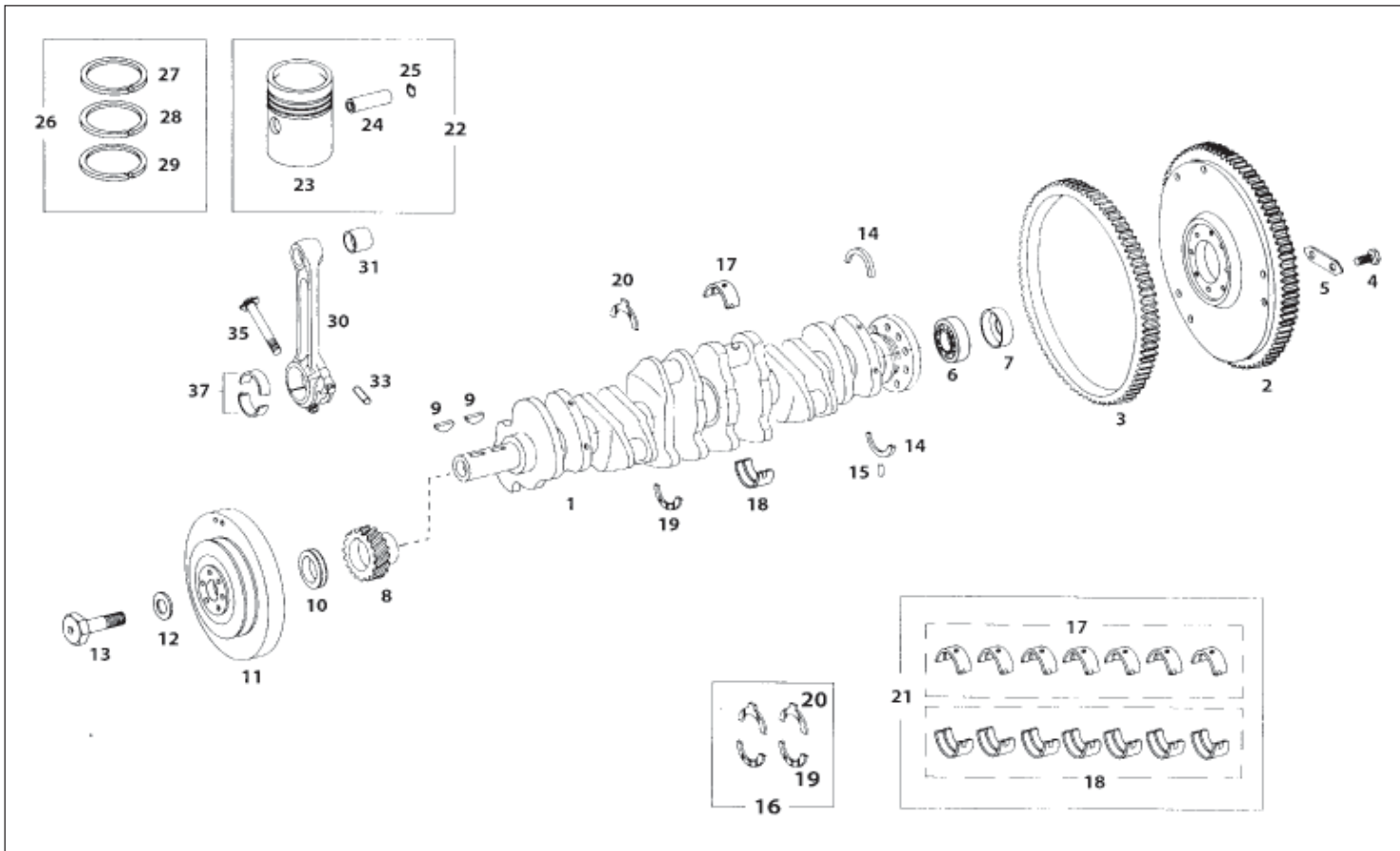


TABLE 03.1	MOVING PARTS	GROUP 03
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		MOVING PARTS		
1	2525 0310 79 34	Crank Shaft Std. (Integral Type)	1	
2	2525 0311 01 26	Assy. Flywheel with Ring Gear (15 degree mark)	1	
3	352 032 11 05	Ring Gear	1	
4	312 990 03 01	Bolt	8	
5	312 994 02 32	Locking Plate	4	
6	2534 0310 31 02	Ball Bearing	1	
7	312 031 05 33	Locking Ring (In Crankshaft to Fix The Bearing)	1	
8	352 052 00 03	Crank Shaft Gear	1	
9	1365 051009 1	Woodruff Key 8x13	2	
10	2525 0313 86 03	Spacer	1	
	2525 0313 82 01	Oil Slinger	1	
11	352 030 31 03	Assy. Vibration Damper (Double Groove)	1	
12	2523 0313 86 03	Thrust Spacer	1	
13	2523 0313 32 02	Lock (V. Damper)	1	
14	2525 0310 78 01	Sealing Ring Half	2	
15	186 991 00 55	Pin	2	

TABLE 03.1

MOVING PARTS

GROUP 03

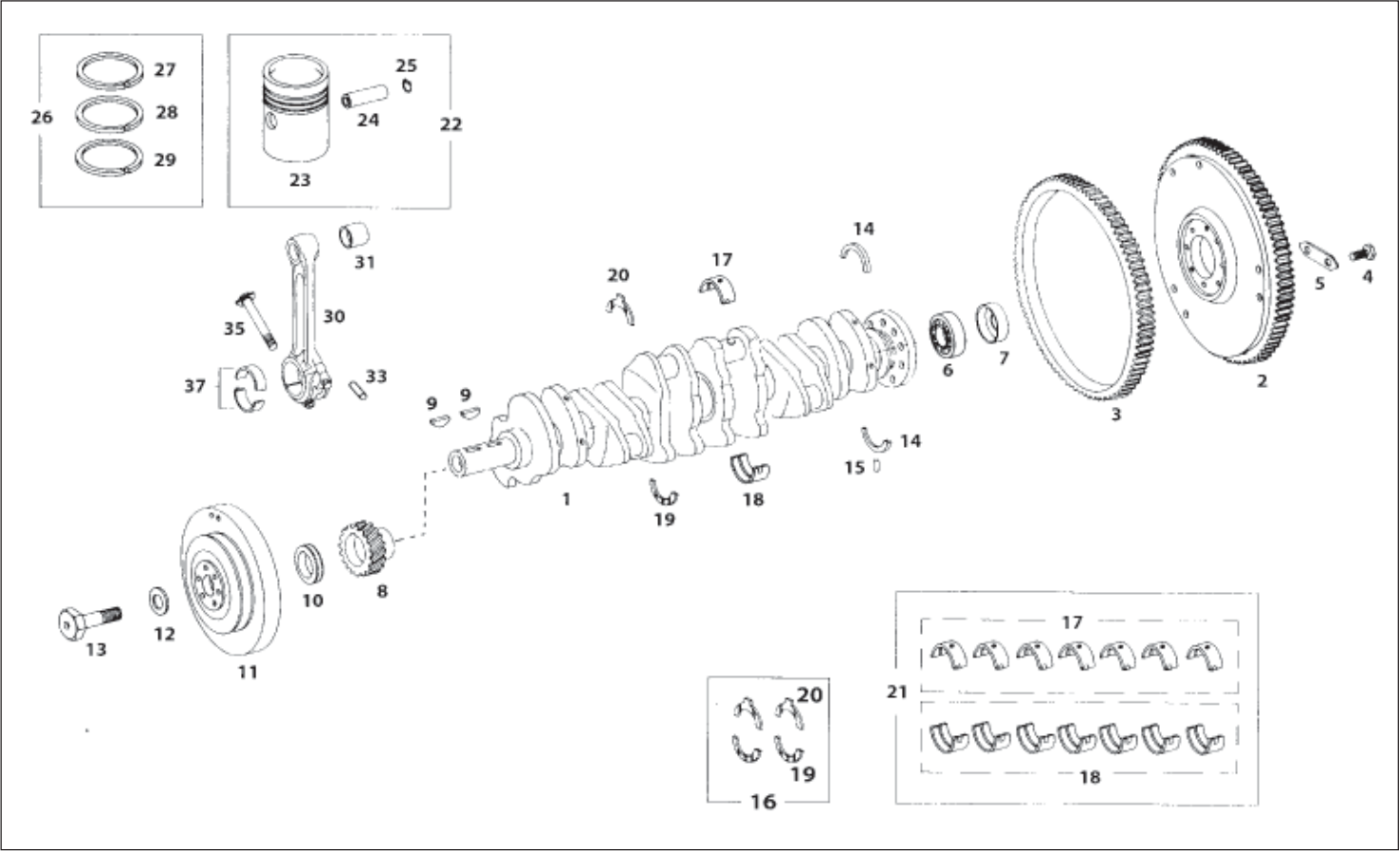


TABLE 03.1	MOVING PARTS	GROUP 03
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		MAIN BEARING SET		
21	8854 0370 25 25	Main Bearing Set (STD) Consisting of :	1	For Selection
17		Bearing Upper Half STD	7	
18		Bearing Lower Half STD	7	
21	8854 0372 25 25	Main Bearing Set (RS I) Consisting of :	1	For Selection
17		Bearing Upper Half RS I	7	
18		Bearing Lower Half RS I	7	
21	8854 0373 25 25	Main Bearing Set (RS II) Consisting of :	1	For Selection
17		Bearing Upper Half RS II	7	
18		Bearing Lower Half RS II	7	
21	8854 0374 25 25	Main Bearing Set (RS III) Consisting of :	1	For Selection
17		Bearing Upper Half RS III	7	
18		Bearing Lower Half RS III	7	
21	8854 0375 25 25	Main Bearing Set (RS IV) Consisting of :	1	For Selection
17		Bearing Upper Half RS IV	7	
18		Bearing Lower Half RS IV	7	
		THRUST WASHER		
16	8854 0376 25 25	Thrust Washer Set (STD) Consisting of :	1	For Selection

TABLE 03.1

MOVING PARTS

GROUP 03

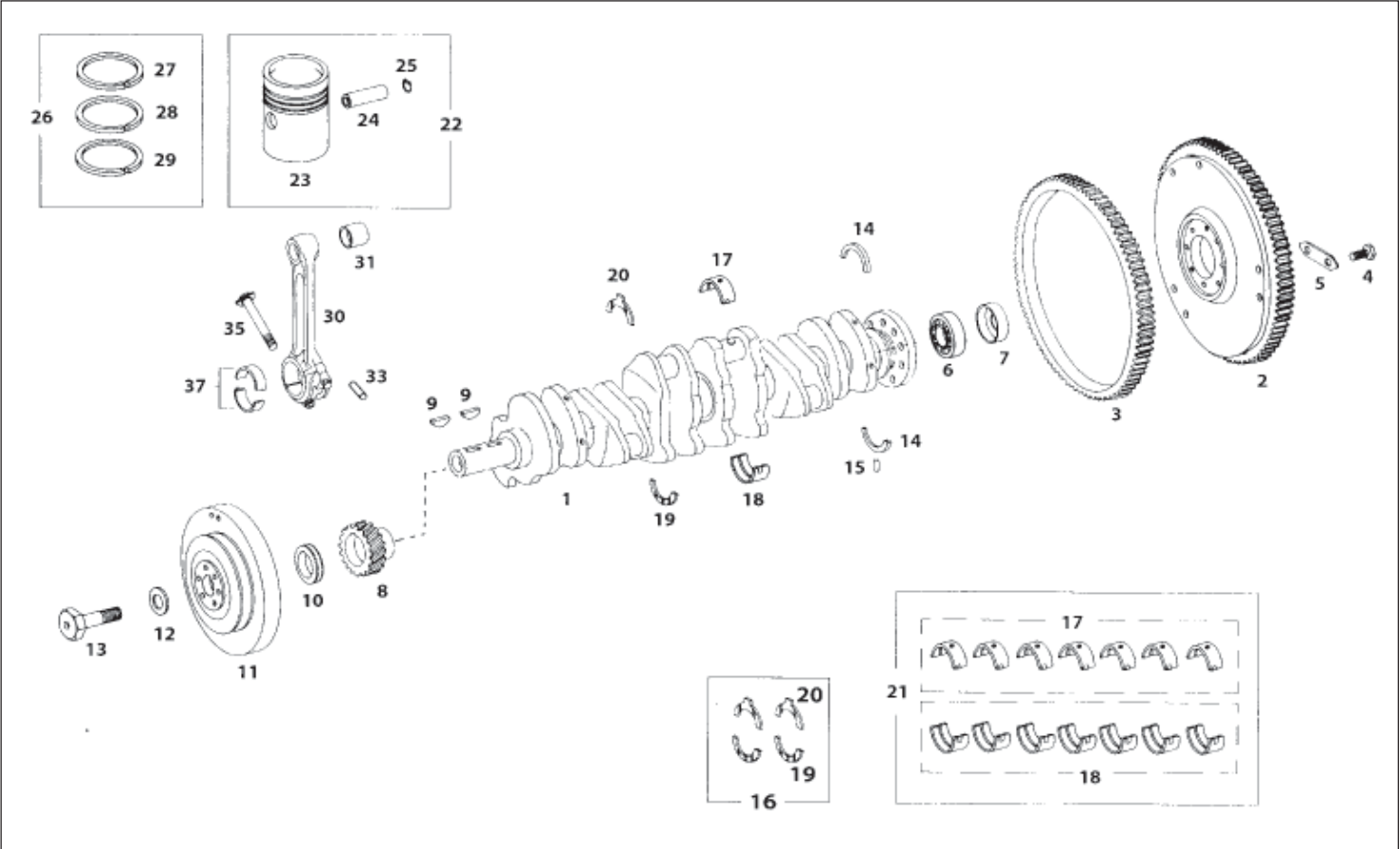


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
20	8854 0377 25 25	Thrust Washer Upper Half (116 mm Dia.) STD	2	For Selection
19		Thrust Washer Lower Half (116 mm Dia.) STD	2	
16		Thrust Washer Set (RS I) Consisting of :	1	
20		Thrust Washer Upper Half (116 mm Dia.) RS I	2	
19		Thrust Washer Lower Half (116 mm Dia.) RS I	2	
16	8854 0378 25 25	Thrust Washer Set (RS II) Consisting of :	1	For Selection
20		Thrust Washer Upper Half (116 mm Dia.) RS II	2	
19		Thrust Washer Lower Half (116 mm Dia.) RS II	2	
PISTON SET				
22	2525 0399 01 48	Bare Piston Set STD BS II , Consisting of :	1	
23		Piston	6	
24		Piston Pin	6	
25		Circlip	12	
RING SET				
26	2525 0399 01 55	Set of Piston Ring Std Consisting of :	1	
27		Interstepped Key Stone Ring Top (Gr. I)	6	
28		Interstepped Compression Ring (Gr II)	6	
29		Assy. Oil Control Ring (Gr III)	6	

TABLE 03.1

MOVING PARTS

GROUP 03

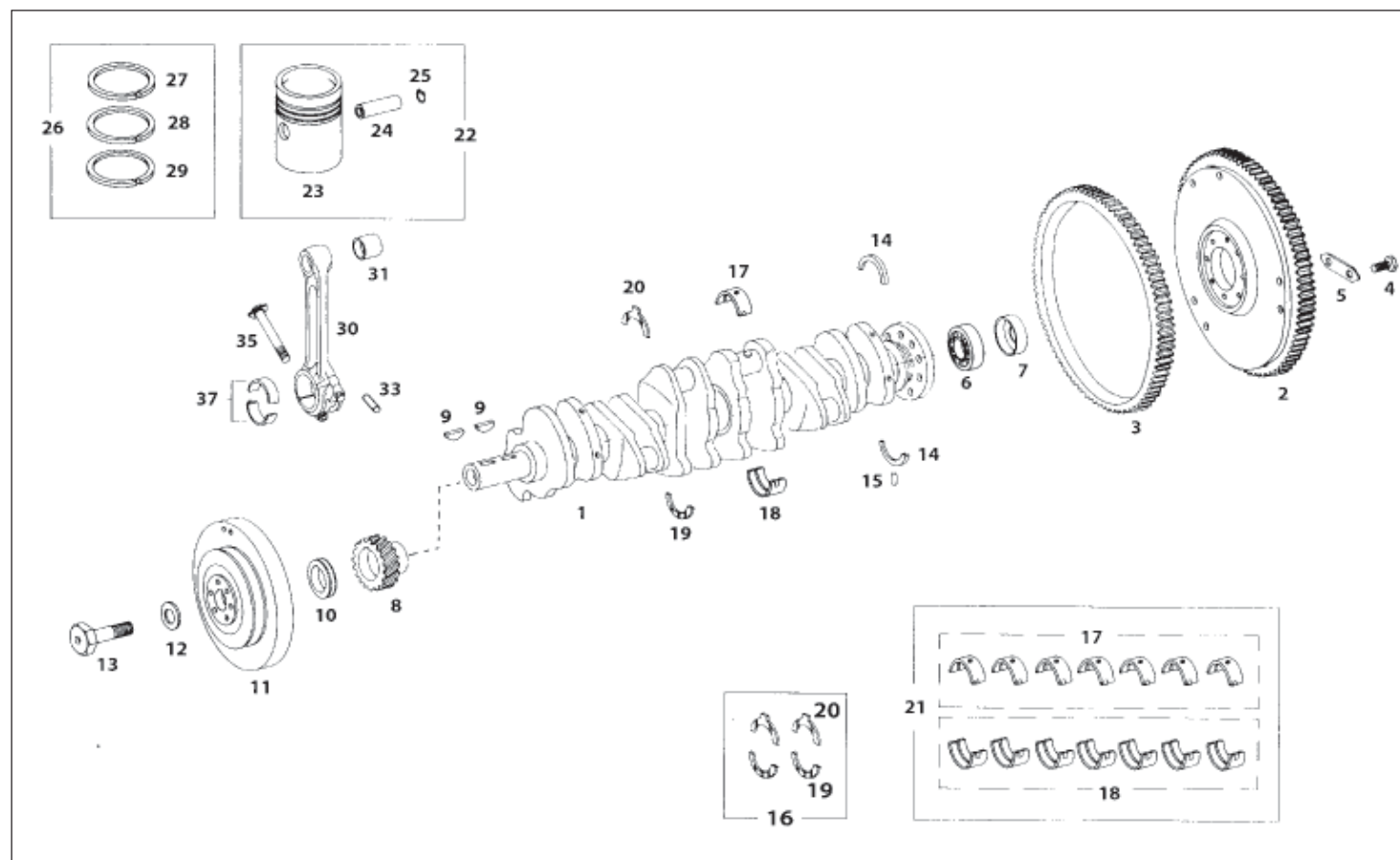


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CONNECTING ROD		
30	2525 0315 01 25	Assy. Con. Rod (STD) with Bush	6	Optional
30	2525 0315 01 07	Assy. Con. Rod Serrated (STD) with Bush	6	Optional
31	8854 0368 25 25	Con. Rod Bush Set STD Consisting of :	1	
		Con. Rod Bush STD	6	
33	1305 050714 3	Pin Cylindrical 6x14	12	
35	2525 0315 32 05	Screw Con. Rod	12	
		CONNECTING ROD BEARING SET		
37	8854 0362 25 25	Bearing Set for Con. Rod (Std) Consisting of :	1	For Selection
		Bearing Half (Upper & Lower) STD	12	
37	8854 0364 25 25	Bearing Set for Con. Rod. RS I Consisting of :	1	For Selection
		Bearing Half (Upper & Lower) RS I	12	
37	8854 0365 25 25	Bearing Set for Con. Rod. RS II Consisting of :	1	For Selection
		Bearing Half (Upper & Lower) RS II	12	
37	8854 0366 25 25	Bearing Set for Con. Rod. RS III Consisting of :	1	For Selection
		Bearing Half (Upper & Lower) RS III	12	
37	8854 0367 25 25	Bearing Set for Con. Rod. RS IV Consists of :	1	For Selection
		Bearing Half (Upper & Lower) RS IV	12	

TABLE 03.1

MOVING PARTS

GROUP 03

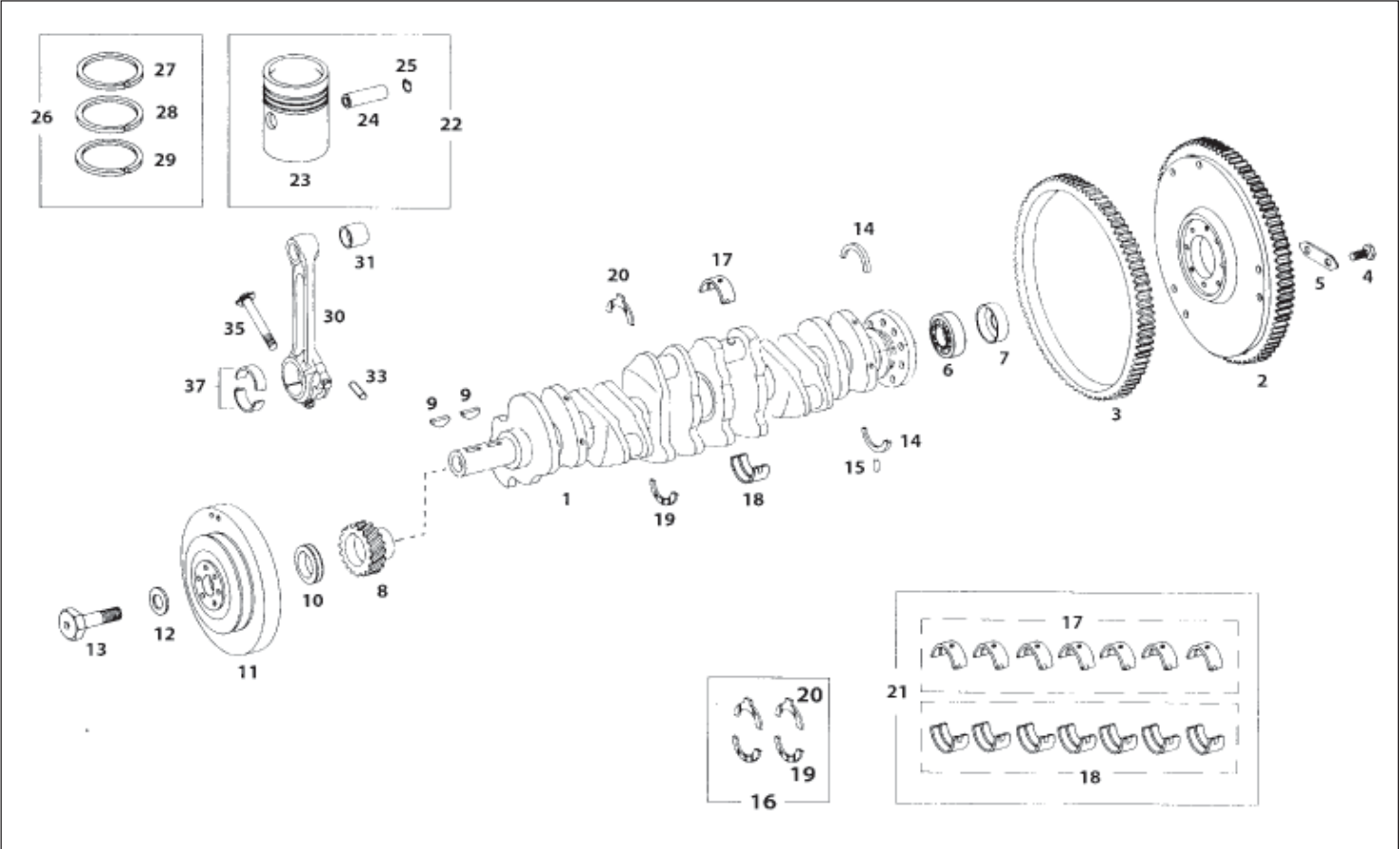


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
14	8854 0308 25 25	Kit, Crankshaft Sealing Ring with Locating Pins Consisting of :	1	
		Sealing Ring Half	2	
15		Locating Pin	2	

TABLE 05.1

ENGINE TIMING (CAMSHAFT & COMPONENTS)

GROUP 05

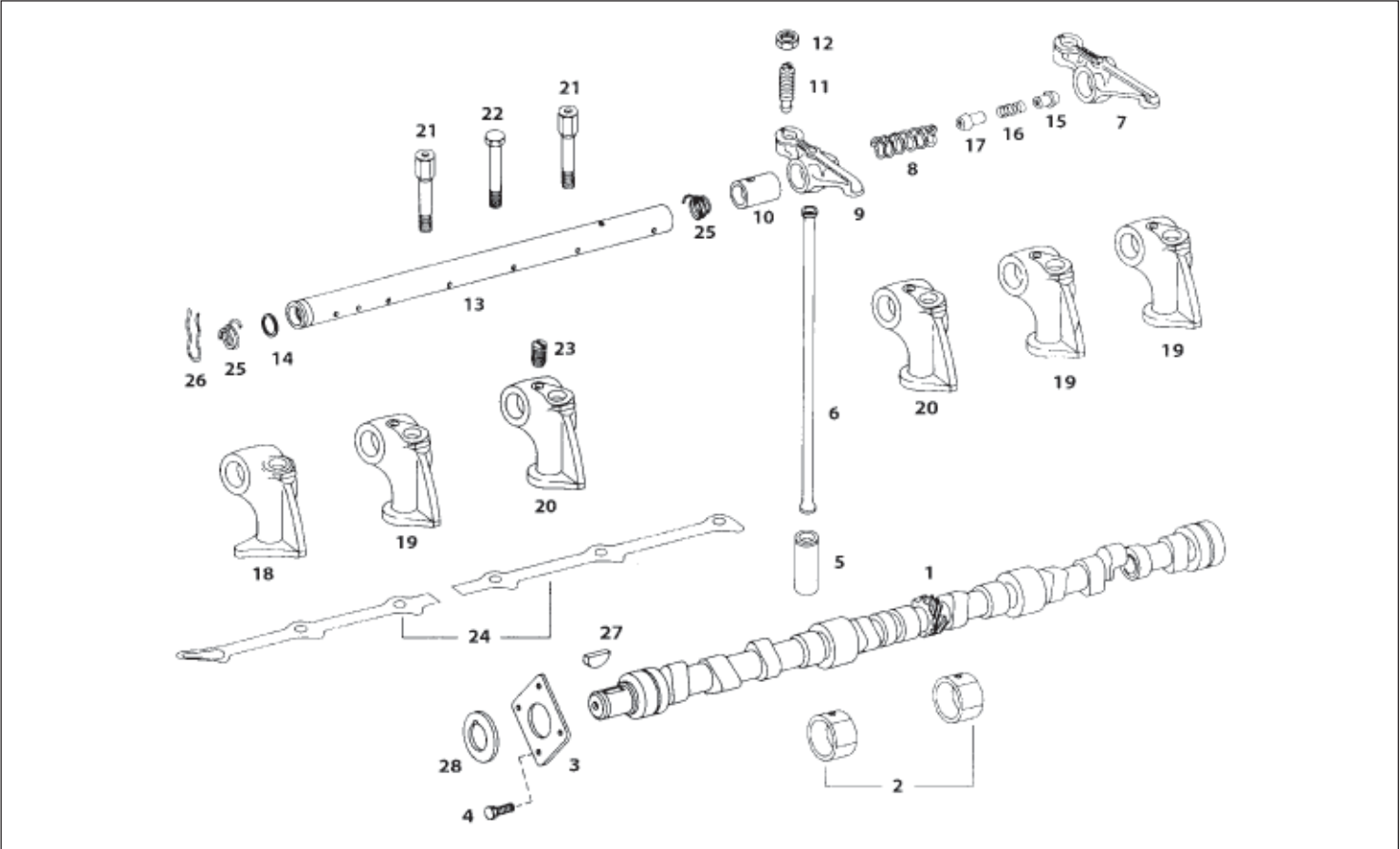


TABLE 05.1
ENGINE TIMING (CAMSHAFT & COMPONENTS)
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		ENGINE TIMING (CAMSHAFT & COMPONENTS)		
1	2525 0510 01 40	Camshaft with Cylinder Pin STD	1	
2	8854 0504 25 25	Set of Bearings Camshaft Consisting of :	1	
		Bearing No. 1	1	Not Serviced Loose
		Bearing No. 2, 3 and 4	3	Not Serviced Loose
3	352 052 07 62	Thrust Washer (Camshaft to Cyl. Block)	1	
4	312 990 00 04	Hex Screw (To Thrust Washer)	4	
5	2534 0513 99 02	Valve Tappet	12	
6	352 054 02 05	Push Rod	12	
	2523 0514 01 02	Assy Rocker Arm Shaft With Bush Front	1	
	2523 0514 01 03	Assy Rocker Arm Shaft With Bush Rear	1	
7	352 050 10 33	Rocker Arm with Bush LH	6	
8	312 993 07 01	Spring (Long)	5	
9	352 050 06 34	Rocker Arm with Bush RH	6	
10	312 055 00 50	Bush	6	
11	2523 0514 67 01	Ball End Tappet Adjuster	12	
12	312 990 02 51	Hex. Nut (Ball Pin)	12	
13	312 050 02 31	Rocker Arm Shaft	2	

TABLE 05.1

ENGINE TIMING (CAMSHAFT & COMPONENTS)

GROUP 05

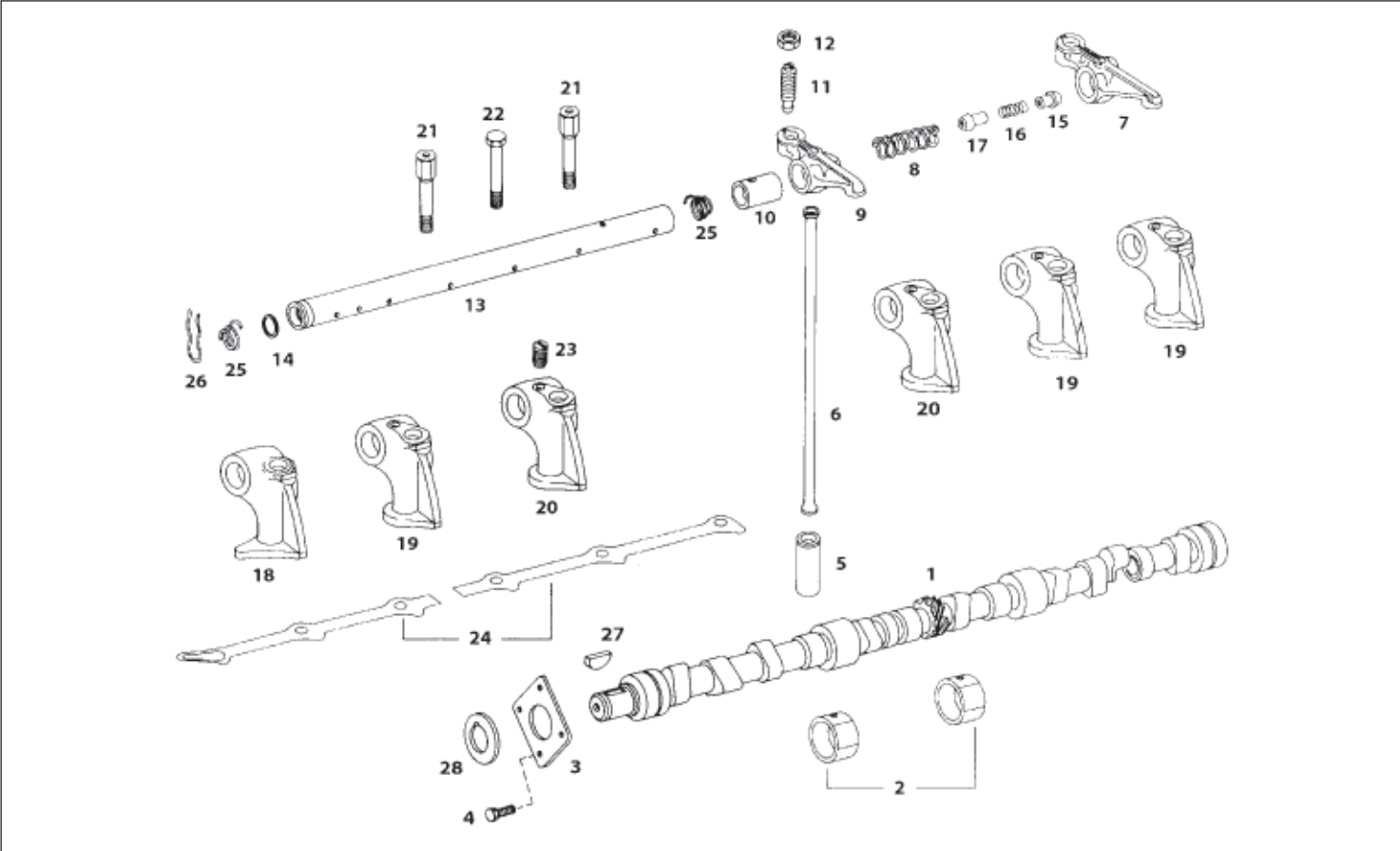


TABLE 05.1 **ENGINE TIMING (CAMSHAFT & COMPONENTS)** **GROUP 05**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
14	1707 100140 7	Sealing Cap	2	For Repair Only
15	312 055 06 53	Connecting Nipple, Inner	1	
16	312 993 47 01	Spring, Connecting Nipple	1	
17	312 055 05 53	Connecting Nipple, Outer	1	
18	352 055 06 10	Rocker Arm Support No. 1	1	
19	352 055 04 10	Rocker Arm Support No. 2, 5, 6	3	
20	352 055 05 10	Rocker Arm Support No. 3, 4	2	
21	312 055 01 71	Bolt (To Rocker Arm Brackets)	4	
22	1106 401263 2	Hex Bolt M 12x75	2	
23	1143 320610 1	Grub Screw AM 6x10	2	
24	352 055 01 86	Shim	AR	
25	312 993 00 05	Spring (Short)	2	
26	312 993 00 25	Spring Clip (To Springs and Rocker Arm Shaft)	2	
27	1365 050506 3	Woodruff Key 4 x 6.5	1	
28	352 051 00 62	Butting Ring (Timer to Camshaft)	1	

TABLE 05.2

ENGINE TIMING (CAMSHAFT GEARS)

GROUP 05

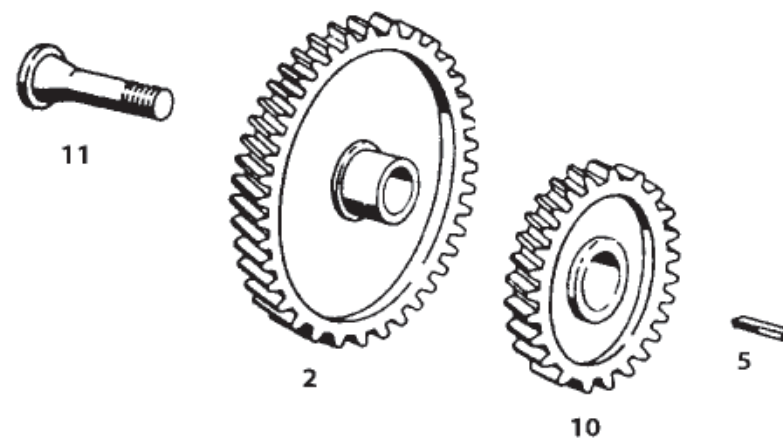


TABLE 05.2	ENGINE TIMING (CAMSHAFT GEARS)	GROUP 05
-------------------	---------------------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		ENGINE TIMING (CAMSHAFT GEARS)		
2	2527 0713 54 01	Drive Gear, FIP BS II	1	
5	2523 0510 59 01	Parallel Key (Timer to Camshaft)	1	
10	2527 0511 54 03	Gear Camshaft BS II	1	
11	352 075 00 71	Pin (Timer Mounting)	1	

TABLE 07.1

FUEL INJECTION PUMP

GROUP 07

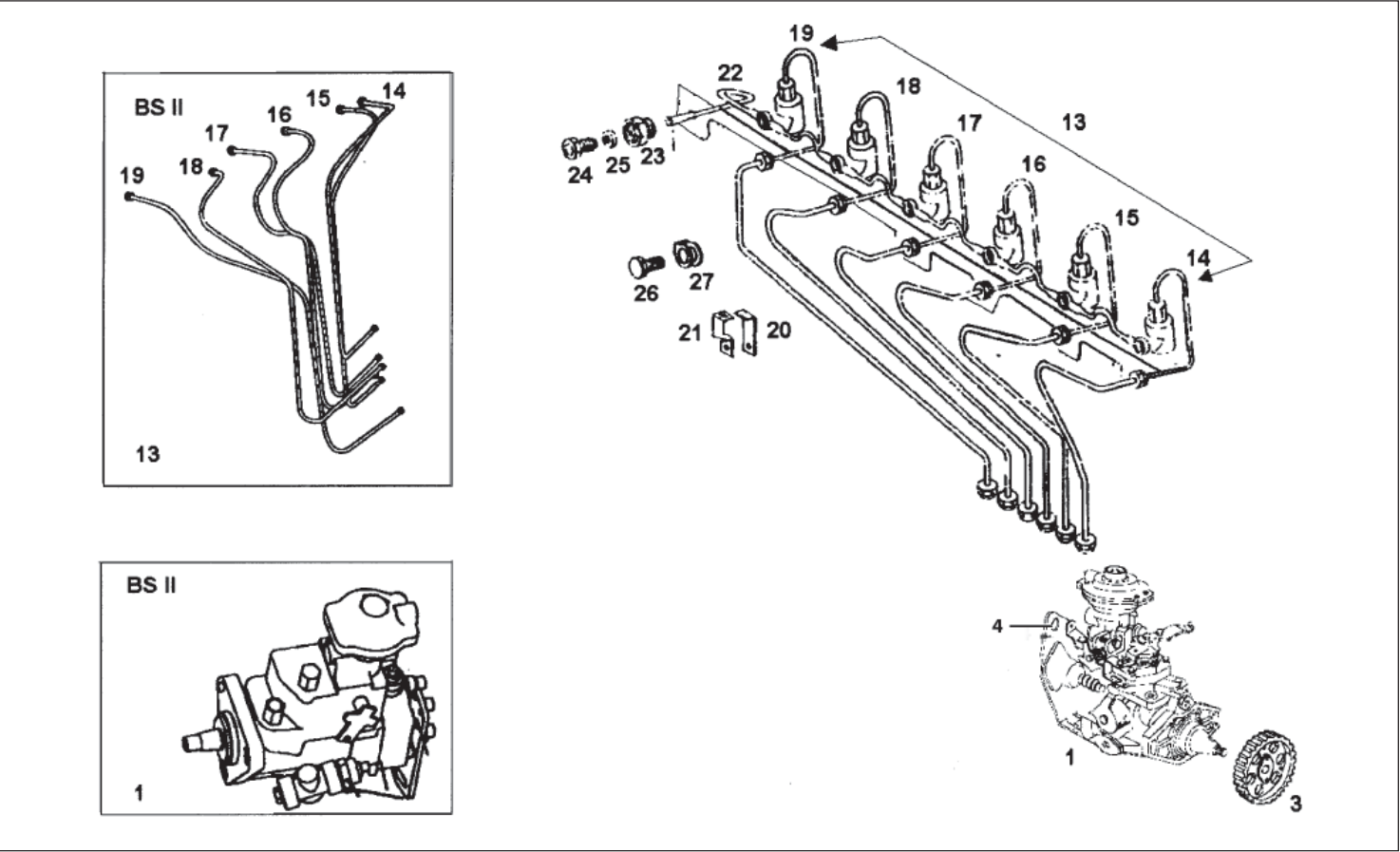


TABLE 07.1	FUEL INJECTION PUMP	GROUP 07
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FUEL INJECTION PUMP		
1	0 460 426 350	Assy FIP, 697TCIC (130 HP) Rotary Pump, BS II	1	
3	2527 0713 54 02	Injection Pump Gear	1	
4	2525 0712 37 02	Support (For Fuel Injection Pump)	1	
	2527 0712 53 02	Gasket (FIP to Support)	1	
	2527 0712 53 01	Gasket (for Support Inj. Pump)	1	
	2547 0712 92 01	Hardened Washer	3	
	2525 0712 33 01	Rear Support Bracket (FIP To Cyl Block)	1	
	2547 0712 84 01	Locking Sleeve	1	
	2525 0712 33 03	Clamp On Cylinder Block (For HP Lines)	1	
	2547 0712 65 01	Self Locking Nut	1	
	2525 0714 01 75	Assy. Clamp (for H.P. Lines)	1	
	2525 0712 38 01	Support Piece (For HP Lines)	1	
	2525 0714 75 03	Sleeve (For HP Lines)	6	
13	2525 0714 01 64	Assy. Set of High Pressure Lines Consisting of :	1	
14		High Pressure Line 1st Cyl.	1	
15		High Pressure Line 2nd Cyl.	1	
16		High Pressure Line 3rd Cyl.	1	

TABLE 07.1

FUEL INJECTION PUMP

GROUP 07

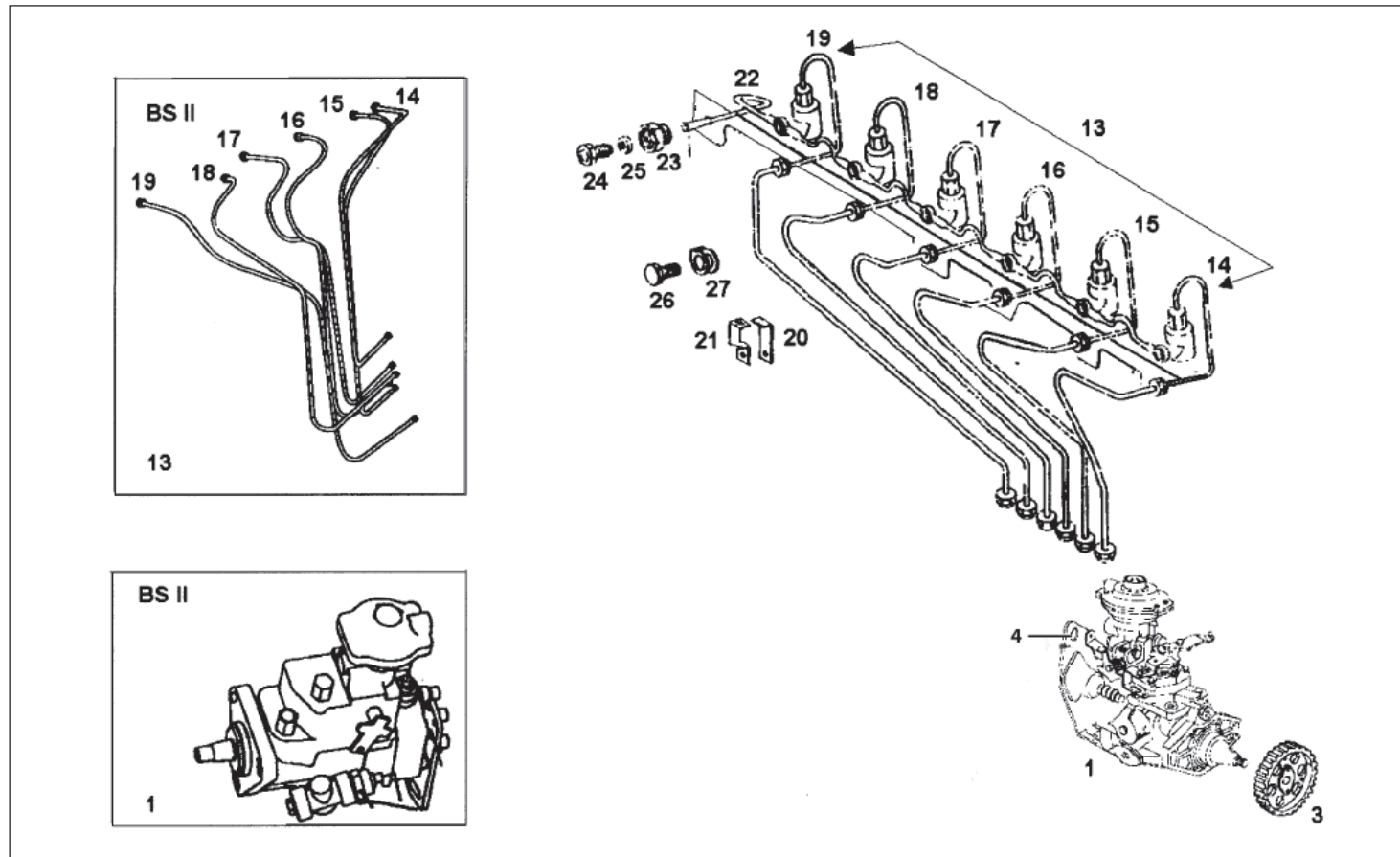


TABLE 07.1
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
17		High Pressure Line 4th Cyl.	1	
18		High Pressure Line 5th Cyl.	1	
19		High Pressure Line 6th Cyl.	1	
20	012 078 00 85J	Clamp Upper	4	
21	012 070 00 66J	Assy. Clamp Lower	4	
	000 078 00 53J	Rubber Piece (Clamp)	4	
22	2525 0714 01 39	Assy. Fuel Leakage Line	1	
23	312 997 02 30	Plug	6	
24	312 997 03 30	Plug	6	
25	312 997 08 40	Gasket Ring	6	
26	2520 0714 42 03	Seal Clamp	6	
27	2520 0714 80 01	Hollow Screw	6	

TABLE 07.2

INJECTOR

GROUP 07

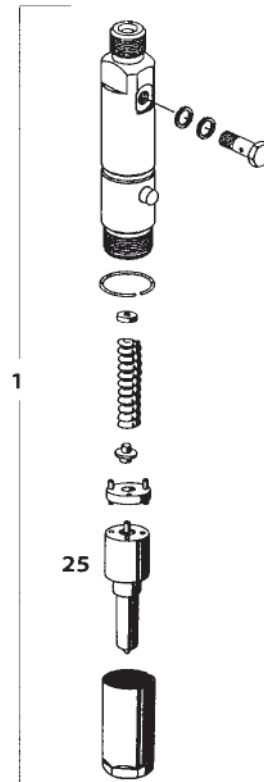


TABLE 07.2
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
1	F 002 C8Z 860	INJECTOR Injector Assy. BS II (130 HP)	6	
25	F 002 C4O 547	Nozzle	6	

TABLE 09.1

FUEL LINES

GROUP 09

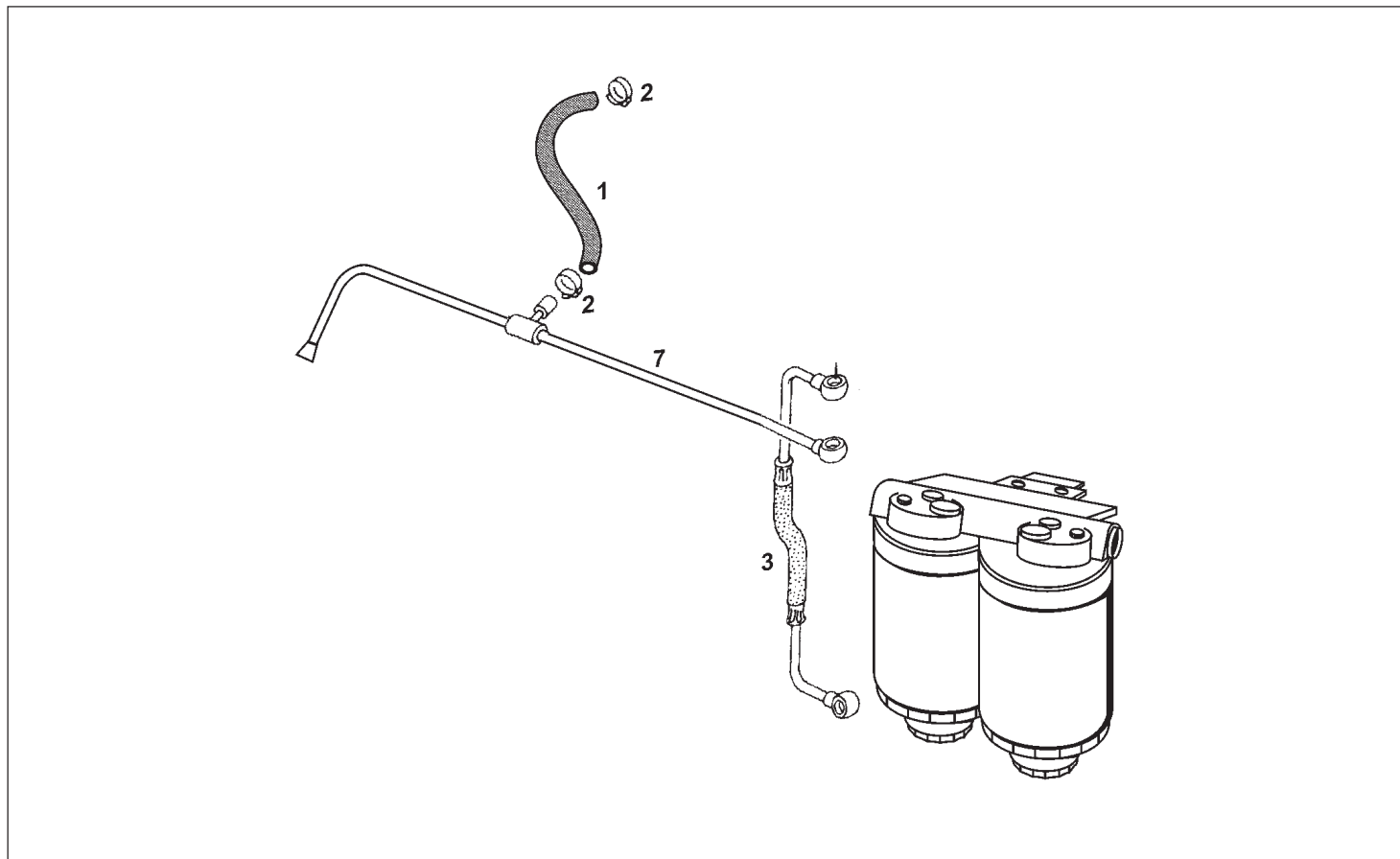


TABLE 09.1
FUEL LINES
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FUEL LINES		
1	2525 0912 02 25	Assy. Overflow Valve	1	
2	1622 051021 6	Sealing Washer 14 x 18	5	
3	1653 199904 9	Pipe Union Bolt 10 M 14 x 1.5	1	
4	2525 0912 02 12	Assy. Overflow Line (from Filter)	1	
5	2525 0912 58 10	Rubber Hose (Overflow)	1	
6	2525 0912 01 70	Assy. Fuel Line (Fuel Filter to FIP) (Supply)	1	
7	1653 199903 1	Pipe Union Bolt 8 M 12 x 1.5	1	
8	1622 051018 6	Sealing Washer 12 x 16	2	
9	2525 0912 02 26	Assy. Combined Overflow Line (on FIP)	1	
10	2525 0912 58 11	Hose (5.5 ID x 250 L)	1	
12	1428 050016 1	Hose Clamp 16	2	

TABLE 09.2

FUEL FILTER

GROUP 09

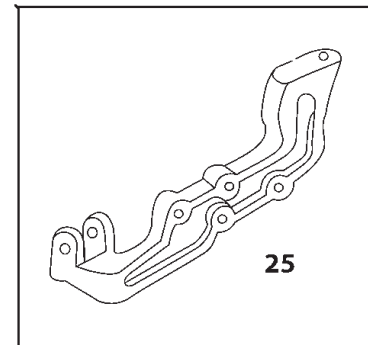
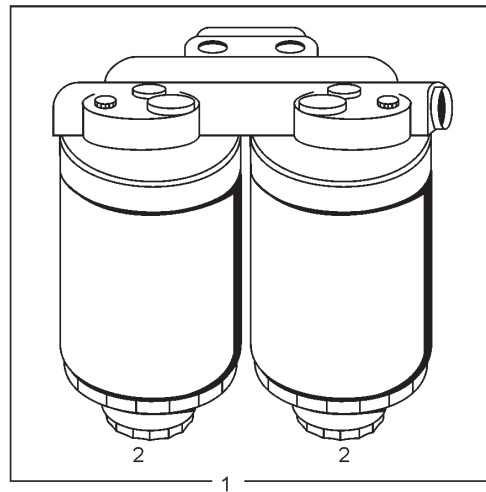


TABLE 09.2
FUEL FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FUEL FILTER		
1	F 002 H20 136	Assy. Fuel Filter, Spin On Type	1	
2	F 002 H20 306	Fuel Filter Cartridge, Spin On	2	
25	2525 0911 37 11	Bracket, Fuel Filter Mtg.	1	

TABLE 09.3

AIR FILTER

GROUP 09

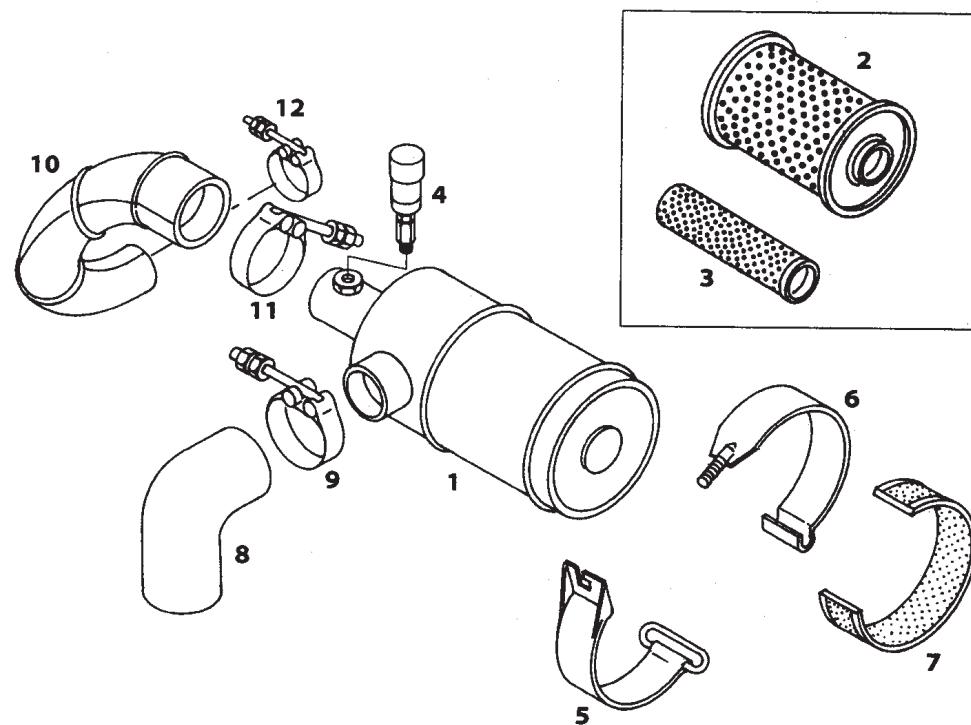


TABLE 09.3
AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		AIR FILTER		
1	2525 0914 01 14	Assy Air Filter (12 m3)	1	
2	2525 0913 01 17	Cartridge (Outer) Primary	1	
3	2525 0914 01 11	Cartridge (Inner) Secondary	1	
4	2547 0913 99 18	Service Indicator	1	
5	2525 0913 01 09	Assy Bracket (Air Filter Mounting)	1	
6 & 7	2525 0914 01 64	Assy Strap with Rubber Strap	1	
6	2525 0914 01 10	Assy Strap	1	
7	2525 0913 99 32	Rubber Strap	1	
8	2525 0913 63 30	Scoop (on Air Filter) (for Air Inlet to Air Filter)	1	
9	1428 059835 7	Hose Clamp TB100	1	
	2525 0914 58 11	Hose-Top (At Air Filter Inlet)	1	
10	2525 0914 58 12	Hose-Bottom (At TC Inlet)	1	
	2525 0914 01 69	Assy Air Intake Pipe (AirFilter to TC)	1	
11	1428 059820 9	Hose Clamp TB112	3	
12	1428 059829 2	Hose Clamp TB70	1	

TABLE 13.1

AIR COMPRESSOR

GROUP 13

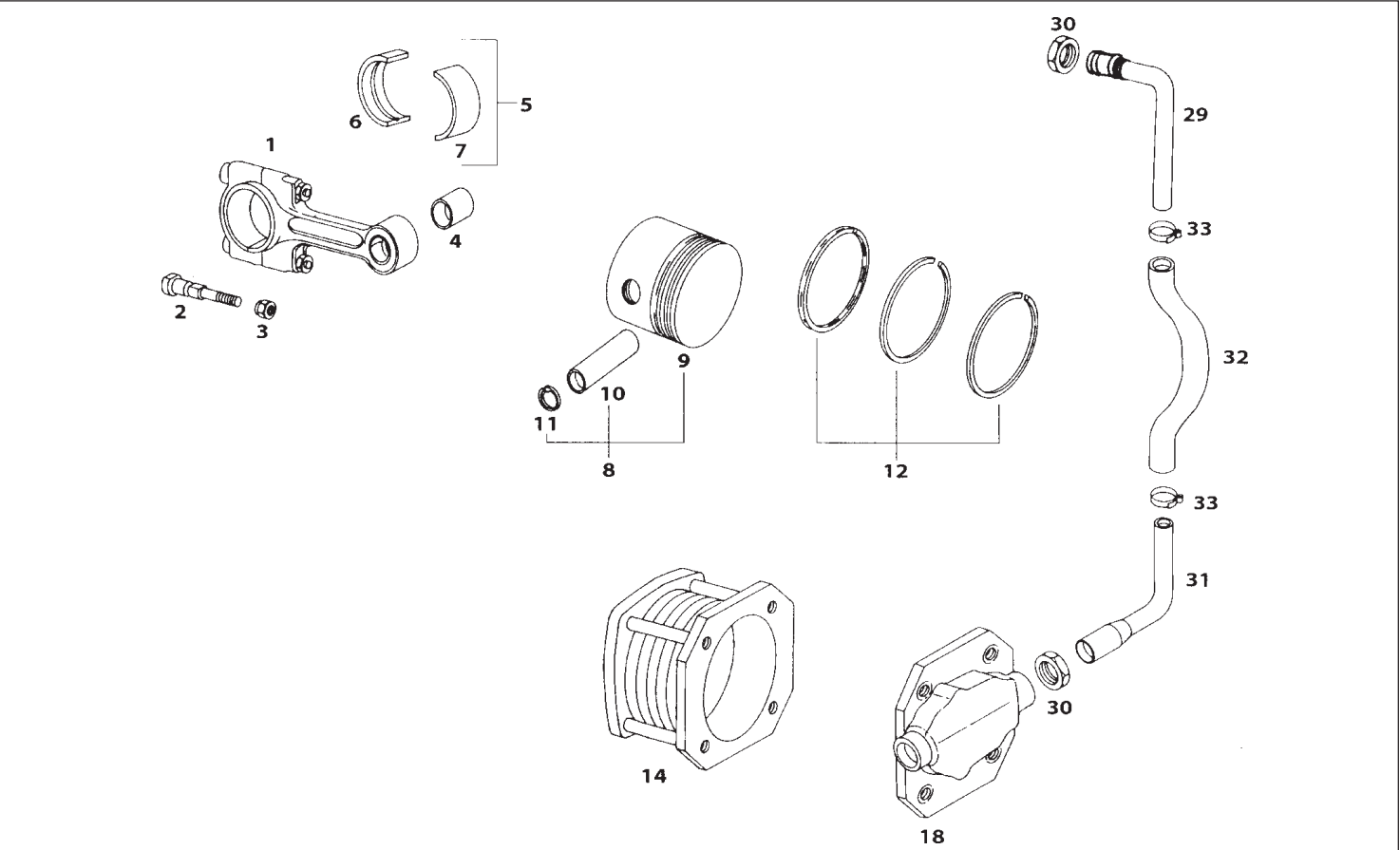


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		AIR COMPRESSOR		
1	352 130 02 16	Assy. Connecting Rod (Air Compressor)	1	
2	321 131 01 71	Guide Screw, Con. Rod	2	
3	321 990 02 51	Hex. Nut	2	
4	8854 1326 25 25	Bush (Con. Rod A/C)	1	
5	8854 1322 25 25	Set of Con. Rod Bearing STD Consists of :	1	
6		Bearing Half Lower STD	1	Not Serviced Loose.
7		Bearing Half Upper STD	1	Not Serviced Loose.
8	8854 1310 25 25	Assy. Piston STD. (w/o Rings)	1	
9		Piston STD.	1	Not Serviced Loose.
10		Piston Pin	1	Not Serviced Loose.
11		Internal Circlip	2	Not Serviced Loose.
12	8854 1313 25 25	Set of Piston Rings Consisting of :	1	
		Scraper Ring	3	
14	2525 1310 37 07	Cyl. Sleeve STD	1	
18	2525 1310 01 26	Assy. Cyl. Head (Air Compressor)	1	
29	2523 1313 01 07	Assy. Tube (Rubber Hose to Air Compressor)	1	
30	1205 610220 3	Lock Nut M 22x1.5 (Pipe Elbow to Cyl. Head Cover)	2	

TABLE 13.1

AIR COMPRESSOR

GROUP 13

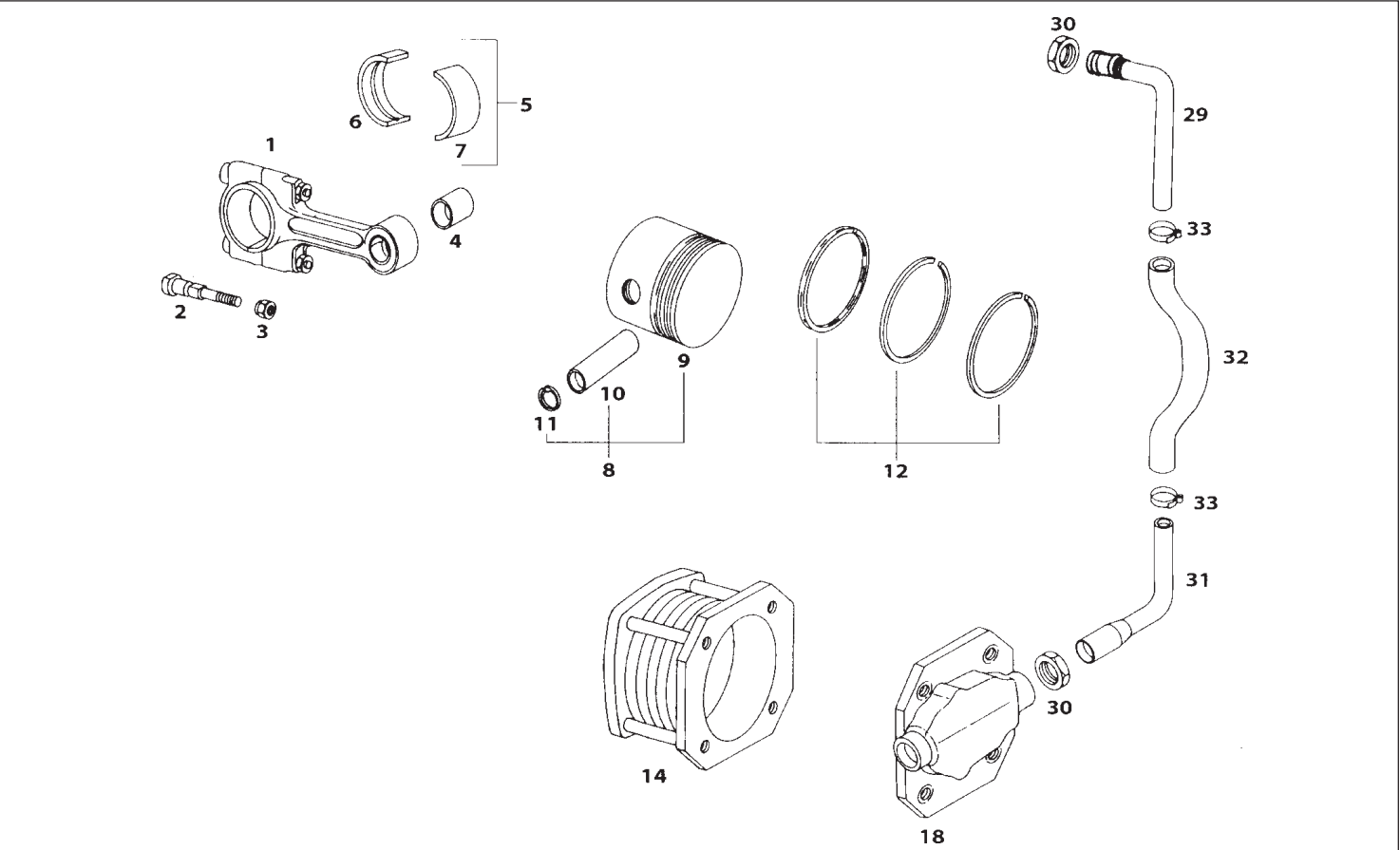


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
31	2525 1313 58 06	Rubber Hose (Cyl. Head to Air Compressor)	1	
32	2525 1313 58 02	Rubber Hose	1	
33	1427 020250 1	Hose Clip 25	2	

TABLE 13.2

AIR COMPRESSOR HEAD (REED VALVE TYPE)

GROUP 13

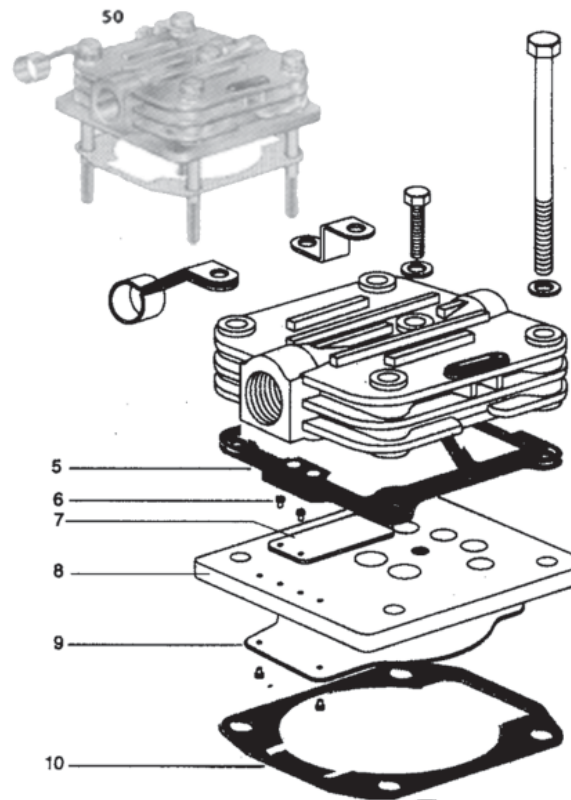


TABLE 13.2
AIR COMPRESSOR HEAD (REED VALVE TYPE)
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		AIR COMPRESSOR HEAD (REED VALVE TYPE)		
50	2525 1310 01 26	Assy Air Compressor Head (Reed Valve type)	1	
	2525 1310 01 49	Assy. Reed Valve Assy consisting of :	1	
6		Locating Pin	4	
7		Delivery Reed	1	
8		Valve Plate	1	
9		Inlet Reed	1	
	2525 1399 01 05	Repair Kit, Air Compressor Head consisting of :	1	
5		Gasket (Joint)	1	
6		Locating Pin	4	
10		Gasket (Joint) (bet.. Head Assy. and Cyl. Sleeve)	1	

TABLE 14.1

EXHAUST MANIFOLD AND TURBOCHARGER

GROUP 14

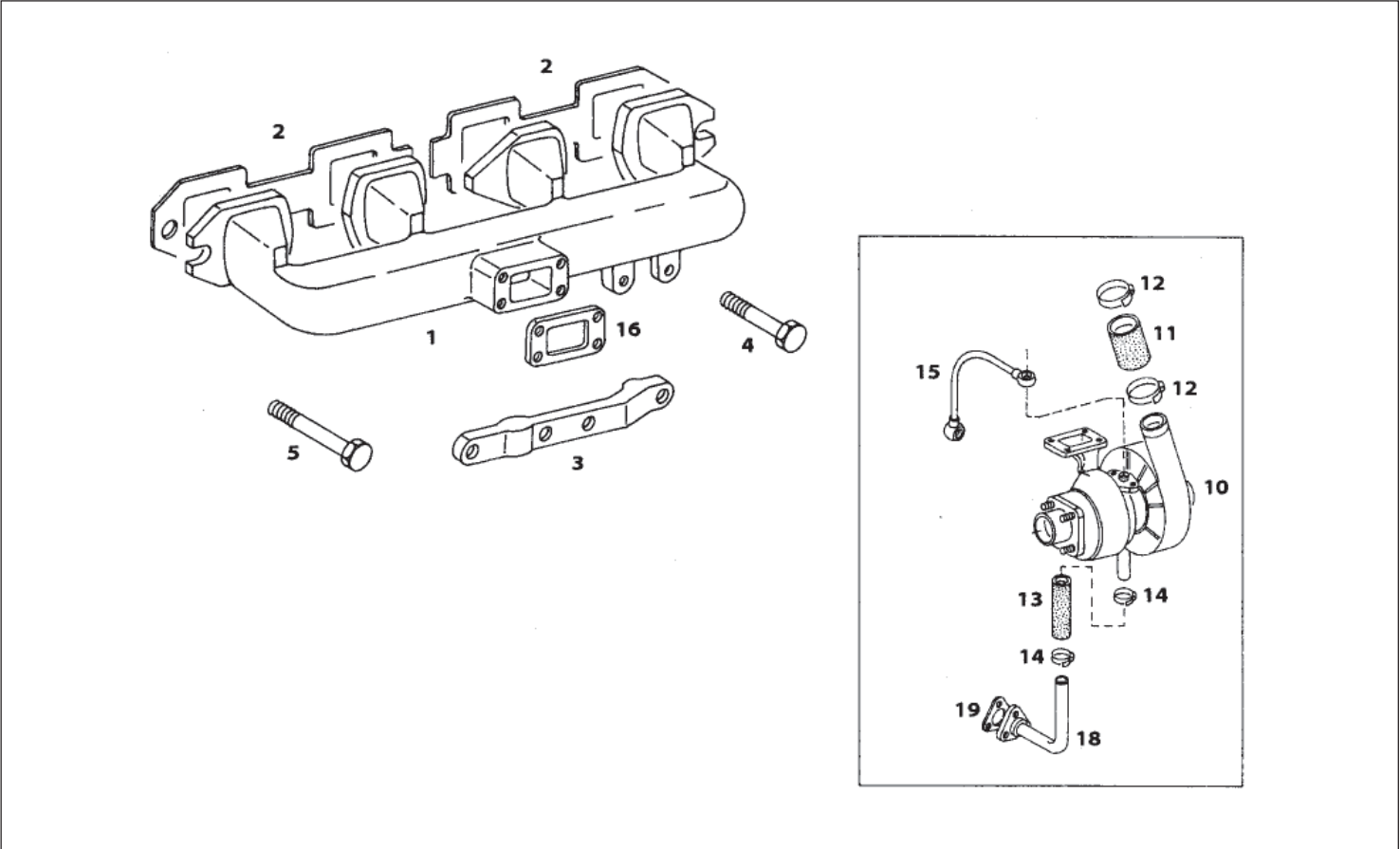


TABLE 14.1
EXHAUST MANIFOLD AND TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		EXHAUST MANIFOLD AND TURBOCHARGER		
1	2525 1411 37 74	Exhaust Manifold	1	
2	2525 1411 53 08	Gasket (Exhaust Manifold to Cyl. Head)	2	
3	2525 1411 51 02	Clamp (Exhaust Manifold)	2	
4	1106 401069 9	Hex. Bolt M 10x110	6	
5	2525 1411 32 03	Hex. Bolt (115 mm Long)	2	
10	2525 1451 01 11	Turbocharger	1	
11	2525 1460 58 01	Rubber Hose (50x80)--TC to IC Pipe	1	
12	1428 059920 5	Hose Clamp SLTB46	2	
13	2525 1817 58 02	Hose (TC Oil Outlet To Cyl Block)	1	
14	1428 050035 7	Hose Clamp 35	2	
15	2525 1817 01 75	Assy. Lube Line (Oil Cooler to TC)	1	
16	2525 1411 53 01	Gasket (Turbo To Exhaust Manifold)	1	
18	2525 1817 01 57	Oil Outlet Tube (TC to Cyl. Block)	1	
19	2525 1817 53 02	Gasket, Flange to Turbo (Oil Return from Turbo to Cyl Block)	1	
	2525 1817 53 01	Gasket, Flange to Turbo (Oil Supply to Turbo from Oil Cooler)	1	
	2525 1817 51 01	Flange (On Turbo)	1	

TABLE 14.2

INTERCOOLER AND CONNECTIONS

GROUP 14

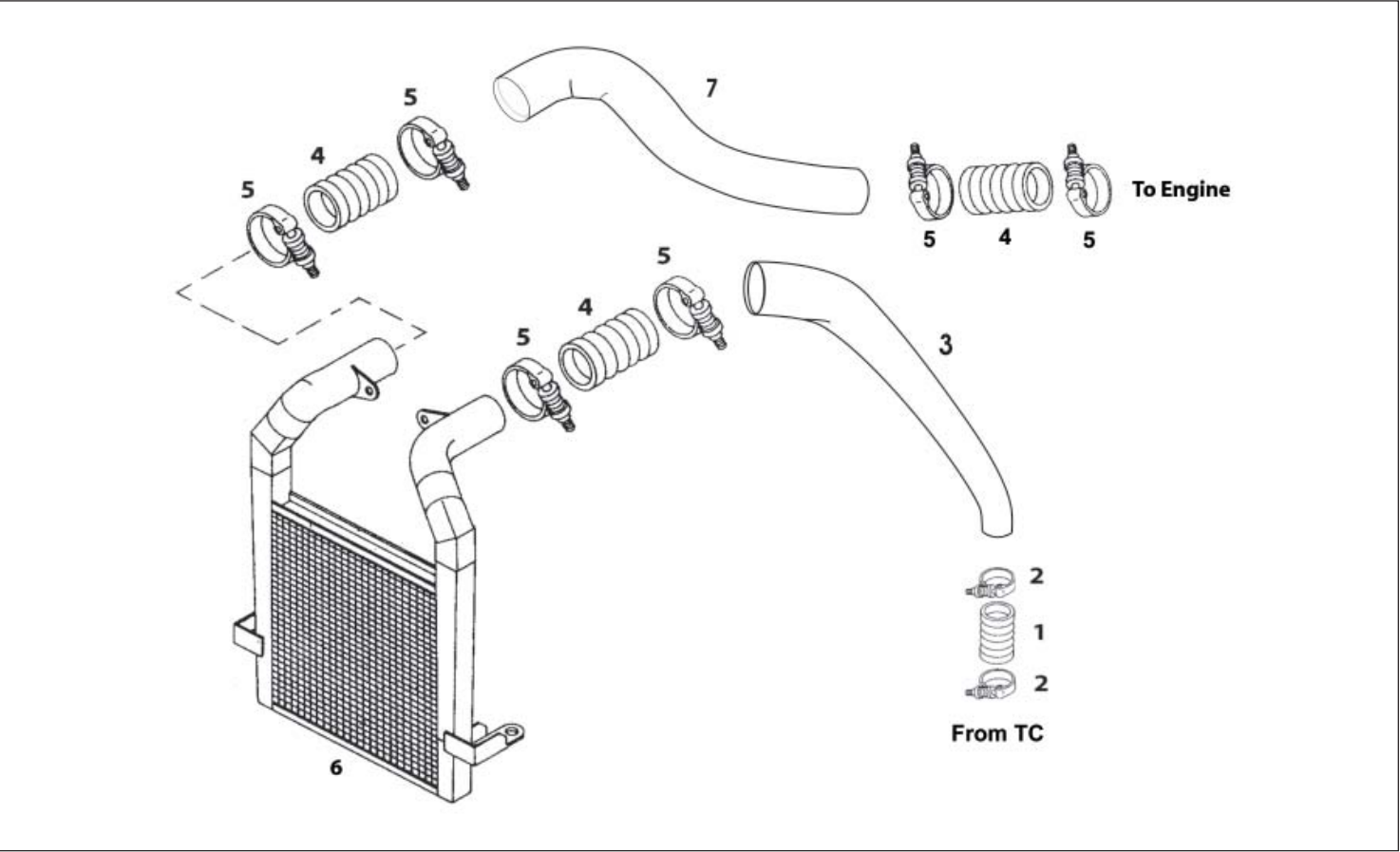


TABLE 14.2	INTERCOOLER AND CONNECTIONS	GROUP 14
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		INTERCOOLER AND CONNECTIONS		
1	2525 1460 58 01	Rubber Hose (At TC Delivery)	1	
2	2547 1460 42 15	Hose Clamp (65 mm Dia) (For Hose At TC Delivery)	2	
3	2525 1460 38 20	AI Pipe(TC To IC)	1	
4	2786 1460 58 02	Hose Hump	3	
5	1428 059927 2	Hose Clamp SLTB 72	6	
6	2076 1460 99 09	Intercooler	1	
7	2525 1460 38 21	AI Pipe (IC To Engine)	1	

TABLE 15.1

ALTERNATOR AND STARTER MOTOR

GROUP 15

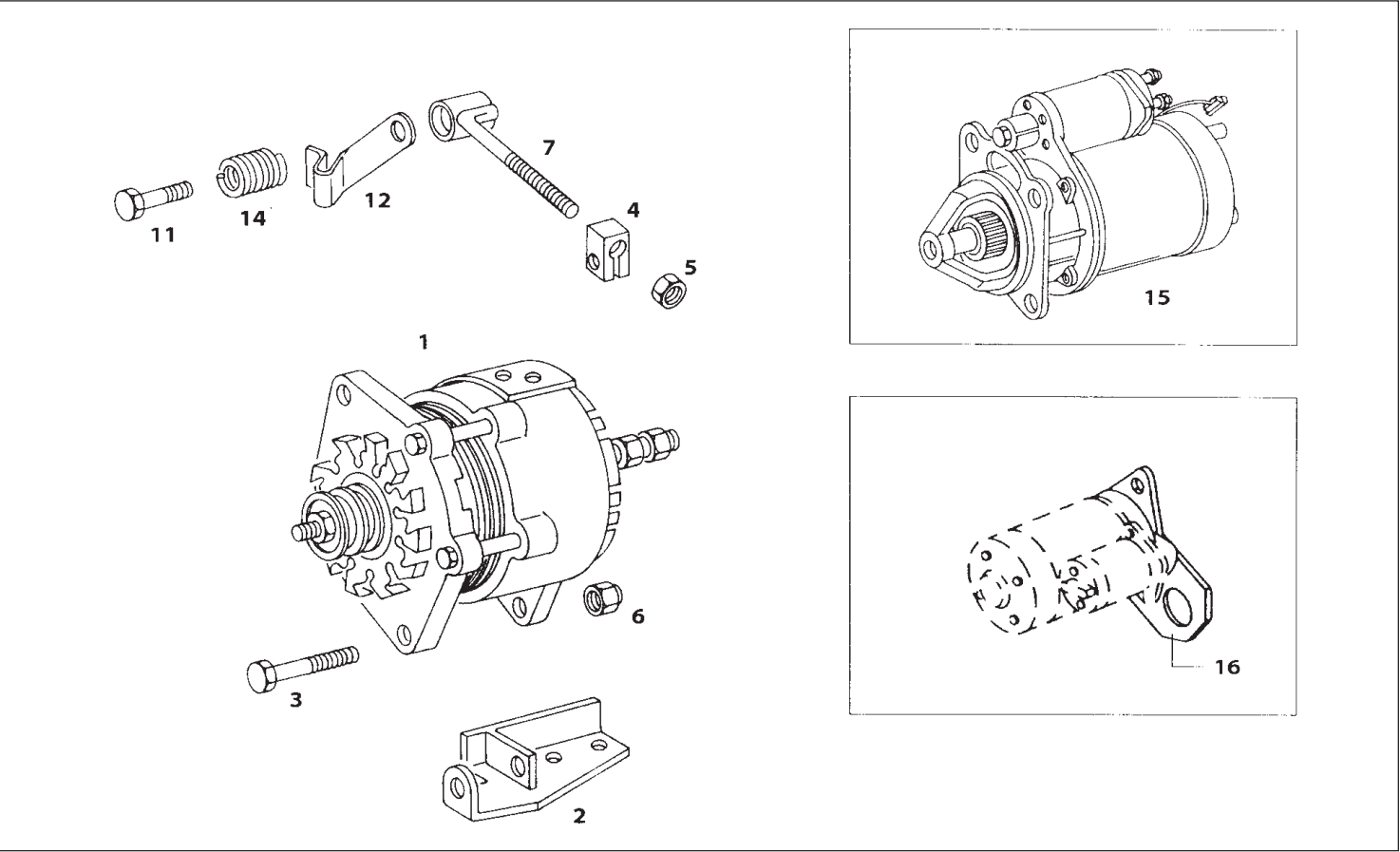


TABLE 15.1
ALTERNATOR AND STARTER MOTOR
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		ALTERNATOR AND STARTER MOTOR		
1	2573 1510 01 08	Assy. Alternator (Twin Groove) 12V, 65A	1	
2	2523 1514 01 16	Assy. Bracket	1	
3	2524 1514 32 01	Hex. Bolt	1	
4	2533 1514 42 04	Clamping Piece	1	
5	2524 1514 65 01	Clamping Nut	1	
6	1214 050120 2	Nyloc Nut M 12	2	
7	2525 1514 01 44	Assy. Clamp Rod	1	
11	312 155 01 74	Bolt (For Fixing Alternator)	1	
12	312 994 13 01	Locking Plate	1	
14	312 993 28 01	Spring Alternator	1	
15	2632 1510 01 04	Starter Motor (12V)	1	
16	2525 1510 37 05	Starter Motor Flange	1	

TABLE 18.1

OIL PUMP

GROUP 18

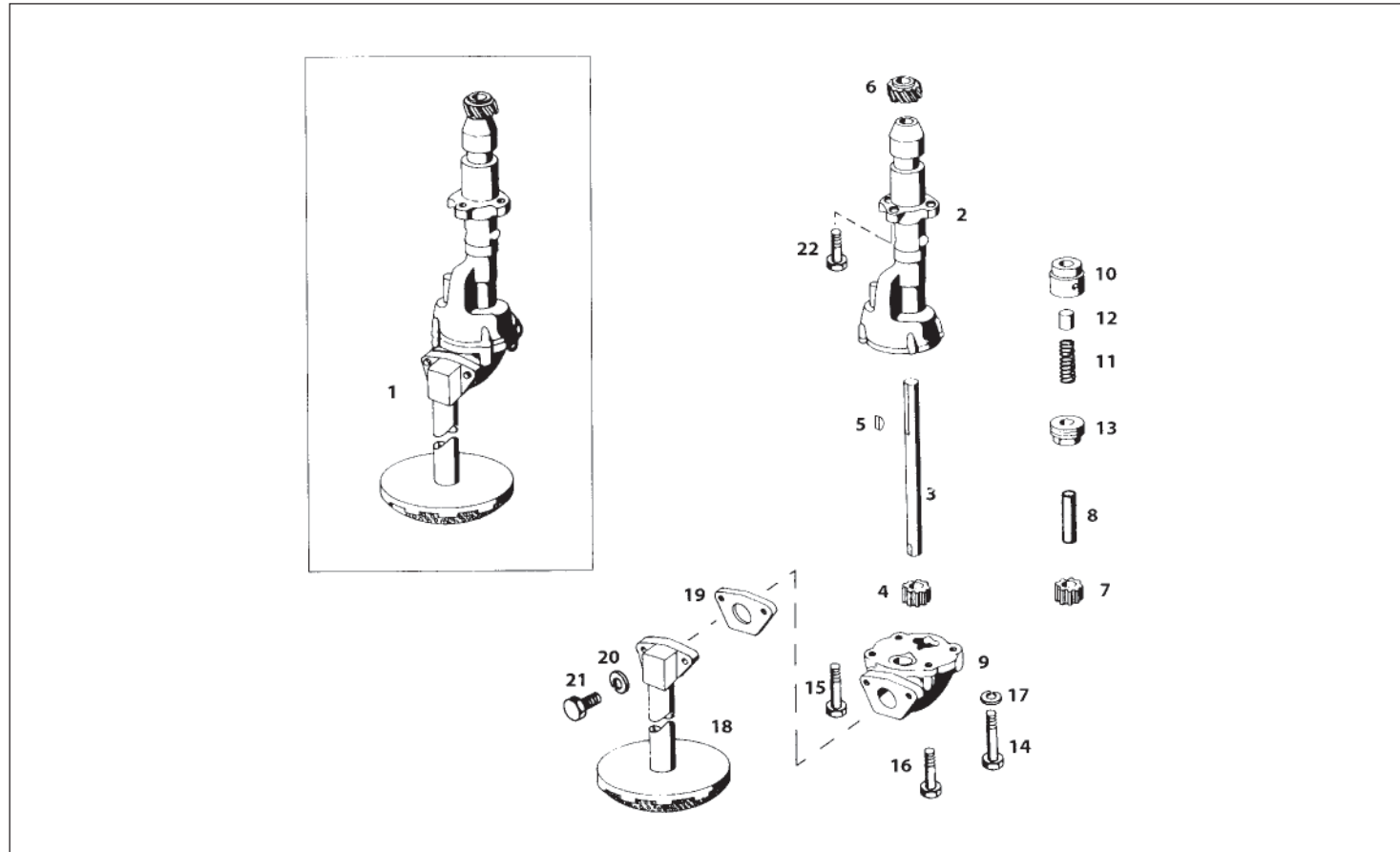


TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		OIL PUMP		
1	2525 1810 01 48	Assy. Oil Pump with Strainer BS II	1	
2	2525 1810 37 04	Housing	1	
3	2525 1810 79 02	Drive Shaft	1	
4	2525 1810 54 05	Gear, Drive Shaft	1	
5	1365 050505 5	Woodruff Key 3x6.5	2	
6	312 181 03 08	Drive, Gear	1	
7	2525 1810 54 06	Driven Gear, Oil Pump	1	
8	2525 1810 79 01	Shaft For Drive Gear	1	
9	352 181 12 20	Cover, Oil Pump	1	
10	352 184 03 29	Valve Housing	1	
11	326 993 04 01	Spring	1	
12	321 181 00 42	Plunger	1	
13	352 997 07 30	Screw Plug	1	
14	1132 419603 1	Screw M 8x22	2	
15	1106 409601 1	Bolt M 8x35	1	
16	1106 409603 8	Bolt M 8x45	1	
17	1252 069802 5	Spg. Washer B 8	4	

TABLE 18.1

OIL PUMP

GROUP 18

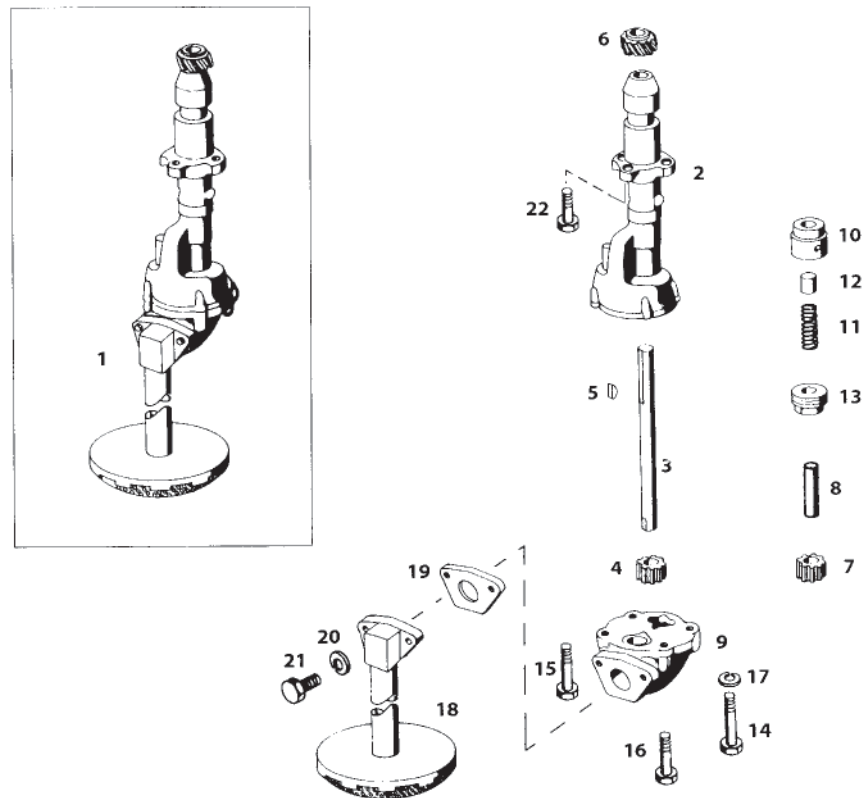


TABLE 18.1 **OIL PUMP** **GROUP 18**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
18	2525 1815 01 40	Assy. Strainer	1	
19	312 186 00 80	Gasket	1	
20	1252 069802 5	Spg. Washer B 8	2	
21	1132 419602 3	Screw M 8x20	2	
22	1134 240828 3	Screw M 8x28	3	
	8854 1802 25 25	Gear Kit Oil Pump consists of :	1	
4		Gear, Drive Shaft	1	
7		Driven Gear, Oil Pump	1	
	8854 1804 25 25	Oil Pressure Relief Valve kit consisting of :	1	
11		Spring, Oil pressure Relief Valve	1	
12		Plunger	1	
10		Housing	1	

TABLE 18.2

OIL FILTER

GROUP 18

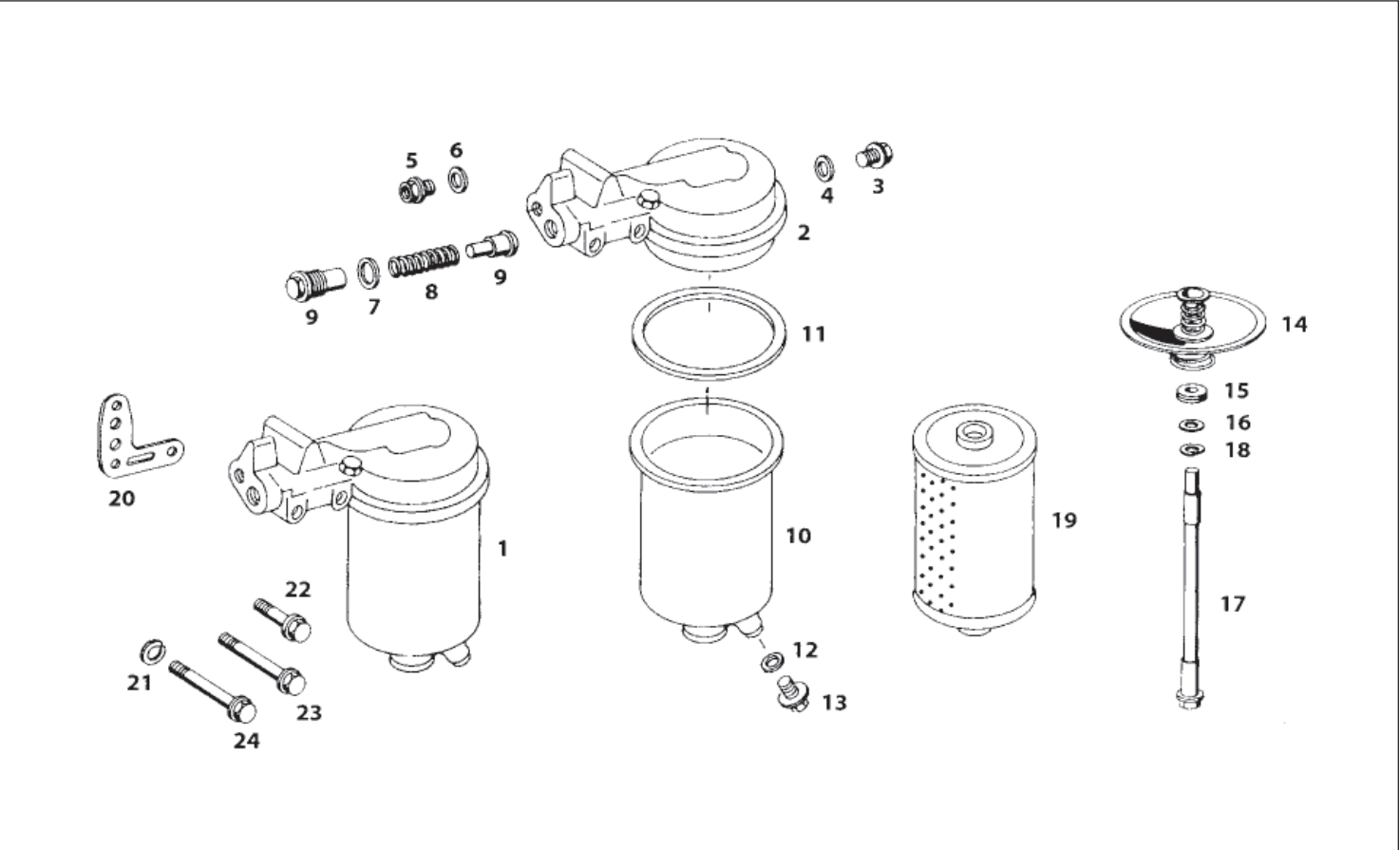


TABLE 18.2	OIL FILTER	GROUP 18
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		OIL FILTER		
1	2525 1813 01 28	Assy. Oil Filter (30 Micron)	1	
2	2523 1813 01 39	Assy. Cover (for Oil Filter) BS II	1	
3	1608 100180 8	Screw Plug AM 18x1.5	1	
4	1622 071024 0	Sealing Washer 16x20 Cu	1	
5	2520 1813 72 03	Screw Plug (For Relief Valve)	1	
6	1622 071038 0	Sealing Washer 24x29 Cu	1	
7	1622 071028 2	Sealing Washer 18x22 Cu	1	
8	2520 1813 87 01	Spring (For Pressure Relief Valve)	1	
9	352 184 00 32	Oil Filter Bye - pass Valve Plunger	1	
10	2522 1813 01 03	Assy. Housing (for Oil Filter)	1	
11	2520 1813 77 01	Sealing Ring	1	
12	1622 071024 0	Sealing Washer 16x20 Cu	1	
13	012 997 00 30J	Sealing Plug	1	
14	2523 1813 01 13	Assy. Spg. Retainer (For Oil Filter)	1	
15		Oil Seal	1	Not Serviced
16	2520 1813 77 03	Sealing Ring	1	
17	2523 1813 32 01	Centre Pin	1	

TABLE 18.2

OIL FILTER

GROUP 18

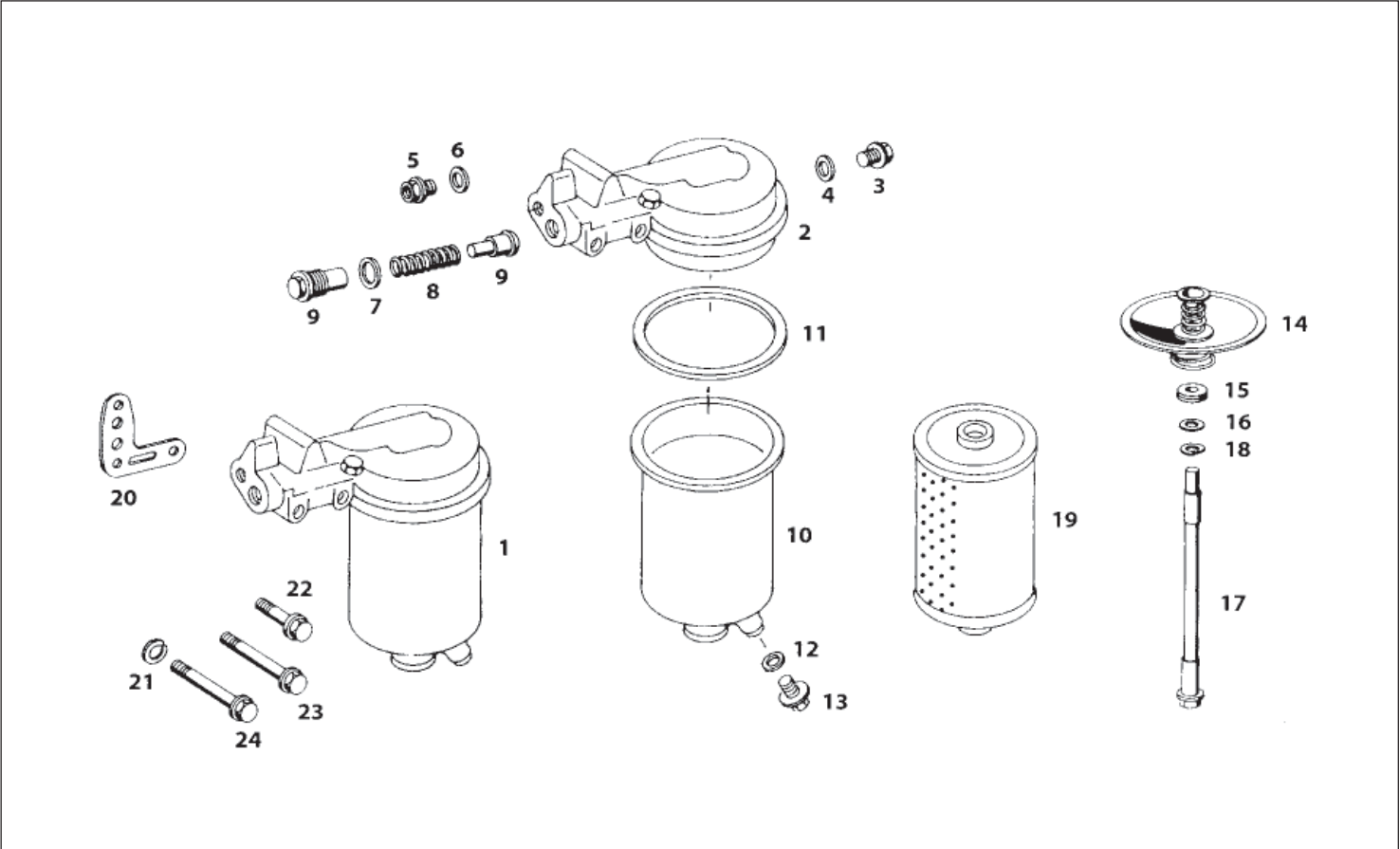


TABLE 18.2	OIL FILTER	GROUP 18
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
18	1622 061022 9	Sealing Washer A 14x20	1	
19	2525 1813 01 24	Oil Filter Cartridge (30 microns) CMVR 2000	1	
20	2523 1813 53 01	Gasket	1	
21	1252 069805 0	Spg. Washer B 10	3	
22	1106 389647 2	Bolt M 10x70	1	
23	1106 389625 1	Bolt M 10x85	1	
24	1106 389915 3	Bolt M 10x90 (Oil Filter Cover to Cyl. Block)	1	

TABLE 18.3

OIL COOLER (PLATE TYPE)

GROUP 18

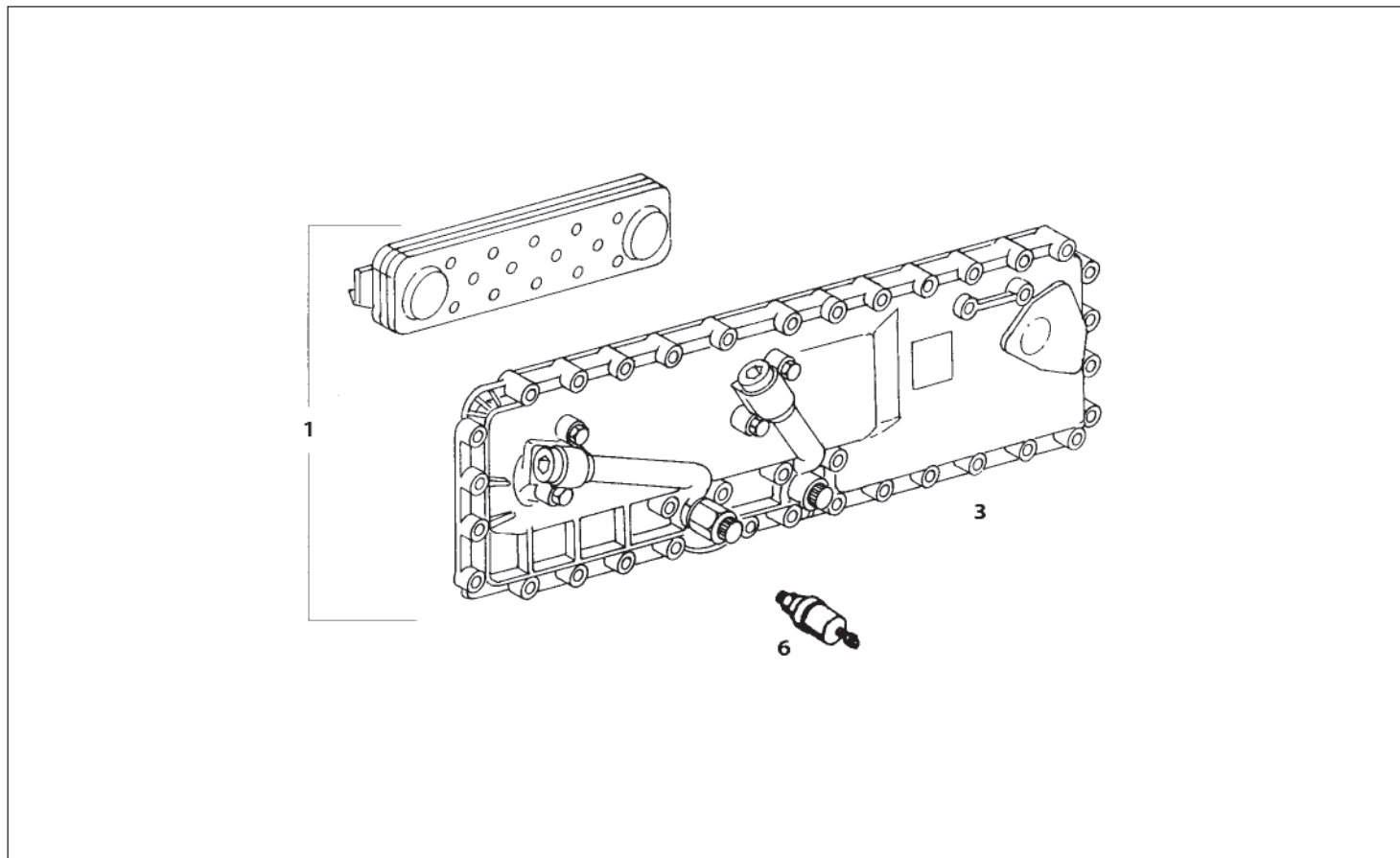


TABLE 18.3
OIL COOLER (PLATE TYPE)
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		OIL COOLER (PLATE TYPE)		
1	2525 1817 01 69	Assy. Oil Cooler with Aluminium Cover	1	Plate Type Heat Exchanger
3	2525 1817 38 05	Cover, Oil Cooler	1	
	2525 1817 01 75	Assy. Oil Line (Cover to Turbo)	1	
6	2654 5450 99 13	Low Oil Pressure Switch	1	

TABLE 18.4

PISTON COOLING

GROUP 18

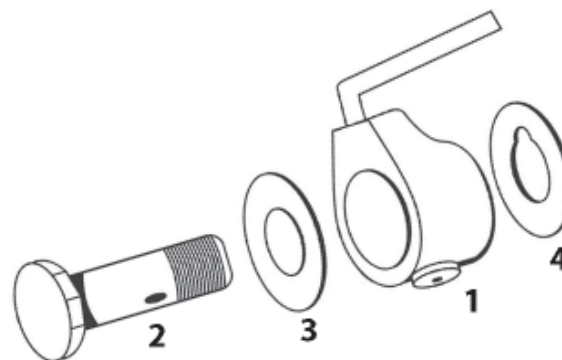


TABLE 18.4
PISTON COOLING
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		PISTON COOLING		
1	2525 1817 01 60	Assy Piston Cooling Nozzle	6	
2	2525 1817 01 50	Assy Relief Valve (for Nozzle)	6	
3	2525 1817 92 01	Sealing Washer	6	
4	2525 1817 92 02	Sealing Washer	6	

TABLE 20.1

WATER PUMP

GROUP 20

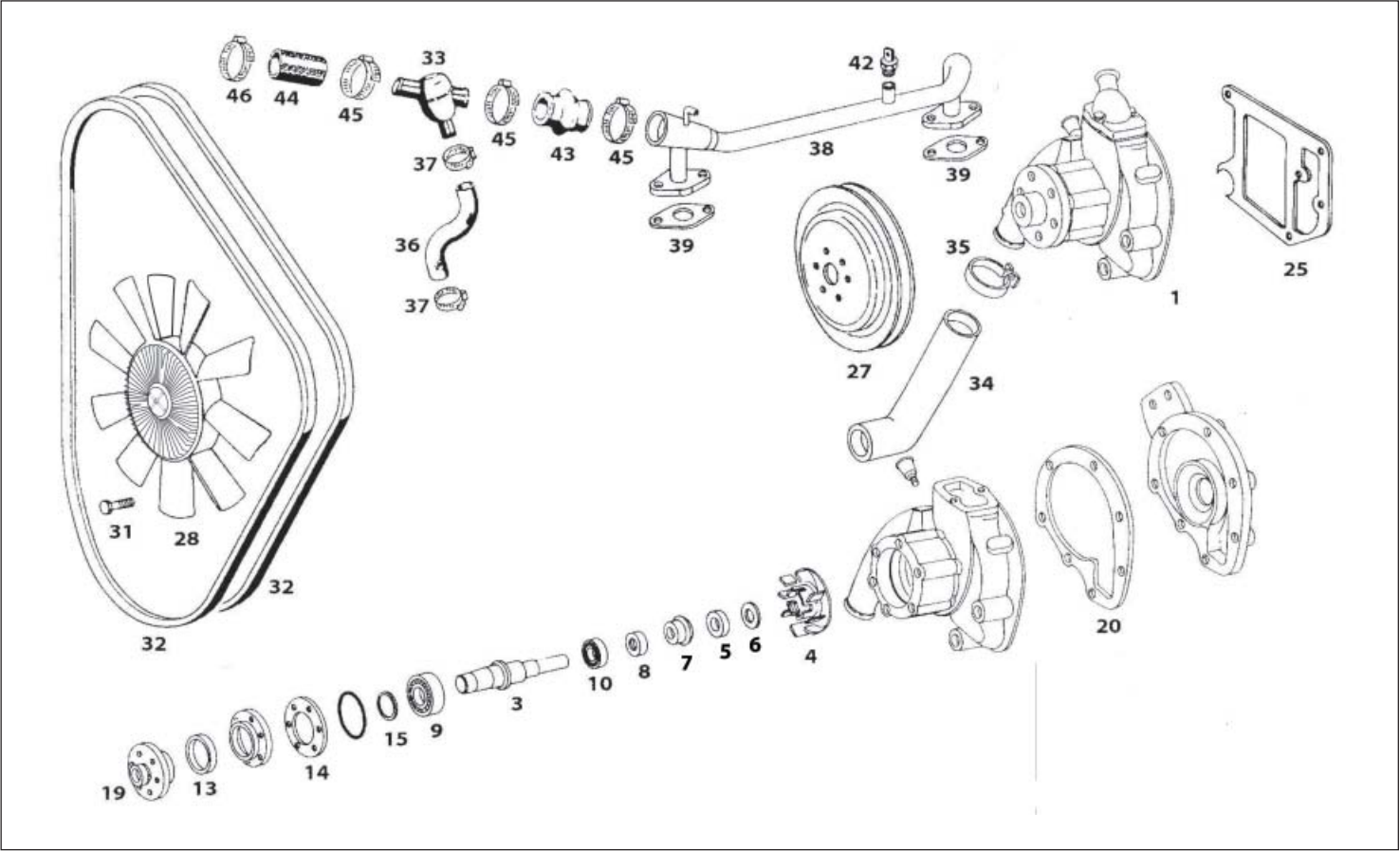


TABLE 20.1	WATER PUMP	GROUP 20
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		WATER PUMP		
1	2525 2010 01 24	Assy. Water Pump (Plastic Impeller)	1	
25	2525 2010 53 01	Gasket	1	
27	2525 2014 01 24	Pulley (Three Groove)	1	
28	2525 2014 01 16	Assy Fan (With Viscous Coupling)	1	
28	2525 2014 01 17	Assy. Fan (w/o Viscous Coupling)	1	
	2525 2014 01 11	Assy. Viscous Coupling	1	
	1455 050280 2	Circlip A 28x2 (Hub Locking on W/P Shaft)	1	
31	1163 140735 0	Stud AM 8X35	6	
32	2525 2015 63 06	V Belt Cogged 1325 Long	1	
33	2525 2012 01 83	Assy. Thermostat	1	
34	2525 5010 58 99	Rubber Hose (Radiator bottom to Water Pump)	1	
35	1428 059821 7	Hose Clip TB 54	1	
	1428 059926 4	Hose Clip TB 34	1	
36	2525 2030 58 06	Reducer Hose (Thermostat To Water Pump)	1	
37	2547 5010 42 13	Hose Clamp (56 dia)	4	
38	2525 2012 01 76	Assy. Upper Cooling Line	1	
39	352 203 06 80	Gasket (Upper Cooling Line)	2	

TABLE 20.1

WATER PUMP

GROUP 20

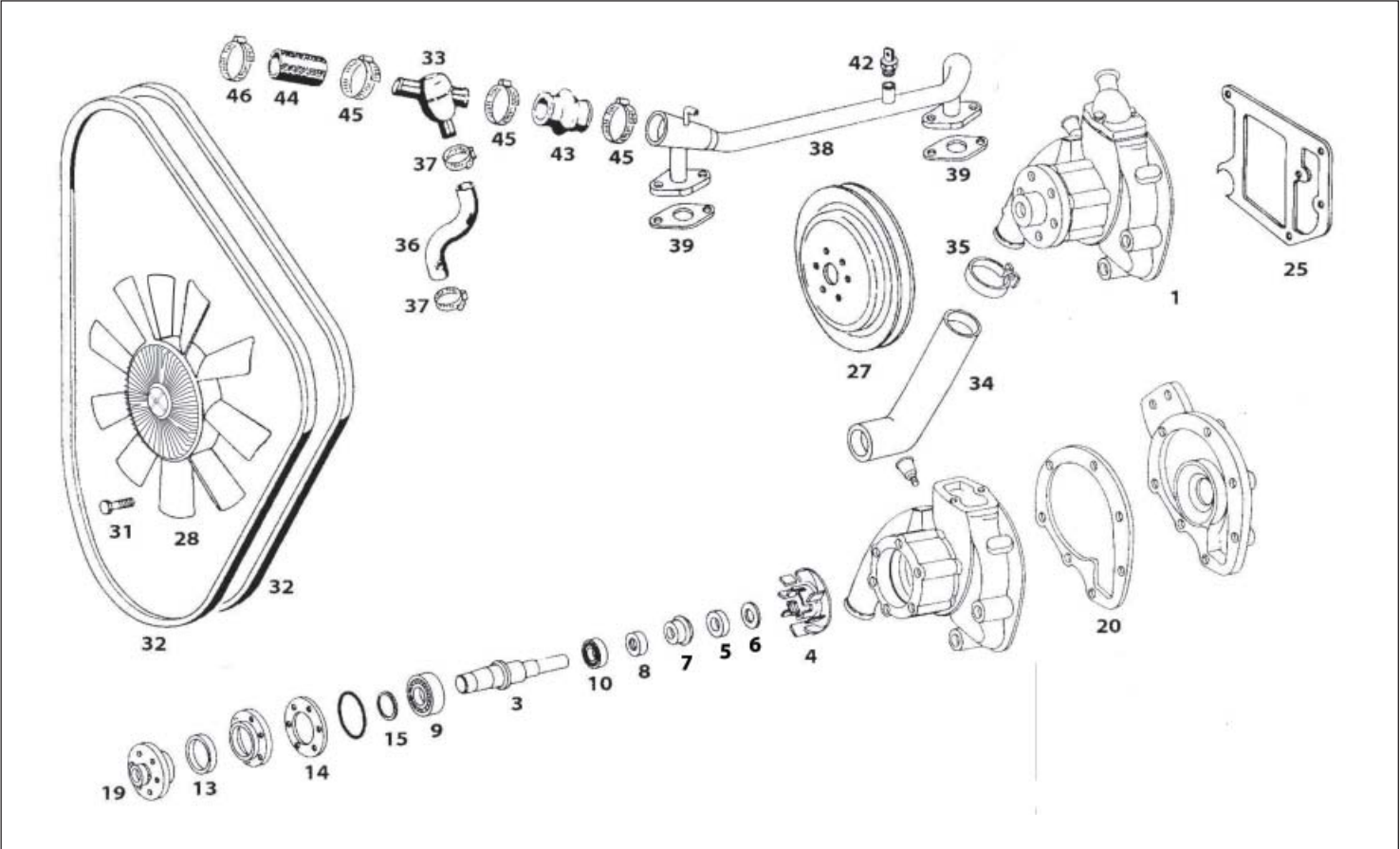


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2641 5450 99 09	Temp. Switch	1	
42	2632 5420 99 03	Temp. Transducer	1	
43	2534 5000 58 01	Rubber Bellow (U.C. Line to Thermostat)	1	
44	2525 5010 58 98	Hose (Top)	1	
45	2547 5010 42 13	Hose Clamp (56 dia)	2	
46	1428 059930 2	Hose Clamp TB 36	1	
	2525 2099 01 07	Major Repair Kit (Water Pump w/Plastic Impeller)	1	
		Consisting of :		
3		Shaft	1	
4		Impeller, Plastic	1	
5		Sliding Ring	1	
6		Sealing Member	1	
7		Seal (Axial Slide Ring)	1	Optional
7		Seal (Cyclam Slide Ring)	1	Optional
8		Rubber Seal Ring	1	
9		Taper Roller Bearing	1	
10		Taper Roller Bearing	1	
13		Oil Seal	1	

TABLE 20.1

WATER PUMP

GROUP 20

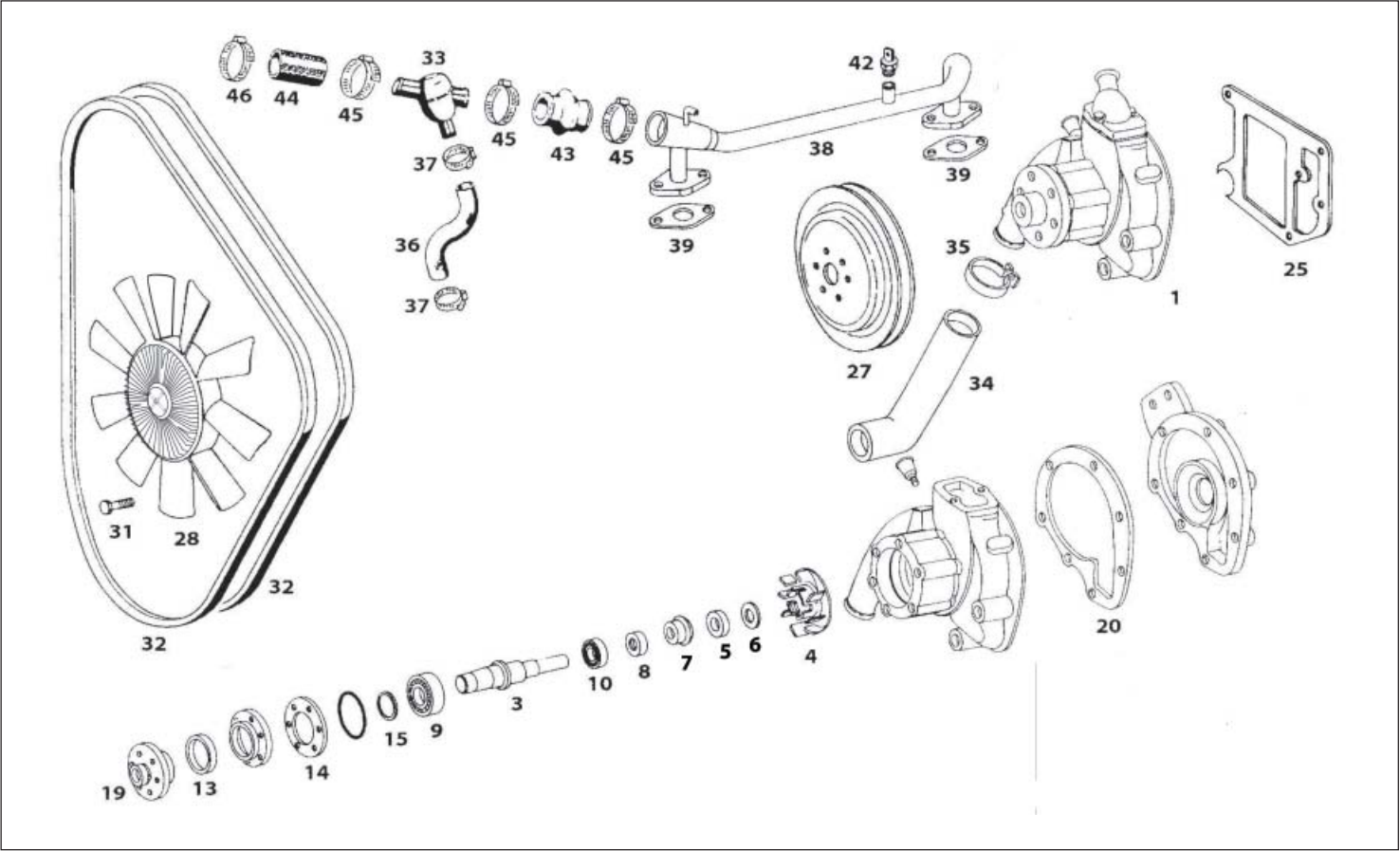


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
14	2525 2010 01 18	Gasket Water Pump	1	
15		Shim 0.05 mm Thick	1	For Selection
15		Shim 0.10 mm Thick	1	For Selection
15		Shim 0.15 mm Thick	1	For Selection
15		Shim 0.20 mm Thick	1	For Selection
15		Shim 0.50 mm Thick	1	For Selection
19		Hub	1	
20		Gasket	1	
25		Gasket	1	
		Circlip A 28x2 (Heavy Duty)	1	
		Minor Repair Kit (Water Pump) Consisting off :	1	
5		Sliding Ring	1	
6		Sealing Member	1	
7		Seal Sliding Ring	1	
13		Oil Seal	1	
14		Gasket, Water Pump	1	
20		Gasket	1	
25		Gasket	1	
		Circlip A 28 x 2	1	

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

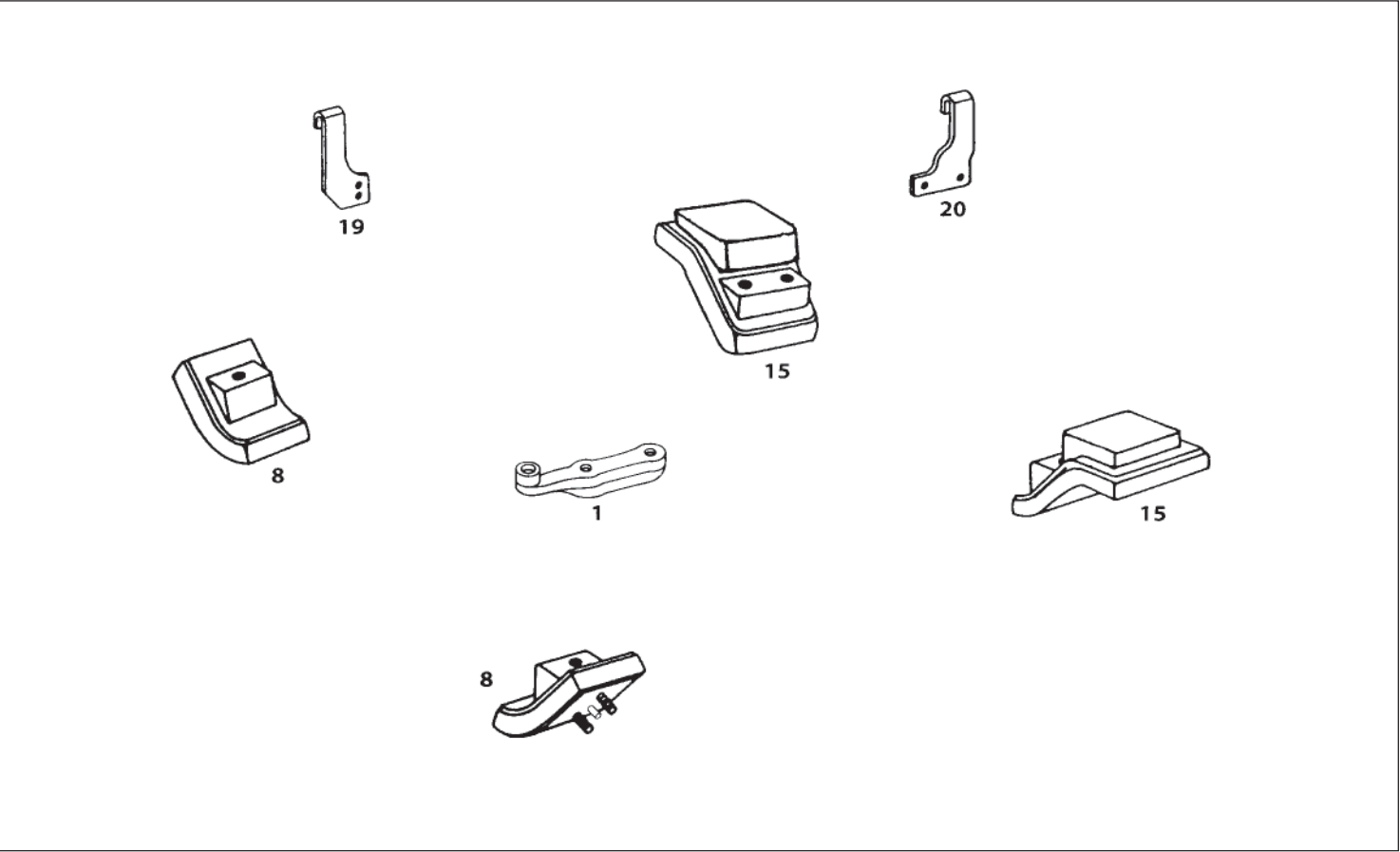


TABLE 24.1
ENGINE SUSPENSION
GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		ENGINE SUSPENSION		
1	2525 2212 51 05	Engine Mounting Arm, Front BS II	1	
8	2576 2410 01 01	Assy. Rubber Support Front	2	
	2632 2410 01 01	Assy Housing Front (Rubber Support)	2	
15	2632 2420 01 03	Assy. Rubber Support Rear RH	1	
15	2632 2420 01 04	Assy. Rubber Support Rear LH	1	
	2632 2420 01 05	Assy. Housing RH, Engine Mtg Pad Rear	1	
	2632 2420 01 06	Assy. Housing LH, Engine Mtg Pad Rear	1	
19	2525 2210 71 08	Lifting Hook, Front	1	
20	2525 2210 71 09	Lifting Hook, Rear	1	

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

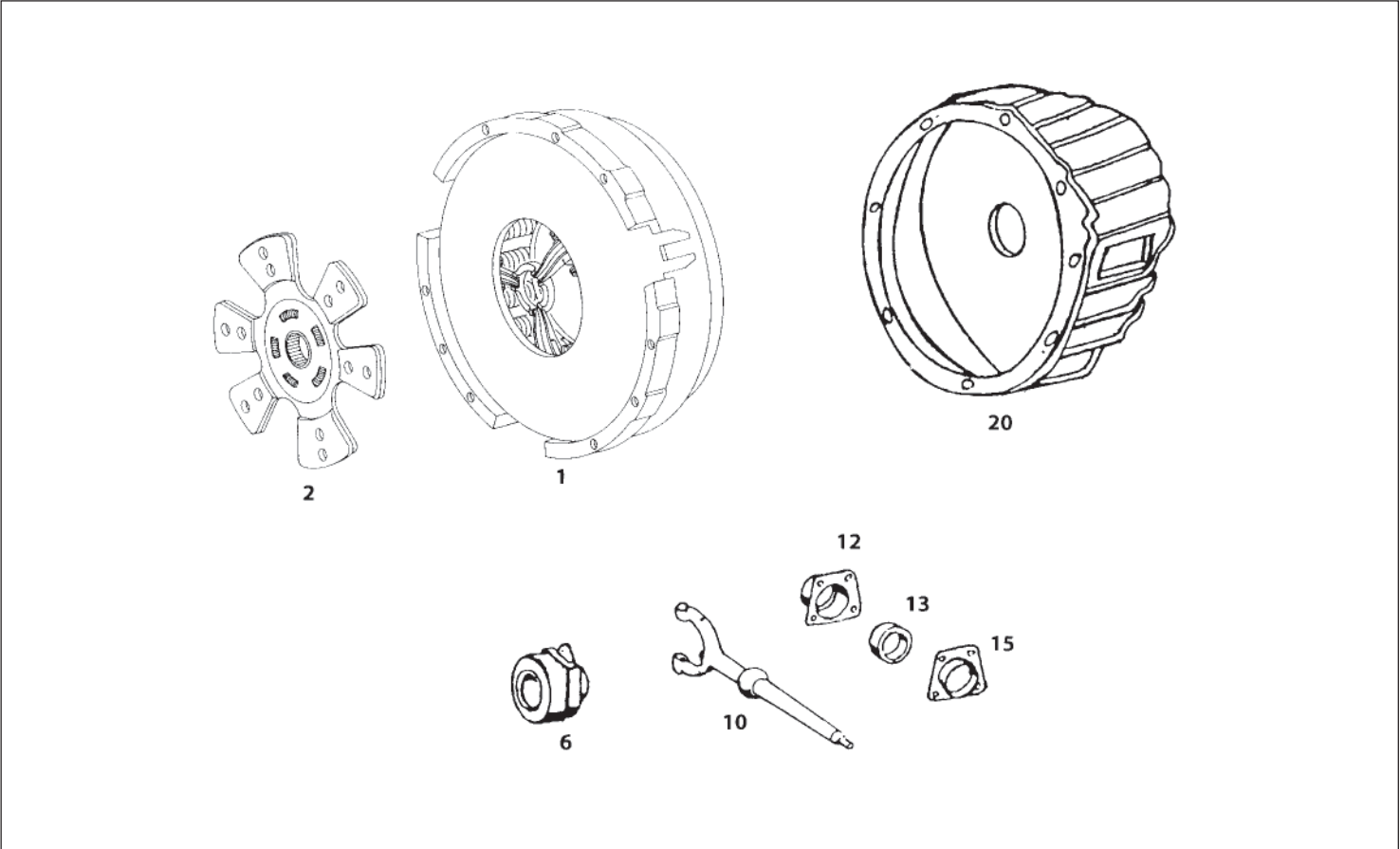


TABLE 25.1
CLUTCH (330 DIA, COIL TYPE)
GROUP 25

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CLUTCH (330 DIA, COIL TYPE)		
1	2763 2540 01 20	Assy. Clutch Pressure Plate (330 Dia., Coil Type) - LIPE	1	Set A
2	2724 2520 01 37	Assy. Clutch Disc (330 Dia., Ceramic) - LIPE	1	Set A
1	2763 2540 01 21	Assy. Clutch Pressure Plate (330 Dia., Coil Type) - CA	1	Set B
2	2763 2520 01 17	Assy. Clutch Disc (330 Dia., Ceramic) - CA	1	Set B
		(Set A & Set B are Optional)		
6	2641 2560 01 03	Assy. Clutch Realease Bearing with Sleeve	1	
	2575 2560 31 06	Clutch Bearing	1	
10	2724 2560 51 02	Clutch Release Fork	1	
12	2724 2560 82 06	Bracket (Inside)	1	
13	2724 2560 01 03	Assy. Outer Race	1	
	2724 2560 82 08	Cover Side (Clutch Housing)	1	
	2608 2560 87 01	Locking Wire	2	
	2724 2560 77 01	Rubber Bellow	1	
15	2724 2560 01 14	Assy. Bracket (Outside)	1	
20	2525 2510 37 37	Clutch Housing (330 Dia.)	1	
	2523 2510 82 03	Protective Cover (Clutch Housing Front)	1	
	2523 2510 67 01	Pin	1	

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

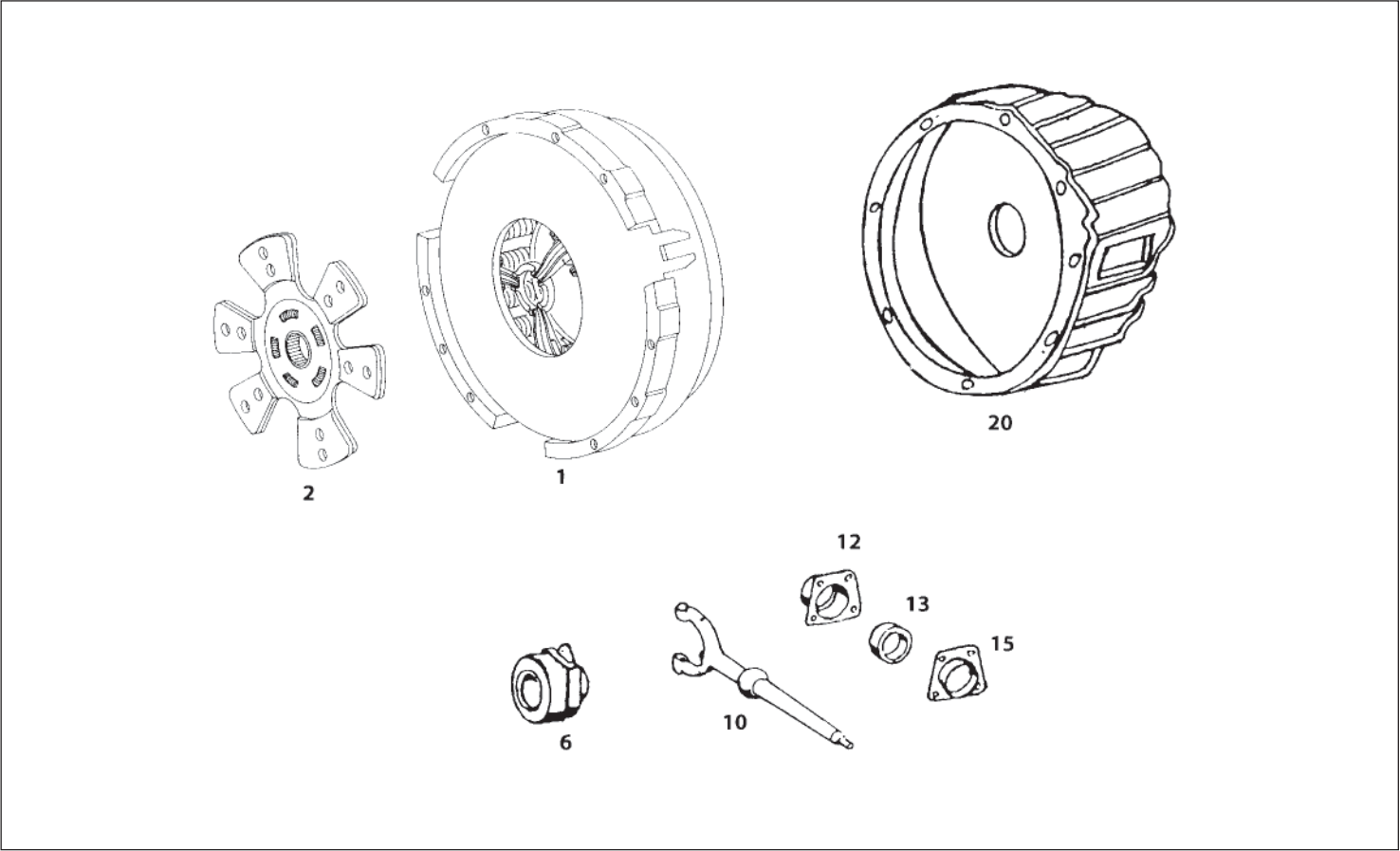


TABLE 25.1 **CLUTCH (330 DIA, COIL TYPE)** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	312 421 10 68	Cover	1	
	2525 2510 82 06	Lower Part Clutch Housing	1	
	042 251 00 04 J	Clutch Cover Housing Upper	1	
		Repair Kits		
	2724 2540 01 09	Pressure Plate 330 Dia. Kit Consists of:	1	For Set A
		Pressure Plate	1	
		Needle Bush	6	
	2724 2540 01 11	Release Lever Kit Consists of :	1	For Set A
		Release Lever	3	
		Eye Bolt with Needle Bush	3	
		Eye Bolt Pin	3	
		Retaining Pin	3	
		Lock Nut	3	
		Adjusting Nut	3	
		Pressure Plate Pin	3	
		Retractor Spring	3	
		Washer	6	

TABLE 25.1

CLUTCH (330 DIA, COIL TYPE)

GROUP 25

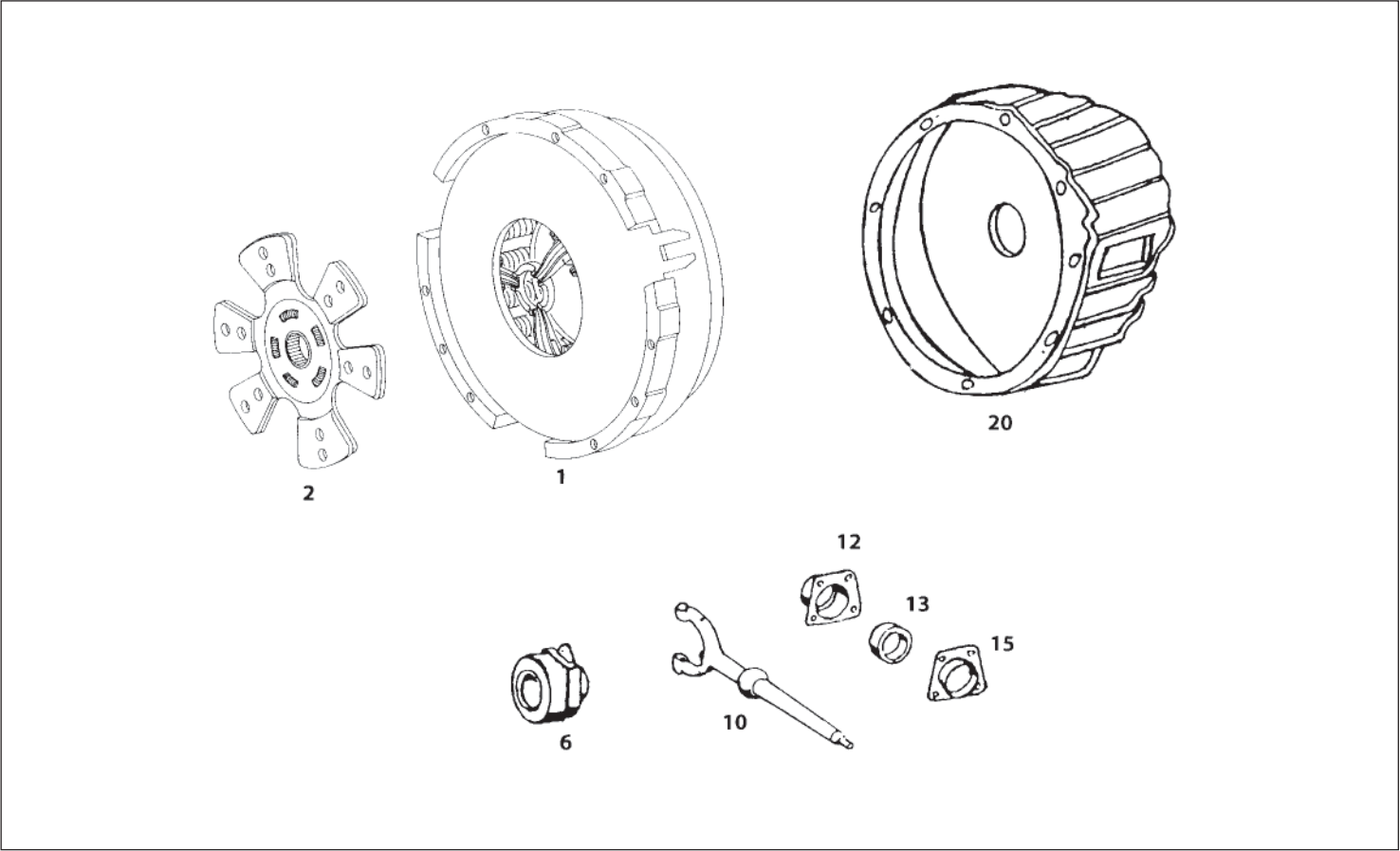


TABLE 25.1	CLUTCH (330 DIA, COIL TYPE)	GROUP 25
-------------------	------------------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2724 2540 01 12	Assy. Release Lever with Eye Bolt consists of:	1	For Set A
		Release Lever	3	
		Eye Bolt with Needle Bush	3	
		Eye Bolt Pin	3	
	2754 2540 01 20	Hold Down Bolt Kit Consists of:	1	For Set A
		Hold Down Bolt	3	
		Washer	3	
	2724 2520 01 11	Clutch Disc 330 Dia. Facing Kit Consists of:	1	For Set A
		Ceramic Button	12	
		Rivet for Ceramic Button	12	
	2724 2540 37 01	Cover	1	Serviced Loose
	2724 2540 67 06	Cotter Pin	3	Serviced Loose
	2724 2540 86 01	Collector Ring	1	Serviced Loose
		Above Kits are applicable for LIPE Clutch (Set A)		

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

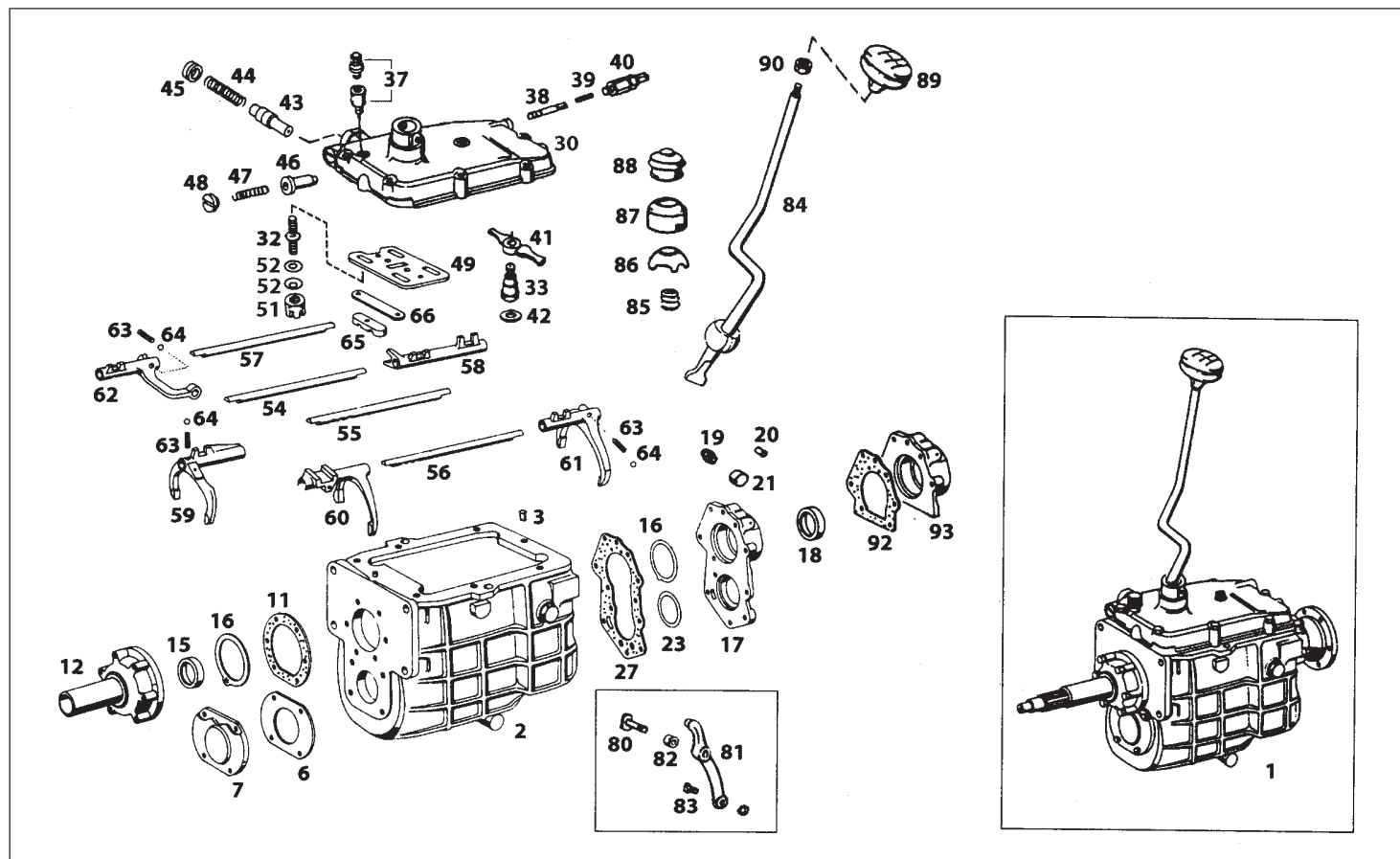


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		GEAR BOX, HOUSING AND COVER		
1	2505 2604 01 85	Assy Gear Box GBS-40, First Gear Ratio 7.51, 8 BCF	1	PTO Provision
	2505 2610 37 24	Gear Box Housing	1	
3	1305 090920 9	Cylindrical Pin 10 H 8x20	2	
	2574 3315 01 02	Filter Breather	1	
6	2505 3014 53 01	Gasket, Front Cover Lower	1	
7	2505 3014 47 01	Front Cover Lower	1	
11	2505 2625 53 01	Gasket (Fr. Cover Top to Hsg.)	1	
12	2505 2625 37 01	Gear Box Housing Cover Front Top	1	
	2505 2625 82 01	Oil Slinger (GB Hsg. Front Cover)	1	
15	2507 2625 78 02	Oil Seal	1	
16	2505 3013 86 01	Butting Ring 2.90 mm Thick	1	For Selection
16	2505 2625 86 01	Butting Ring 2.95 mm Thick	1	For Selection
16	2505 3013 86 02	Butting Ring 3.00 mm Thick	1	For Selection
16	2505 2625 86 02	Butting Ring 3.05 mm Thick	1	For Selection
16	2505 3013 86 03	Butting Ring 3.10 mm Thick	1	For Selection
16	2505 2625 86 03	Butting Ring 3.15 mm Thick	1	For Selection
16	2505 3013 86 04	Butting Ring 3.20 mm Thick	1	For Selection

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

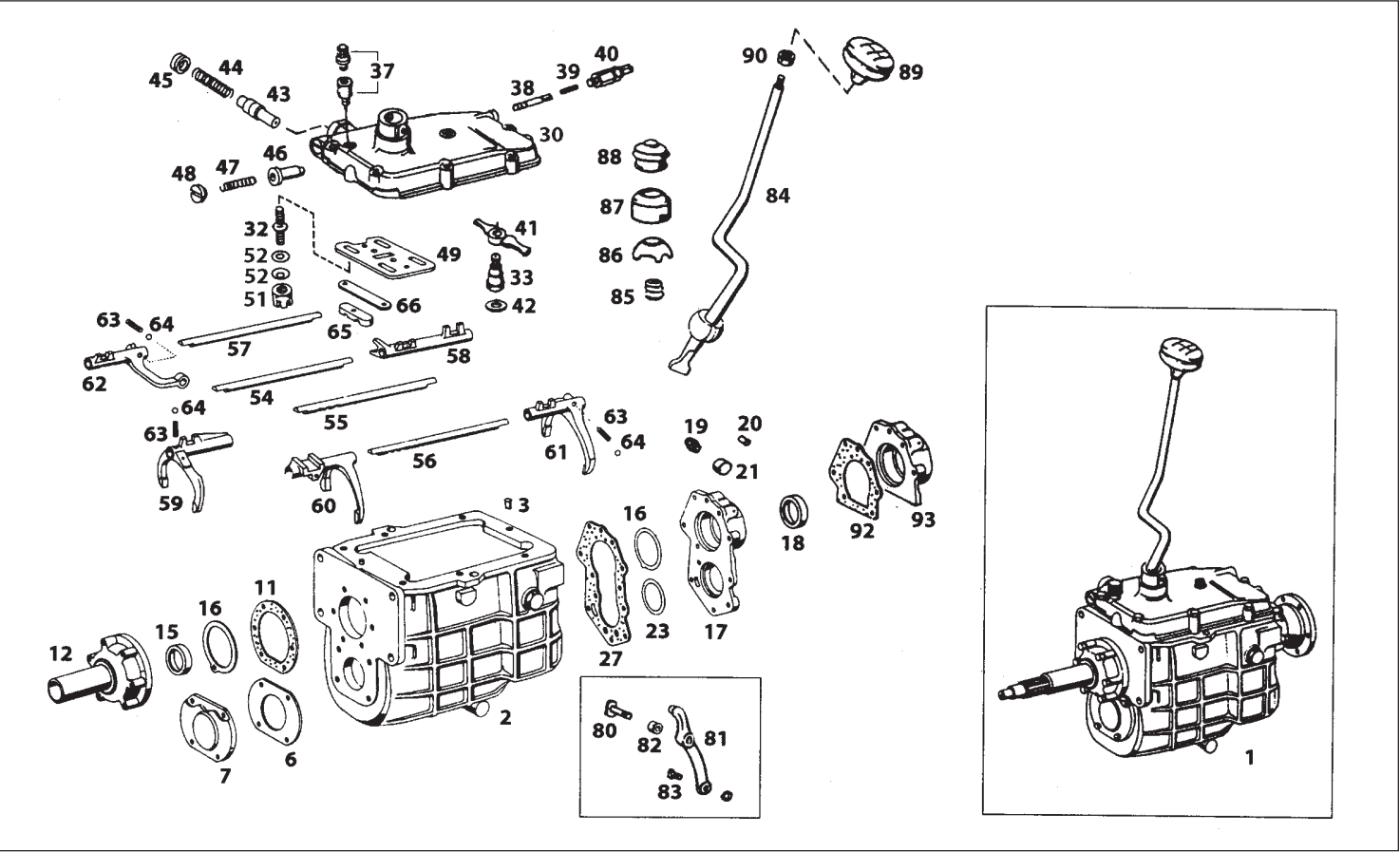


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
16	2505 2625 86 04	Butting Ring 3.25 mm Thick	1	For Selection
16	2505 3013 86 05	Butting Ring 3.30 mm Thick	1	For Selection
16	2505 2625 86 05	Butting Ring 3.35 mm Thick	1	For Selection
16	2505 3013 86 06	Butting Ring 3.40 mm Thick	1	For Selection
16	2505 2625 86 06	Butting Ring 3.45 mm Thick	1	For Selection
16	2505 3013 86 07	Butting Ring 3.50 mm Thick	1	For Selection
16	2505 3013 86 08	Butting Ring 3.60 mm Thick	1	For Selection
16	2505 2625 86 09	Butting Ring 3.65 mm Thick	1	For Selection
17	337 261 01 20	Gear Case Cover Rear	1	
18	2505 2620 78 03	Oil Seal (Main Shaft)	1	
	321 260 00 86	Assy. Threaded Bush	1	
19	321 261 00 31	Adapter	1	
20	2506 2620 78 04	Oil Seal	1	
21	153 264 00 55	Plug Speedo Drive	1	
23	312 283 17 52	Shim 0.05 mm Thick	AR	For Selection
23	312 283 10 52	Shim 0.1 mm Thick	AR	For Selection
23	312 283 11 52	Shim 0.2 mm Thick	AR	For Selection
23	312 283 12 52	Shim 0.4 mm Thick	AR	For Selection

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

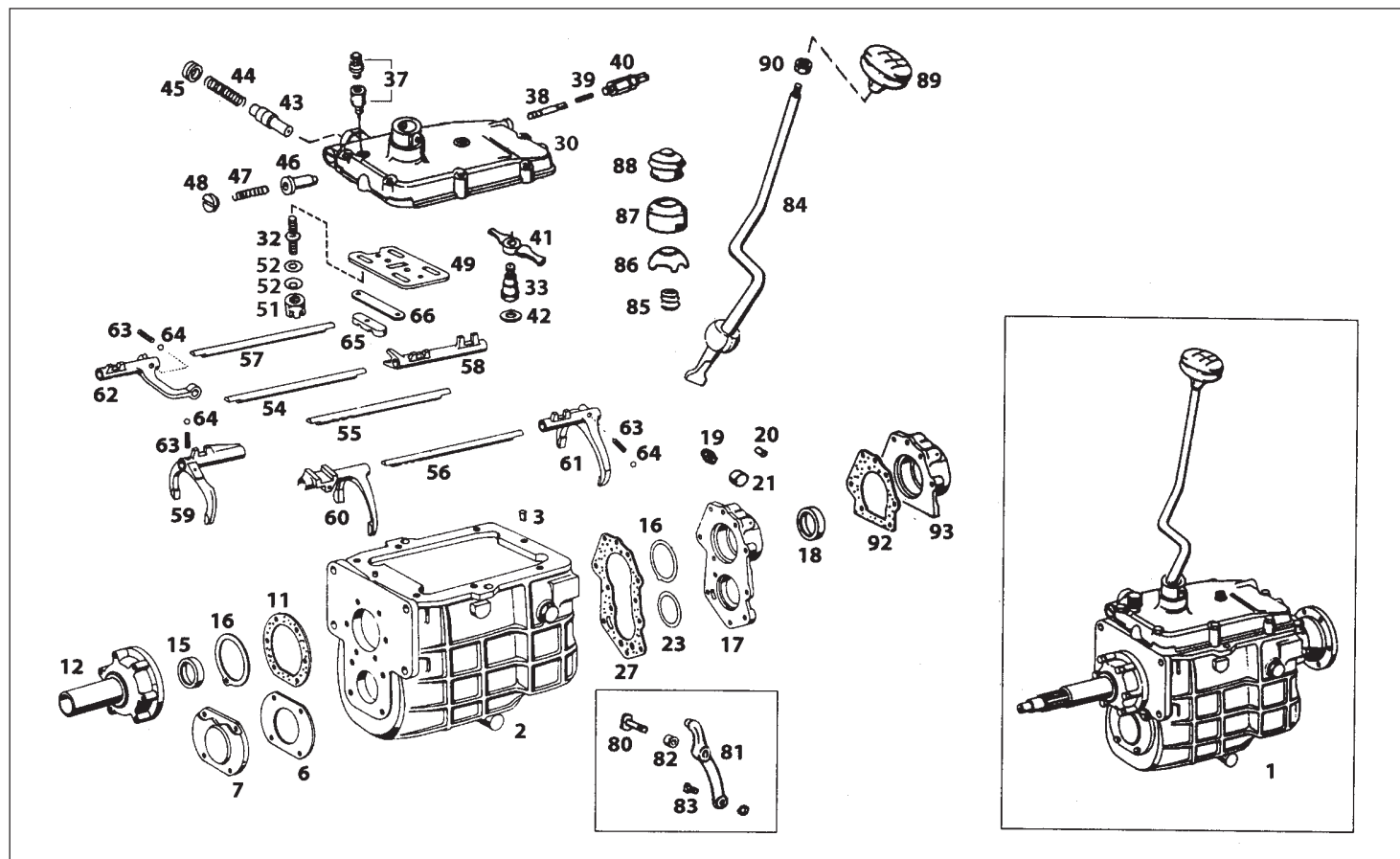


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
23	312 283 21 52	Shim 0.8 mm Thick	AR	For Selection
27	352 261 07 80	Gasket (Gear Case Cover Rear to Housing)	1	
92	2505 2640 53 03	Gasket (Rear Cover) (when fitted with PTO)		1
93	321 261 03 33	Cover for PTO Application		1
30	2505 2671 37 03	Gear Case Cover Top	1	
	2505 2671 37 52	Gear Case Cover Top Lower Half	1	
	2505 2671 37 57	Dome (Top Cover Assy)	1	
32	2505 3012 88 01	Stud	4	
33	2505 2671 67 01	Pin Swing Lever	1	
37	2668 3515 01 02	Pressure Relief Valve	1	
38	2505 3011 67 01	Thrust Pin (Reverse Indicator Switch)	1	
39	312 993 42 01	Pressure Spring (Reverse Indicator Switch)	1	
40	2654 5450 01 34	Reverse Indicator Switch	1	
41	2505 2670 51 05	Swing Lever Shifter Fork (1st Speed)	1	
	1595 352013 1	Needle Roller Bearing 2X13.8	29	
42	2505 3012 92 01	Washer	1	
43	2505 2671 34 09	Pressure Piece for Check Plate	1	
44	321 993 17 01	Pressure Spring	1	

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

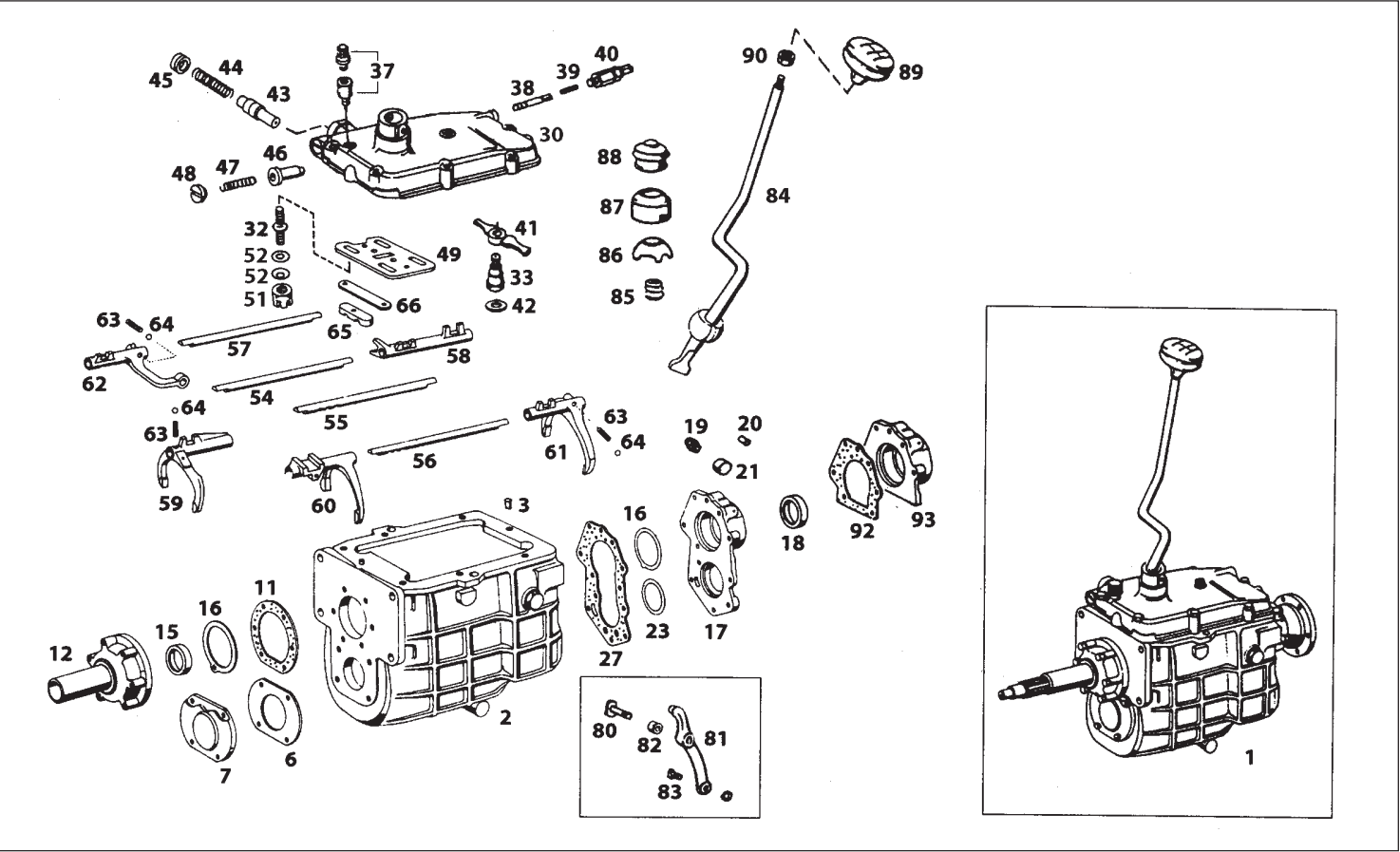


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
45	321 997 01 03	Slotted Plug	1	
46	2505 2671 34 10	Interlocking Pin	1	
47	321 993 06 01	Pressure Spring for Interlocking Pin	1	
48	1608 250240 1	Sealing Plug M 24x1.5	1	
49	321 260 08 46	Assy. Check Plate	1	
51	1210 120080 7	Slotted Nut M 8	4	
52	2505 3020 61 01	Spring Washer	4	
	2505 2671 34 07	Stopper Piece Check Plate	4	
	2505 2671 34 03	Support Piece Check Plate	4	
54	321 265 08 05	Selector Shaft for First Speed	1	
55	321 265 18 05	Selector Shaft (2/3)	1	
56	321 265 19 05	Selector Shaft (4/5)	1	
57	322 265 03 05	Selector Shaft (For Reverse Gear)	1	
58	322 265 01 23	Gear Shift Dog (For First Gear)	1	
59	321 265 12 02	Selector Fork (2/3)	1	
60	2505 2651 51 02	Selector Fork (4/5)	1	
61	321 265 13 01	Selector Fork (For 1st Speed Gear)	1	
62	2505 2651 51 01	Selector Fork (For Reverse Gear)	1	

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

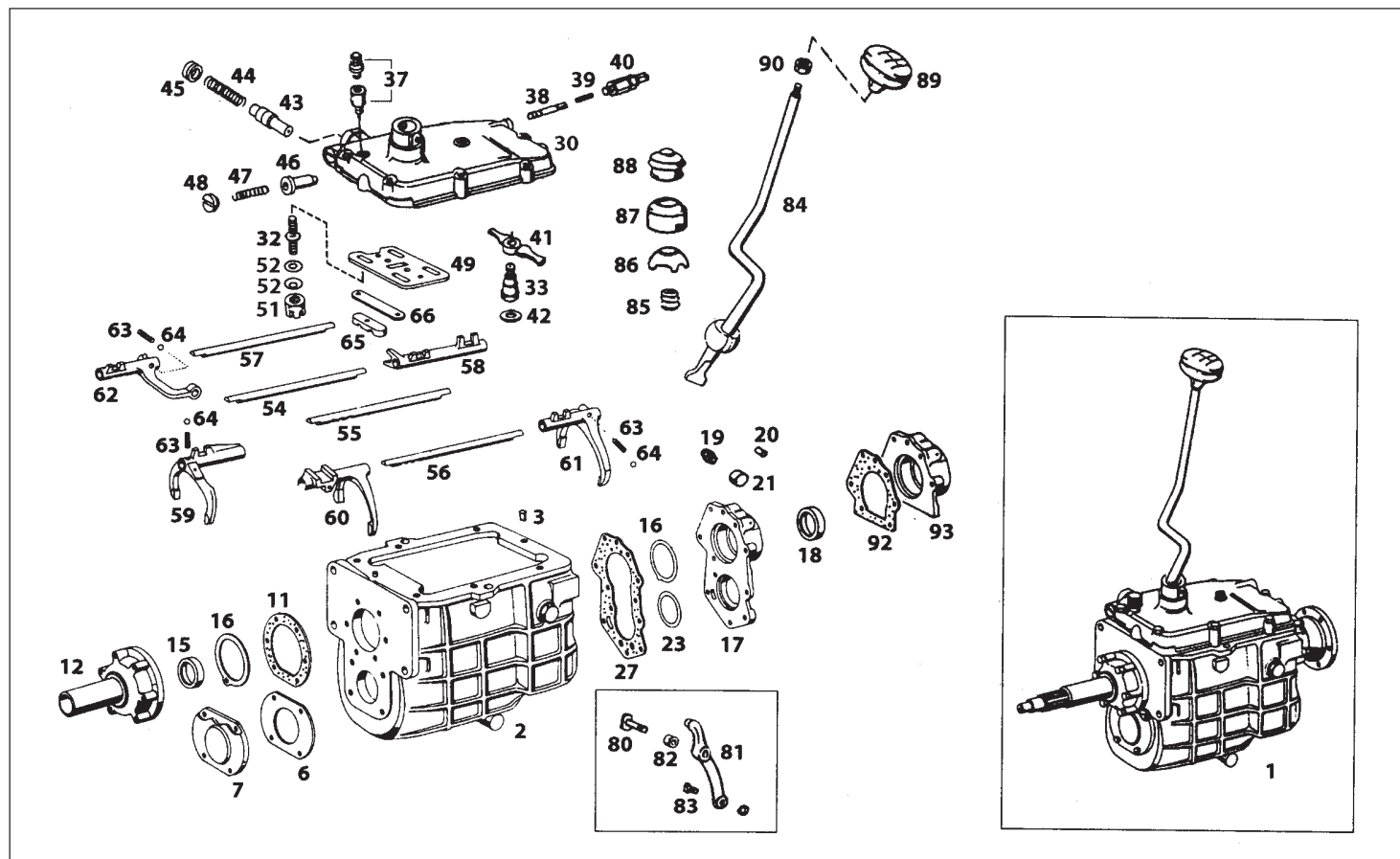


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
63	312 993 10 01	Pressure Spring	4	
64	1595 010110 2	Steel Ball 11 mm dia.	4	
65	312 265 10 36	Clamp (Selector Shaft to Gear Box Housing)	4	
66	312 994 03 32	Locking Plate (Selector Shaft to Gear Box Housing)	2	
80	2505 3010 67 01	Pivot Pin	1	
81	321 265 02 08	Intermediate Lever (Rev. Gear)	1	
82	321 263 04 50	Bush	1	
83	2505 2651 59 01	Sliding Key	1	
84	2505 2670 01 56	Assy. Lever, Gear Shift	1	
85	317 993 05 01	Spring, Pressure (for Gear Shift Lever)	1	
86	302 267 00 08	Ball Piece	1	
87	302 267 00 06	Cap (Gear Shift Dome)	1	
88	337 267 00 96	Rubber Protective Cap	1	
89	2505 2680 01 23	Assy. Gear Shift Lever Knob	1	
90	1208 099605 3	Hex. Thin Nut M 10x1 (for Shifting Knob)	1	
	2067 2670 75 01	Rubber Bellow (Gear Shift Lever)	1	
	2067 2680 82 01	Ring (Gear Shift Bellow)	1	

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

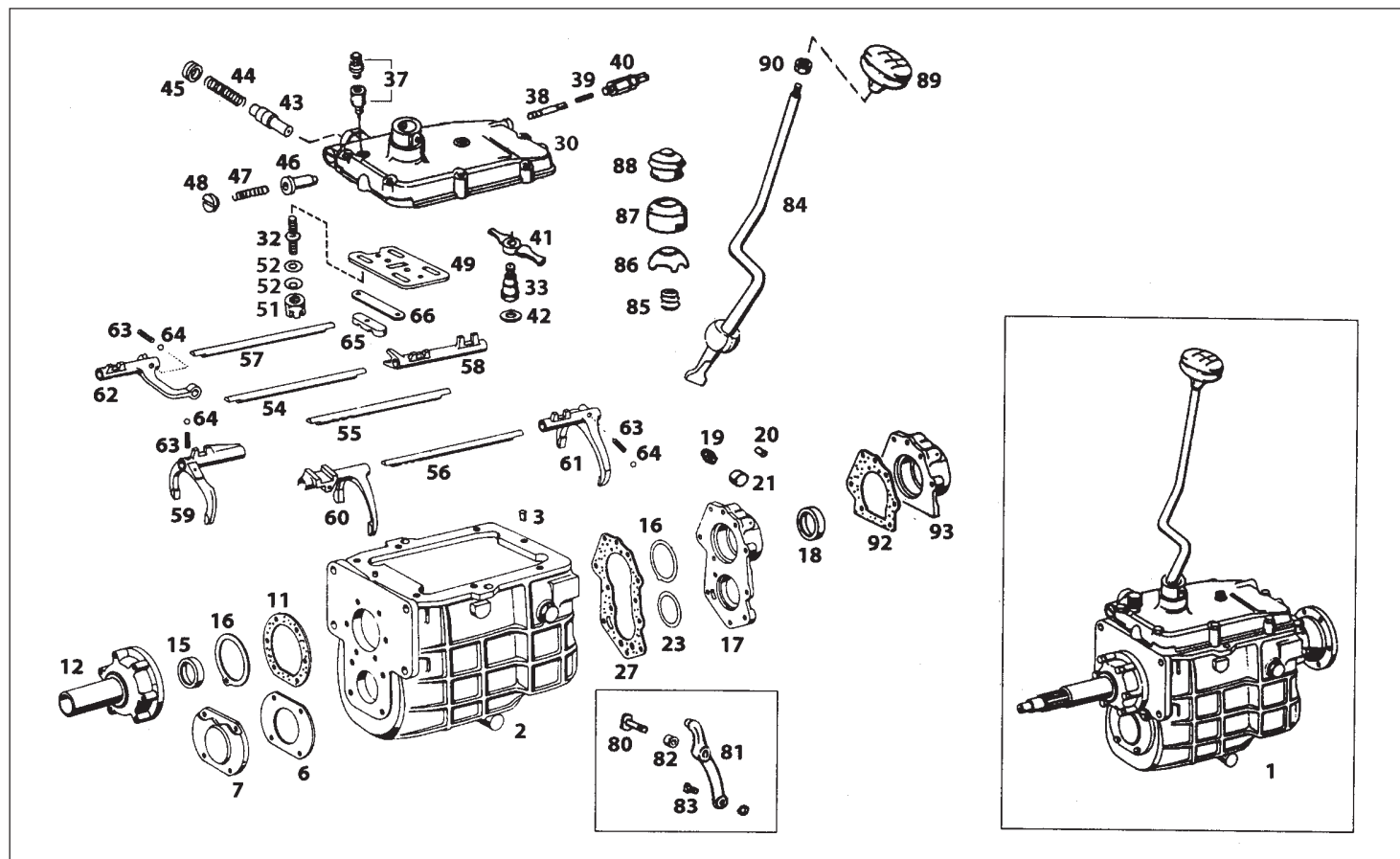


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
6 11 27 31	2505 2600 01 01	GASKET KIT		
		Gear Box Gasket Kit Consisting of :	1	
		Gasket Front Cover Lower	1	
		Gasket Front Cover Upper	1	
		Gasket Rear Cover	1	
		Gasket Top Cover	1	
	8854 2605 16 13	Gasket Lower Rear Cover	1	for PTO / APP fitment
		Overhauling Kit - GB 40 consisting of :	1	
		Oil Seal	1	
		Oil Seal (Front Cover)	1	
		Shim 0.10 mm Thick	1	
		Shim 0.20 mm Thick	1	
		Shim 0.40 mm Thick	1	
		Shim 0.05 mm Thick	1	
		Shim 0.80 mm Thick	1	
		Gasket (GB cover Lower to GB Housing)	1	
		Gasket (Front cover Top to GB Housing)	1	
		Gasket (GB cover RR)	1	

TABLE 26.1

GEAR BOX, HOUSING AND COVER

GROUP 26

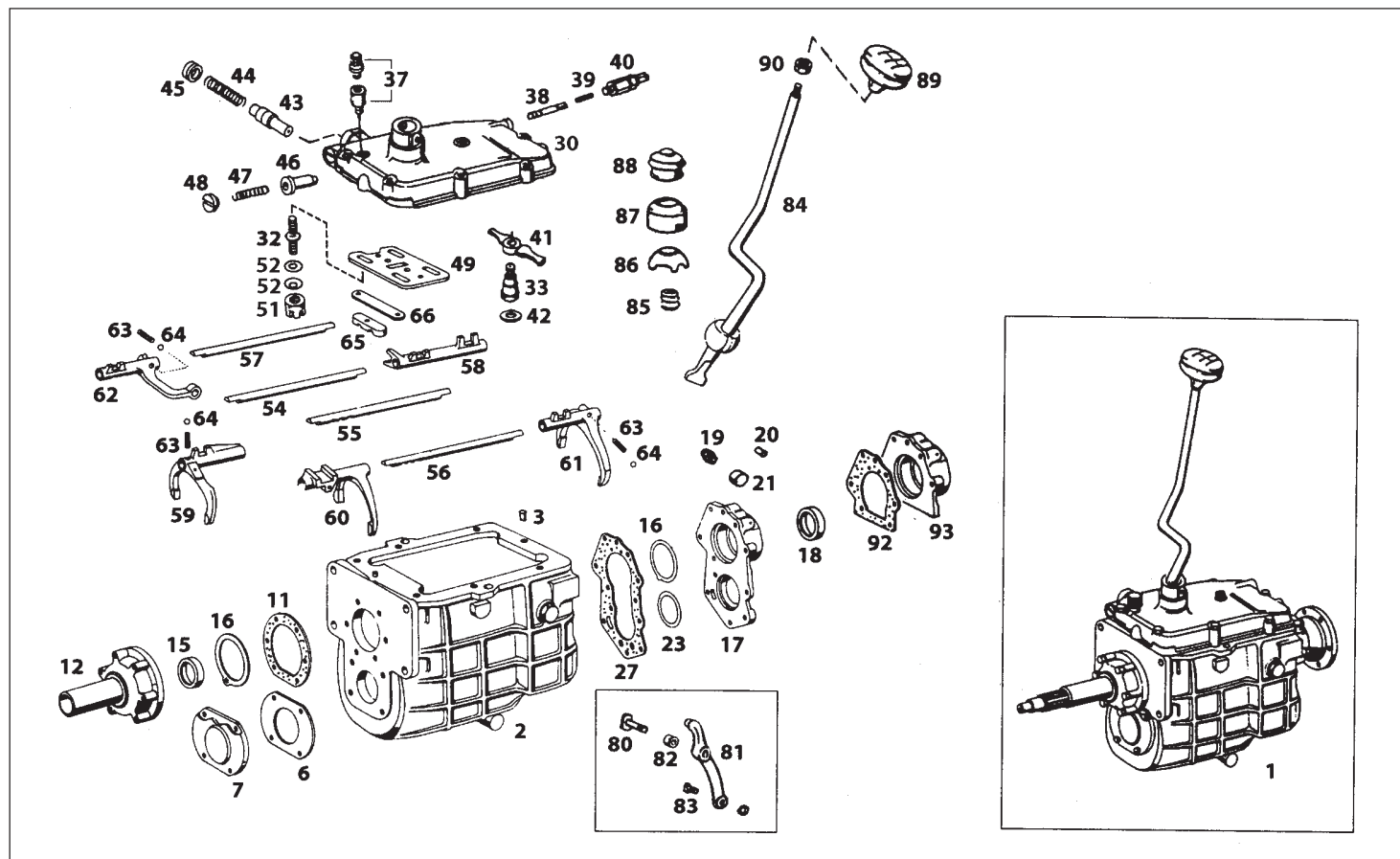


TABLE 26.1
GEAR BOX, HOUSING AND COVER
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Gasket (GB Top cover)	1	
		Hex Collar Nut	1	
		Hex Nut	1	
		Pressure Spring	1	
		Pin Main Shaft	1	

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

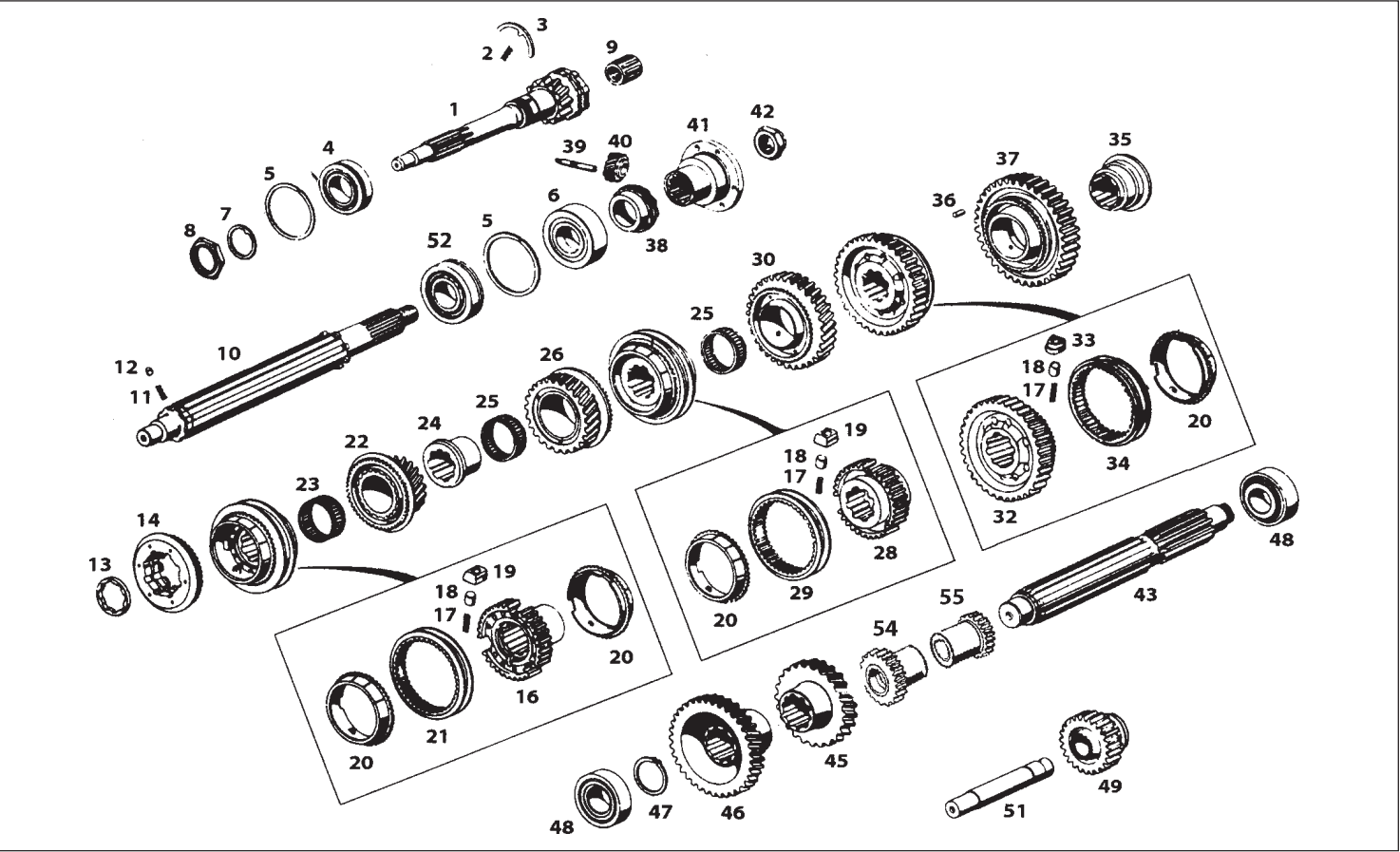


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		GEAR SHAFT AND GEAR		
1	2505 2625 79 15	Drive Shaft	1	
2	321 993 12 01	Compression Spring	1	
3	321 262 00 73	Clamping Plate	1	
4	2505 2620 31 29	Cylindrical Roller Bearing	1	
5	2505 2620 43 02	Snap Ring 2.68 mm Thick	2	
5	2505 2620 43 03	Snap Ring 2.73 mm Thick	2	
5	2505 2620 43 04	Snap Ring 2.78 mm Thick	2	
5	2505 2620 43 05	Snap Ring 2.83 mm Thick	2	
5	2505 2620 43 06	Snap Ring 2.88 mm Thick	2	
5	2505 2620 43 07	Snap Ring 2.93 mm Thick	2	
7	2507 2625 86 01	Spacer on Drive Shaft	1	
	2505 2625 82 01	Oil Slinger (Front Side)	1	
8	312 262 11 72	Lock Nut LH Thread	1	
9	2505 2625 31 18	Roller Cage (Longer))	1	
10	2505 2620 79 03	Main Shaft (Longer Pilot Bearing)	1	
	2690 2620 86 01	Circlip	1	
6	2505 2620 31 06	Four Point Ball Bearing	1	

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

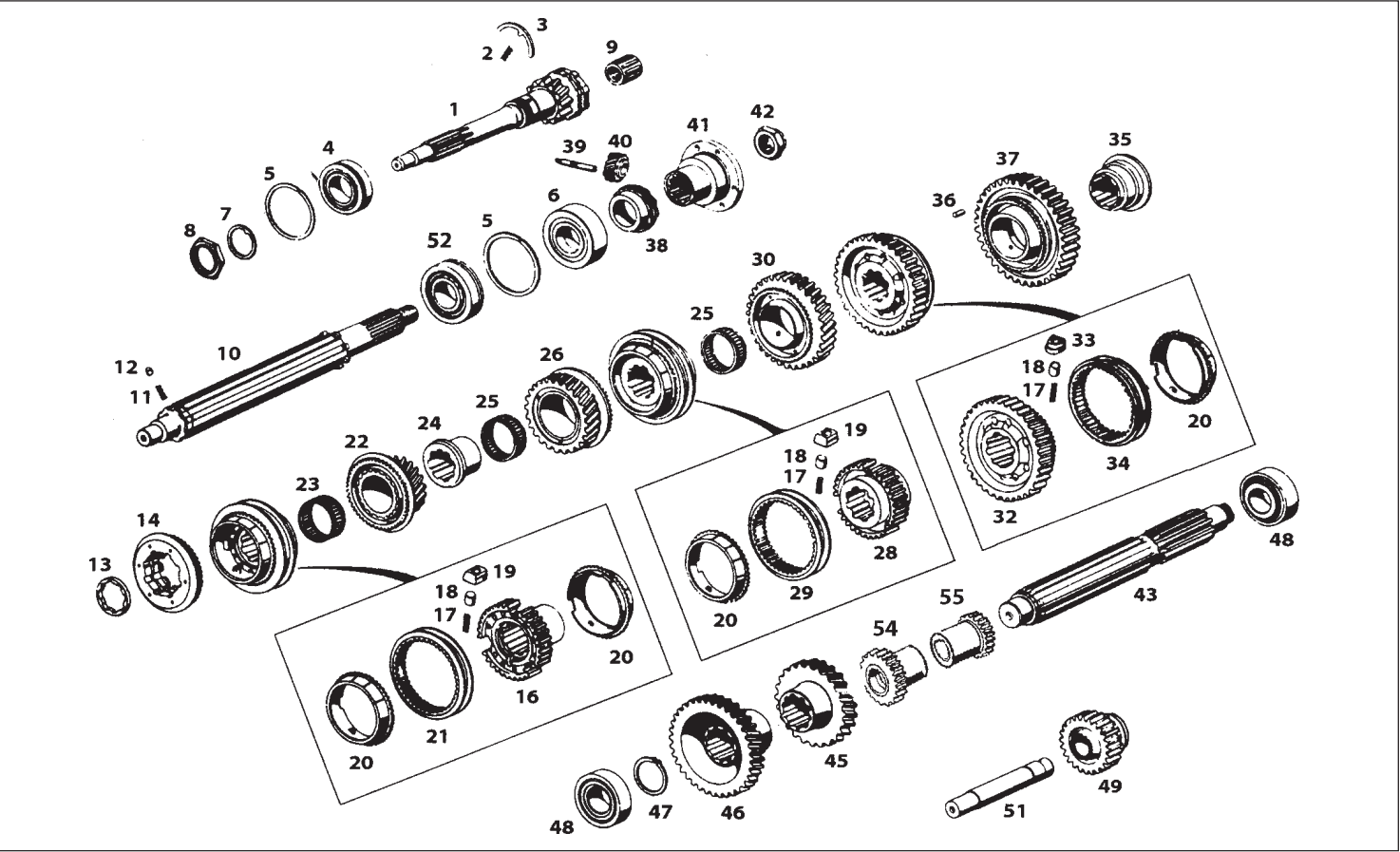


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
52	000 981 12 01	Cylindrical Roller Bearing	1	
11	312 993 17 01	Pressure Spring	1	
12	321 262 03 74	Pin on Main Shaft	1	
13	321 262 21 62	Butting Ring 6.90 mm Thick	1	For Selection
13	2505 2620 86 08	Butting Ring 6.95 mm Thick	1	For Selection
13	321 262 20 62	Butting Ring 7.00 mm Thick	1	For Selection
13	2505 2620 86 09	Butting Ring 7.05 mm Thick	1	For Selection
13	321 262 19 62	Butting Ring 7.10 mm Thick	1	For Selection
13	2505 2620 86 10	Butting Ring 7.15 mm Thick	1	For Selection
13	321 262 18 62	Butting Ring 7.20 mm Thick	1	For Selection
13	2505 2620 86 11	Butting Ring 7.25 mm Thick	1	For Selection
13	321 262 17 62	Butting Ring 7.30 mm Thick	1	For Selection
13	2505 2620 86 12	Butting Ring 7.35 mm Thick	1	For Selection
13	321 262 04 62	Butting Ring 7.40 mm Thick	1	For Selection
13	321 262 28 62	Butting Ring 7.45 mm Thick	1	For Selection
13	321 262 05 62	Butting Ring 7.50 mm Thick	1	For Selection
13	321 262 29 62	Butting Ring 7.55 mm Thick	1	For Selection
13	321 262 06 62	Butting Ring 7.60 mm Thick	1	For Selection

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

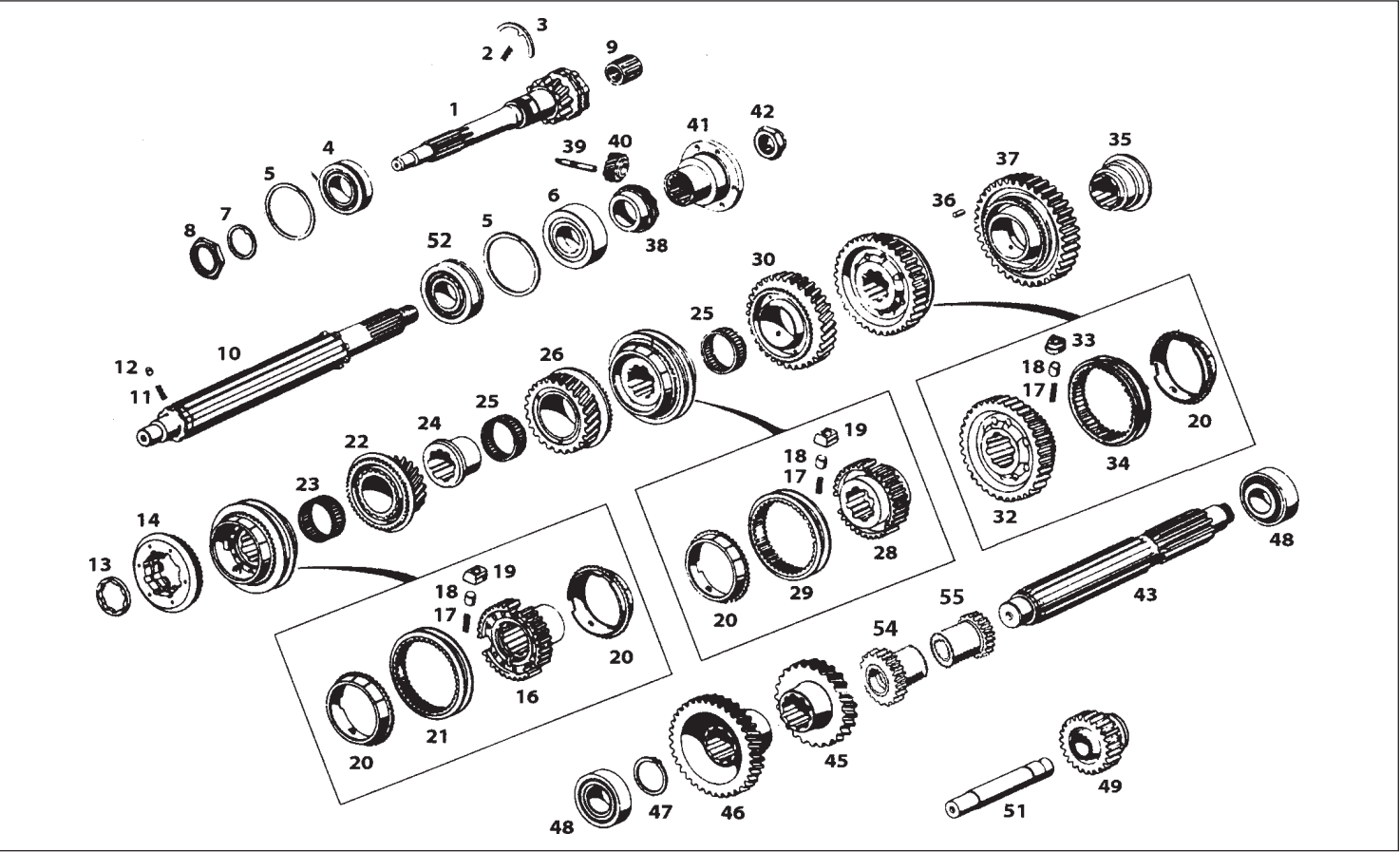


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
13	321 262 30 62	Butting Ring 7.65 mm Thick	1	For Selection
13	321 262 07 62	Butting Ring 7.70 mm Thick	1	For Selection
13	2505 2620 86 13	Butting Ring 7.75 mm Thick	1	For Selection
13	321 262 25 62	Butting Ring 7.80 mm Thick	1	For Selection
13	2505 2620 86 14	Butting Ring 7.85 mm Thick	1	For Selection
13	321 262 26 62	Butting Ring 7.90 mm Thick	1	For Selection
13	2505 2620 86 15	Butting Ring 7.95 mm Thick	1	For Selection
13	321 262 27 62	Butting Ring 8.00 mm Thick	1	For Selection
14	340 262 01 34	Synchronising Ring	1	
16	2505 3015 54 03	Synchronising Sleeve 4th & 5th	1	
20	2505 2620 38 02	Synchronising Cone	2	
21	321 262 08 23	Shifting Sleeve	1	
22	2505 2620 01 35	Assy. Helical Gear 4th Speed (T = 19)	1	
23	2505 2620 31 23	Double Row Needle Cage	1	
24	322 262 40 50	Collar Bushing 44.5 mm Long (For Third Speed Gear)	1	For Selection
24	322 262 41 50	Collar Bushing 44.6 mm Long (For Third Speed Gear)	1	For Selection
25	2505 2620 31 24	Double Row Roller Cage	1	
26	2505 2620 01 18	Assy. Helical Gear 3rd Speed	1	

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

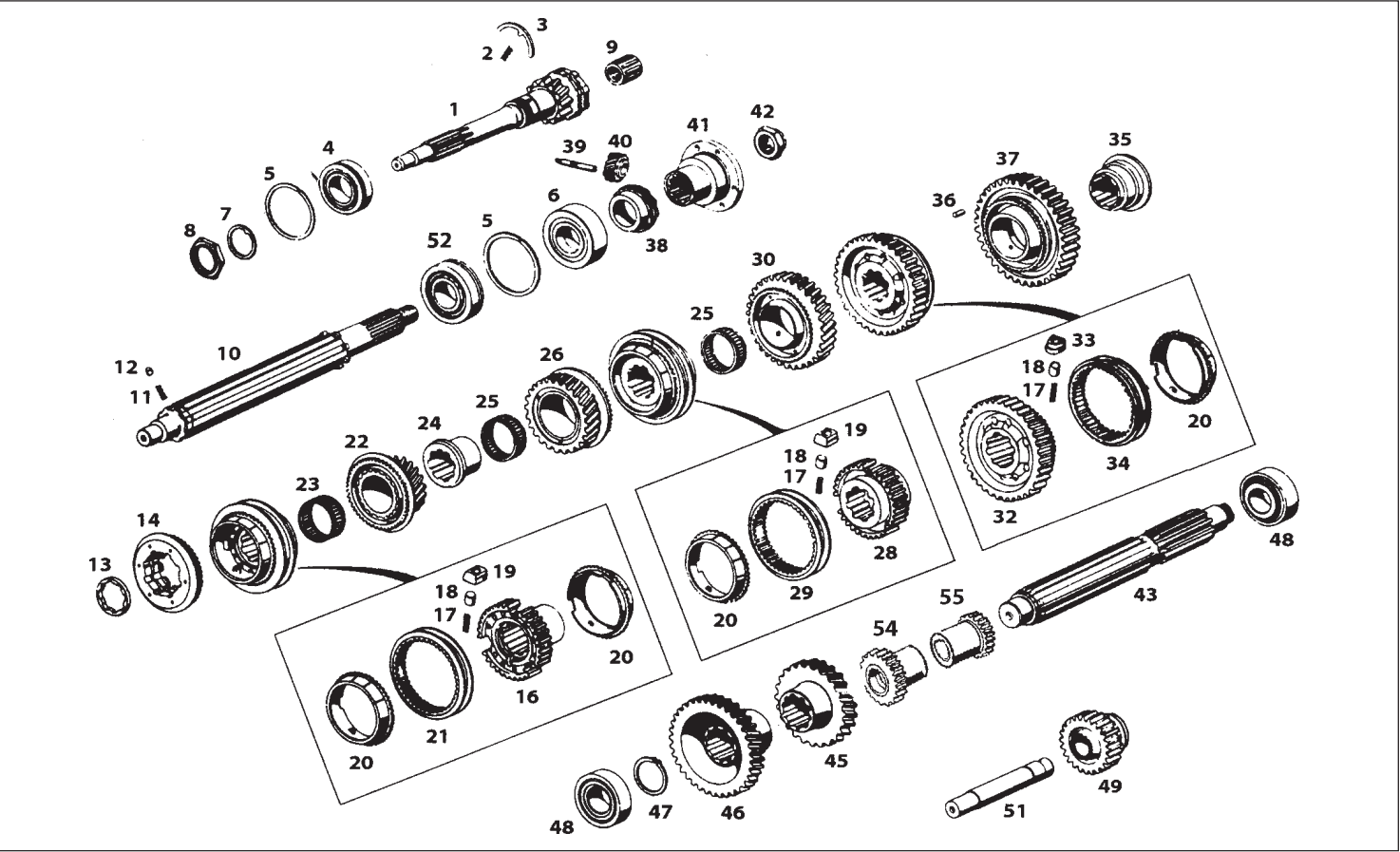


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
28	322 262 04 35	Synchronising Sleeve 2/3	1	
20	2505 2620 38 02	Synchronising Cone	2	
29	321 262 08 23	Shifting Sleeve	1	
25	2505 2620 31 24	Double Row Roller Cage	1	
30	322 262 01 12	Helical Gear 2nd Speed (T = 32)	1	
32	322 263 03 33	Reverse Gear on Main Shaft	1	
20	2505 2620 38 02	Synchronising Cone	1	
34	321 262 07 23	Shifter Sleeve 1st Speed	1	
35	2505 3015 34 01	Collar Bushing 47.2 mm Long	1	
35	2505 3015 34 02	Collar Bushing 47.3 mm Long	1	
35	2505 3015 34 03	Collar Bushing 47.4 mm Long	1	
35	2505 3015 34 04	Collar Bushing 47.5 mm Long	1	
35	2505 3015 34 05	Collar Bushing 47.6 mm Long	1	
35	2505 3015 34 06	Collar Bushing 47.7 mm Long	1	
35	2505 3015 34 07	Collar Bushing 47.8 mm Long	1	
35	2505 3015 34 08	Collar Bushing 47.9 mm Long	1	
36	1595 089901 5	Cylindrical Roller 4x8	115	
37	2505 3015 54 01	Gear Wheel 1st Speed (T = 39)	1	

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

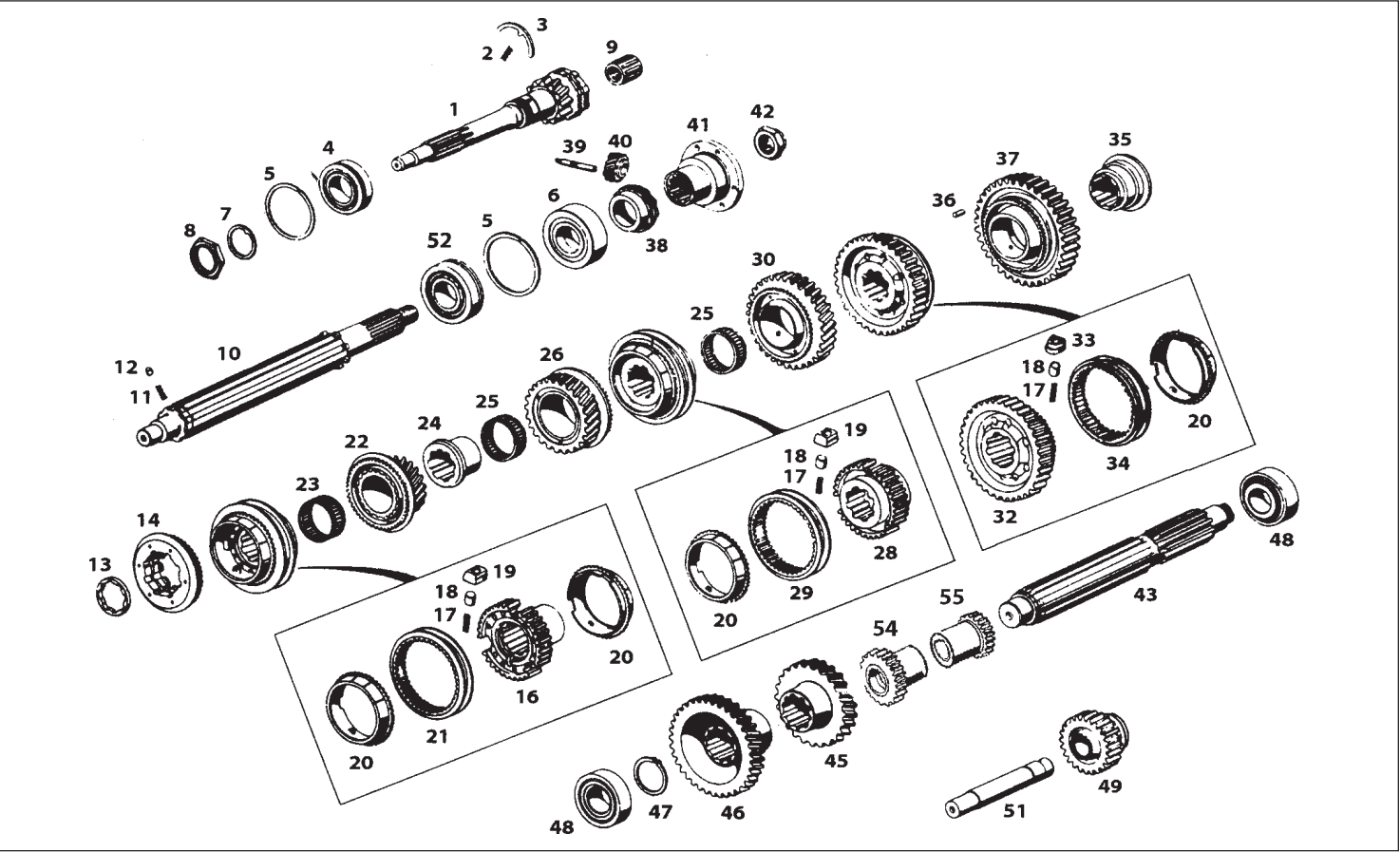


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
38	2505 2620 01 76	Gear Speedometer Drive w/ Oil Slinger	1	
39	2505 2620 79 02	Shaft (Speedo Drive)	1	
40	2505 2620 01 58	Speedo Gear (Nylon)	1	
41	2507 2620 50 01	Coupling Flange (8 holes)	1	
42	322 262 00 72	Hex. Nut	1	
43	2505 3014 79 01	Counter Shaft (for PTO Provision)	1	
54	2505 2630 54 14	2nd Gear Counter Shaft	1	
55	2505 2630 54 13	3rd Gear Counter Shaft	1	
45	2505 2630 54 01	4th Gear (On Counter Shaft)	1	
46	2505 2630 54 09	Constant Mesh Gear (On Counter Shaft) (T = 36)	1	
47	1455 069905 3	Circlip A 52x2.5	1	
48	2505 2630 31 04	Taper Roller Bearing	2	
49	2505 2635 01 05	Reverse Idler Gear with Bush (T = 29)	1	
51	2505 3017 79 01	Reverse Idler Gear Shaft	1	
	8854 2604 16 12	Synchro Kit GBS 40 Consisting of :	1	
19		Carrier 4/5 & 2/3	6	
33		Carrier 1st	3	
18		Retention Pin 4/5, 2/3	6	

TABLE 26.2

GEAR SHAFT AND GEAR

GROUP 26

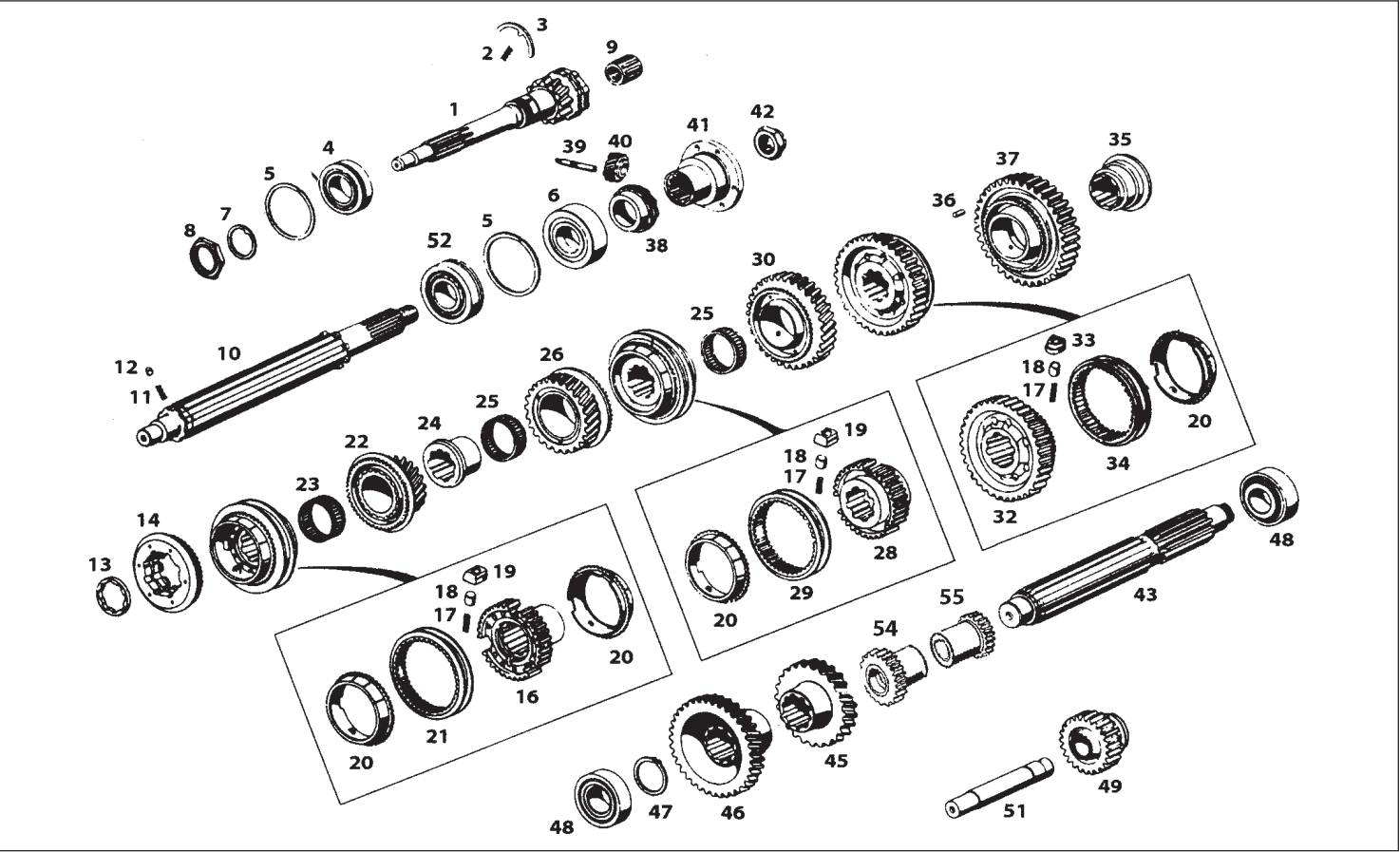


TABLE 26.2
GEAR SHAFT AND GEAR
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
18		Retention Pin 1st	3	
17		Comp. Spring	9	

TABLE 29.1

CLUTCH AND BRAKE CONTROL

GROUP 29

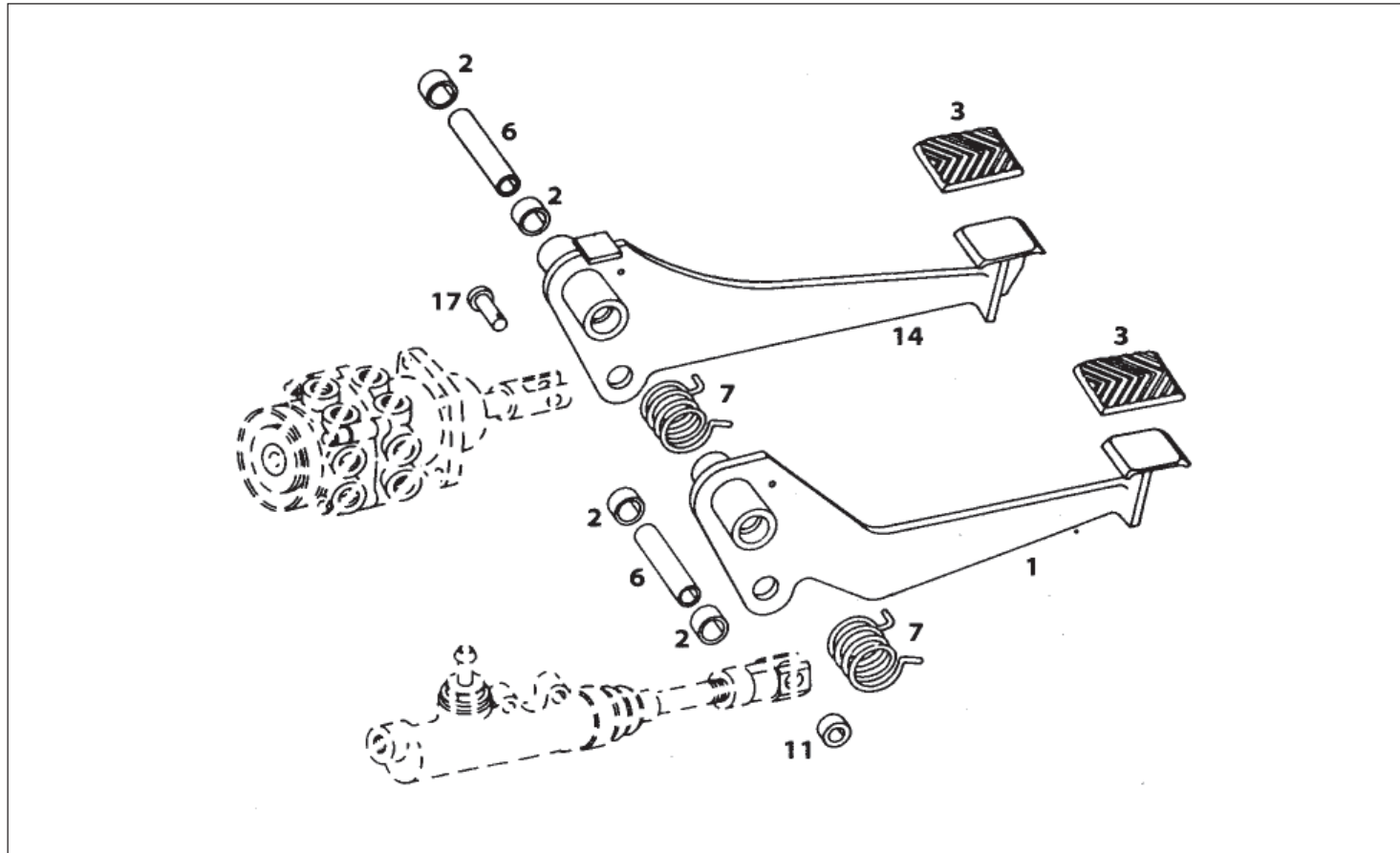


TABLE 29.1
CLUTCH AND BRAKE CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CLUTCH AND BRAKE CONTROL		
1	2067 2910 01 16	Assy. Clutch Pedal Lever Complete	1	
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
6	2696 2910 86 01	Spacer (Clutch Pedal)	1	
7	2641 2910 87 01	Torsion Spring	1	
11	2641 2910 63 01	Bush (Clutch Pedal)	1	
14	2078 2920 01 15	Assy. Brake Pedal Lever Complt.	1	
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
17	2641 2910 67 03	Brake Pin	1	
6	2696 2910 86 01	Spacer (Clutch Pedal)	1	
7	2641 2910 87 01	Torsion Spring	1	

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

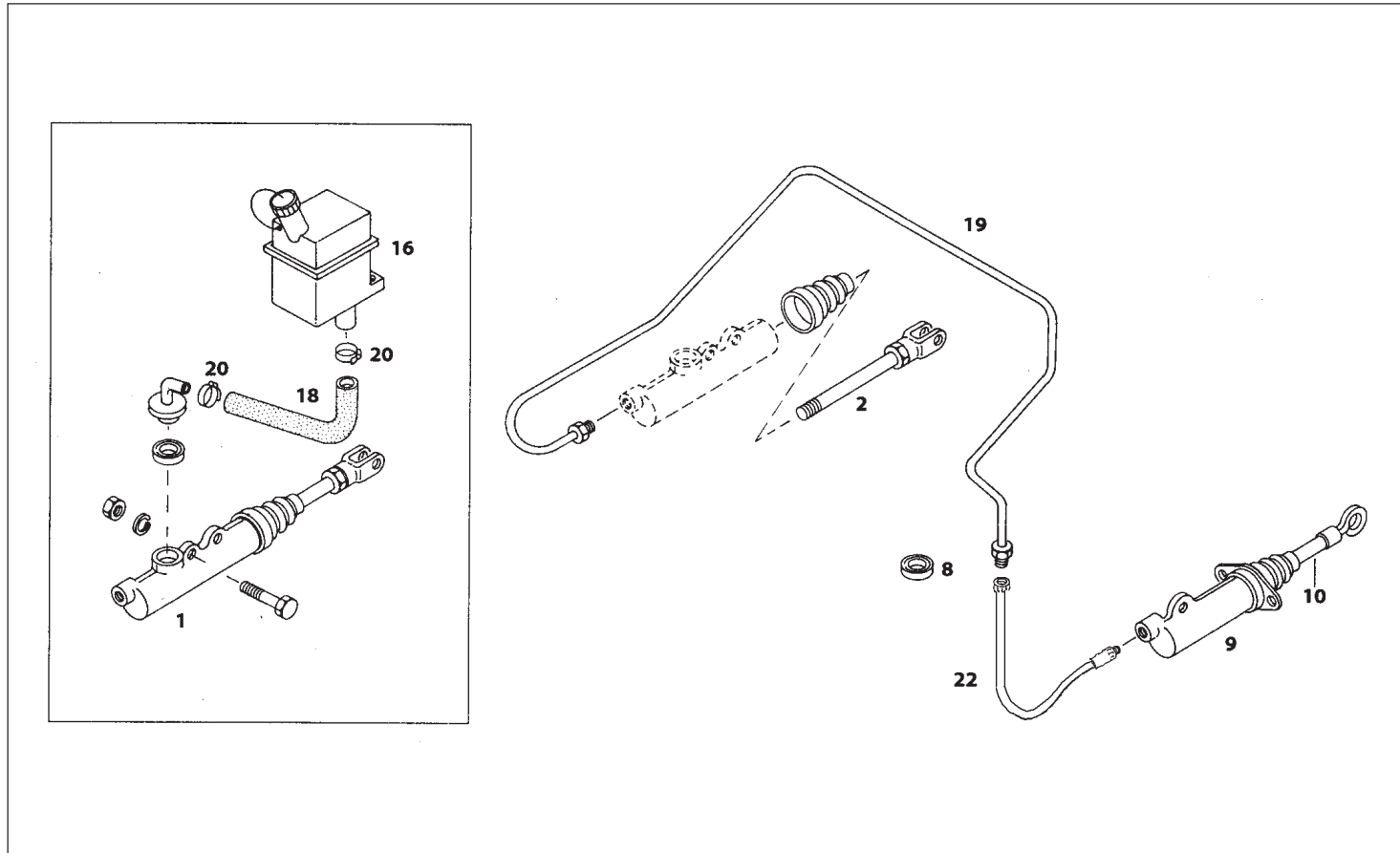


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		HYDRAULIC CLUTCH CONTROL		
1	2067 2910 01 21	Assy. Master Cylinder 25.4 Dia.	1	
2	2067 2920 01 06	Push Rod with Fork (Master Cylinder)	1	
8	2067 2910 75 01	Grommet	1	
9	2510 2930 01 02	Assy. Slave Cylinder	1	
10	2632 2930 32 01	Push Rod	1	
16	2641 2910 01 82	Brake Fluid Reservoir	1	
18	2067 4280 58 01	Rubber Hose-60 mm Long	1	
19	2187 2930 01 01	Assy. Tube 6 x 1620 Lg.	1	
20	1427 020170 0	Hose Clip 17	2	
22	2187 2930 01 02	Assy. Tube 6 x 780 Lg.	1	
-	2618 2910 01 09	Repair Kit (Major) for 25.4 mm dia. Clutch Master Cylinder	1	
		Consisting of :		
		Plunger	1	
		Shim	1	
		Seal	1	
		Spring	1	
		Circlip	1	

TABLE 29.2

HYDRAULIC CLUTCH CONTROL

GROUP 29

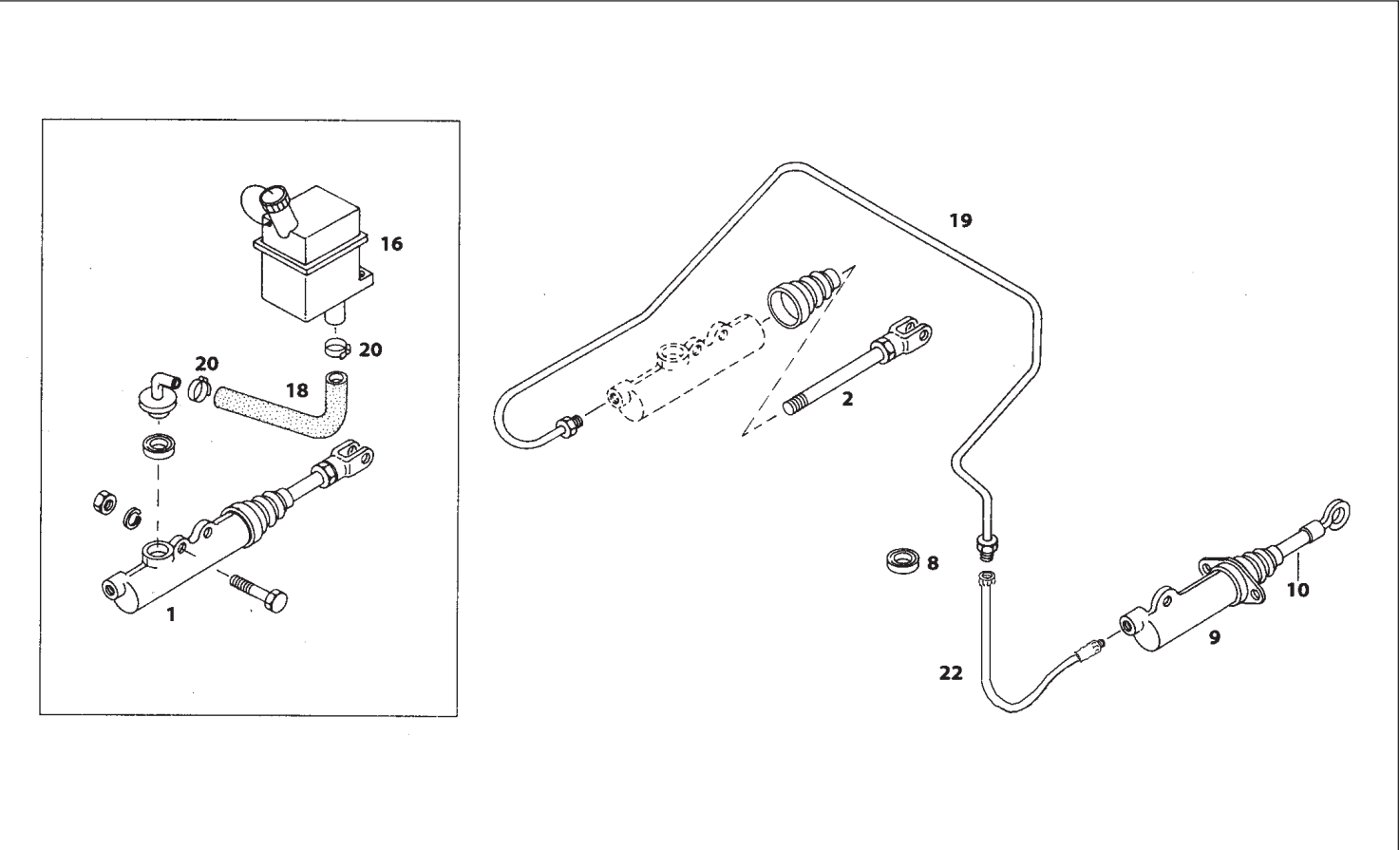


TABLE 29.2
HYDRAULIC CLUTCH CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
-	2618 2910 01 10	Seal (for Fluid Tank) Dust Cover Repair Kit (Minor) for 25.4 mm dia. Clutch Master Cylinder Consisting of : Seal Seal Seal (for Fluid Tank) Dust Cover	1 1 1 1 1 1 1	
	2573 2910 01 61	Repair Kit for Clutch Slave Cylinder consists of : Seal Circlip Dust Cover Grease Sachet	1 1 1 1 1	

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

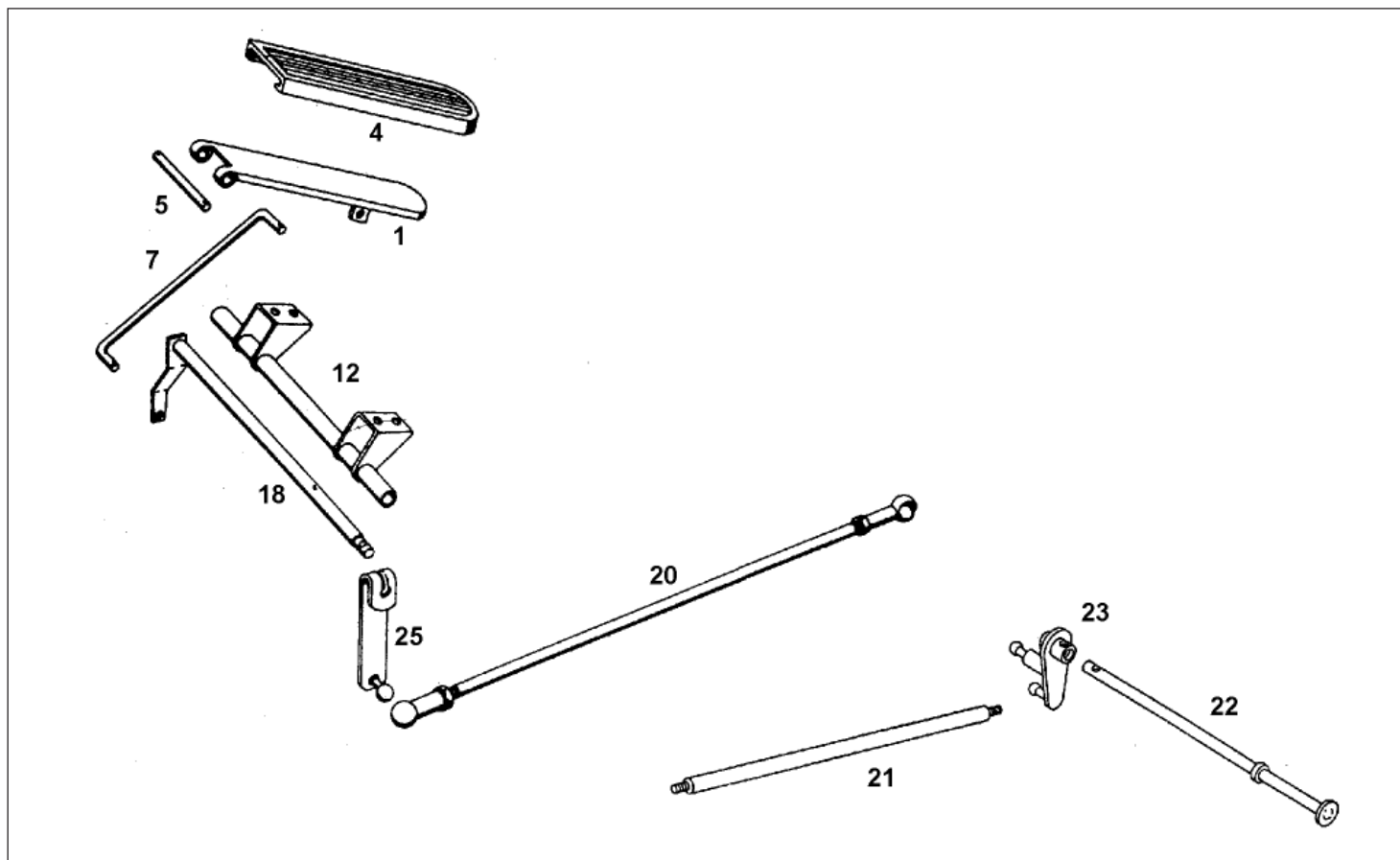


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		ACCELERATOR CONTROL		
1	2078 3010 01 15	Assy. Accel. Pedal	1	
	2751 3010 01 22	Assy. Accelerator Stopper	1	
	2696 3010 77 03	Rubber Cap (For Accelerator Stopper)	1	
	3505 3001 78 02	Cover Plate (Accelerator)	1	
	3505 3001 78 01	Rubber Cover (Accelerator)	1	
4	2067 3010 75 01	Cover For Accel. Pedal	1	
5	312 301 10 09	Hinge Pin (Pedal)	1	
7	2574 3010 99 01	Thrust Rod	1	
12	2177 3010 01 01	Assy. Housing Accel. Shaft	1	
18	2177 3010 01 02	Assy. Accelerator Shaft	1	
20	2573 3010 01 50	Assy. Pull Rod (Pedal End)	1	
21	2177 3010 01 05	Assy. Pull Rod (FIP End)	1	
22	2525 0710 03 65	Assy. Control Shaft	1	
23	2177 3010 01 03	Assy. Lever with Bush	1	
25	2078 3010 01 50	Assy. Accelerator Lever	1	

TABLE 31.1

FRAME

GROUP 31

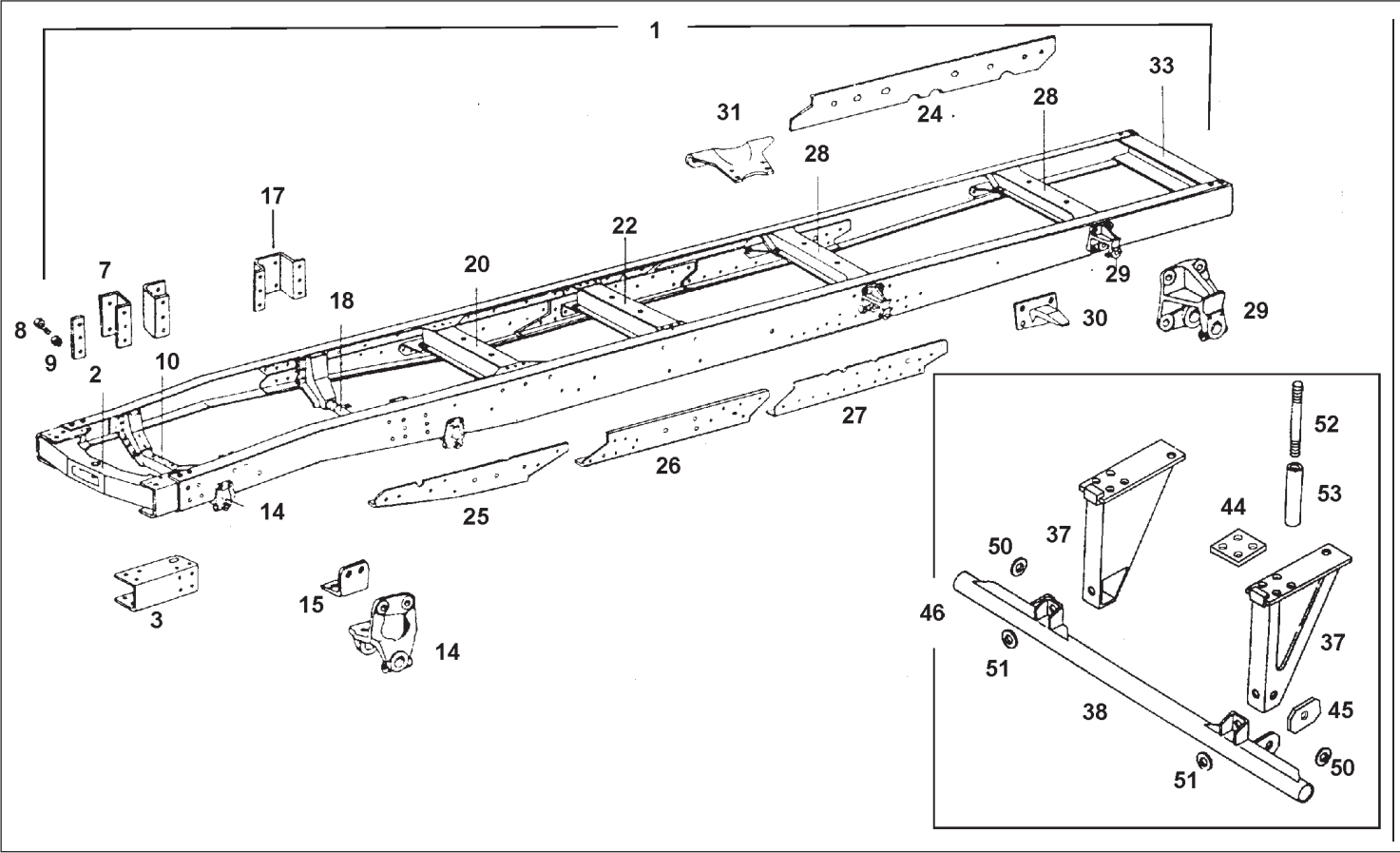


TABLE 31.1	FRAME	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRAME		
1	2187 3100 01 01	Assy Frame Complete with Front Coupling	1	
2	2060 3120 01 10	Assy. Bumper Cross Member	1	
3	2078 3130 71 05	Gusset RH	1	
3	2078 3130 71 06	Gusset LH	1	
7	2177 3120 01 10	Assy. Support Front LH	1	
7	2177 3120 01 03	Assy. Support Front RH	1	
10	2177 3120 01 05	Assy. Engine Cross Member Front	1	
14	042 322 04 01J	Front Spring Bracket Front and Rear	4	
15	2060 3120 82 35	Reinforcement (for Spring Bracket)	4	
	2099 3120 01 10	Assy. Reinforcement Bracket RH	1	
	2099 3120 01 11	Assy. Reinforcement Bracket LH	1	
17	2177 3120 01 11	Assy. Support RH (Eng. Cross Member)	1	
17	2177 3120 01 12	Assy. Support LH (Eng. Cross Member)	1	
18	2177 3120 01 13	Assy. Engine Cross Member Rear	1	
20	2067 3120 01 21	Assy. 3rd Cross Member with Support	1	
22	2573 3120 82 16	Cross Member	1	
	2574 3120 71 34	Support Top	2	

TABLE 31.1

FRAME

GROUP 31

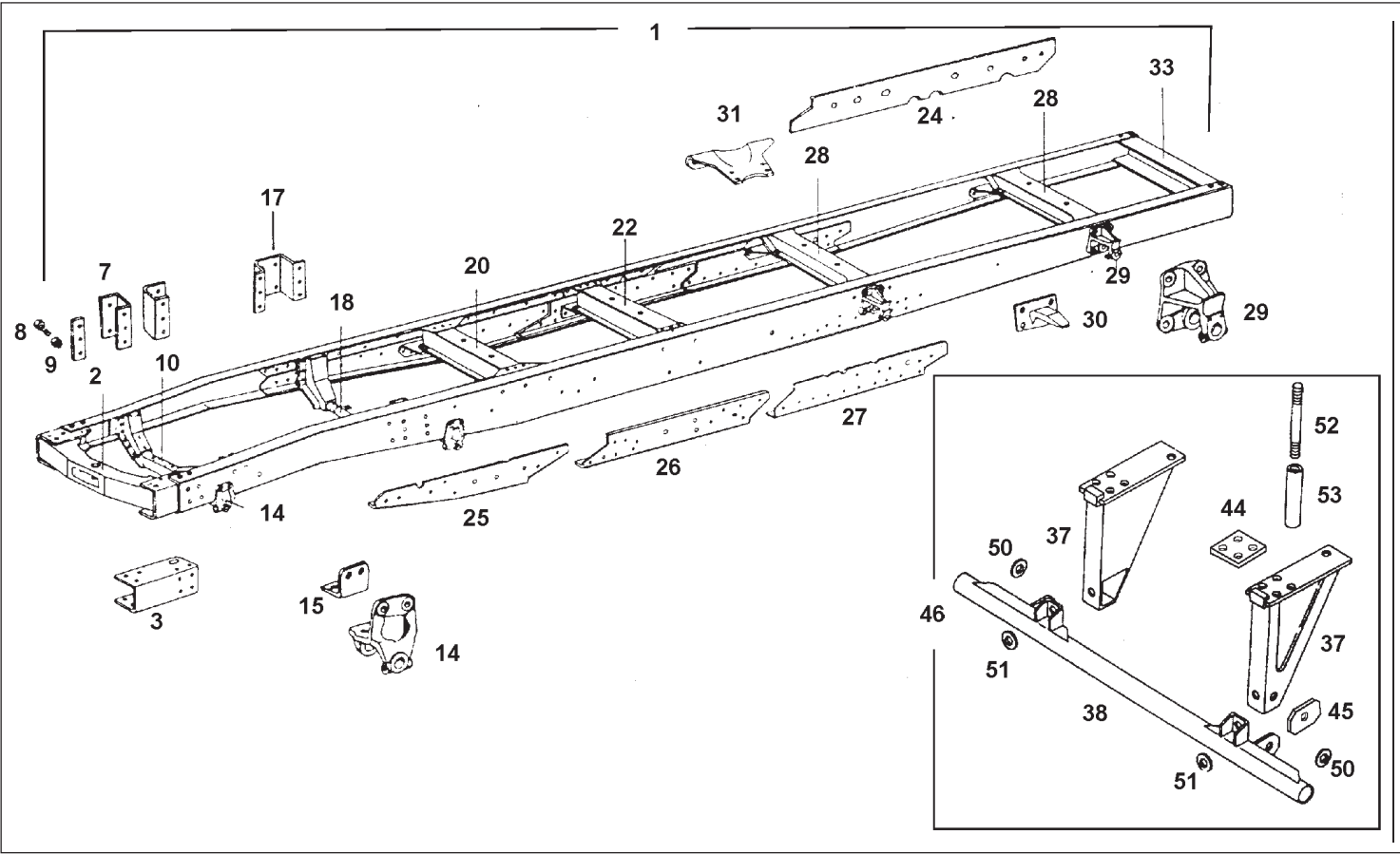


TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
24	2067 3120 71 70	Front Reinforcement (Bottom) LH	1	
24	2067 3120 71 71	Front Reinforcement (Bottom) RH	1	
25	2067 3120 71 28	Reinforcement Top RH	1	
25	2067 3120 71 29	Reinforcement Top LH	1	
26	2067 3120 71 64	Reinforcement - RH (Bottom)	1	
26	2067 3120 71 65	Reinforcement - LH (Bottom)	1	
27	2078 3120 71 40	Reinforcement RH	1	
27	2078 3120 71 39	Reinforcement LH	1	
28	2700 3120 71 05	Cross Member Rear Spring (No.6)	2	
	358 325 00 01	Rear Spring Bracket Front	1	
29	352 325 01 01	Rear Spring Bracket Rear	3	
30	2576 3240 33 10	Helper Spring Bracket	4	
31	2067 3120 71 77	Support (Rear Spring Cross Member).	2	
	2067 3120 71 78	Support (Rear Spring Cross Member).	2	
	2078 3120 71 45	Reinforcement (Helper Spring Bkt)	4	
	2078 3120 32 01	Special Bolt (Rear Spg.Bracket to L.M.)	4	
	340 990 02 01	Bolt	28	
	2640 3120 86 02	Special Washer	8	

TABLE 31.1

FRAME

GROUP 31

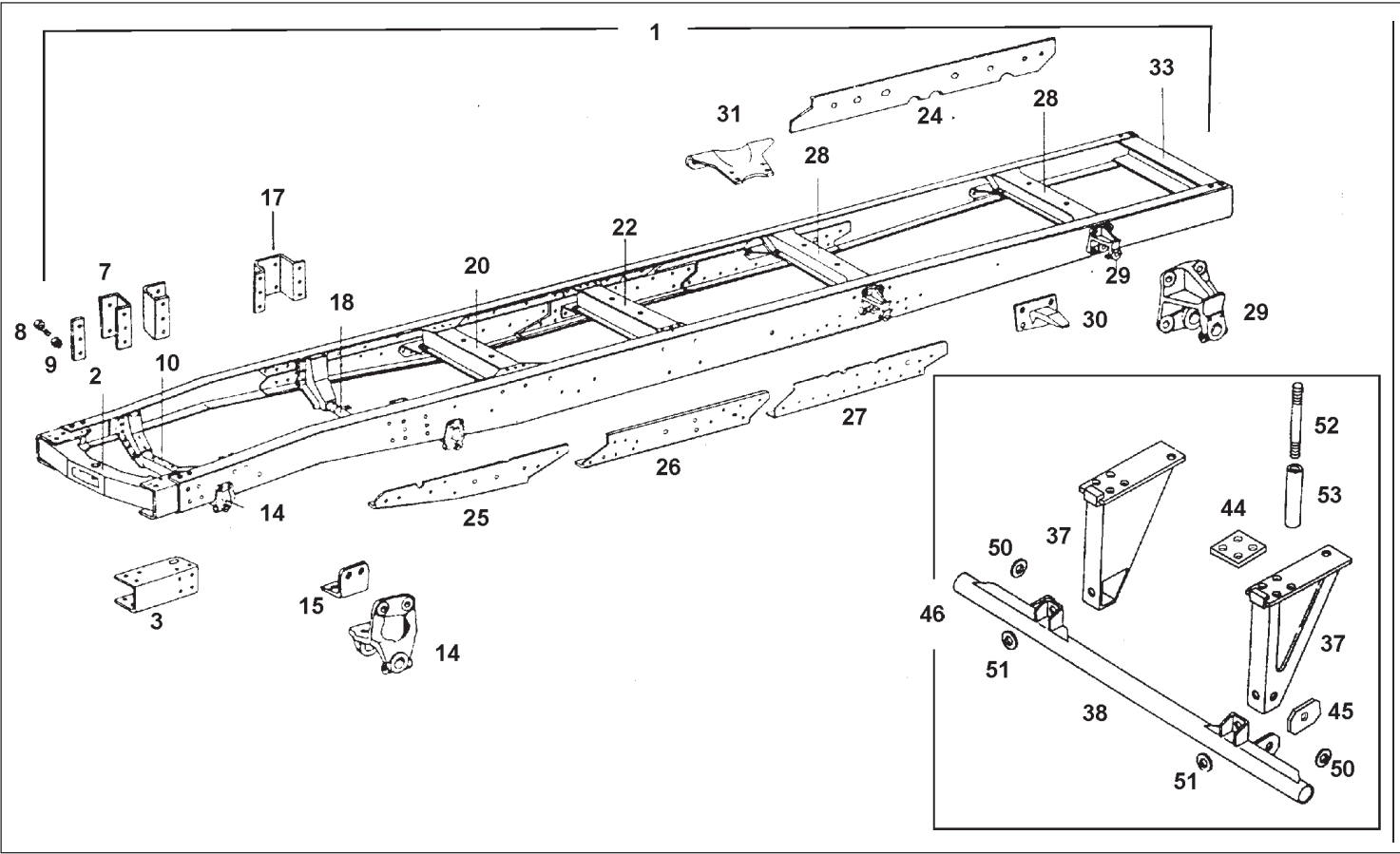


TABLE 31.1	FRAME	GROUP 31
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
33	2754 3120 71 34	End Cross Member	1	
		Rear Underrun Protection Device (RUPD)		
46	2632 3170 01 01	Assy. Rear Underrun Protection Device	1	
37	2782 3170 01 14	Assy. Bracket RH	1	
37	2782 3170 01 15	Assy. Bracket LH	1	
38	2782 3170 01 11	Assy. Tube (RUPD)	1	
44	2782 3170 71 22	Plate	2	
45	2782 3170 71 38	Plate	2	
	2632 3170 01 02	Assy. Support LH	1	
	2632 3170 01 03	Assy. Support RH	1	
50	2782 3170 86 02	Washer (13 ID x 25 OD)	1	
51	2782 3170 86 03	Washer (17 ID x 36 OD)	1	
52	2632 3170 88 01	Assy. Stud	4	
53	2632 3170 69 01	Spacer Tube	4	
		Noise Shield		
	2187 3170 01 02	Assy Noise Shield Gear Box Bottom	1	
	2177 3170 01 10	Assy Bracket-RH (G/Box Noise Shield Mtg)	1	
	2177 3170 01 11	Assy Bracket-LH (G/Box Noise Shield Mtg)	1	

TABLE 31.1

FRAME

GROUP 31

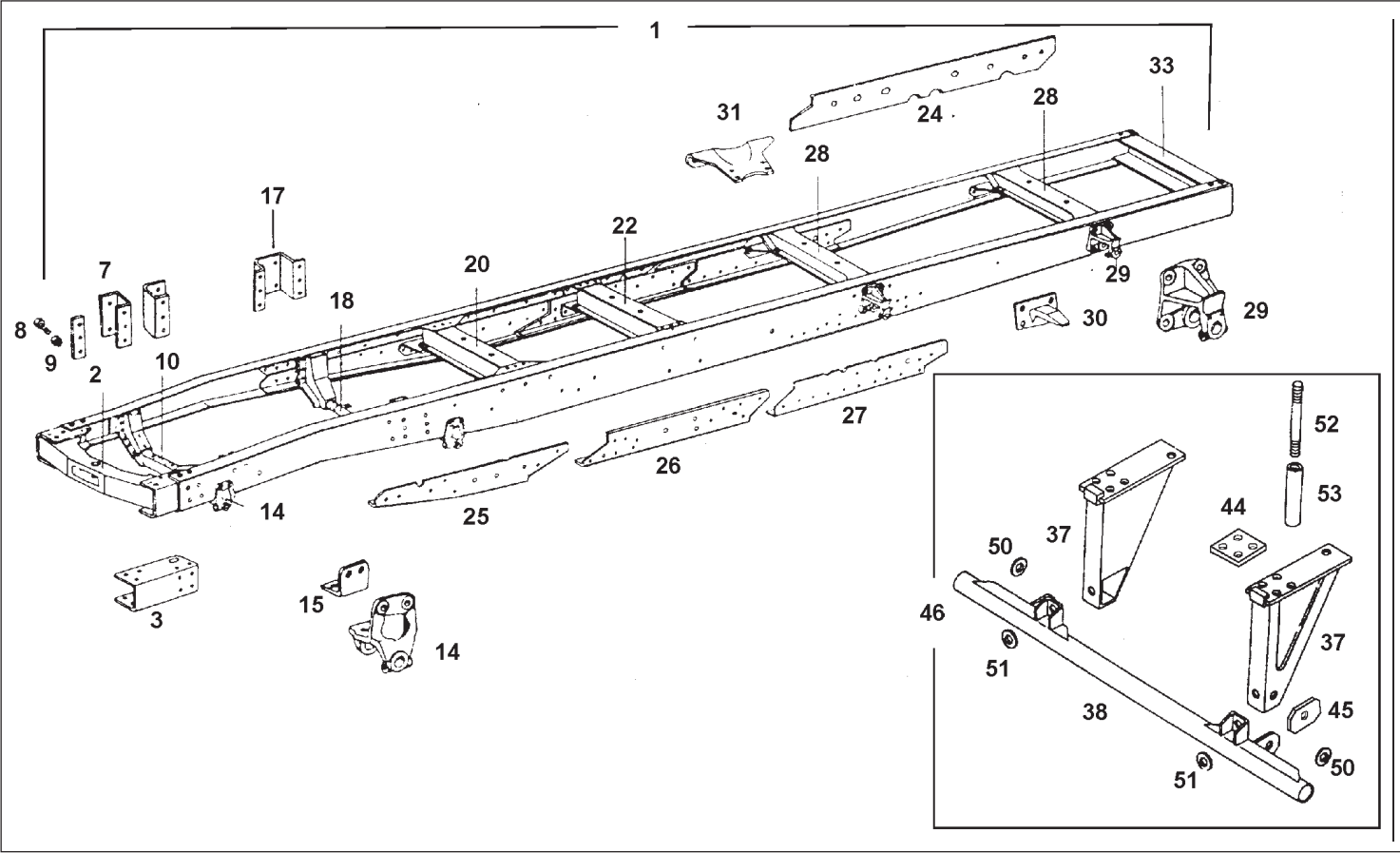


TABLE 31.1	FRAME	GROUP 31
-------------------	--------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2177 3170 01 05	Assy Bracket RH Radiator Noise Shield	1	
	2177 3170 01 06	Assy Bracket LH Radiator Noise Shield	1	
	2177 3170 01 01	Assy Noise Shield Radiator Bottom	1	
	2177 3170 01 02	Assy.Noise Shield Engine Bottom Front	1	
	2177 3170 01 03	Assy Noise Shield Engine Rear Bottom	1	
	2177 3170 01 07	Assy Channel-RH (Eng Noise Shield)	1	
	2177 3170 01 08	Assy Channel-LH (Engine Noise Shield)	1	
	2177 3170 01 09	Assy Bracket Engine Rear Heat Shield	1	

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

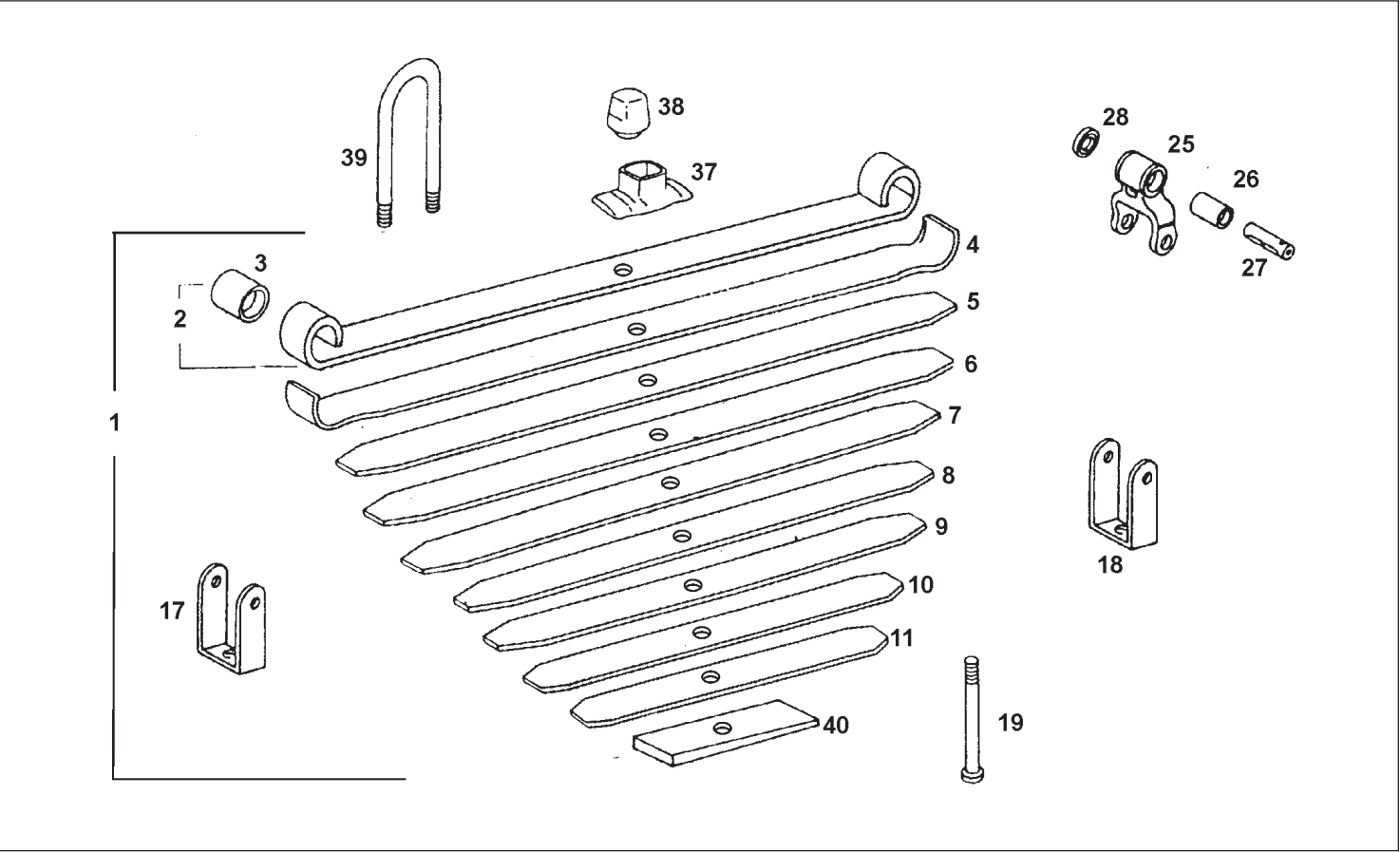


TABLE 32.1 **FRONT SPRING AND SUSPENSION** **GROUP 32**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT SPRING AND SUSPENSION		
1	2067 3210 01 12	Assy. Front Spring	2	
2	2067 3210 01 11	Assy. First Leaf With Bush	2	
3	2575 3220 34 01	Bush	4	
4	2067 3210 71 32	Second Leaf	2	
5	2067 3210 71 33	Third Leaf	2	
6	2067 3210 71 34	Fourth Leaf	2	
7	2067 3210 71 35	Fifth Leaf	2	
8	2067 3210 71 36	Sixth Leaf	2	
9	2067 3210 71 37	Seventh Leaf	2	
10	2067 3210 71 38	Eighth Leaf	2	
11	2067 3210 71 39	Nineth Leaf	2	
17		Spring Clip	4	Not Serviced Loose
18		Spring Clip	4	Not Serviced Loose
19		Centre Bolt	2	Not Serviced Loose
	2632 3210 01 27	Assy. Bracket RH (Front Axle Stopper)	1	
	2632 3210 01 28	Assy. Bracket LH (Front Axle Stopper)	1	
25	352 320 00 63	Assy. Spring Shackle Front	2	

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

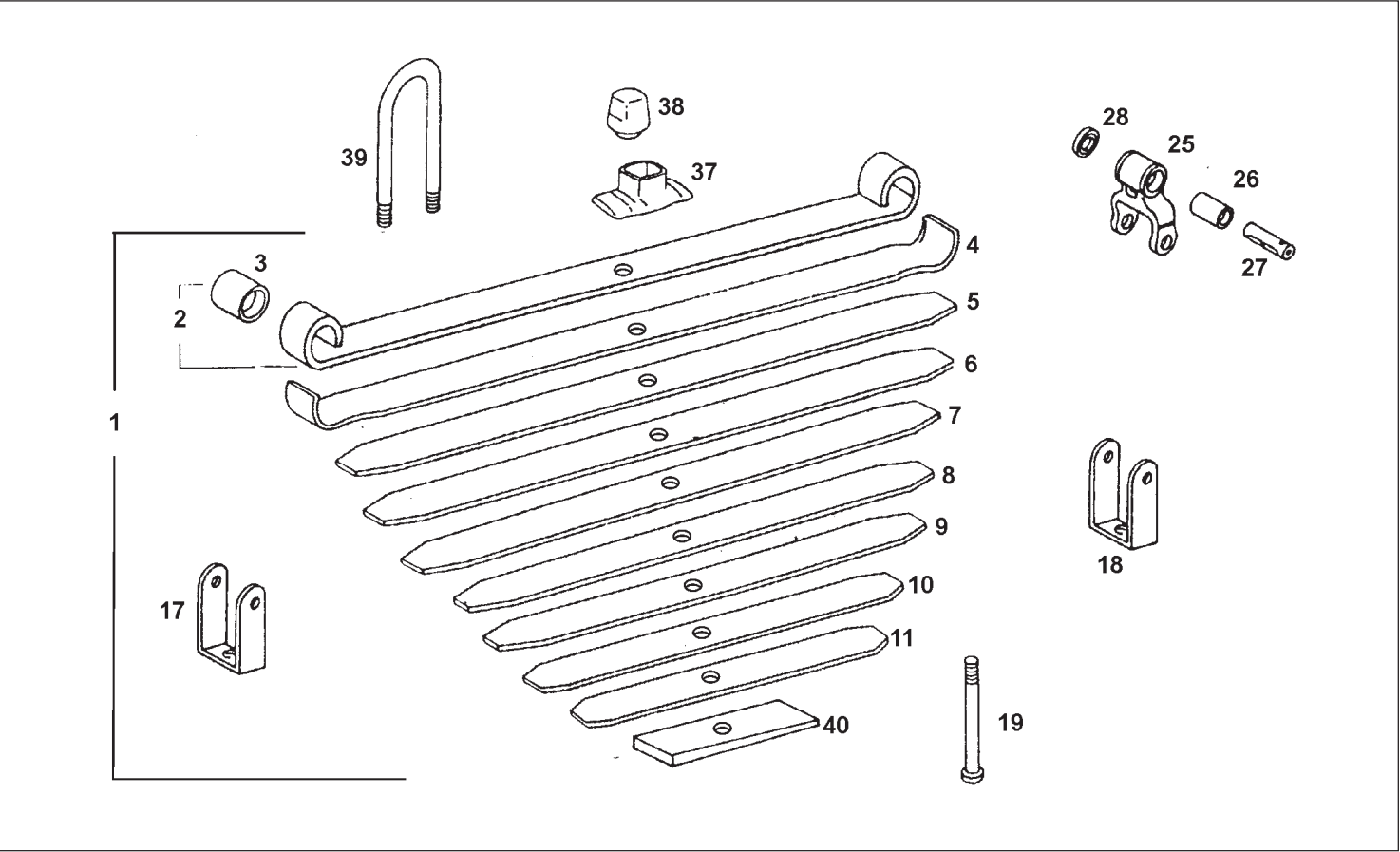


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
26	352 322 00 50	Bush	2	
27	352 322 05 30	Spring Pin	6	
28	2573 3210 01 07	Assy. Sealing Ring	12	
37	2576 3220 37 01	Guide Plate	2	
38	2576 3220 77 01	Rubber Buffer	2	
39	2575 3220 42 07	'U' Clamp	4	
40	342 322 00 84	Caster Plate	2	

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

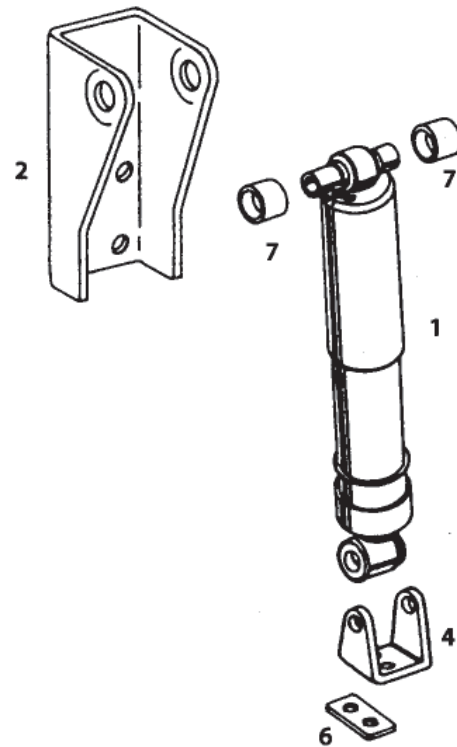


TABLE 32.2
FRONT SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT SHOCK ABSORBER		
1	2618 3230 01 01	Assy. Front Shock Absorber	2	
2	2632 3230 01 01	Assy. Bracket (Front Shock Absorber) (Upper)	2	
4	042 323 00 63J	Bracket Lower (Front Shock Absorber)	2	
6	2573 3230 82 01	Locking Sheet	2	
7	2574 3230 86 02	Bush (Front Shock Absorber)	2	

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

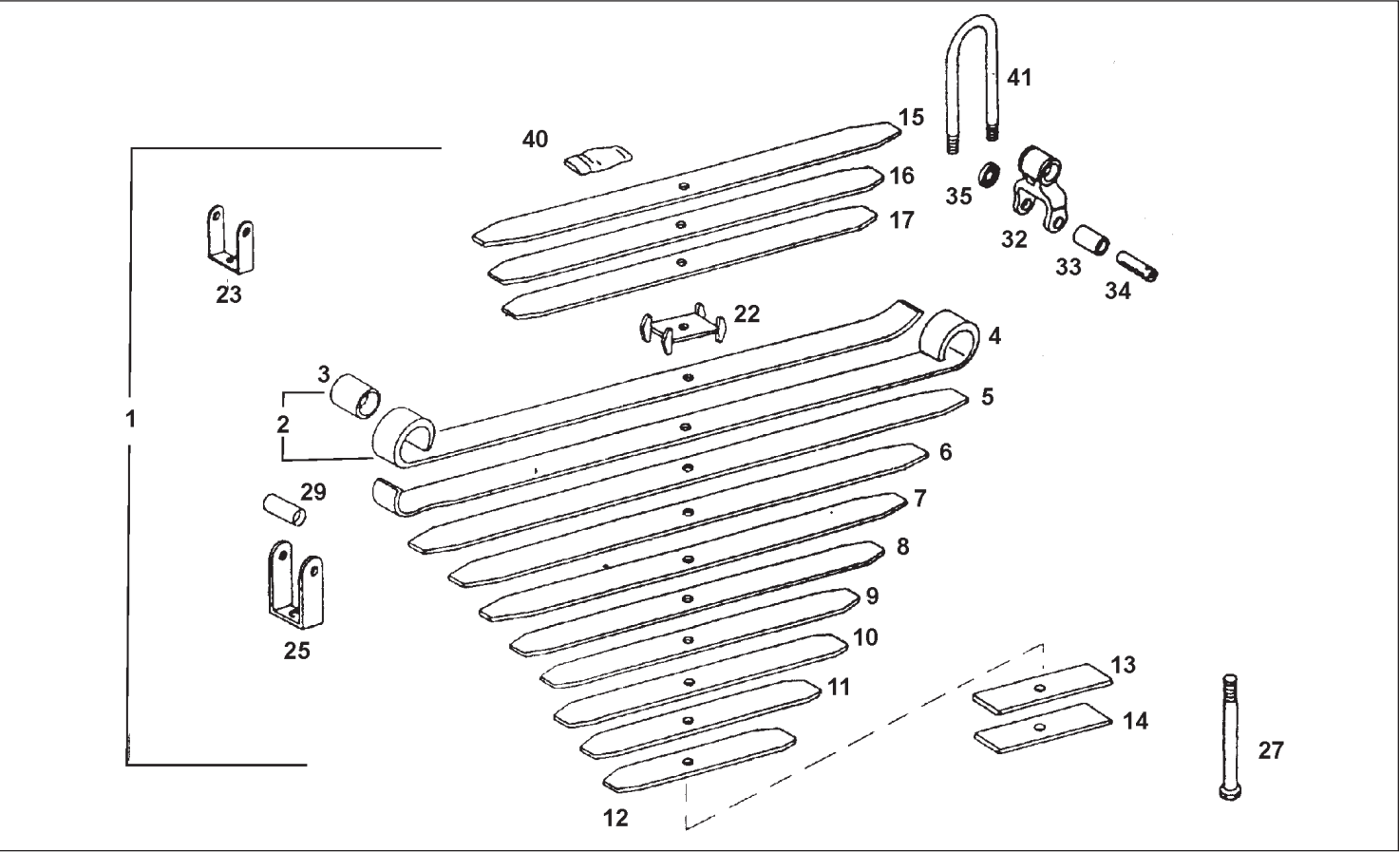


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR SPRING AND SUSPENSION		
1	2632 3240 01 14	Assy. Rear Spring with Auxiliary Spring	2	
2	2632 3240 01 15	Assy. First Leaf with Bush	2	
3	2632 3240 34 01	Spring Bush	4	
4	2632 3240 71 56	Second Leaf (Main Pack)	2	
5	2632 3240 71 57	Third Leaf (Main Pack)	2	
6	2632 3240 71 58	Fourth Leaf (Main Pack)	2	
7	2632 3240 71 59	Fifth Leaf (Main Pack)	2	
8	2632 3240 71 60	Sixth Leaf (Main Pack)	2	
9	2632 3240 71 61	Seventh Leaf (Main Pack)	2	
10	2632 3240 71 62	Eighth Leaf (Main Pack)	2	
11	2632 3240 71 63	Nineth Leaf (Main Pack)	2	
12	2632 3240 71 64	Tenth Leaf (Main Pack)	2	
13	2632 3240 71 65	Eleventh Leaf (Main Pack)	2	
14	2632 3240 71 66	Twelfth Leaf (Main Pack)	2	
	2632 3240 71 67	Thirteenth Leaf (Main Pack)	2	
15	2632 3240 71 68	First Leaf (Auxiliary Pack)	2	
16	2632 3240 71 69	Second Leaf (Auxiliary Pack)	2	

TABLE 32.3

REAR SPRING AND SUSPENSION

GROUP 32

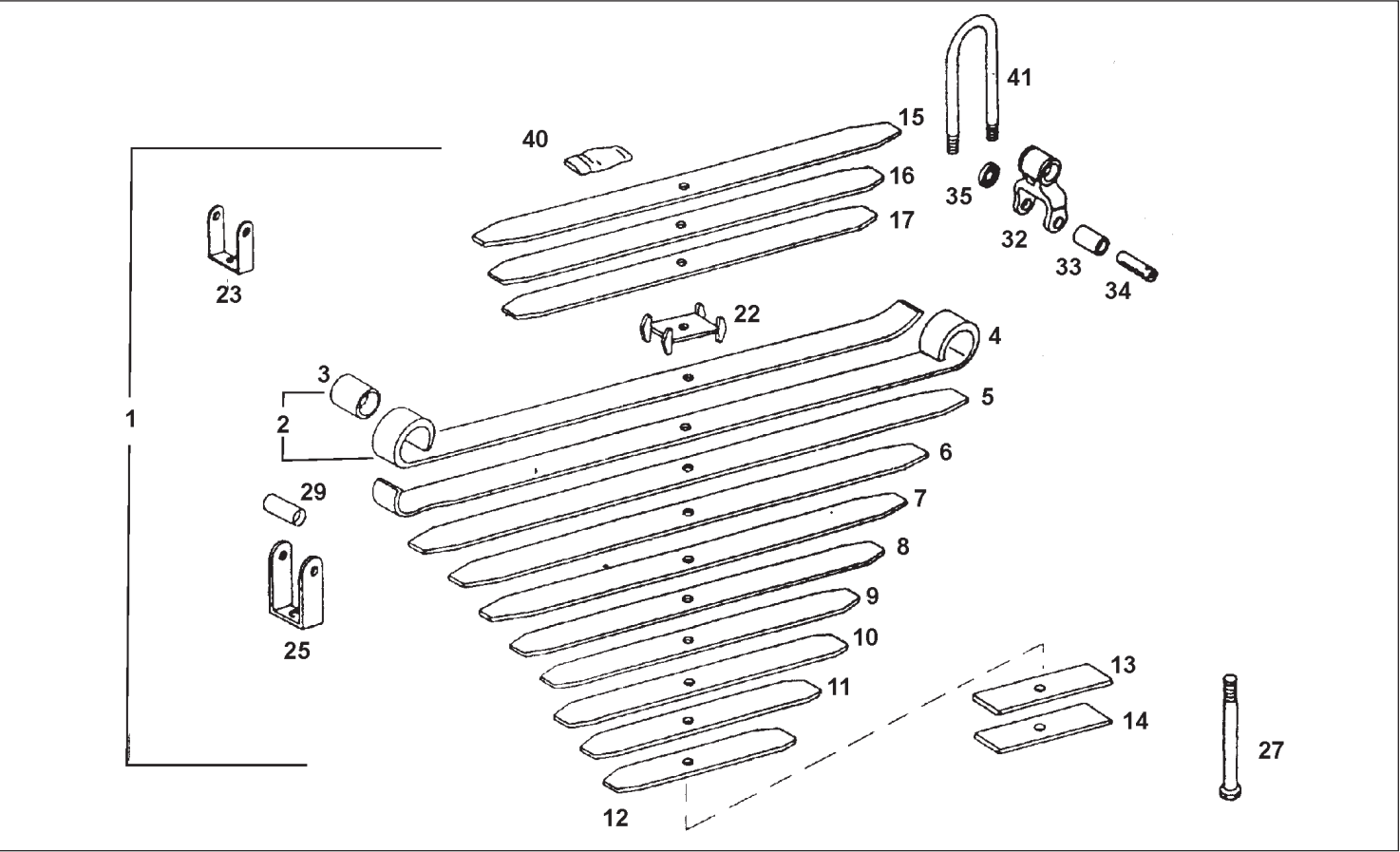


TABLE 32.3
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
17	2632 3240 71 70	Third Leaf (Auxiliary Pack)	2	
27	2632 3240 32 03	Centre Bolt	2	
23		Spring Clip (Main Spring)	8	Not Serviced Loose
25		Spring Clip (Aux. Spring)	4	Not Serviced Loose
29		Spacer	4	Not Serviced Loose
32	352 320 01 63	Assy. Spring Shackle Rear	2	
33	2575 3250 34 01	Bush	2	
34	352 325 05 30	Spring Pin	6	
35	2573 3240 01 19	Assy. Sealing Ring	12	
40	2782 3250 37 02	Guide Plate Rear	2	
41	2632 3240 42 17	'U' Clamp	4	

TABLE 33.1

FRONT AXLE

GROUP 33

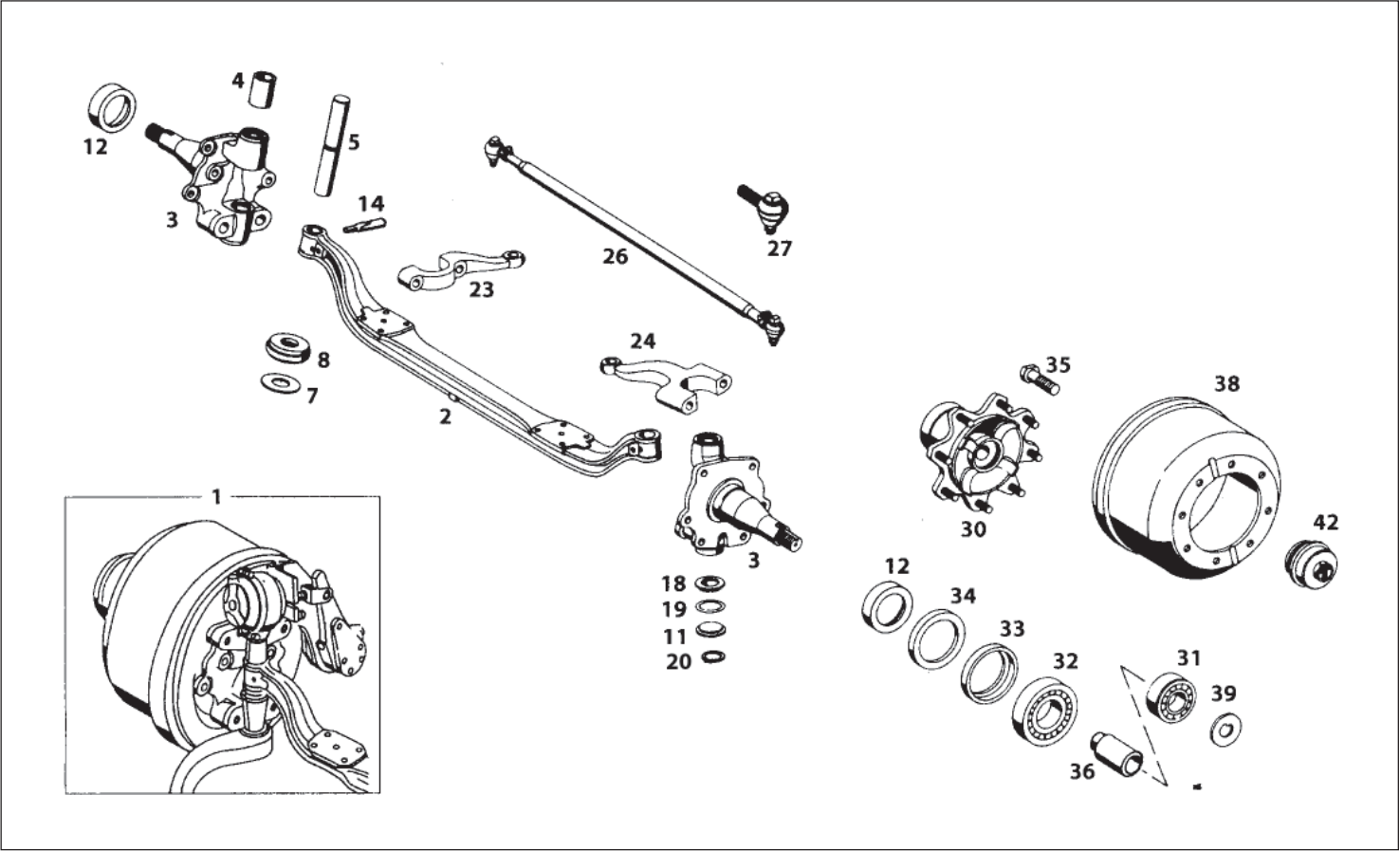


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT AXLE		
1	2194 3300 01 01	Assy Front Axle Complete With S-CAM Brakes	1	
2	2575 3310 51 07	Front Axle Beam STD	1	
3	2575 3320 01 25	Assy Stub Axle STD	2	
4	2575 3320 34 01	Bush (for King Pin)	4	
5	2576 3320 67 09	King Pin STD.	2	
7	2575 3320 92 03	Thrust Washer Upper STD	1	
7	2575 3320 92 07	Thrust Washer Lower STD	1	
8	2576 3320 31 09	Tapered Roller Thrust Bearing STD	1	
	2576 3320 72 01	Plug (Stub Axle Top)	2	
11	2575 3320 63 01	Dust Cap (Stub Axle)	2	
12	2576 3320 86 01	Spacer	2	
	2576 3320 92 12	Thrust Washer 0.5 mm	AR	For Selection
	2576 3320 92 13	Thrust Washer 0.8 mm	AR	For Selection
	2576 3320 92 14	Thrust Washer 0.9 mm	AR	For Selection
	2576 3320 92 15	Thrust Washer 1.0 mm	AR	For Selection
	2576 3320 92 16	Thrust Washer 1.1 mm	AR	For Selection
	2576 3320 92 17	Thrust Washer 1.2 mm	AR	For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

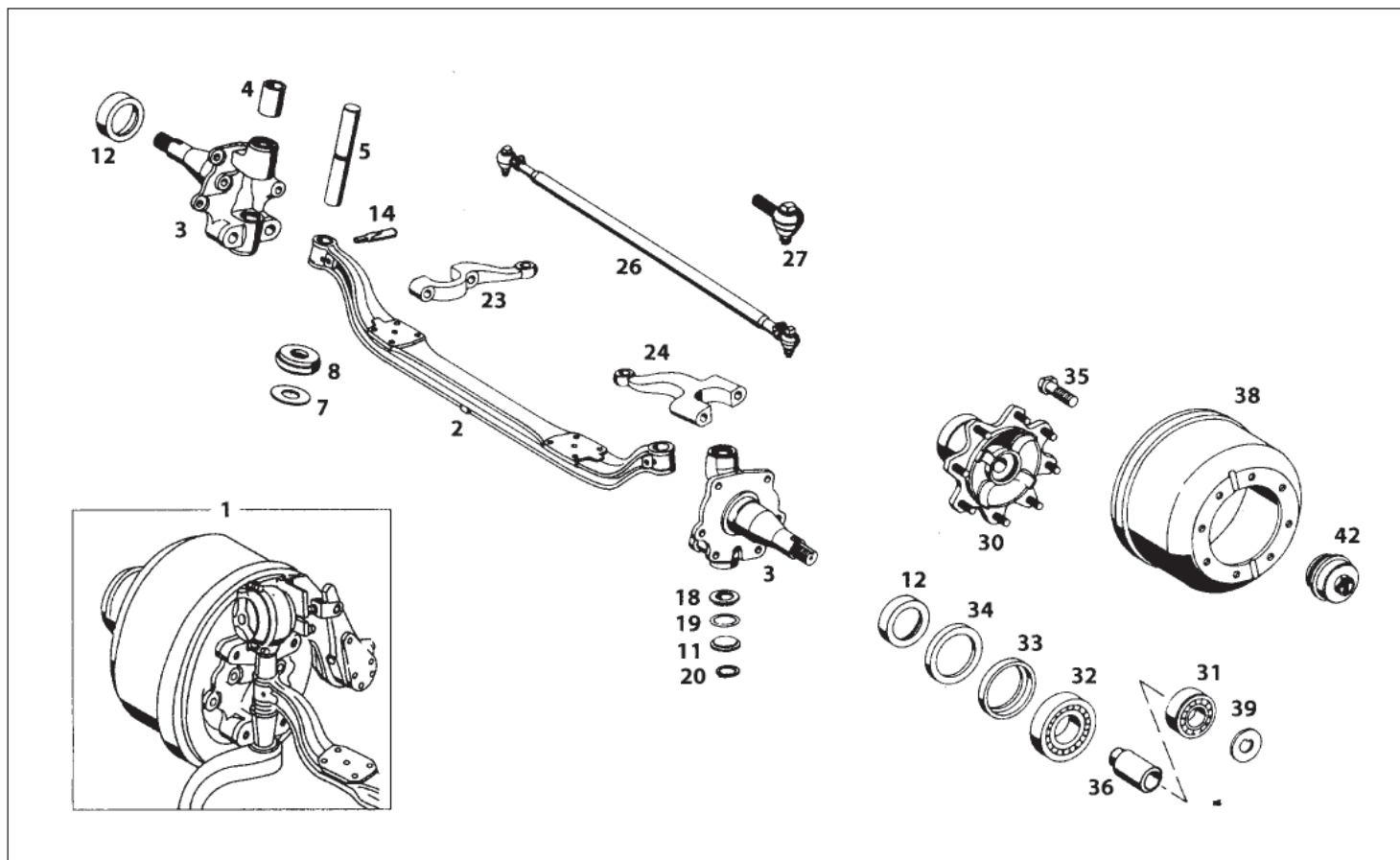


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2576 3320 92 18	Thrust Washer 1.3 mm	AR	For Selection
	2576 3320 92 19	Thrust Washer 1.4 mm	AR	For Selection
	2576 3320 92 20	Thrust Washer 1.5 mm	AR	For Selection
	2576 3320 92 21	Thrust Washer 1.6 mm	AR	For Selection
	2576 3320 92 22	Thrust Washer 1.7 mm	AR	For Selection
14	2576 3320 67 07	Cotter Pin	2	
18	2576 3320 82 02	Sealing Cap (Stub Axle)	4	
19	2576 3320 77 02	Gasket Ring	4	
20	1458 060500 2	Internal Circlip 50x2	2	
23	2576 3380 51 04	Steering Arm LH	1	
23	2576 3380 51 06	Steering Arm RH	1	
24	2576 3380 51 07	Steering Arm Top	1	
26	2754 3380 01 01	Assy.Tie Rod	1	
27	000 338 26 29	Assy.Ball Joint LH	1	
27	000 338 34 29	Assy.Ball Joint RH	1	
30	2631 3340 01 08	Wheel Hub (Front) with Bolts w/o Bearing	2	
31	2576 3340 31 03	Taper Roller Bearing, Outer	2	
32	2576 3340 31 01	Taper Roller Bearing, Inner	2	

TABLE 33.1

FRONT AXLE

GROUP 33

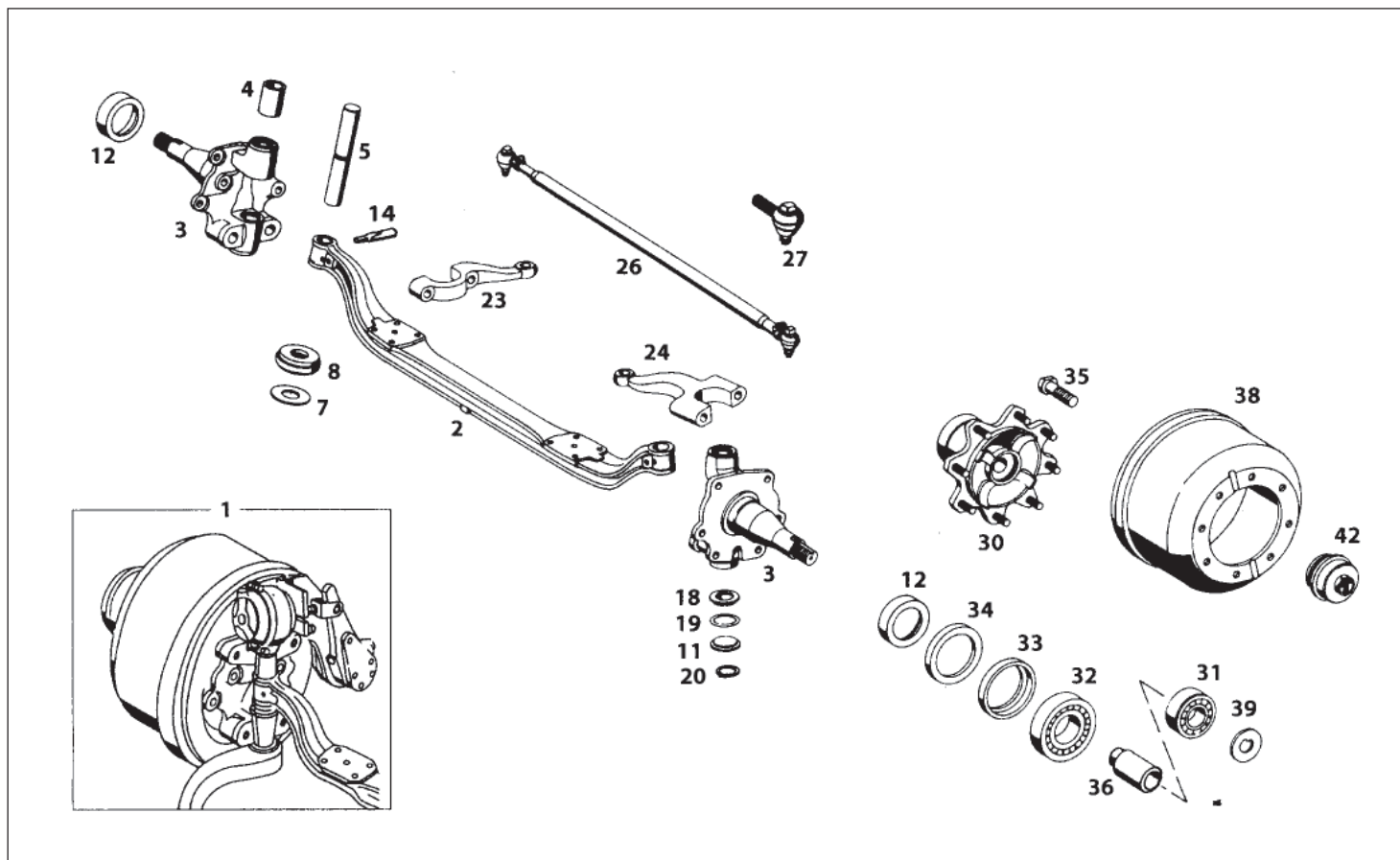


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
33	2576 3340 86 01	Spacer	2	
34	2576 3340 78 01	Sealing Ring	2	
35	2631 4010 67 01	Hub Bolt (M22)	20	
36	2573 3340 86 02	Spacer Tube	2	
	2574 3340 83 04	Shim 1.0 Thk	AR	
	2574 3340 83 05	Shim 0.5 Thk	AR	
	2574 3340 83 06	Shim 0.3 Thk	AR	
	2574 3340 83 07	Shim 0.1 Thk	AR	
38	2631 4210 37 01	Brake Drum Spigotted	2	
39	2575 3340 92 01	Thrust Washer	2	
42	2573 3340 37 03	Front Hub Cover	2	
	000 330 00 03J	Tie Rod Repair Kit Consisting of :	1	
		Upper Ball Cup	2	
		Lower Ball Cup	2	
		Pressure Spring	2	
		Locking Ring	2	
		Spherical Pin	2	
		Castle Nut	2	

TABLE 33.1

FRONT AXLE

GROUP 33

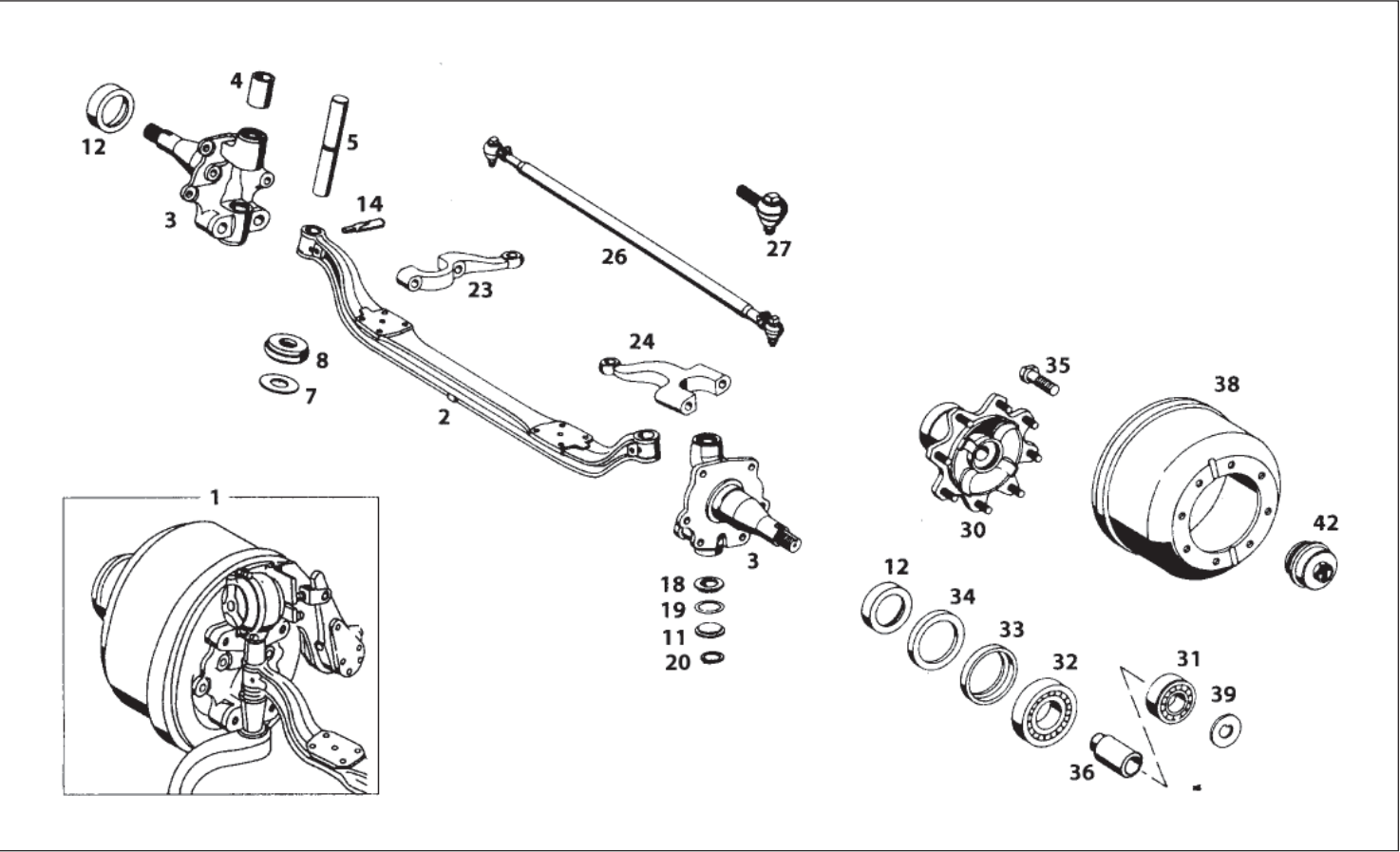


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Seal Cap	2	
		Thrust Washer (Brass)	2	
		Thrust Washer (Steel)	2	
		KING PIN REPAIR KITS		
	8854 3316 16 12	King Pin Repair Kit with Minor Kit & Bush STD (38.25mm)	1	
		Consisting of :		
		King Pin STD	2	
		King Pin Bush	4	
	8854 3301 16 12	King Pin Repair Kit with Minor Kit & Bush O/S I (38.35mm)	1	
		Consisting of :		
		King Pin O/S I	2	
		King Pin Bush	4	
		Minor Kit	1	
	8854 3302 16 12	King Pin Repair Kit with Minor Kit & Bush O/S II (38.45mm)	1	
		Consisting of :		
		King Pin O/S II	2	
		King Pin Bush	4	
		Minor Kit	1	

TABLE 33.1

FRONT AXLE

GROUP 33

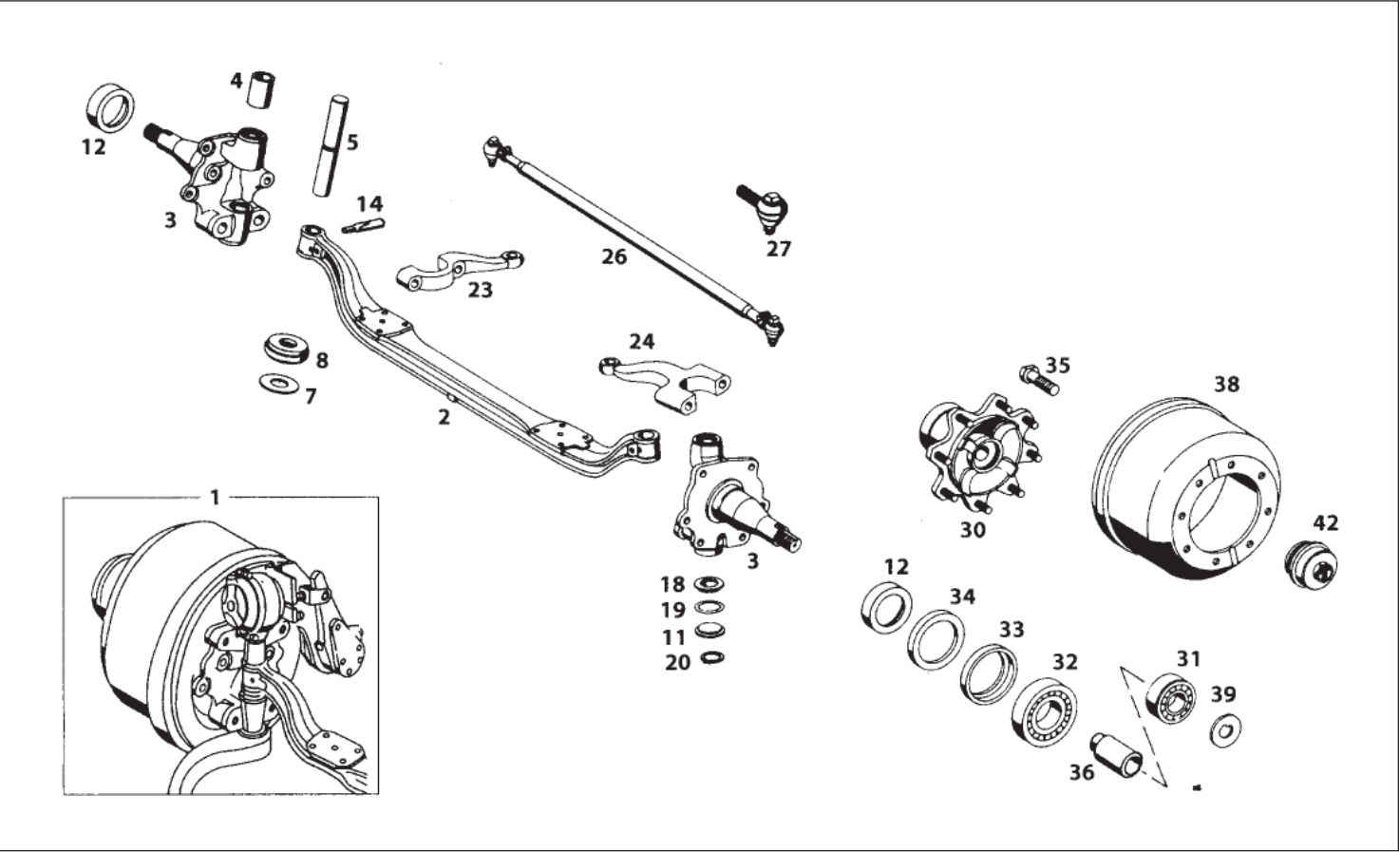


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	8854 3303 16 12	King Pin Repair Kit with Minor Kit & Bush O/S III (38.55mm) Consisting of : King Pin O/S III King Pin Bush Minor Kit	1 2 4 1	
	8854 3304 16 12	King Pin Repair Kit with Minor Kit & w/o Bush STD (38.25mm) Consisting of : King Pin STD Minor Kit	1 1 1	
	8854 3305 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S I (38.35mm) Consisting of : King Pin O/S I Minor Kit	1 1 1	
	8854 3306 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S II (38.45mm) Consisting of : King Pin O/S II Minor Kit	1 1 1	

TABLE 33.1

FRONT AXLE

GROUP 33

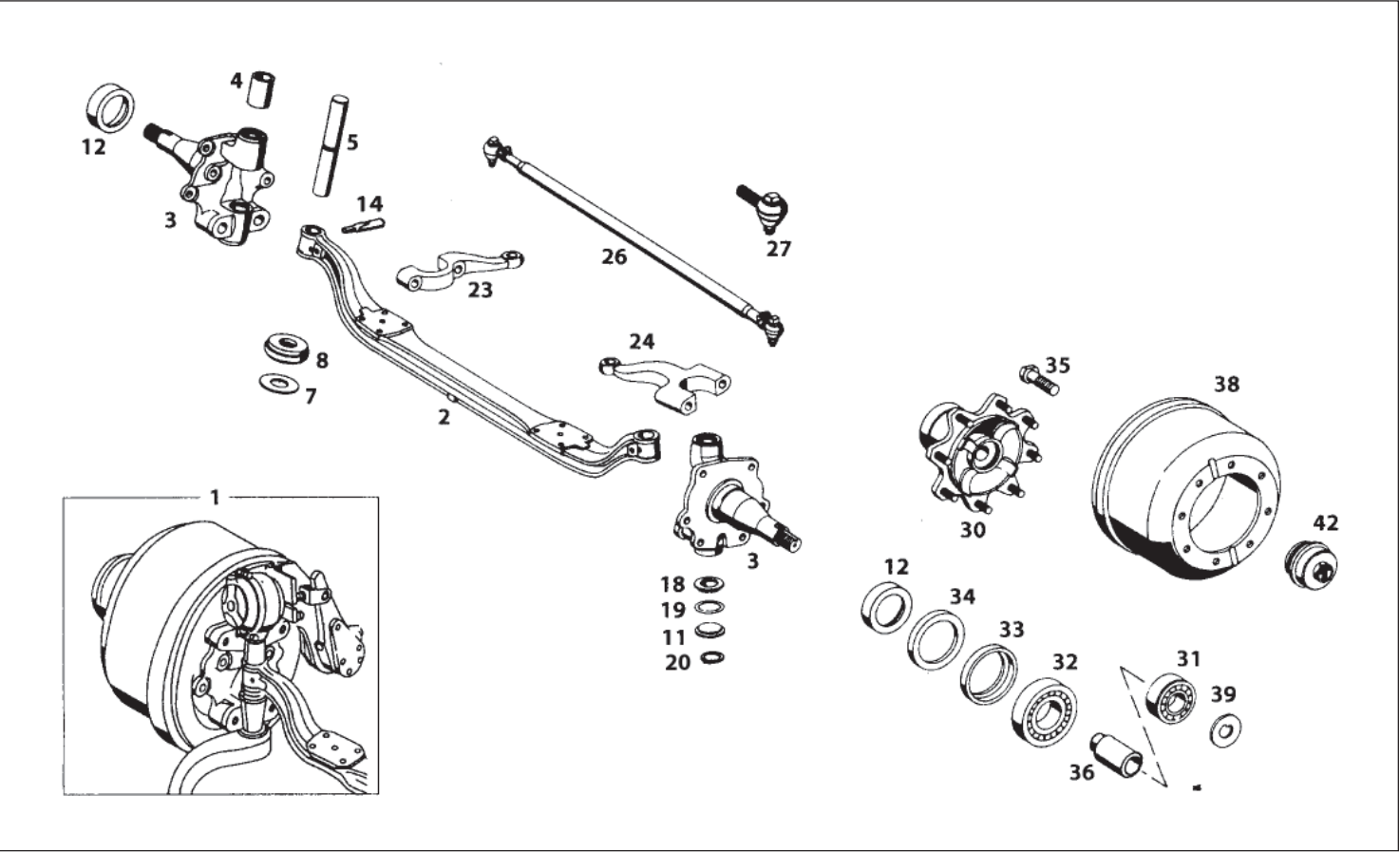


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	8854 3307 16 12	King Pin Repair Kit with Minor Kit & w/o Bush O/S III (38.55mm) Consisting of :	1	
		King Pin O/S III	1	
		Minor Kit	1	
	8854 3308 16 12	Minor Kit Consisting of :	1	
		Cotter Bolt	2	
		'O' Ring	4	
		Circlip B-50	4	
		Sealing Cap	4	
		Hex Nut M 8	2	
		Spring Washer'	2	
		Grease Nipple	4	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

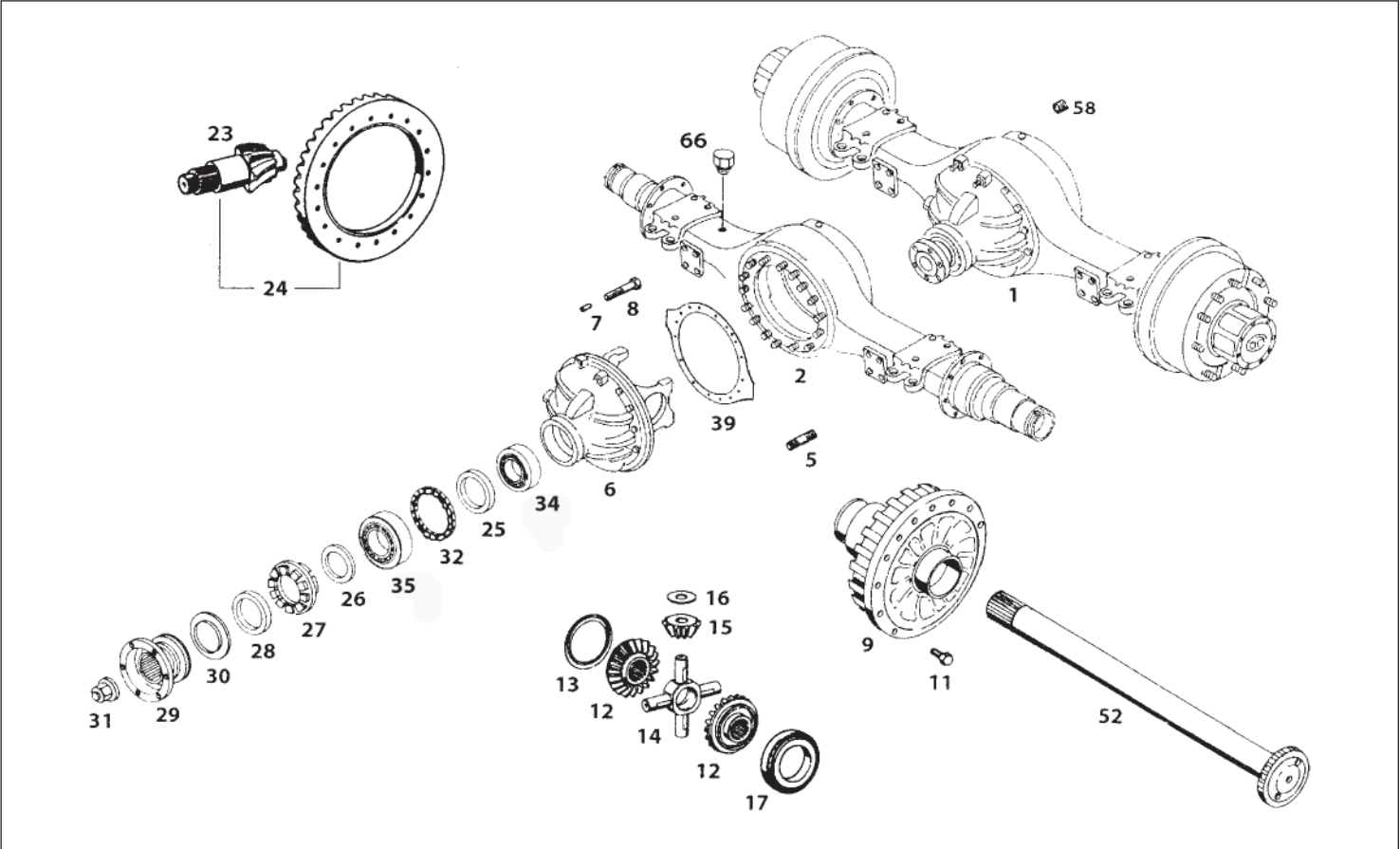


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR AXLE (RA 109 RR)		
1	2732 3500 02 45	Assy. Rear Axle RA 109 RR (41/7) Complete	1	
2	2732 3510 01 60	Assy. Rear Axle Beam with Pr. Rings & Studs	1	
	2736 3910 51 05	Spring Saddle (Bottom)	2	
	2668 3510 51 07	Spring Saddle (Top)	2	
	2736 3910 51 01	Bracket (Cast "Z" Bracket Brakes)	2	
5	1163 260940 1	Stud BM 12x40	12	
	1163 260964 9	Stud BM 12x80	2	
6	2732 3511 01 07	Assy. Carrier Housing	1	
7	1305 090920 9	Cylindrical Pin 10 H 8x20	4	
8	2732 3511 32 01	Bolt (Plummer Block Cover)	4	
9	2732 3530 01 83	Differential Housing	1	
	2732 3530 80 02	Hex. Screw (Diff. Case to Cover)	16	
11	2732 3530 80 03	Hex. Bolt Serrated (Crown Wheel)	18	
12	2732 3530 54 42	Gear, Rear Axle Shaft	2	
13	2732 3530 92 10	Thrust Washer (Gear) 1.95 mm Thick	2	For Selection
13	2732 3530 92 11	Thrust Washer (Gear) 2.00 mm Thick	2	For Selection
13	2732 3530 92 12	Thrust Washer (Gear) 2.05 mm Thick	2	For Selection

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

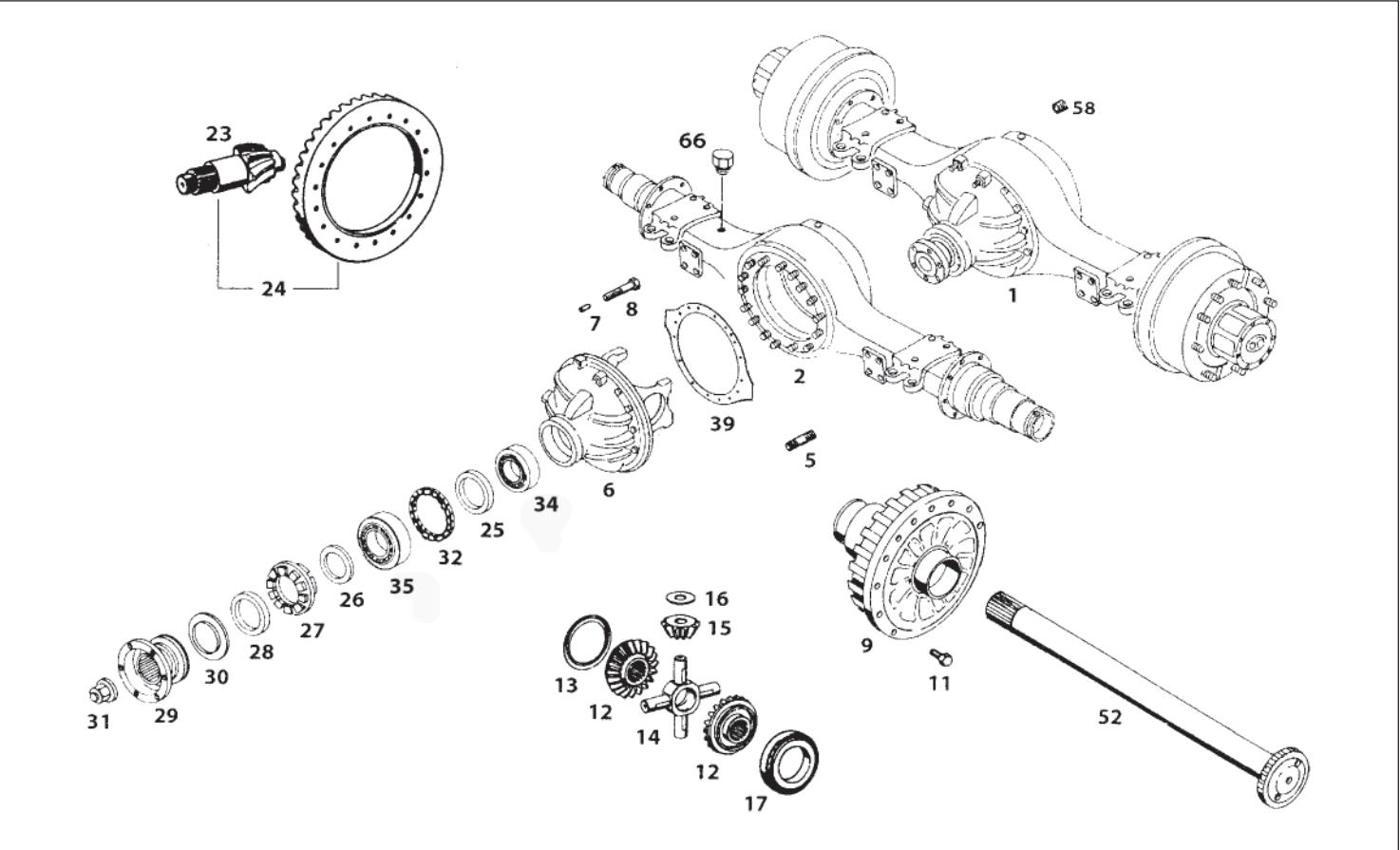


TABLE 35.1 **REAR AXLE (RA 109 RR)** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
13	2732 3530 92 13	Thrust Washer (Gear) 2.10 mm Thick	2	For Selection
13	2732 3530 92 14	Thrust Washer (Gear) 2.15 mm Thick	2	For Selection
13	2732 3530 92 15	Thrust Washer (Gear) 2.20 mm Thick	2	For Selection
13	2732 3530 92 16	Thrust Washer (Gear) 2.25 mm Thick	2	For Selection
14	2732 3530 51 13	Spider (Differential) (Lockable)	1	
15	2732 3530 54 43	Bevel Pinion	4	
16	2732 3530 92 17	Spherical Washer (Lockable)	4	
17	2669 3530 31 01	Taper Roller Bearing (Diff.)	2	
24	2732 3530 01 31	Crown Wheel and Pinion (41/7)	1	
23	2732 3530 54 20	Pinion (41/7)	1	
25	2576 3530 86 01	Spacer (Between Pinion Brg.)	1	
26	2732 3530 86 01	Spacer (Between Pinion Brg. & Flange)	1	
27	2576 3530 65 03	Threaded Ring	1	
28	2573 3530 77 05	Oil Seal Double Lip	1	
29	2732 3530 01 87	Coupling Flange (130 dia)	1	
30	2732 3530 82 01	Dust Cover	1	
	2732 3530 77 01	Dust Seal	1	
31	042 353 01 72J	Hex. Nut (Machined)	1	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

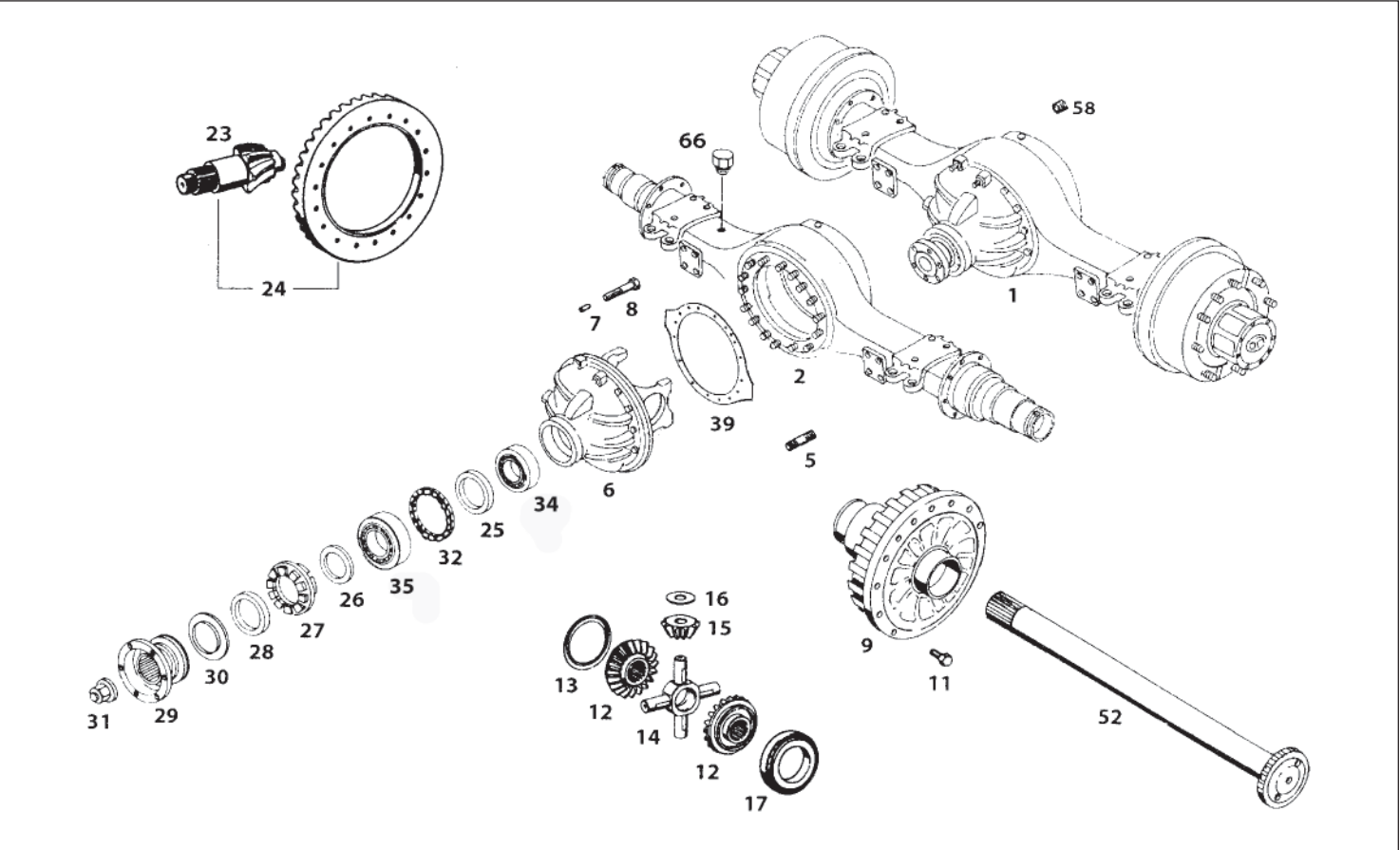


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
32	2576 3530 86 04	Spacer Ring 7.74 mm Thick	1	For Selection
32	2576 3530 86 05	Spacer Ring 7.72 mm Thick	1	For Selection
32	2576 3530 86 06	Spacer Ring 7.70 mm Thick	1	For Selection
32	2576 3530 86 07	Spacer Ring 7.68 mm Thick	1	For Selection
32	2576 3530 86 08	Spacer Ring 7.66 mm Thick	1	For Selection
32	2576 3530 86 09	Spacer Ring 7.64 mm Thick	1	For Selection
32	2576 3530 86 10	Spacer Ring 7.62 mm Thick	1	For Selection
32	2576 3530 86 11	Spacer Ring 7.60 mm Thick	1	For Selection
32	2576 3530 86 12	Spacer Ring 7.58 mm Thick	1	For Selection
32	2576 3530 86 13	Spacer Ring 7.56 mm Thick	1	For Selection
32	2576 3530 86 14	Spacer Ring 7.54 mm Thick	1	For Selection
32	2576 3530 86 15	Spacer Ring 7.52 mm Thick	1	For Selection
32	2576 3530 86 16	Spacer Ring 7.50 mm Thick	1	For Selection
32	2576 3530 86 17	Spacer Ring 7.48 mm Thick	1	For Selection
32	2576 3530 86 18	Spacer Ring 7.46 mm Thick	1	For Selection
32	2576 3530 86 19	Spacer Ring 7.44 mm Thick	1	For Selection
32	2576 3530 86 20	Spacer Ring 7.42 mm Thick	1	For Selection
32	2576 3530 86 21	Spacer Ring 7.40 mm Thick	1	For Selection

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

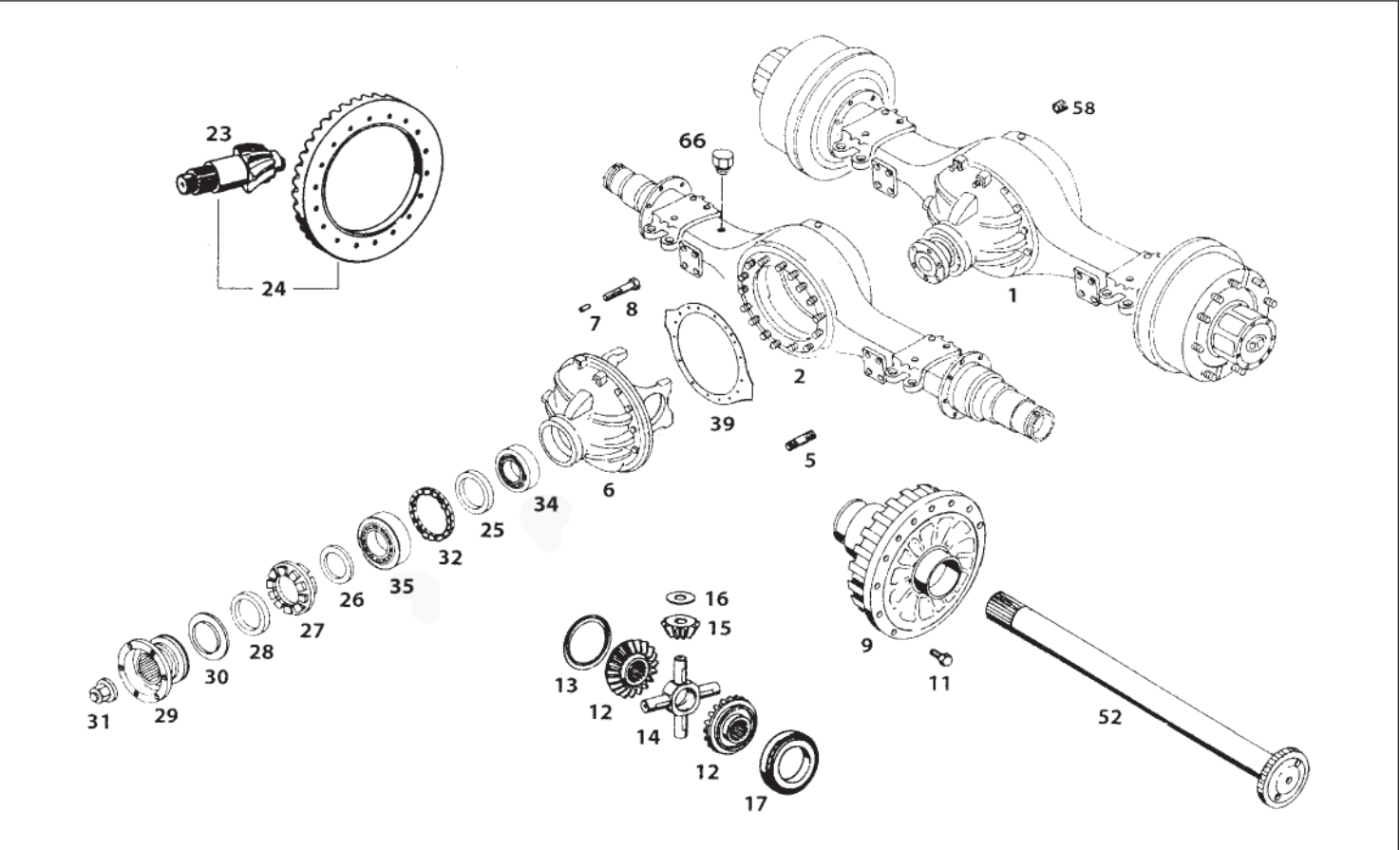


TABLE 35.1 **REAR AXLE (RA 109 RR)** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
32	2576 3530 86 22	Spacer Ring 7.38 mm Thick	1	For Selection
32	2576 3530 86 23	Spacer Ring 7.76 mm Thick	1	For Selection
34	2576 3530 31 02	Taper Roller Bearing (Pinion)	2	
	2576 3530 83 08	Shim 0.10 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 02	Shim 0.15 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 03	Shim 0.20 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 04	Shim 0.25 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 05	Shim 0.30 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 06	Shim 0.50 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
	2576 3530 83 07	Shim 1.00 mm Thick (Pinion to Rear Axle Housing)	AR	For Selection
35	2576 3530 31 04	Cylindrical Roller Bearing	2	
	2576 3530 99 02	Locking Wire (Inner Race)	1	
	2576 3530 99 03	Locking Wire (Outer Race)	1	
	2576 3530 82 01	Locking Plate	1	
39	2576 3511 53 02	Gasket (Carrier)	1	
52	2668 3570 79 01	Rear Axle Shaft	1	
58	000 997 05 06	Screw Plug	1	
	2663 3510 72 07	Magnetic Drain Plug	1	

TABLE 35.1

REAR AXLE (RA 109 RR)

GROUP 35

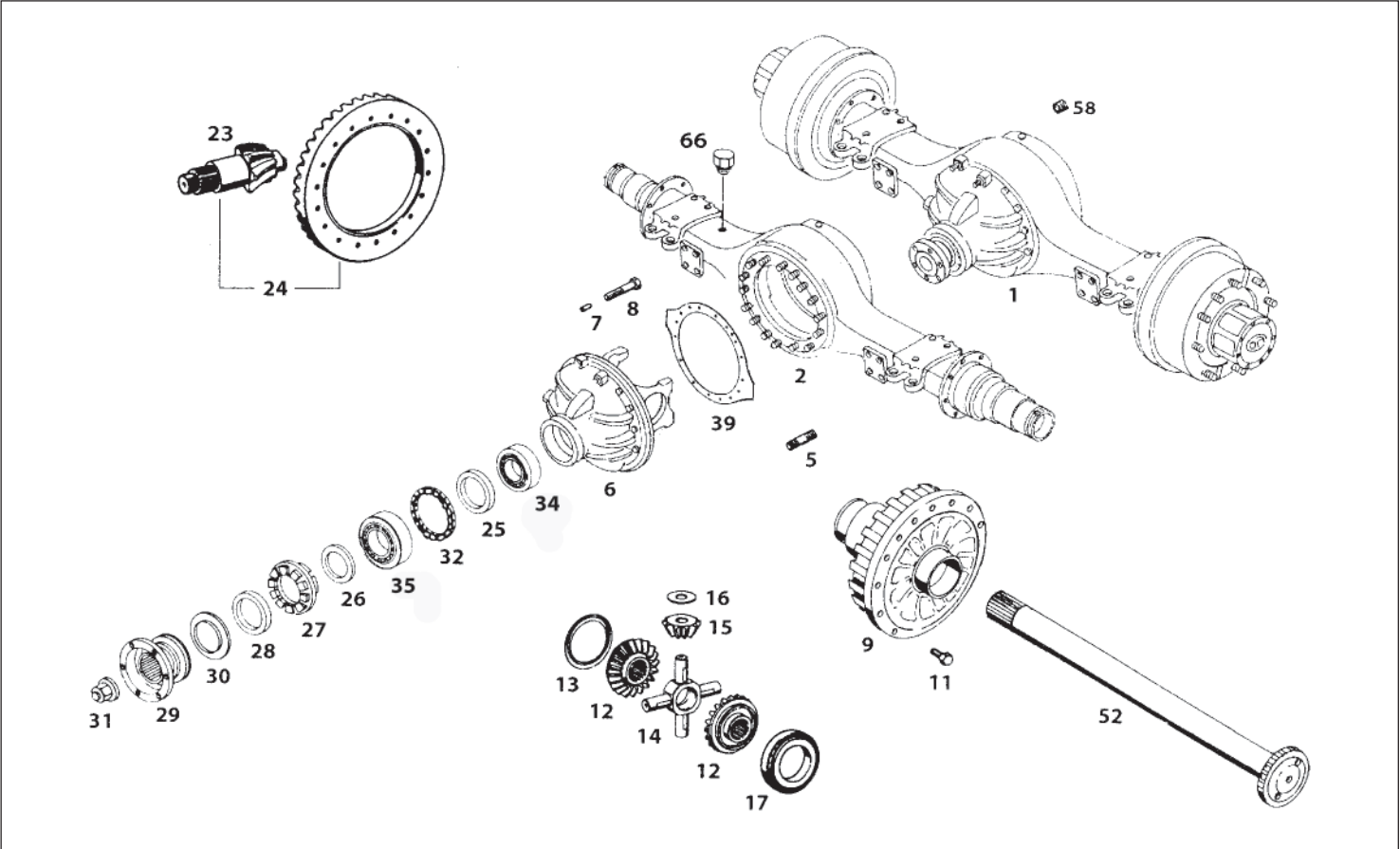


TABLE 35.1
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
66	2574 3315 01 02	Assy Breather	1	
	2732 3530 02 15	Differential Gear Kit, Warm Forged, Consists of :	1	
12		Rear Axle Shaft Gear	2	
15		Differential Bevel Gear	4	
14		Spider	1	

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

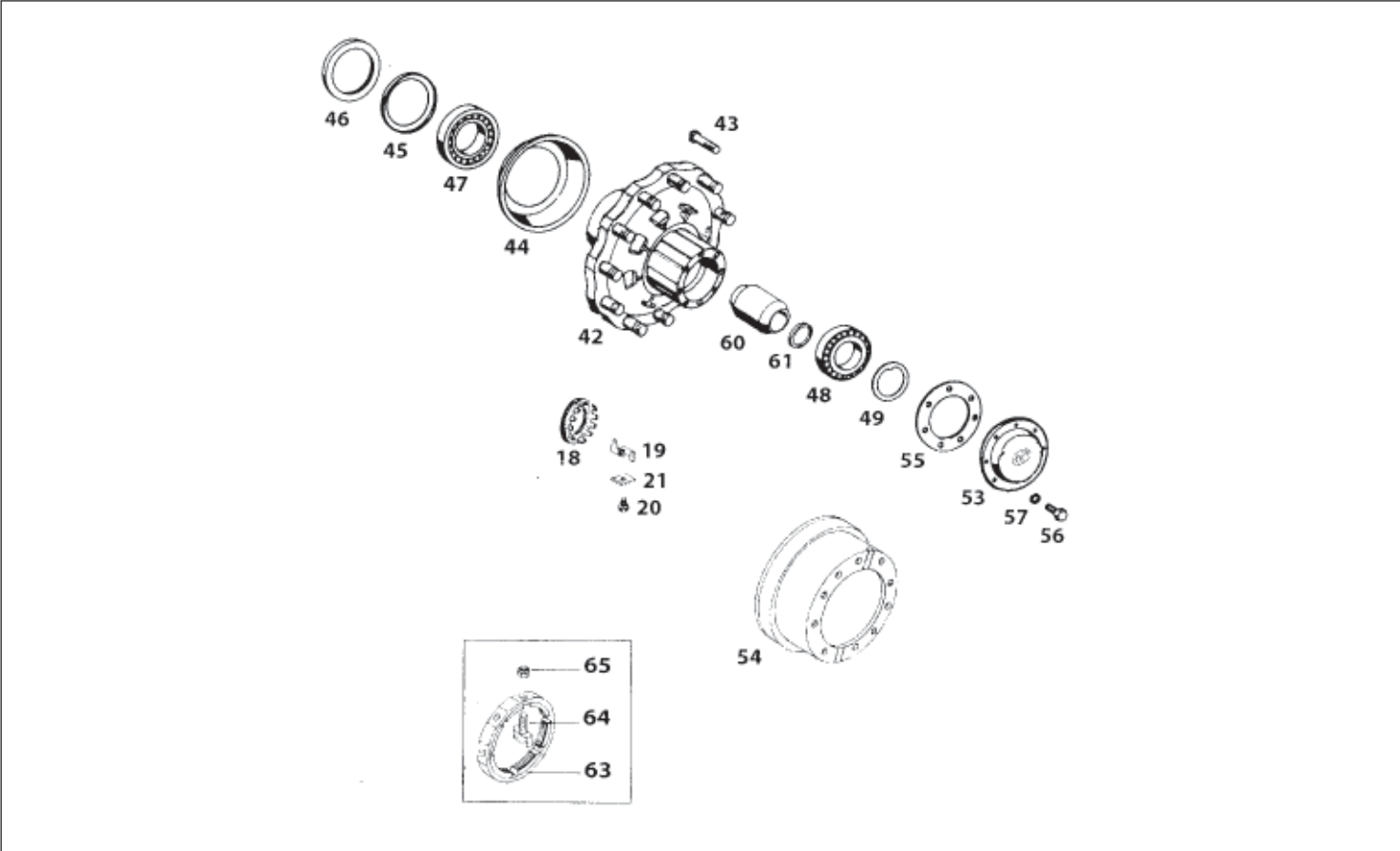


TABLE 35.2 **REAR AXLE (RA 109 RR)** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR AXLE (RA 109 RR)		
18	2576 3530 65 01	Threaded Ring	2	
19	2576 3530 82 01	Locking Plate (To Threaded Ring)	2	
20	1132 399619 1	Screw M 8x12	2	
21	312 994 12 01	Locking Plate	2	
42	2732 3560 01 03	Assy. Hub (Rear) w/o Bearings and Oil Seal	2	
43	2631 4020 67 01	Hub Bolt, Rear	20	
44	2668 3560 82 01	Oil Catcher Rear	2	
45	2668 3560 86 01	Spacer Ring (Hub Outer Seal)	2	
46	2668 3560 77 01	Oil Seal (Inner)	2	
47	2668 3560 31 01	Taper Roller Bearing (Inner) (95x168x41)	2	
48	2668 3560 31 02	Taper Roller Bearing (Outer) (85x150x38)	2	
	2668 3560 77 02	Oil Seal (Outer)	2	
60	2668 3560 86 03	Spacer Tube (Between Hub Brgs)	2	
61	2651 3530 83 03	Shim 0.10 Thick	AR	For Selection
61	2651 3530 83 04	Shim 0.15 Thick	AR	For Selection
61	2651 3530 83 05	Shim 0.20 Thick	AR	For Selection
61	2651 3530 83 06	Shim 0.25 Thick	AR	For Selection

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

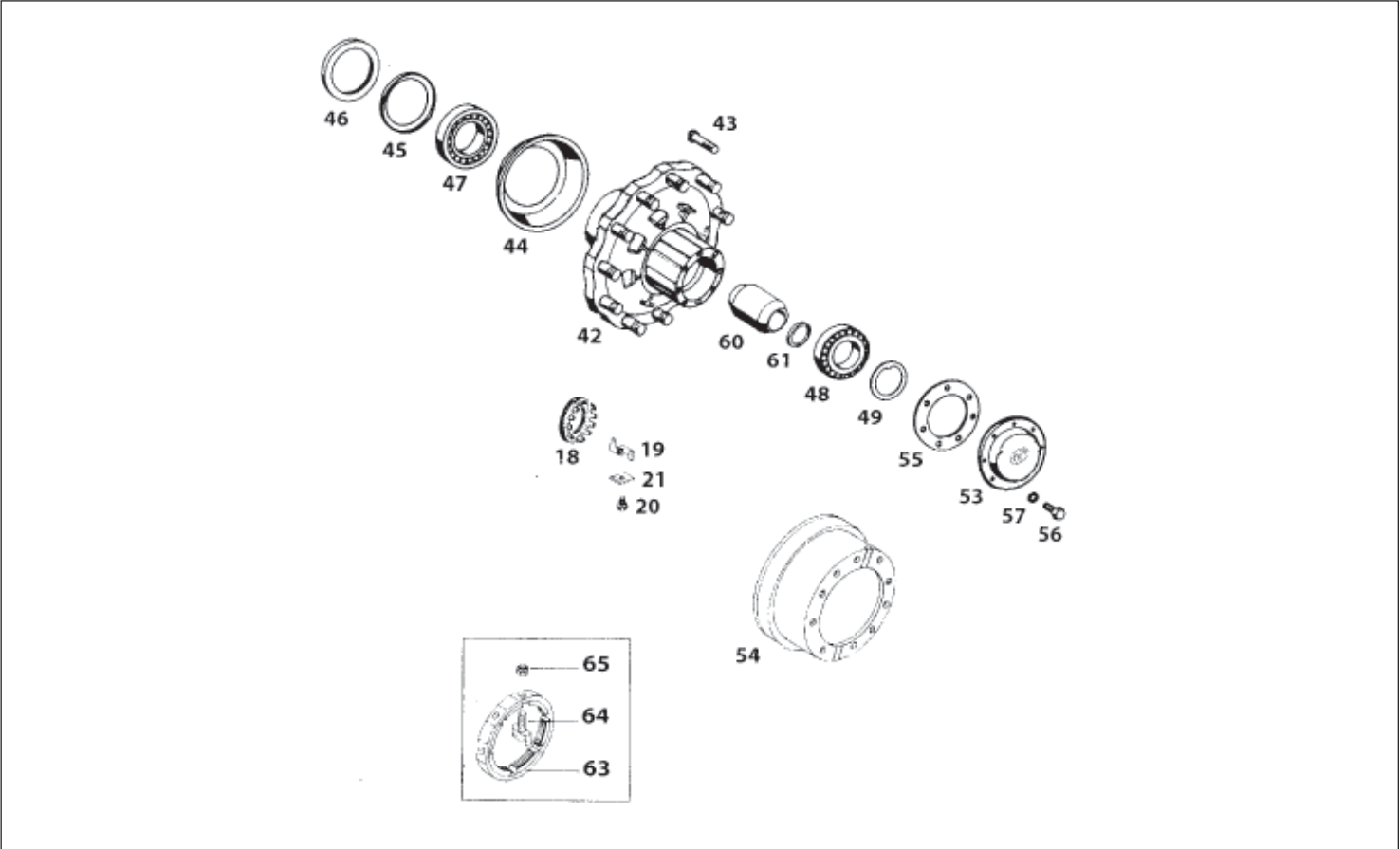


TABLE 35.2 **REAR AXLE (RA 109 RR)** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
61	2651 3530 83 07	Shim 0.50 Thick	AR	For Selection
61	2651 3530 83 08	Shim 1.50 Thick	AR	For Selection
61	2651 3530 83 09	Shim 0.30 Thick	AR	For Selection
61	2651 3530 83 10	Shim 0.45 Thick	AR	For Selection
61	2651 3530 83 11	Shim 1.00 Thick	AR	For Selection
54	2631 4210 37 01	Brake Drum (Spigotted) (RA 109 RR)	2	
53	2668 3560 47 01	Cover, Rear Hub	2	
55	2668 3560 53 01	Gasket (Hub)	2	
56	1132 399911 4	Hex Screw M 8x18	16	
57	1252 069802 5	Spring Washer B 8	16	
49	2668 3560 86 02	Spacer	2	
	2668 3560 86 04	Tongue Spacer (Hub Outer Bearing)	2	
63	2668 3560 65 01	Hub Lock Nut	2	
64	2668 3560 80 01	Pin (Hub Lock Nut)	2	
65	1214 050080 0	Nyloc Nut M 8 (Hub Lock Nut)	2	
	2573 4230 32 07	Hex Bolt	16	
	2573 4230 01 79	Assy.Bracket LH (Bracket to RA Flange)	1	
	2573 4230 01 80	Assy.Bracket RH (Bracket to RA Flange)	1	

TABLE 35.2

REAR AXLE (RA 109 RR)

GROUP 35

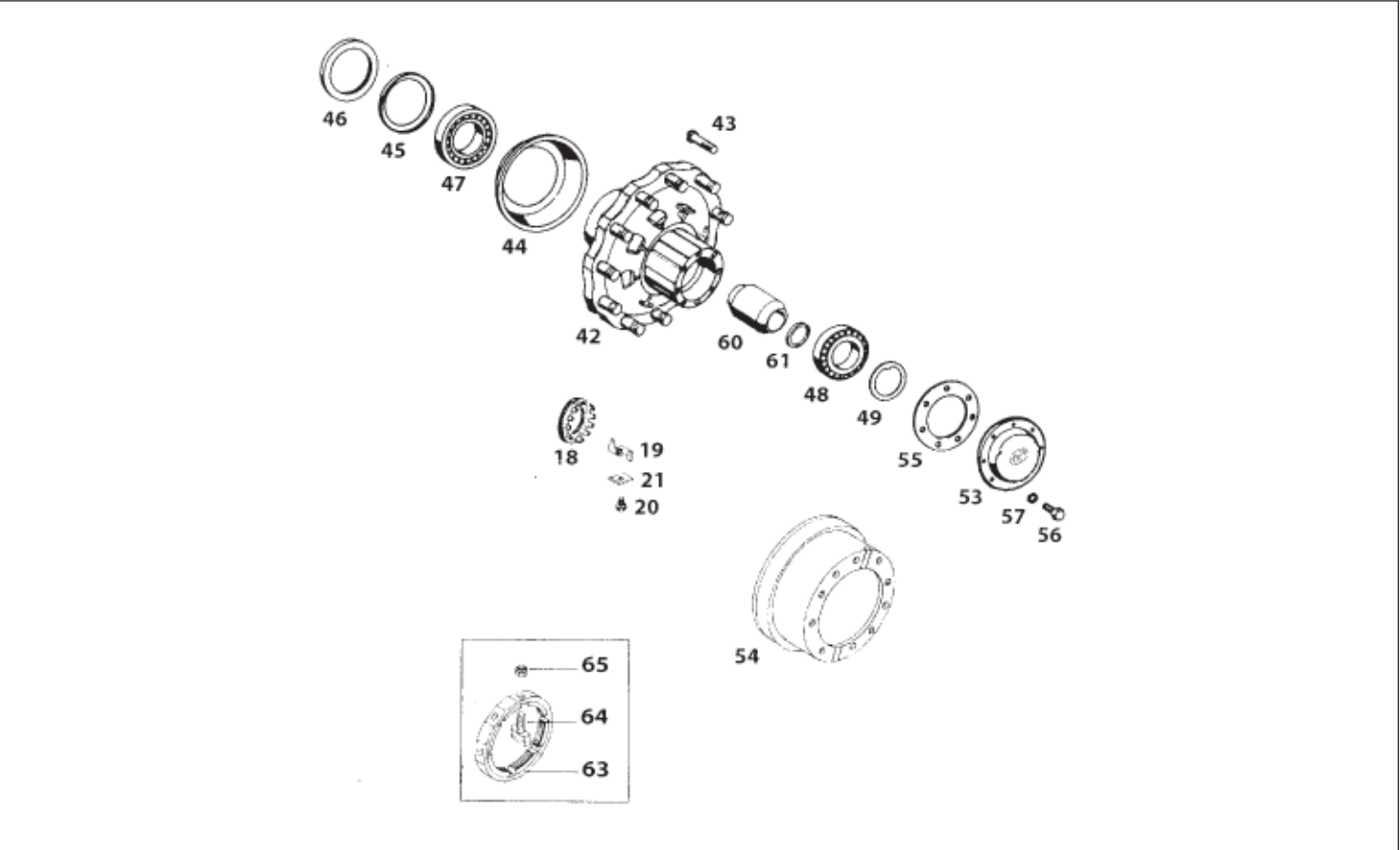


TABLE 35.2
REAR AXLE (RA 109 RR)
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	8854 3507 25 15	Rear Hub Greasing Kit consisting off: Oil Seal (Inner) Oil Seal (Outer) Gasket (Hub)	1 2 2 2	

TABLE 40.1

WHEELS

GROUP 40

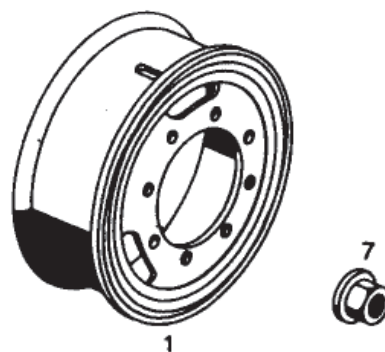


TABLE 40.1	WHEELS	GROUP 40
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		WHEELS		
1	2631 4010 01 01	Wheel Disc.Wheel (B 7.5 HD x 20)	7	For Selection
1	2782 4010 01 02	Wheel Disc.Wheel (B 7.5 HD x 20)	7	For Selection
7	2631 4010 01 07	Assy.Wheel Nut	40	

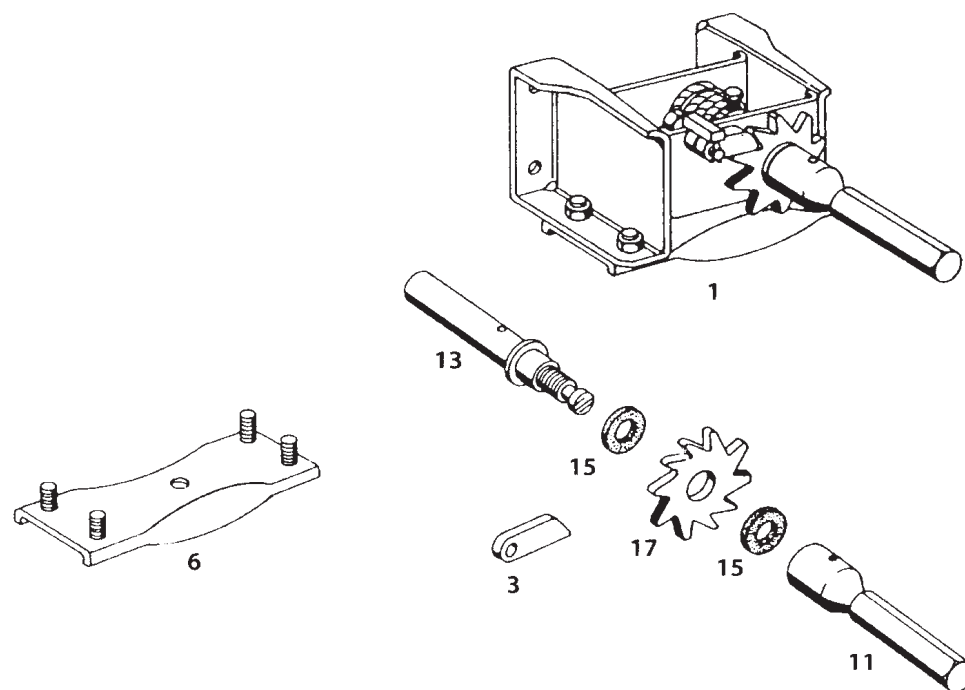
TABLE 40.2**SPARE WHEEL CARRIER****GROUP 40**

TABLE 40.2
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		SPARE WHEEL CARRIER		
1	2576 4030 01 11	Assy. Spare Wheel Carrier	1	
3	2576 4030 71 09	Ratchet Arm	1	
6	2576 4030 01 09	Assy. Holding Bracket	1	
11	2573 4030 01 13	Assy. Handle	1	
13	2573 4030 01 11	Assy. Shaft	1	
15	2573 4030 63 01	Friction Pad	2	
17	2576 4030 71 08	Ratchet Wheel	1	
	2573 4030 01 06	Assy. Wire Rope	1	
	2628 4030 92 01	Spacer (Spare Wheel Carrier)	2	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

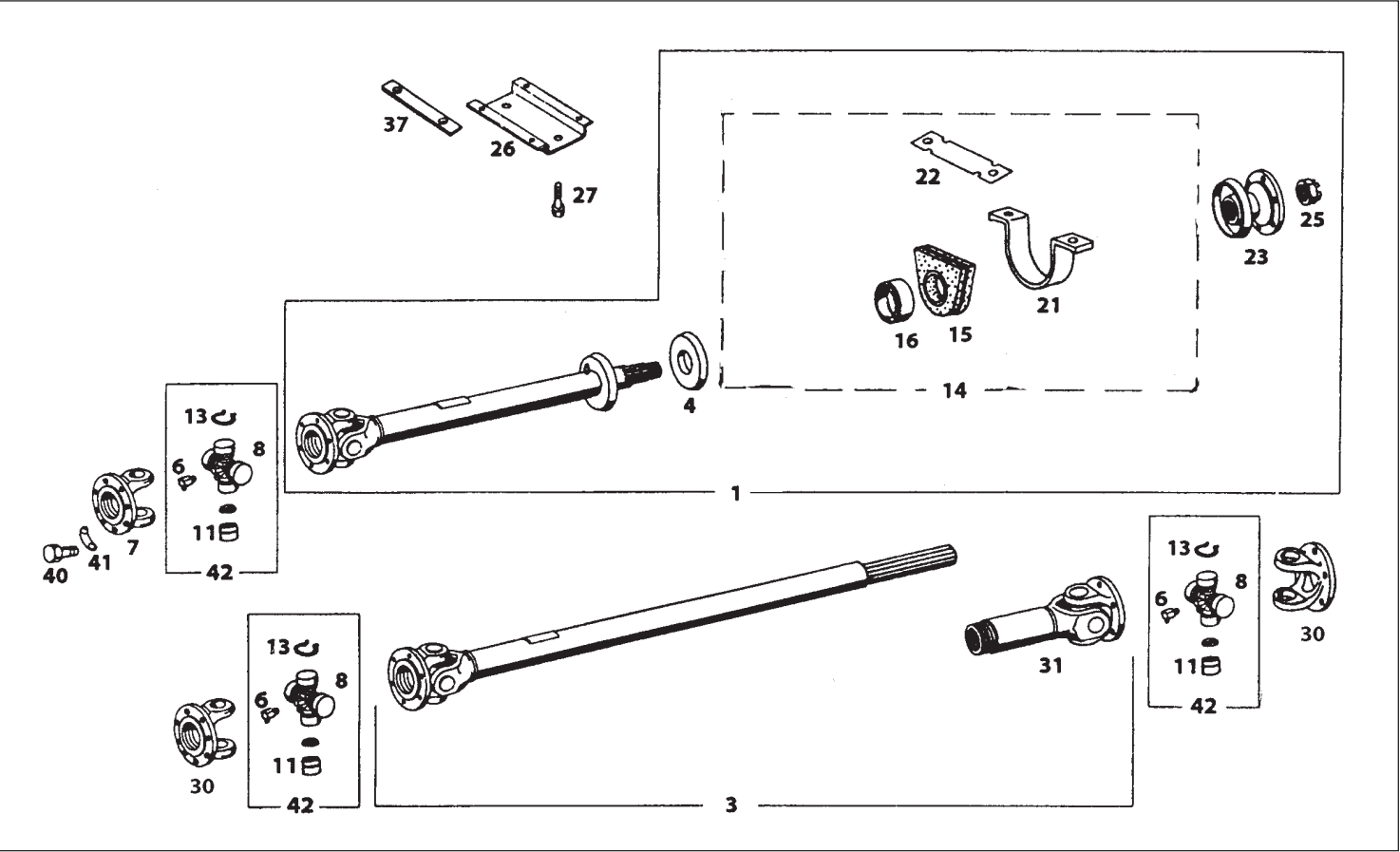


TABLE 41.1	PROPELLER SHAFT	GROUP 41
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		PROPELLER SHAFT		
1	2187 4111 01 01	Assy. Propeller Shaft With Centre Bearing Front	1	Not Serviced
3	2187 4112 01 01	Assy. Propeller Shaft Complete Rear	1	
4	2632 4130 82 02	Dust Cover	1	
7	2576 4111 51 10	Flange Yoke	1	
14	2632 4130 01 06	Assy. Centre Bearing Bracket Complete	1	
15	2632 4130 75 01	Rubber Housing	1	
	2632 4130 01 05	Assy. Sealed Centre Bearing	1	
16	2632 4130 31 05	Sealed Centre Bearing	1	
21	2632 4130 01 03	Centre Bearing Bracket	1	
22	2632 4130 42 02	Clamp	1	
23	2576 4111 51 05	Coupling Flange	1	
25	042 353 01 72J	Hex. Nut	1	
26	2573 4130 33 11	Bracket, Centre Bearing Mounting	1	
27	2576 4110 80 02	Screw	2	
	2632 4112 01 14	Assy. Universal Joint Long Fork	1	
30	2576 4111 51 10	Flange Yoke	2	
31	2576 4111 51 09	Assy. Universal Joint Short Fork	2	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

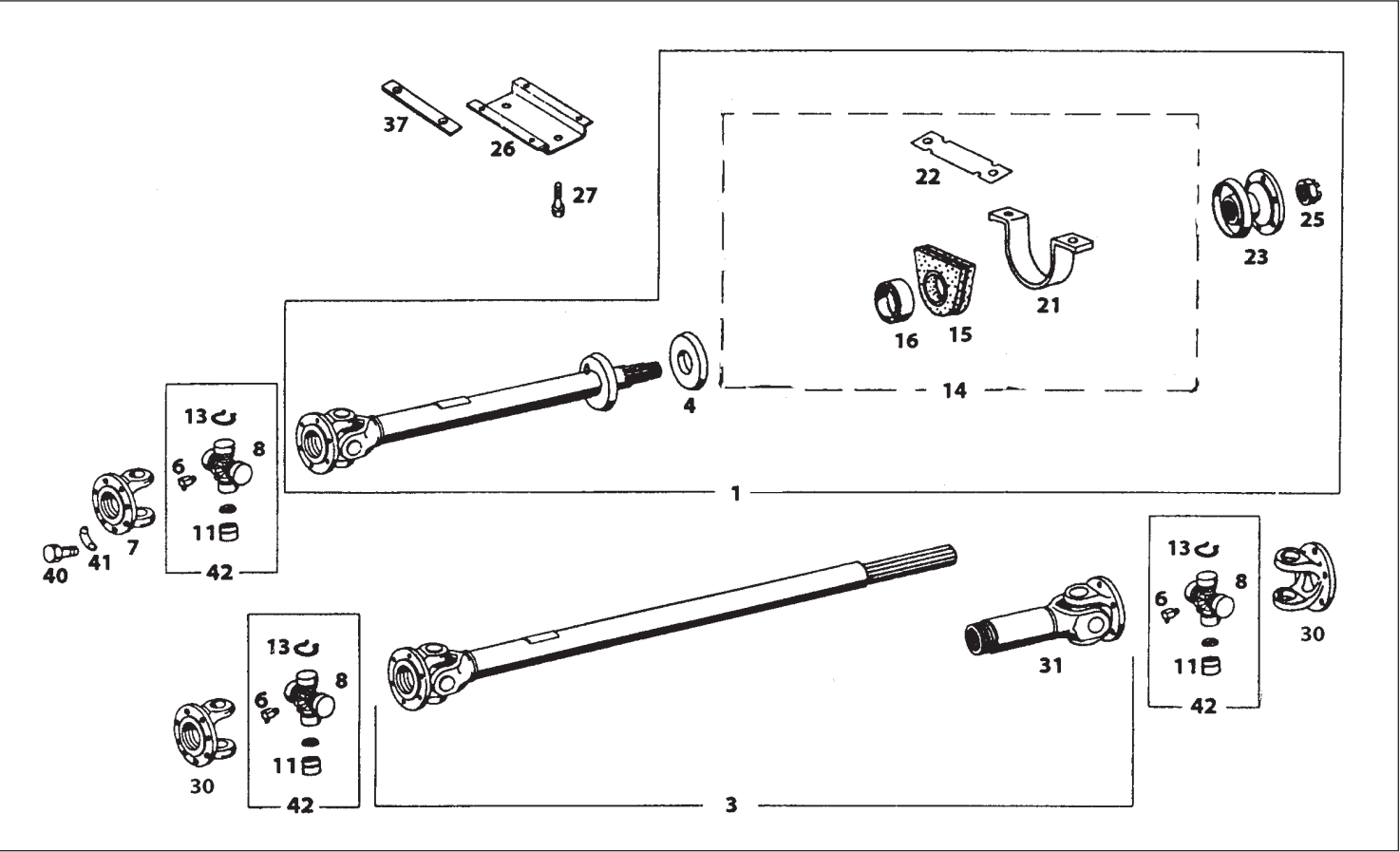


TABLE 41.1	PROPELLER SHAFT	GROUP 41
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2632 4112 82 01	Dust Seal Retainer	1	Kit Qty.3 per Vehicle
37	2573 4130 82 17	Spacer Plate	2	
40	2576 4111 32 01	Bolt	24	
41	2576 4111 61 01	Locking Plate	12	
	2187 4110 01 05	Assy. Support	2	
	2187 4110 82 01	Channel (Guard Mtg.)	1	
	2177 4110 01 13	Assy. Guard (Prop. Shaft)	1	
42	8854 4121 16 12	Assy. Cross Kit Consisting of :	1	
8		Cross	1	
11		Assy. Bearing Cup	1	
		End Ring	1	
		Adapter	1	
6		Grease Nipple AM 10x1	1	
		Hex. Thin Nut M 8x1	1	
13		Spring Ring	1	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

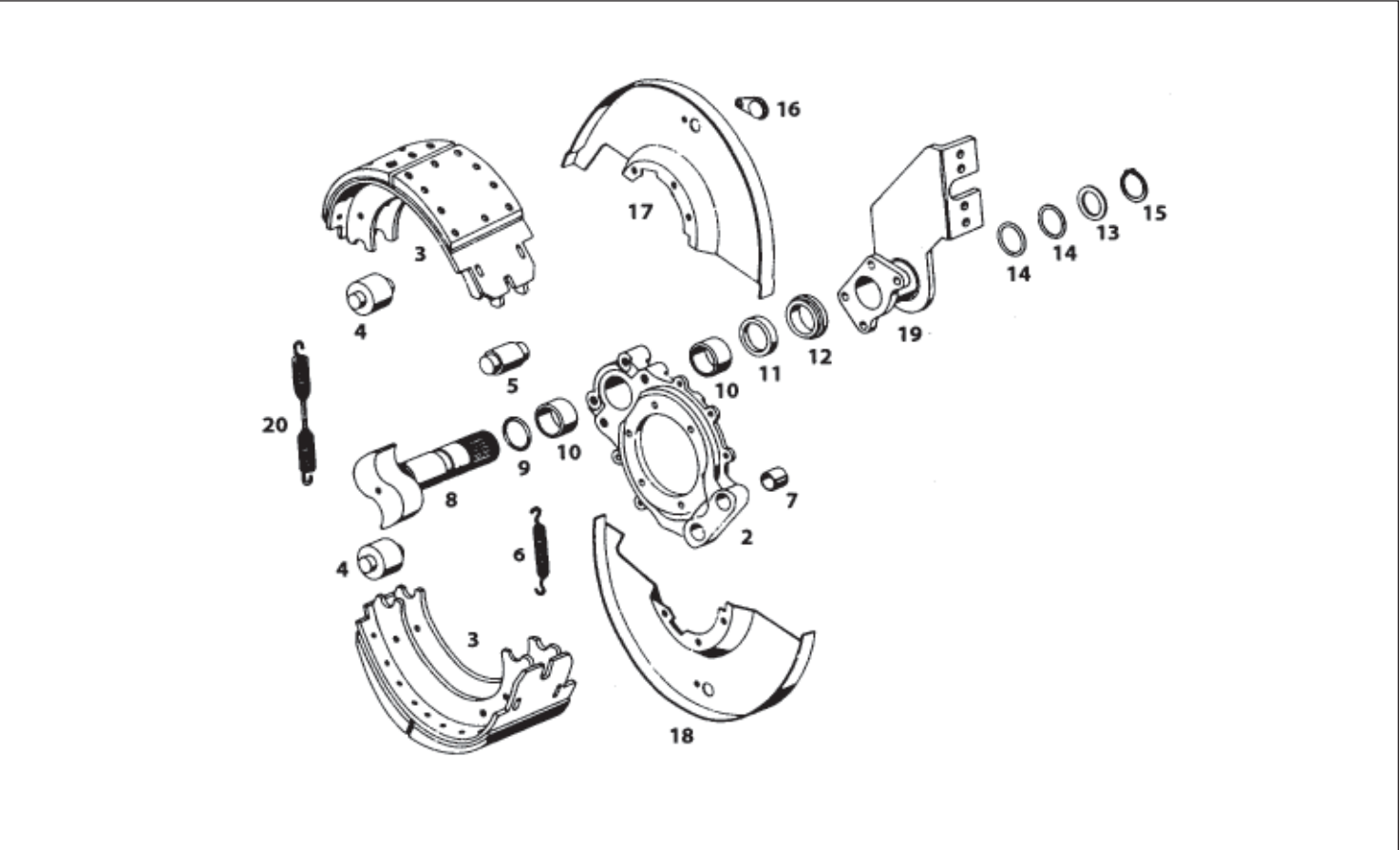


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT WHEEL BRAKE S - CAM (BIL)		Optional with AAL as a Set. Refer Table 42.2
	2778 4210 01 48	Assy. Drum Brake RH S-Cam Frt	1	} Part No. will be informed later
	2778 4210 01 49	Assy. Drum Brake LH S-Cam Frt	1	
3		Brake Shoe Assy. (Front)	4	
2		Torque Plate LH	1	
2		Torque Plate RH	1	
4		Roller	4	} Part No. will be informed later
5	2573 4210 67 24	Fulcrum	4	
6	2573 4210 87 04	Spring (Pull off) Fulcrum End	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8		Cam Shaft LH	1	
8		Cam Shaft RH	1	} Part No. will be informed later
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 05	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	2	
12	2573 4210 84 05	Sleeve (Slack Adj. End)	2	
13	2573 4210 92 09	Washer	2	

TABLE 42.1

FRONT WHEEL BRAKE S-CAM (BIL)

GROUP 42

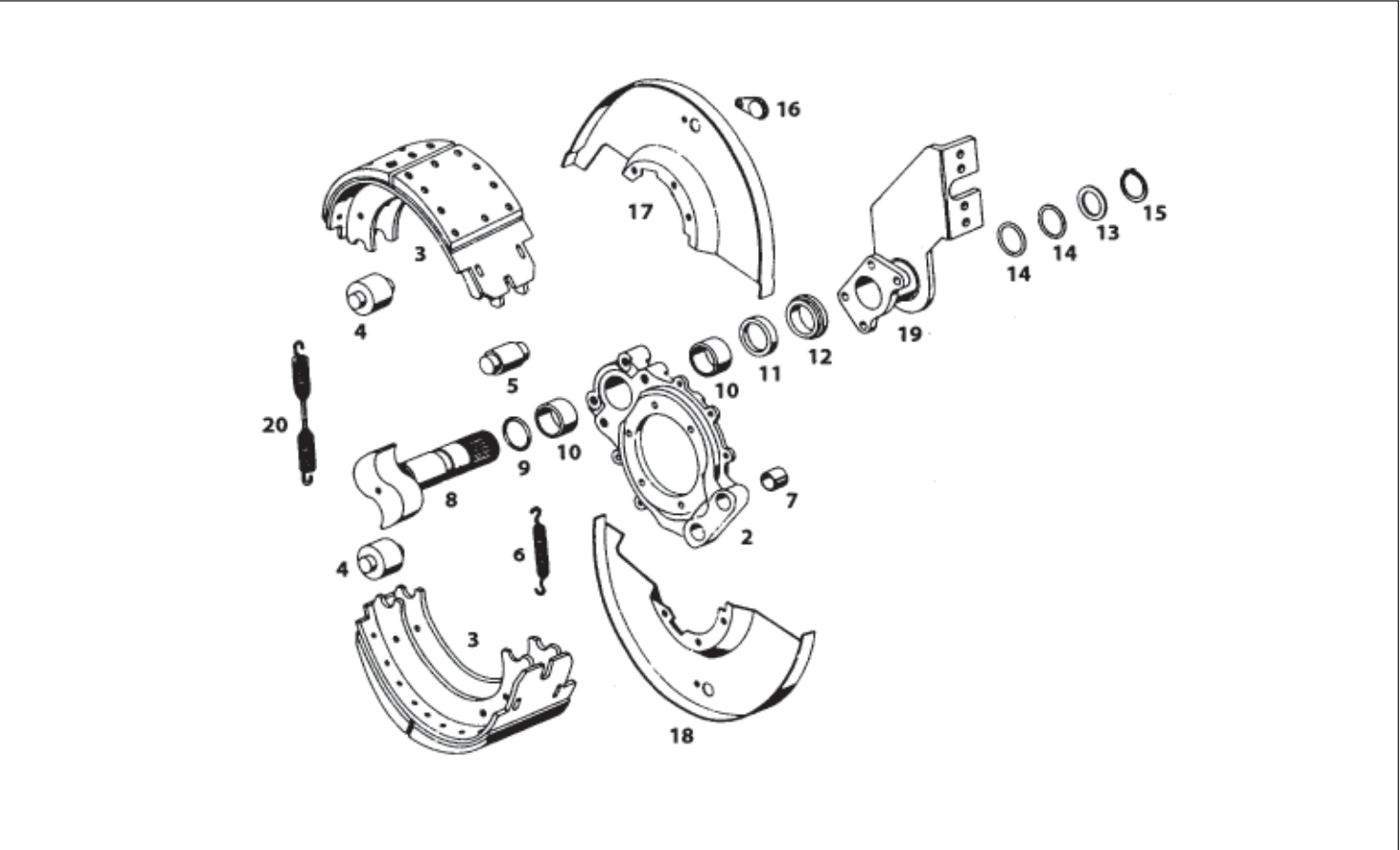


TABLE 42.1
FRONT WHEEL BRAKE S-CAM (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
14	2573 4210 83 01	Shim 0.5 mm	2	For Selection
14	2573 4210 83 02	Shim 1.0 mm	2	For Selection
15	2573 4210 43 03	Circlip	2	
16	2573 4210 75 01	Grommet	4	
17		Dust Cover Top	2	} Part No. will be informed later
18		Dust Cover Bottom	2	
19		Assy. Flange, Tube & Bracket LH	1	
19		Assy. Flange, Tube & Bracket RH	1	
20		Spring Pull off, Cam End	2	
		REPAIR KITS		
	8854 4201 16 16	Wheel Set Brake Lining Front STD	1	
	8854 4202 16 16	Wheel Set Brake Lining Front R/S I	1	
	8854 4203 16 16	Wheel Set Brake Lining Front R/S II	1	

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

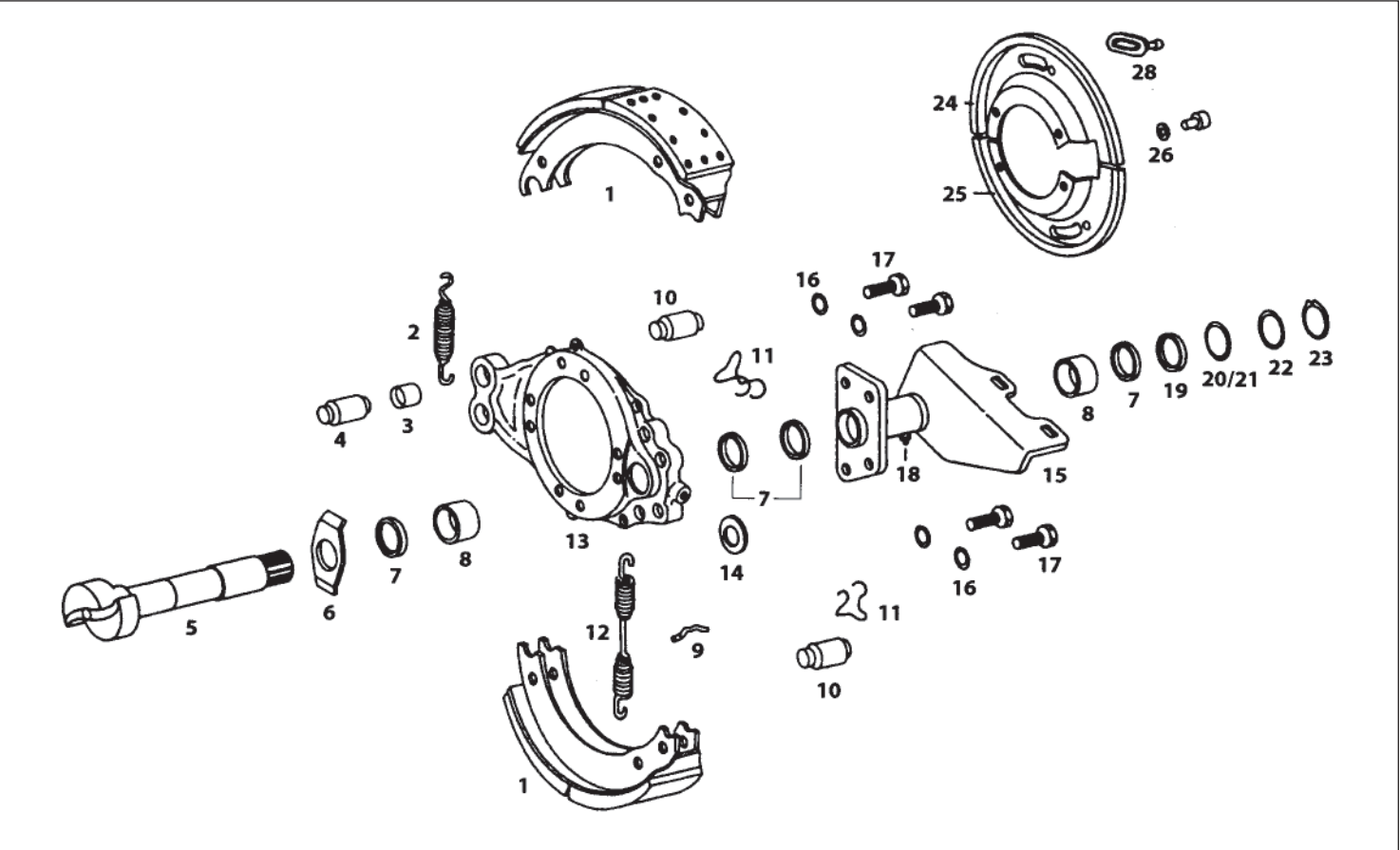


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT WHEEL BRAKE (AAL)		Optional with BIL as a Set. Refer Table 42.1
	2632 4210 01 53	Assy. Drum Brake RH S-Cam Frt	1	
	2632 4210 01 54	Assy. Drum Brake LH S-Cam Frt	1	
1		Brake Shoe Lining & Roller Assy.	4	
2		Spring (Brake Shoe Return)	4	
3		Bush (Anchor Pin)	2	
4		Anchor Pin (Brake Shoe)	2	
5		Camshaft LH	1	
5		Camshaft RH	1	
6		Washer (Cam Head)	2	
7		Seal (Camshaft)	2	
8		Bush (Camshaft)	4	
9		Pin	4	
10		Roller (Brake Shoe)	4	
11		Retainer (Brake Shoe Roller)	4	
12		Return Spring (Brake Shoe)	2	
13		Spider Brake LH	1	

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

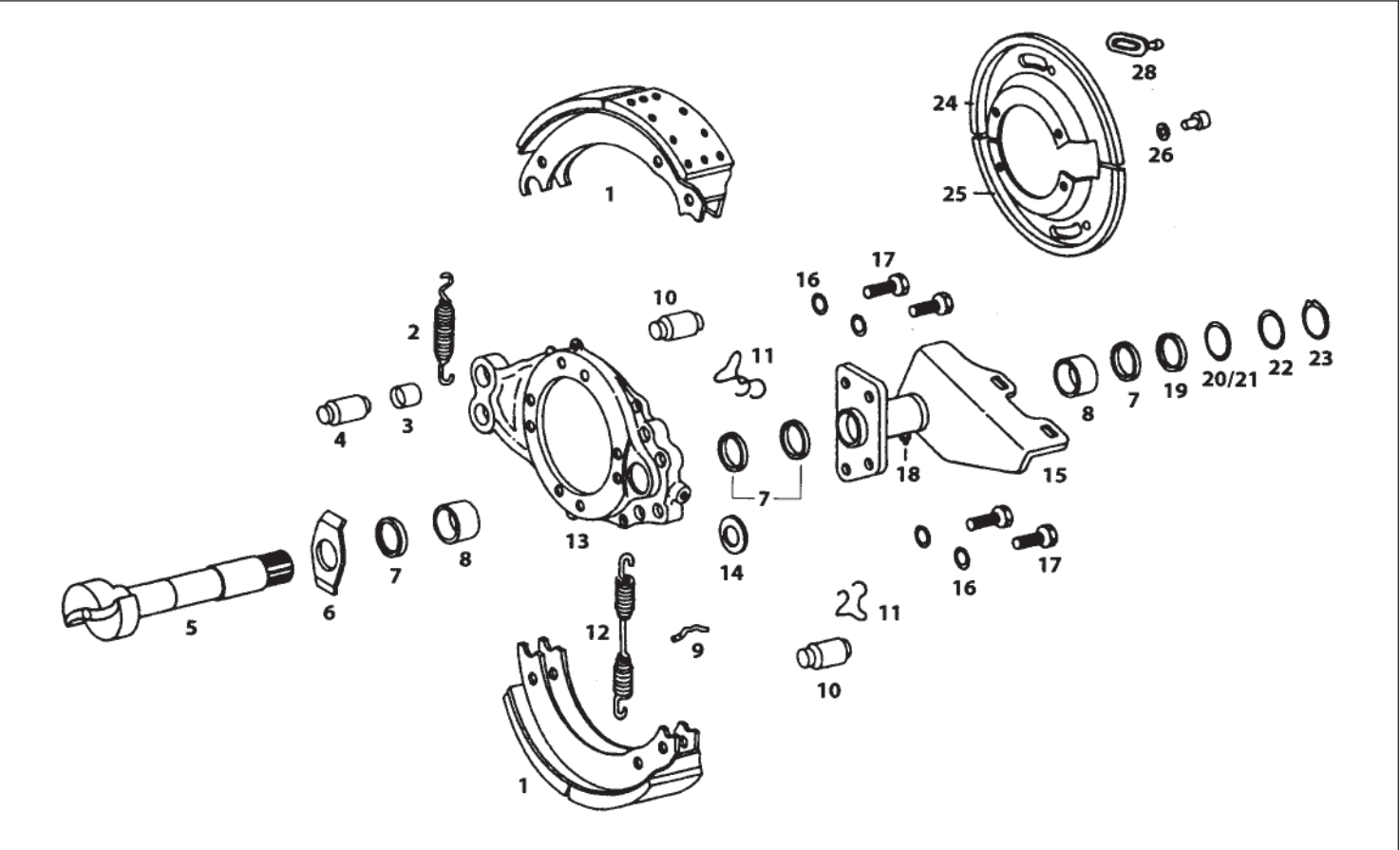


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
13		Spider Brake RH	1	
14		Gasket (Chamber Bracket)	1	
15		Bracket LH	1	
15		Bracket RH	1	
16		Washer (Bracket for Cap Screw)	4	
17		Cap Screw (Chamber Bracket)	4	
18		Fitting Grease (Chamber Bracket)	1	
19		Washer	2	
20		Washer	2	
21		Washer (Hardened)	2	
23		Lock Ring	2	
24		Dust Shield Top	2	
25		Dust Shield Bottom	2	
26		Washer	12	
28		Plug	4	
		Collared Pin	4	
		Collared Pin	4	
		Bolt	4	

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

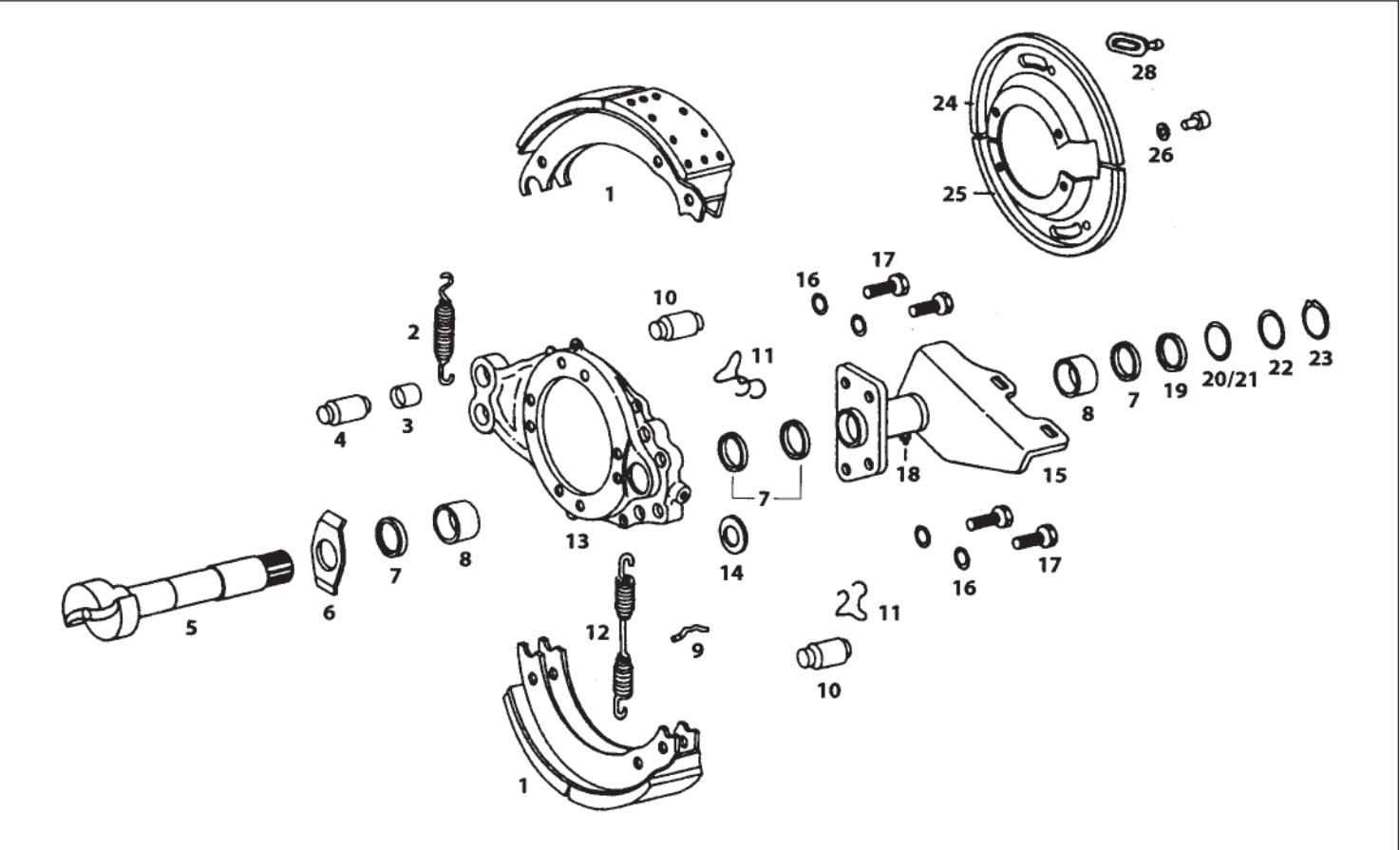


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Castle Nut	4	
		Split Pin 4 x 36	12	
		REPAIR KITS		
		Front Brake Overhaul Kit (Minor) Consisting of :	1	
		Brake Lining	8	
		Retaining Spring	4	
		Return Spring	2	
		Roller	4	
		Retainer	4	
		Rivets	80	
		Service Kit (Minor) Front Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	4	
		Brake Spring Kit (Front) Consistng of :	1	
		Spring (Retaining)	4	

TABLE 42.2

FRONT WHEEL BRAKE (AAL)

GROUP 42

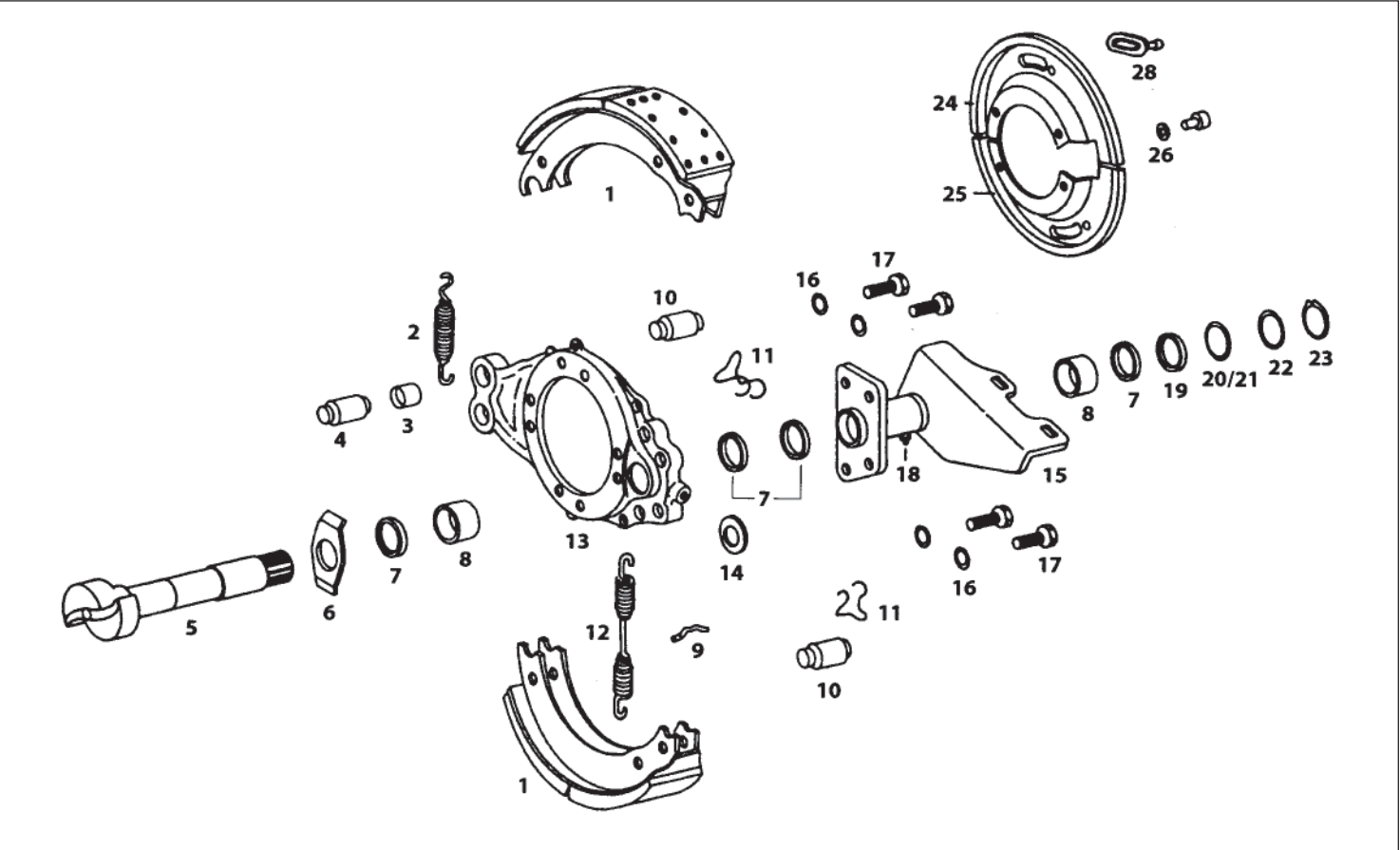


TABLE 42.2
FRONT WHEEL BRAKE (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Spring (Return)	2	
		Retainer (Shoe Roller)	2	
		Service Kit for Camshaft (Front) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	
		(Components and Repair Kit Part Nos. will be informed later)		

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

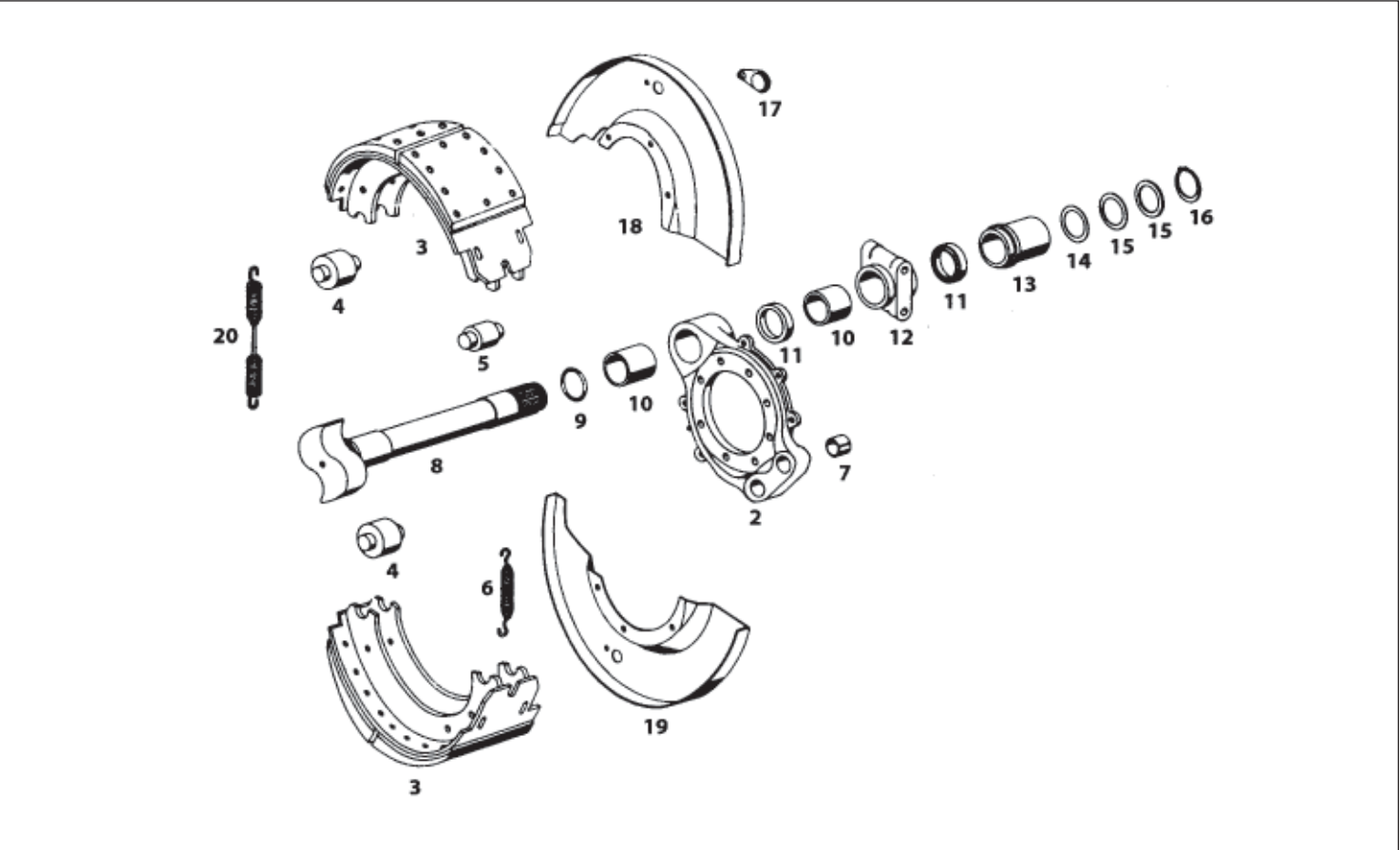


TABLE 42.3 **REAR WHEEL BRAKE (BIL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR WHEEL BRAKE (BIL)		Optional with AAL as a Set. Refer Table 42.4
	2839 4230 02 03	Assy. Drum Brake RH S-Cam Rear	1	
	2839 4230 02 02	Assy. Drum Brake LH S-Cam Rear	1	
2	2573 4231 37 01	Torque Plate LH / RH	2	
3	2778 4213 01 06	Brake Shoe Assy.	4	
4	2573 4210 99 02	Roller	4	
5	2573 4210 67 24	Fulcrum Pin	4	
6	2573 4210 87 04	Spring Pull Off, Fulcrum Pin	4	
7	2573 4210 34 04	Fulcrum Pin Bush	4	
8	2575 4230 79 07	Camshaft LH	1	
8	2575 4230 79 08	Camshaft RH	1	
9	2573 4210 77 02	'O' Ring	2	
10	2573 4210 34 04	Delrin Bush	4	
11	2573 4210 78 01	Oil Seal	6	
12	2573 4230 01 90	Camshaft Bracket Assy.	2	
13	2573 4230 84 01	Sleeve (Slack Adj. End)	2	
14	2573 4210 92 09	Washer	2	

TABLE 42.3

REAR WHEEL BRAKE (BIL)

GROUP 42

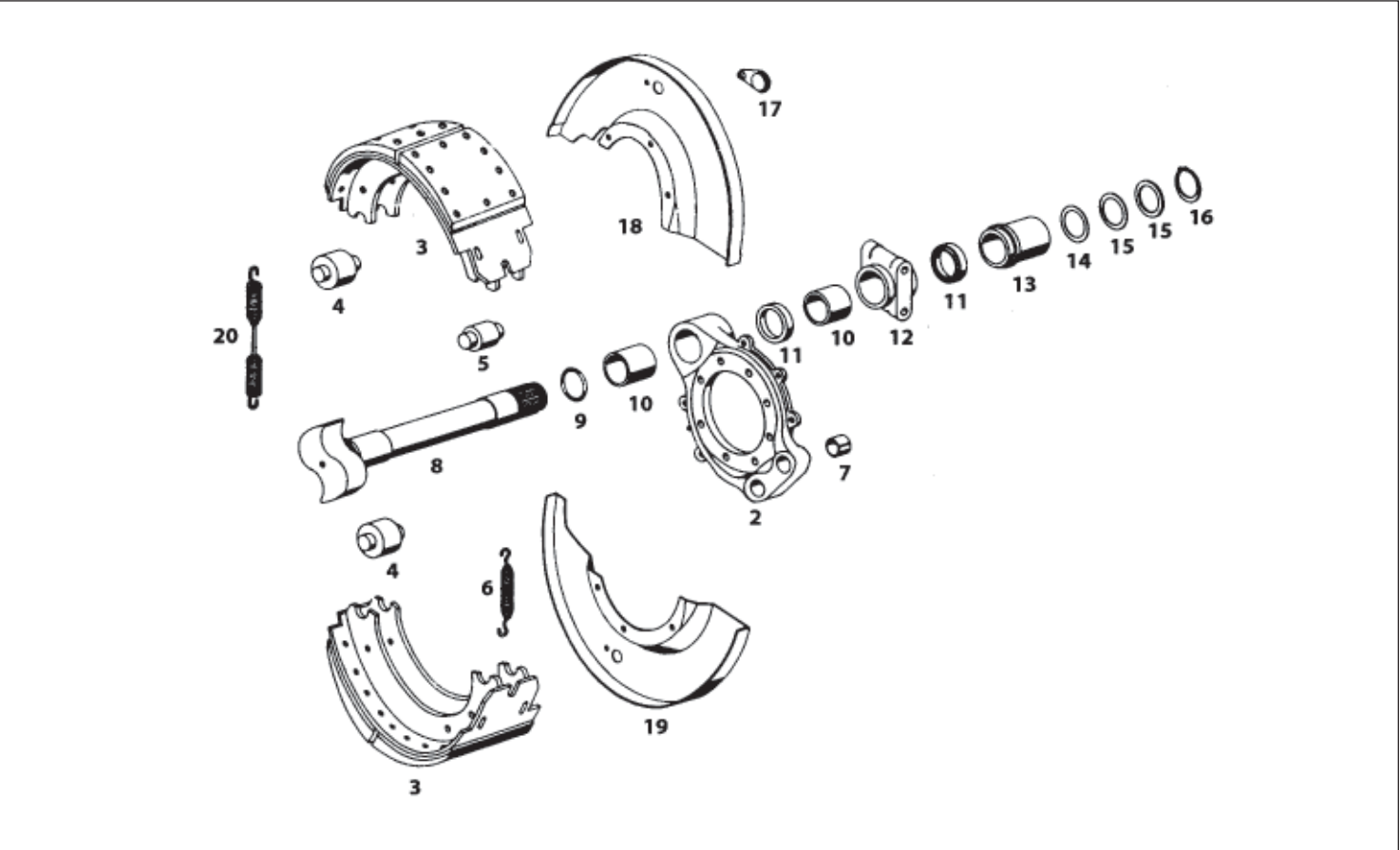


TABLE 42.3 **REAR WHEEL BRAKE (BIL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
15	2573 4210 83 01	Shim 0.5 mm	2	For Selection
15	2573 4210 83 02	Shim 1.0 mm	2	For Selection
16	2573 4210 43 03	Circlip	4	
17	2573 4210 75 01	Grommet	2	
18	2573 4231 82 12	Dust Cover (Top)	2	
19	2573 4231 82 13	Dust Cover (Bottom)	2	
20	2573 4210 87 05	Spring Pull Off Cam End	2	
		REPAIR KITS		
	8854 4204 16 16	Kit Lining Set (Rear) (STD)	1	For Selection
	8854 4205 16 16	Kit Lining Set (Rear) (R/S I)	1	For Selection
	8854 4206 16 16	Kit Lining Set (Rear) (R/S II)	1	For Selection

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

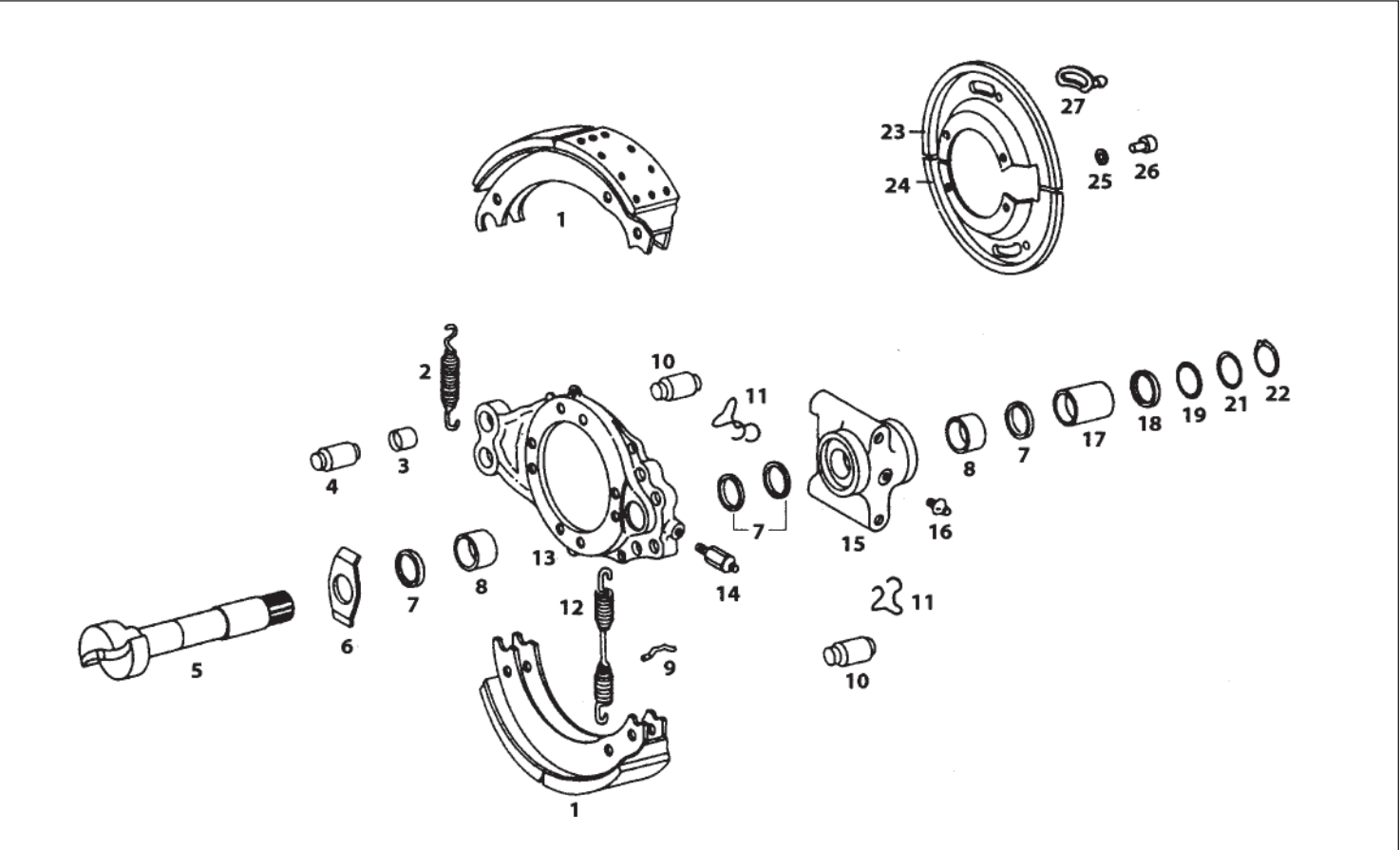


TABLE 42.4 **REAR WHEEL BRAKE (S-CAM) (AAL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR WHEEL BRAKE (S - CAM) (AAL)		Optional with BIL As a Set. Refer Table 42.3
	2841 4230 01 02	Assy. Drum Brake RH S-Cam Rear	1	
	2841 4230 01 01	Assy. Drum Brake LH S-Cam Rear	1	
1	2573 4231 01 48	Brake Shoe Lining & Roller Assy.	4	
2	2573 4210 87 08	Spring (Brake Shoe Return)	4	
3	2573 4210 34 01	Bush (Anchor Pin)	4	
4	2573 4210 67 23	Anchor Pin (Brake Shoe)	2	
5	2632 4230 79 02	Camshaft LH	1	
5	2632 4230 79 01	Camshaft RH	1	
6	2573 4210 92 11	Washer (Cam Head)	2	
7	2573 4210 77 01	Seal (Camshaft)	2	
8	2573 4230 34 03	Bush (Camshaft)	4	
9	2573 4210 34 03	Pin (Return Spring)	4	
10	2573 4210 79 03	Roller (Brake Shoe)	4	
11	2573 4210 43 01	Retainer (Brake Shoe Roller)	4	
12	2573 4210 87 03	Return Spring (Brake Shoe)	2	
13	2573 4231 01 49	Spider Brake LH/RH (Common)	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

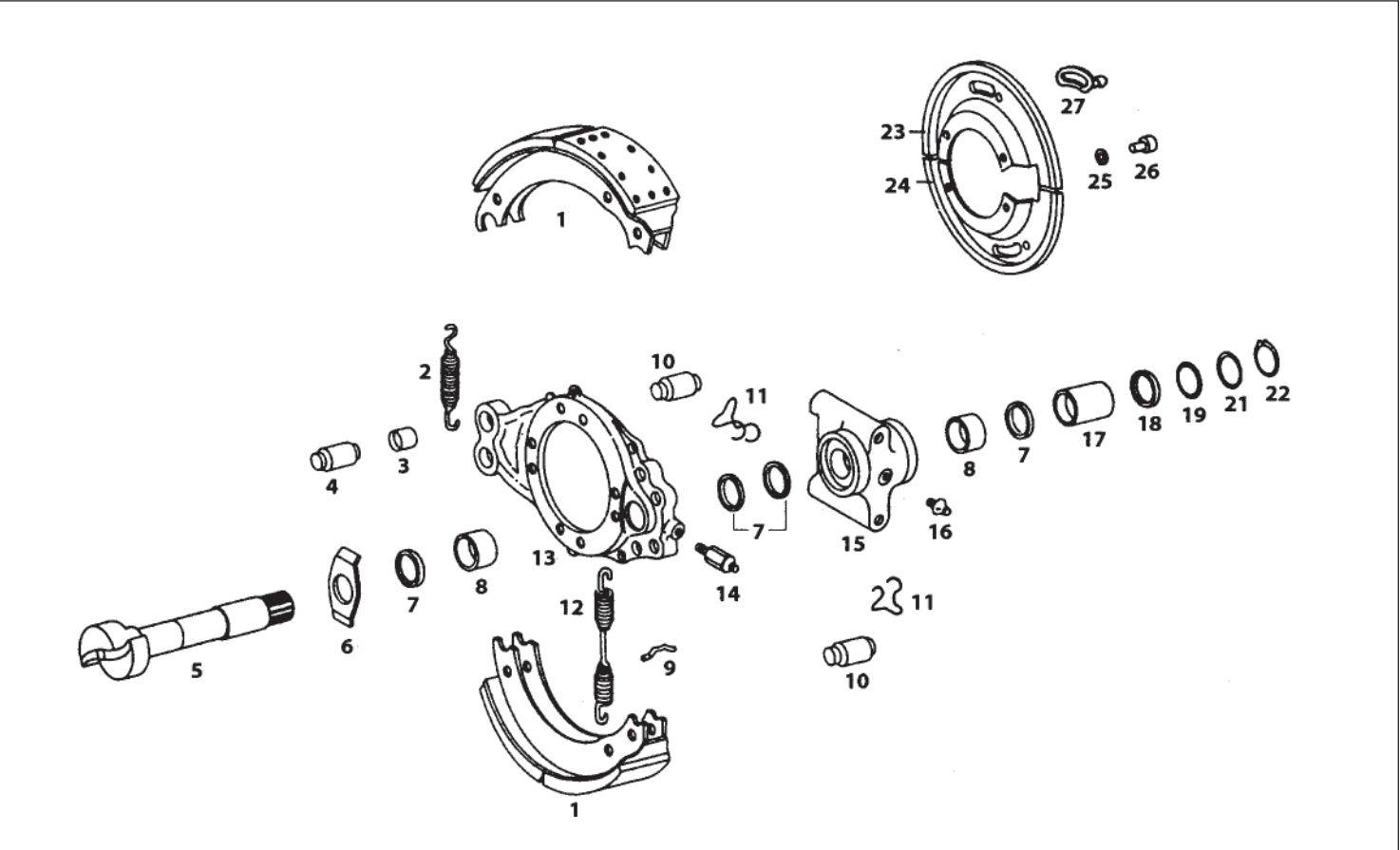


TABLE 42.4 **REAR WHEEL BRAKE (S-CAM) (AAL)** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
14	2573 4210 99 01	Fitting Grease (Chamber Bracket)	2	
19	2618 4210 92 02	Washer Camshaft (Thick)	2	
20	2618 4210 92 03	Washer	2	
21	2618 4210 92 04	Washer (Hardened)	2	
18	2618 4210 43 01	Lock Ring (Camshaft)	2	
16	2573 4230 99 06	Fitting Grease (Spider)	2	
15	2573 4230 71 23	Plummer Block	2	
23	2573 4230 82 04	Dust Shield Top	2	
24	2573 4230 82 05	Dust Shield Bottom	2	
25	2573 4210 92 08	Washer	12	
27	2573 4210 68 02	Plug	2	
	2573 4210 74 05	Rivet	80	
		REPAIR KITS		
	2573 4231 01 51	Rear Brake Overhaul Kit (Minor) Consisitng of :	1	
		Brake Lining	8	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller	4	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

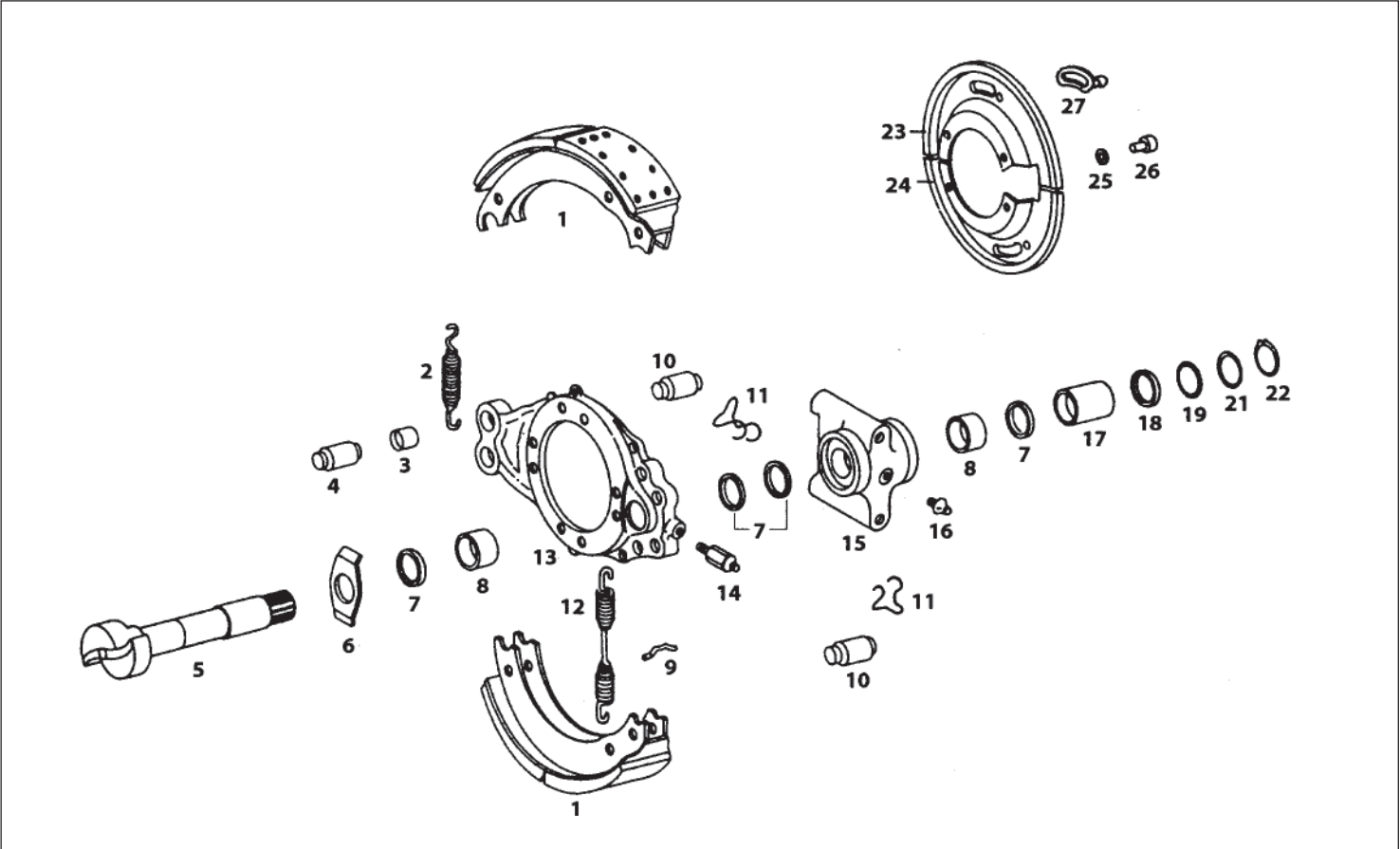


TABLE 42.4
REAR WHEEL BRAKE (S-CAM) (AAL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		Retainer	4	
		Rivet	80	
	2573 4210 01 48	Service Kit (Minor) Rear Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Roller (Brake Shoe)	4	
		Retainer	4	
		Pin (Return Spring)	1	
	2573 4210 01 49	Brake Spring Kit (Rear) Consisting of :	1	
		Spring (Retaining)	4	
		Spring (Return)	2	
		Retainer	4	
	2573 4230 01 83	Service Kit Camshaft (Rear) Consisting of :	1	
		Bush	4	
		Seal	2	
		Lock Ring	2	

TABLE 42.4

REAR WHEEL BRAKE (S-CAM) (AAL)

GROUP 42

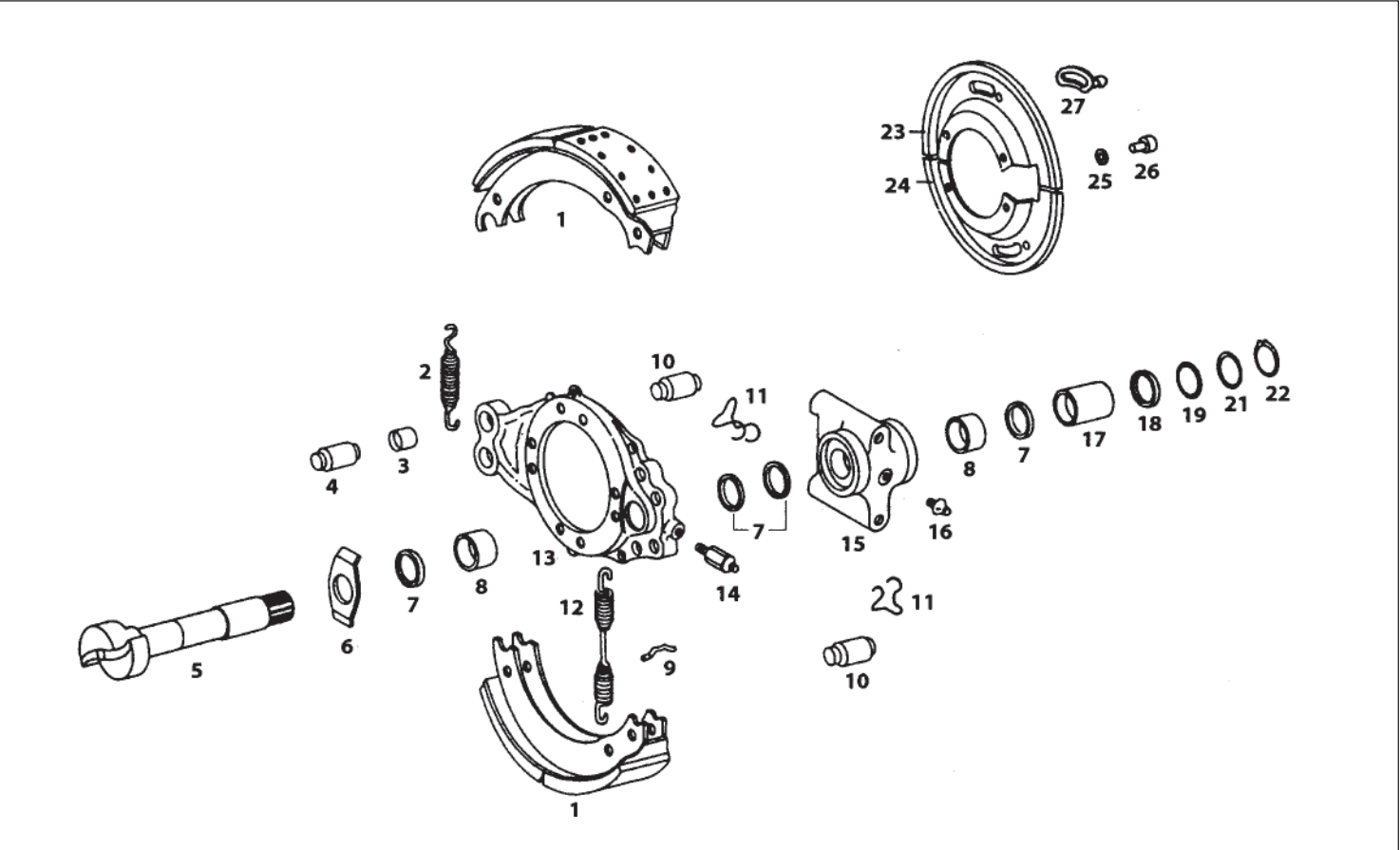


TABLE 42.4	REAR WHEEL BRAKE (S-CAM) (AAL)	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		BRAKE LINING SET		
	8854 4204 16 16	Set of Brake Lining STD w/o Rivet (Wheel Set) Rear	1	For Selection
	8854 4205 16 16	Set of Brake Lining R/S I w/o Rivet (Wheel Set) Rear	1	For Selection
	8854 4206 16 16	Set of Brake Lining R/S II w/o Rivet (Wheel Set) Rear	1	For Selection

TABLE 42.5

FRONT BRAKE CHAMBER

GROUP 42

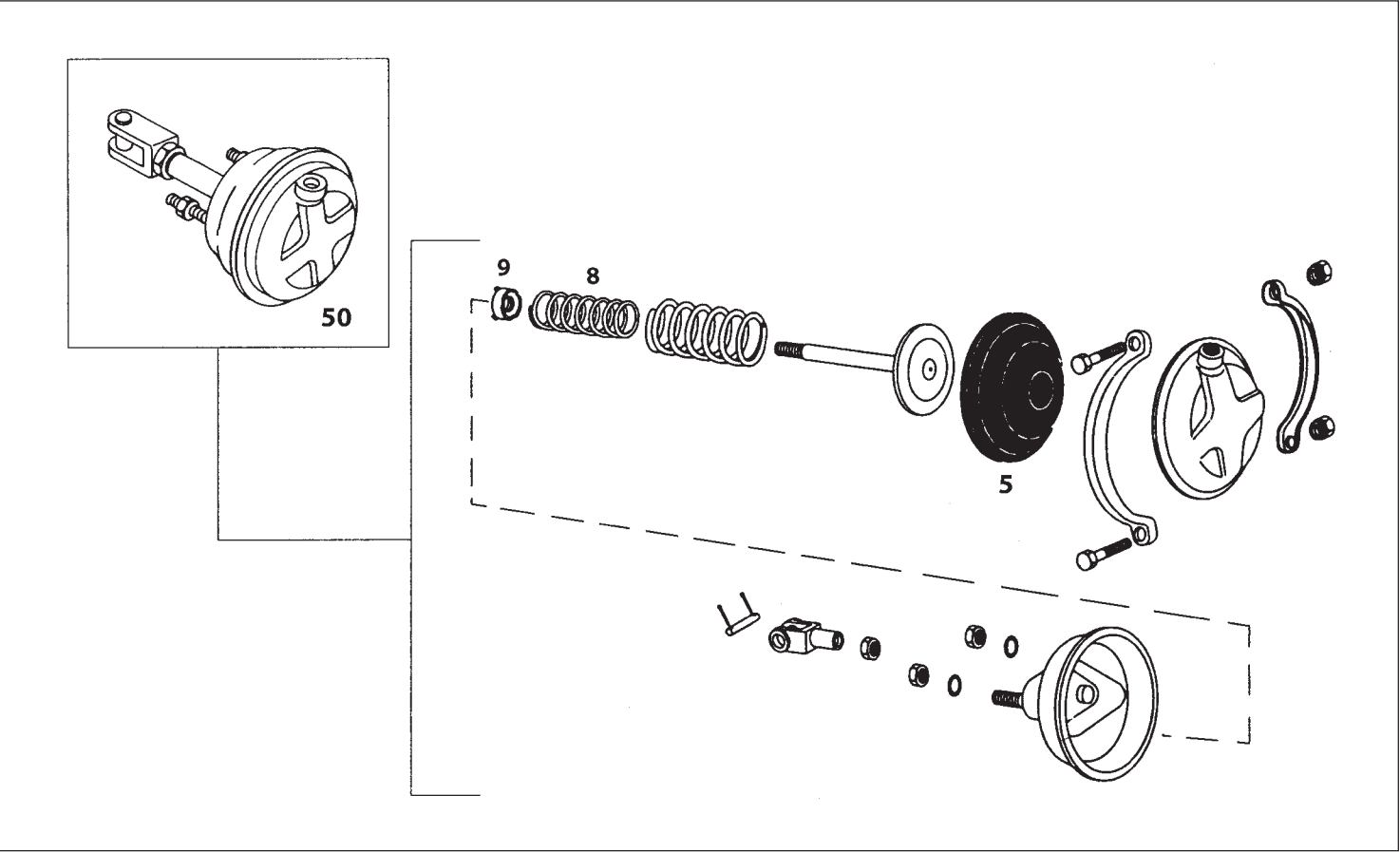


TABLE 42.5	FRONT BRAKE CHAMBER	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FRONT BRAKE CHAMBER		
50	2782 4210 01 06	Assy. Front Brake Chamber (SCL)	2	For Selection
50	2806 4210 01 01	Assy. Front Brake Chamber (KB)	2	For Selection
	2573 4310 01 15	Brake Chamber Repair Kit Consisting off :	1	For 2782 4210 01 06
5		Diaphragm	1	
8		Seal Spring	1	
9		Seal Assy.	1	

TABLE 42.6

REAR BRAKE ACTUATOR

GROUP 42

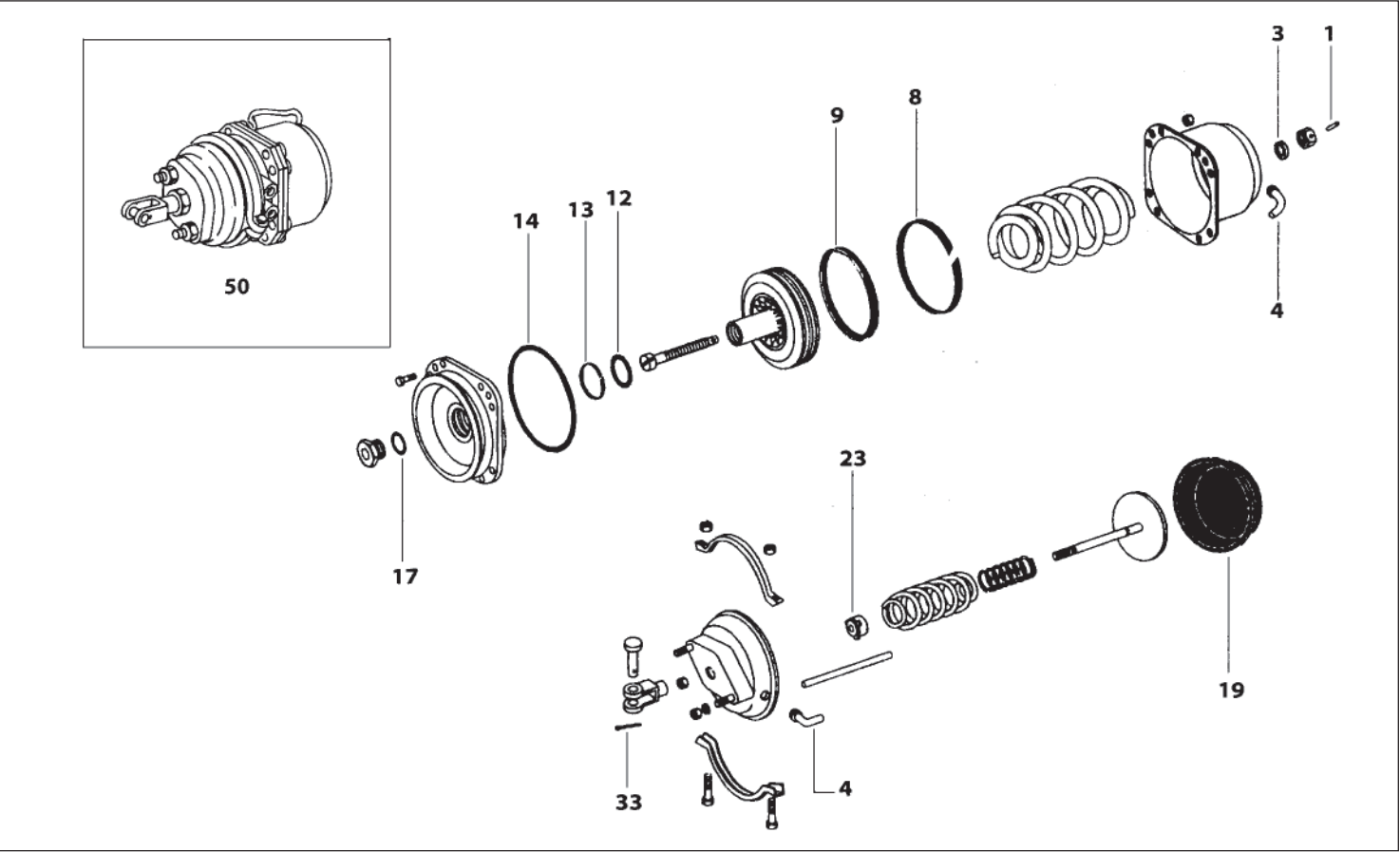


TABLE 42.6
REAR BRAKE ACTUATOR
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		REAR BRAKE ACTUATOR		
50	2632 4230 01 06	Assy. Rear Brake Actuator	2	
	2618 4230 01 32	Repair Kit for Rear Spring Brake Actuator Consisting of :	1	
1		Knurl Pin	1	
		Sealing Ring	1	
3		Sealing Washer	1	
4		Elbow	2	
8		Bearing	1	
9		Seal	1	
13		Bearing	1	
14		Sealing Ring	1	
17		'O' Ring	1	
19		Diaphragm	1	
23		Seal	1	
24		Tube	1	
33		Split Pin	1	
		Grease Sachet	4	

TABLE 42.7

SLACK ADJUSTER (FRONT AND REAR)

GROUP 42

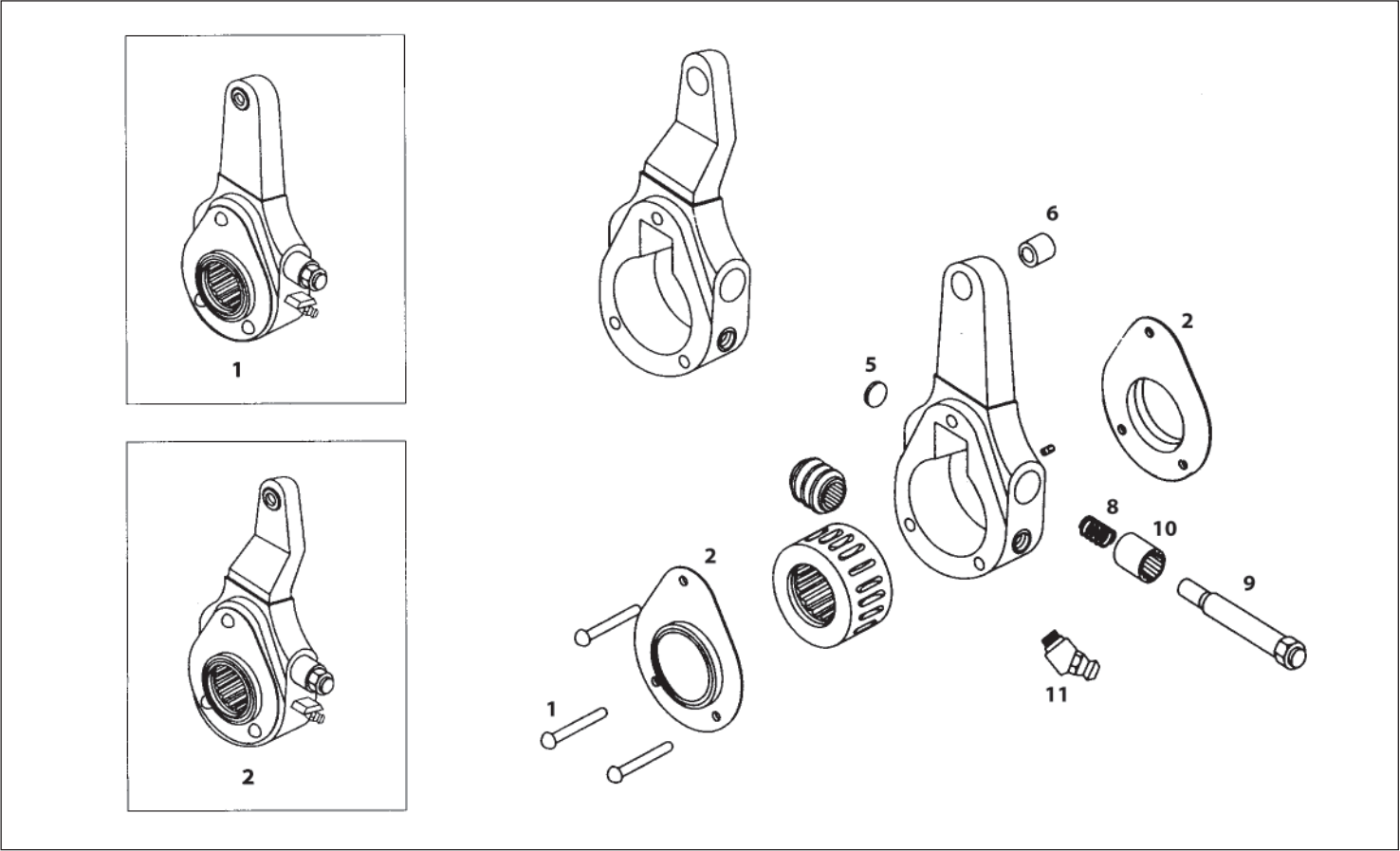


TABLE 42.7
SLACK ADJUSTER (FRONT AND REAR)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		SLACK ADJUSTER (FRONT AND REAR)		
1	2573 4210 01 60	Slack Adjuster (Front)	2	
2	2782 4230 01 28	Assy. Slack Adjuster Rear	2	
	2641 4231 01 34	Repair Kit, Slack Adjuster (Front) Consisting of :	1	
1		Rivet	3	
2		Cover	2	
5		Welch Plug	1	
6		Bush	1	
8		Worm Shaft Lock Spring	1	
9		Worm Shaft	1	
10		Worm Shaft Lock	1	
11		Grease Nipple	1	

TABLE 42.8

DUAL BRAKE VALVE

GROUP 42

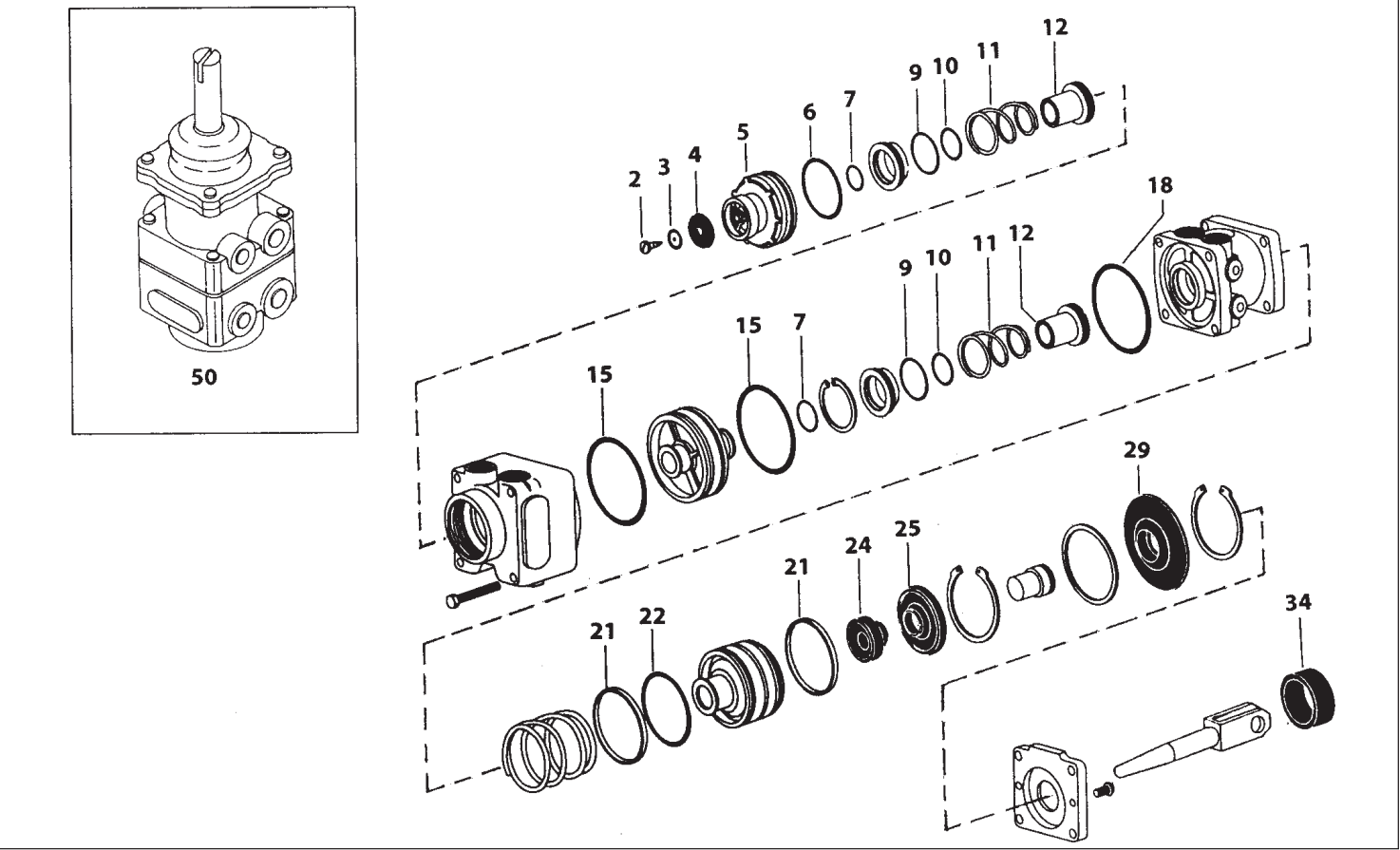


TABLE 42.8
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		DUAL BRAKE VALVE		
50	2782 4370 01 59	Dual Brake Valve	1	
	2641 4370 01 26	Repair Kit for Dual Brake Valve w/o Integral Filter	1	
		Consisting of :		
4		Washer	1	
6		'O' Ring	1	
7		'O' Ring	2	
9		'O' Ring	2	
10		'O' Ring	2	
11		Spring	2	
12		Valve	2	
15		'O' Ring	2	
18		'O' Ring	1	
21		Guide Ring	2	
22		'O' Ring	1	
24		Rubber Spring	1	
25		Spring Seat	1	

TABLE 42.8

DUAL BRAKE VALVE

GROUP 42

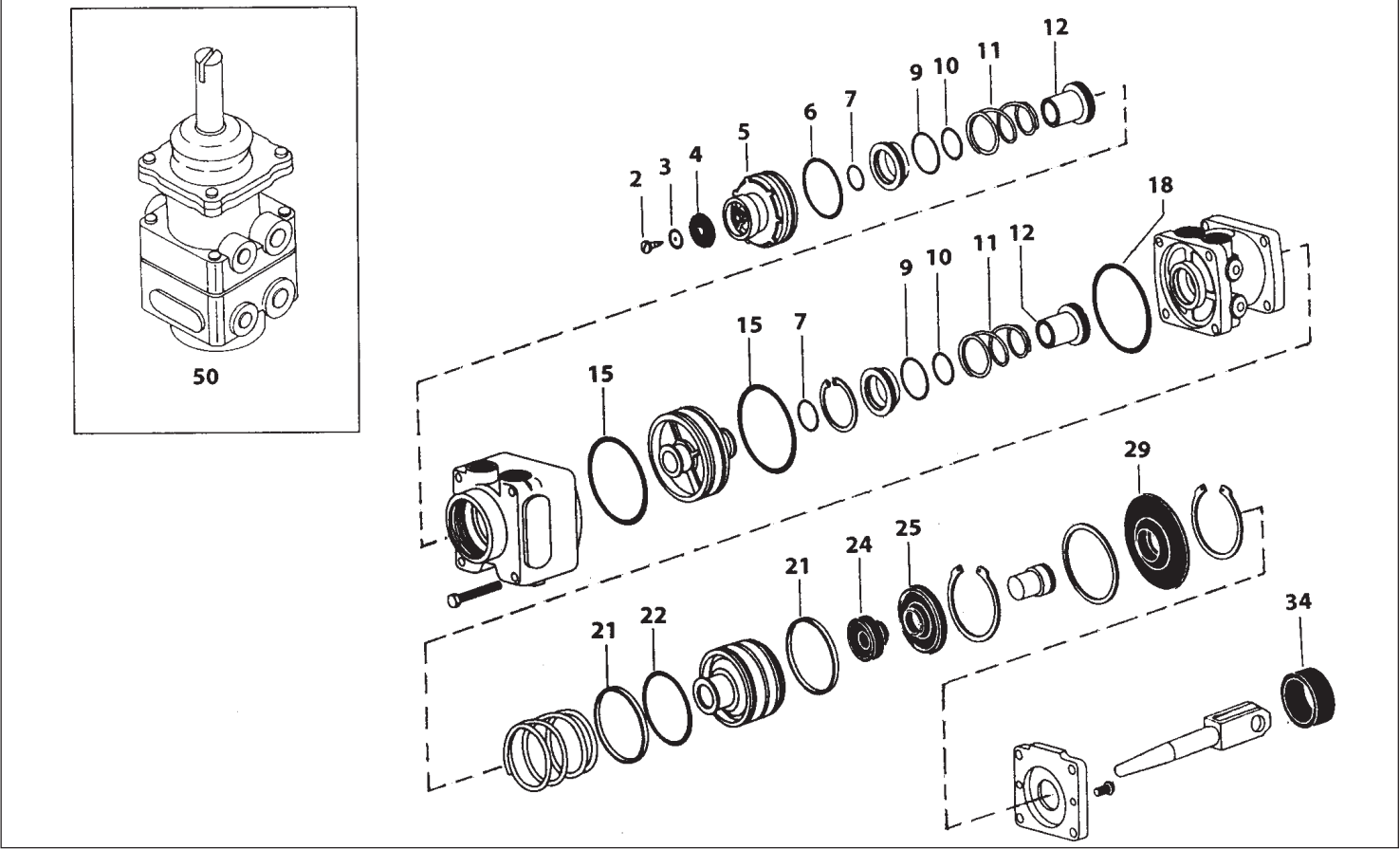


TABLE 42.8
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
29		Boot	1	
34		Boot	1	
		Grease Sachet	2	

TABLE 42.9

GRADUATED HAND BRAKE VALVE

GROUP 42

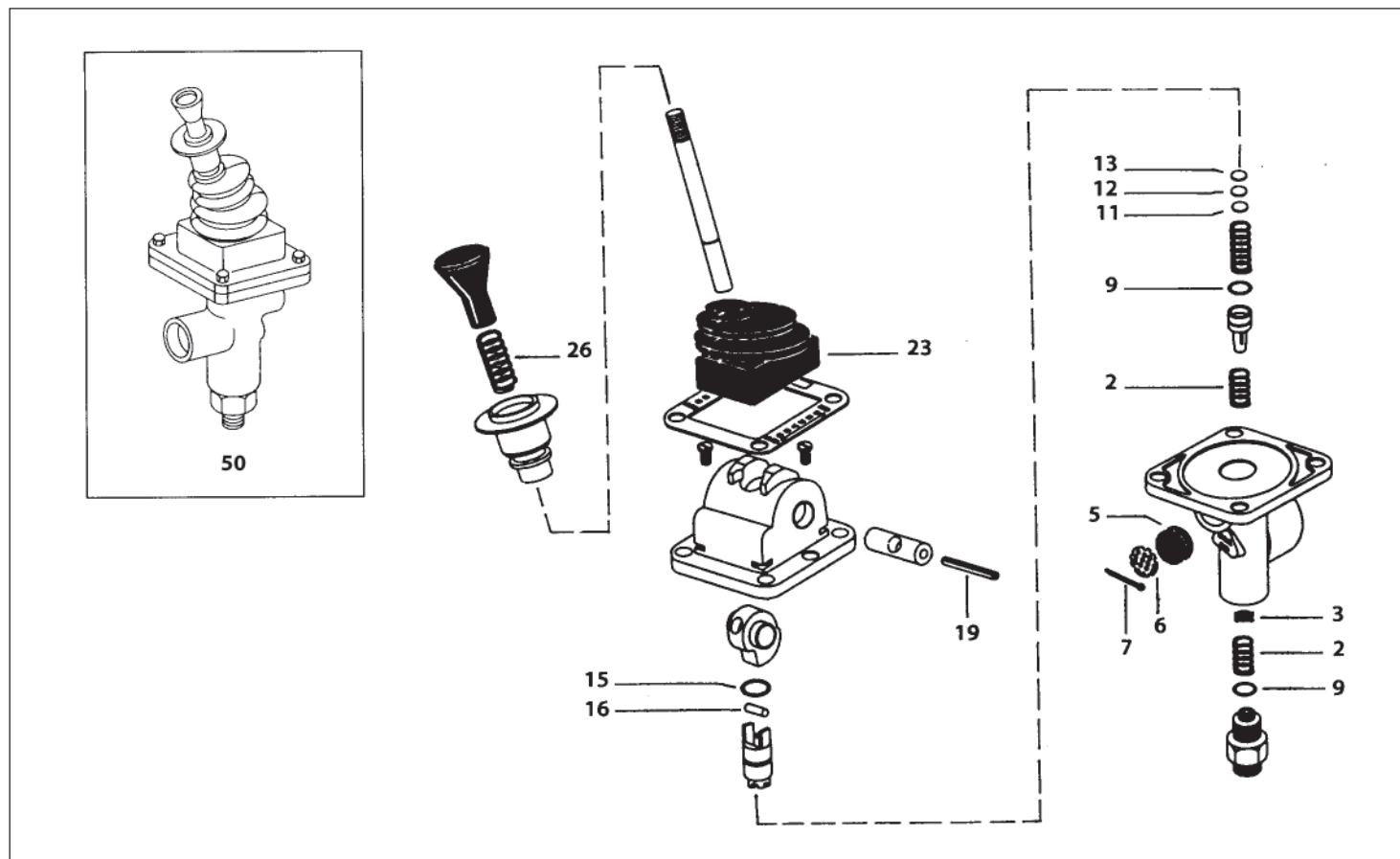


TABLE 42.9
GRADUATED HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		GRADUATED HAND BRAKE VALVE		
1	2573 4370 01 55	Graduated Hand Brake Valve	1	
	2078 4270 01 23	Assy.Bracket for Hand Brake Valve	1	
	2573 4242 00 01	Repair Kit Graduated Hand Brake Valve Consisting of :	1	
3		Valve	1	
23		Gaiter	1	
26		Spring	1	
16		Roller	1	
2		Spring	1	
9		Sealing Ring	1	
15		Sealing Ring	1	
7		Split Pin	1	
19		Tension Pin	1	
5		Filter	1	
6		Strainer Plate	1	
11		Shim	1	
12		Shim	1	
13		Shim	1	
		Grease Sachet	1	

TABLE 42.10

AIR TANK

GROUP 42

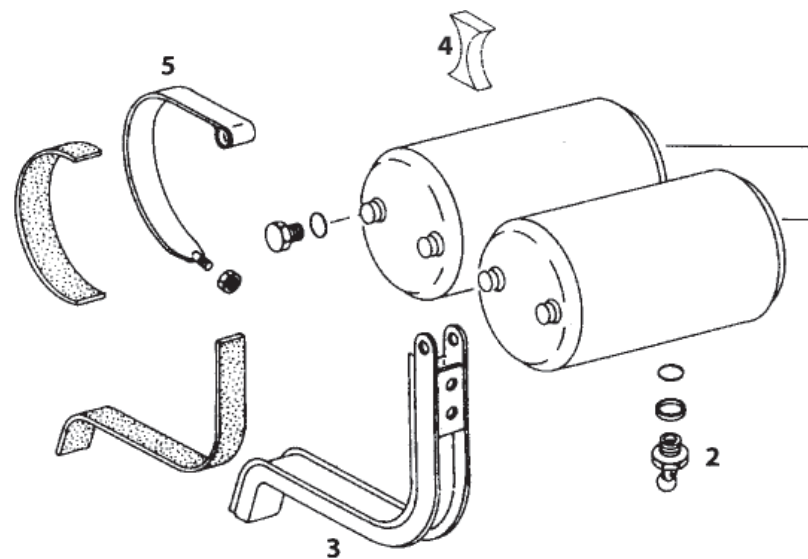


TABLE 42.10
AIR TANK
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		AIR TANK		
1	2632 4290 01 09	Assy. Air Tank	2	
	2576 4350 92 01	Thrust Ring	4	
	1705 0501 17 5	'O' Ring	4	
2	2576 4379 01 59	Water Drain Valve	2	
3	2632 4291 01 08	Assy. Support	2	
4	2576 4320 86 02	Spacer Block	2	
5	2632 4291 01 06	Assy. Strap (Metal)	2	

TABLE 42.11

QUICK RELEASE VALVE

GROUP 42

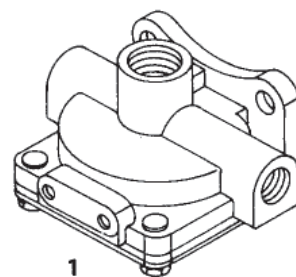


TABLE 42.11
QUICK RELEASE VALVE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
1	2632 4291 01 65	QUICK RELEASE VALVE Quick Release Valve	1	
	2078 4290 33 10	Bracket for Quick Release Valve	1	
	2632 4291 01 89	Repair Kit, Quick Release Valve Consists of :	1	
		Diaphragm	1	
		Sealing Ring	1	

TABLE 42.12

DRYING AND DISTRIBUTION UNIT

GROUP 42

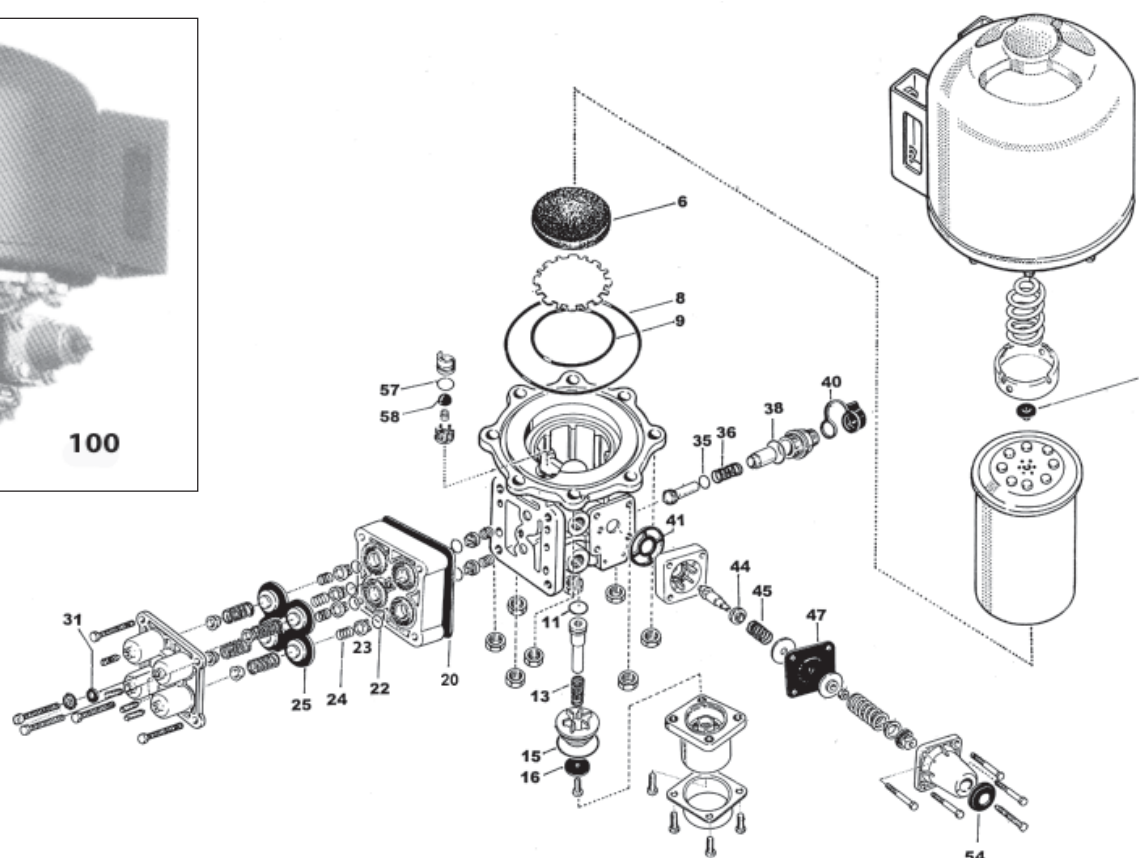
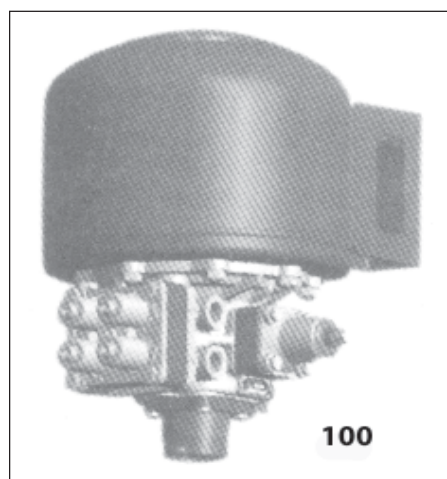


TABLE 42.12
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		DRYING AND DISTRIBUTION UNIT		
50	2782 4370 01 63	Drying and Distribution Unit	1	
5	2632 4370 01 17	Dessicant Cartridge	1	
	2641 4370 01 27	Repair Kit, Drying and Distribution Unit, Consisting of :	1	
4		Purge Valve	1	
6		Filter	1	
8		Sealing Ring	1	
9		Sealing Ring	1	
11		'O' Ring	1	
13		Spring	1	
15		'O' Ring	1	
16		Spherical Valve	1	
20		Gasket, QSPV	1	
22		'O' Ring	6	
23		Valve	6	
24		Spring, Sys. Prot. Valve	7	
25		Diaphragm, Sys. Prot. Valve	1	
31		Lip Seal	1	

TABLE 42.12

DRYING AND DISTRIBUTION UNIT

GROUP 42

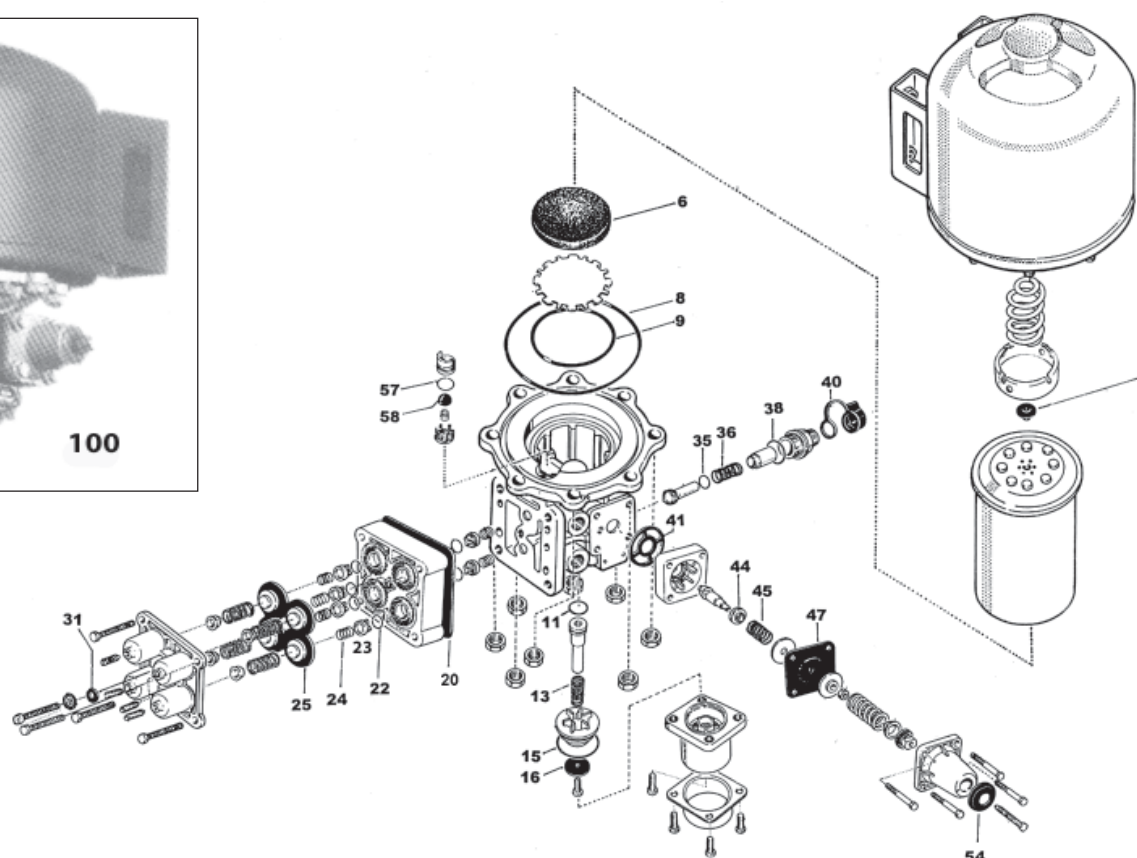
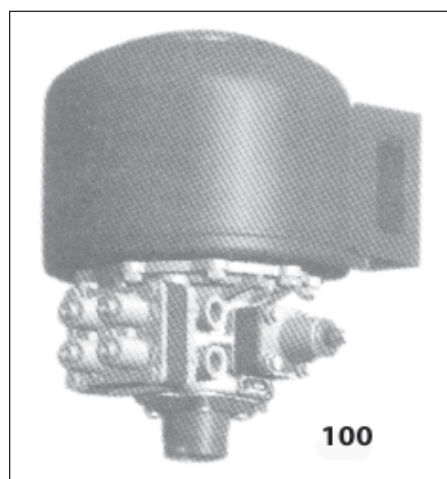


TABLE 42.12
DRYING AND DISTRIBUTION UNIT
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
35		'O' Ring	1	
36		Spring	1	
38		'O' Ring	1	
40		Cap	1	
41		Gasket, Unloader Valve	1	
44		Bonded Valve	1	
45		Spring, Unloader Valve	1	
47		Diaphragm, Unloader Valve	1	
54		Cap	1	
57		'O' Ring	1	
58		Spherical Valve	1	
		Grease Sachet	2	

TABLE 42.13
BRAKE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		BRAKE LINES		
	2187 4390 01 20	Assy. Nylon Pipe Set Complete	1	
	2187 4390 01 09	Assy. Tube with Crimped R/Hose (From Air Duct to Air Compressor)	1	
	2618 4290 01 70	Assy. 3/8 Inch Hose With Bulk Hd.St.Body (From DTV Port 22 to T Connector)	1	
	2078 5420 01 04	Assy. Nylon Tube For Pr. Gauge	2	
	2064 4295 01 01	3/8 Inch Hose Assy(From DTV Port 21 to Quick Release Valve)	1	
	2064 4295 01 01	3/8 Inch Hose Assy(From Hand Br Valve to Rear Br Chamber)	1	
	2096 4290 01 04	Assy. Tube (15 O.D. X 910 Lg.)-From Air Comp.to DDU Port 1	1	
	2067 4290 01 54	Assy. Rubber Hose (From Air.Comp.to DDU Port 1)	1	
	2187 4390 01 10	Assy. Tube 15 O.D. x 2160 Lg.	1	
	2187 4390 01 11	Assy. Tube 15 O.D. x 2450 Lg.	1	

TABLE 46.1

STEERING LINKAGES

GROUP 46

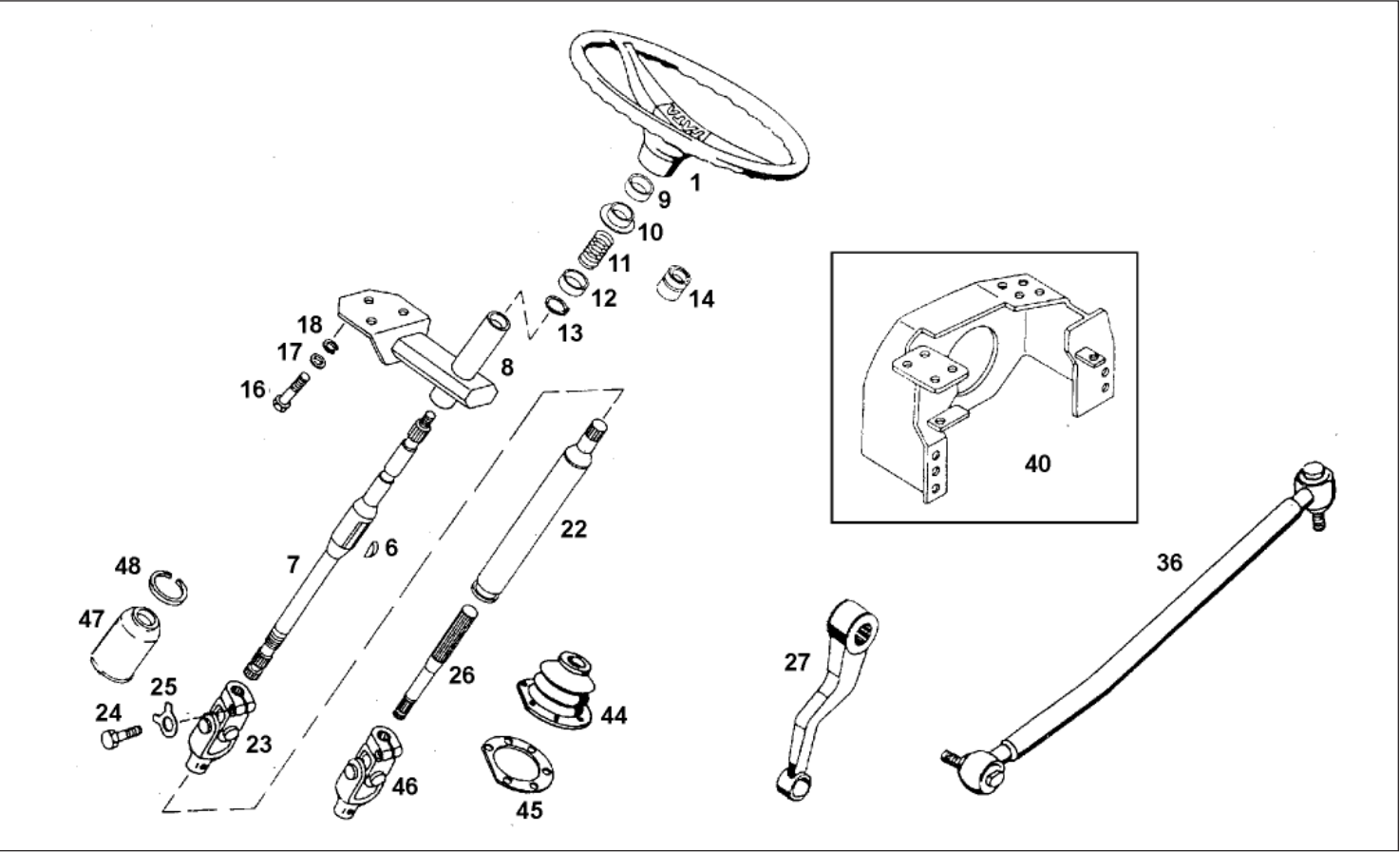


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		STEERING LINKAGES		
1	2573 4640 01 02	Assy. Steering Wheel (500 mm dia.)	1	
6	1365 059601 8	Woodruff Key 5x7.5	1	
7	2632 4620 79 06	Steering Spindle Top	1	
8	2632 4610 01 10	Assy. Steering Column Support	1	
	2632 4620 63 01	Cam	1	
9	2641 4620 79 20	Spacer	1	
10	2654 4620 99 15	Spring Seat	1	
11	2654 4620 87 11	Compression Spring	1	
12	2654 4620 82 78	Spring Seat Cup	1	
13	1455 060200 9	Ext. Circlip 20x1.2 N	1	
14	2640 4620 31 02	SRDG Ball Bearing	2	
16	1132 399804 5	Hex. Screw M 10x25	3	
17	1246 050105 7	Bright Washer 10.5	3	
18	1252 069805 0	Spring Washer B10	3	
22	2632 4620 01 05	Steering Spindle Middle	1	
	2641 4620 63 01	Rubber Bellow	1	
23	2651 4660 01 02	Assy. U.J. Steering	1	

TABLE 46.1

STEERING LINKAGES

GROUP 46

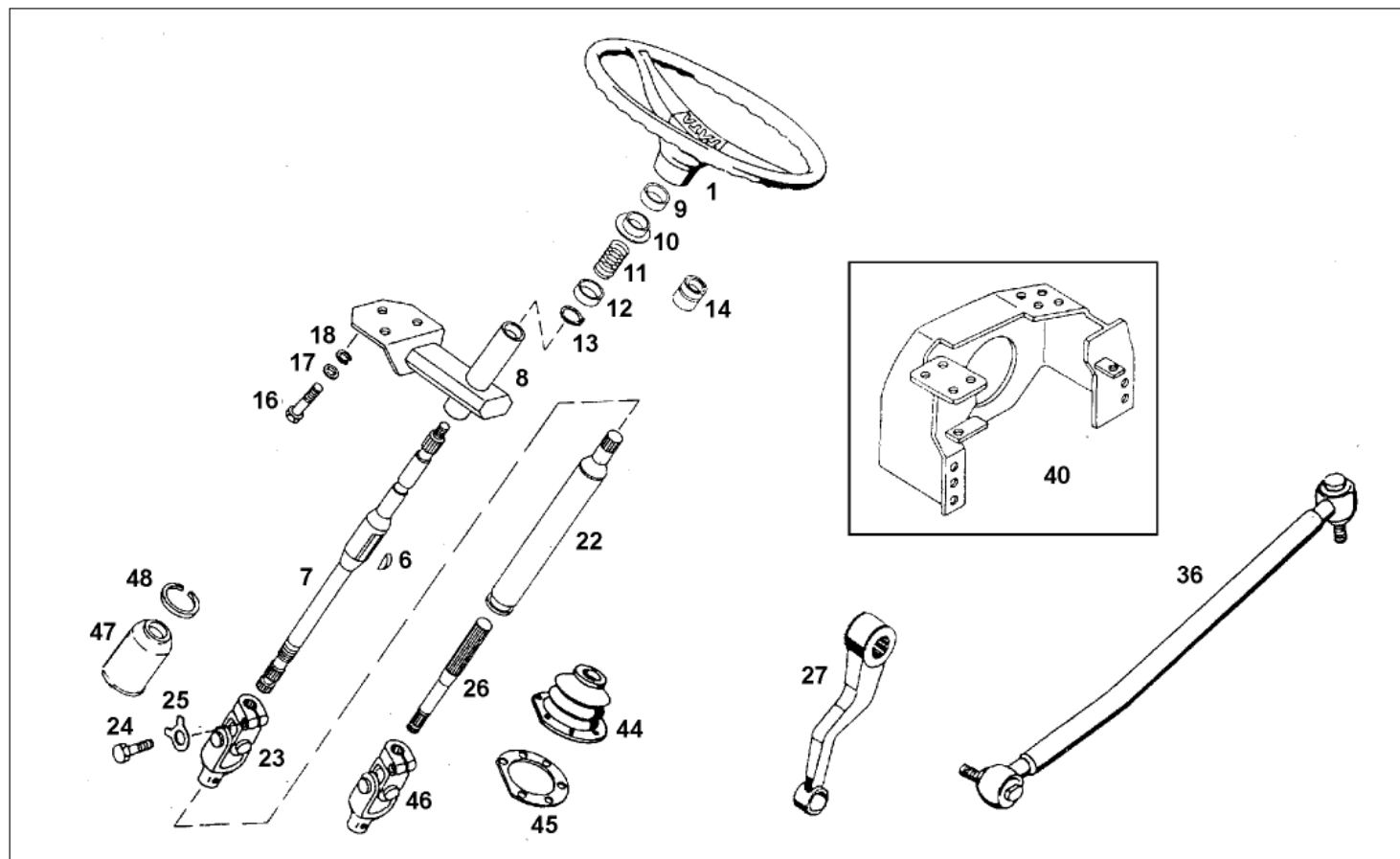


TABLE 46.1
STEERING LINKAGES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
24	321 990 04 01	Hex.Screw	2	
25	1258 060105 5	Tab Washer 10.5	2	
26	2632 4620 79 09	Steering Spindle (Bottom) (L=206)	1	
27	2574 4630 60 02	Pitman Arm	1	
36	2078 4600 01 05	Assy.Drag Link	1	
40	2067 4600 01 12	Assy.Steering Bracket	1	
	2574 4605 67 01	Hex Screw (Steering to Strg.Brace)	4	
44	2632 4610 63 03	Rubber Bellow	1	
45	2067 4620 82 01	Cover Plate	1	
46	2573 4620 01 06	Assy. UJ Steering	1	For ZF Power Strg
46	2573 4620 01 08	Assy. UJ Steering	1	For Rane Power Strg
47	2632 4610 75 01	Protective Cover	1	
48	2632 4620 43 01	Spring Clip	1	
	2067 4620 75 01	Rubber Bellow (Steering)	1	

TABLE 46.2

POWER STEERING COMPONENTS

GROUP 46

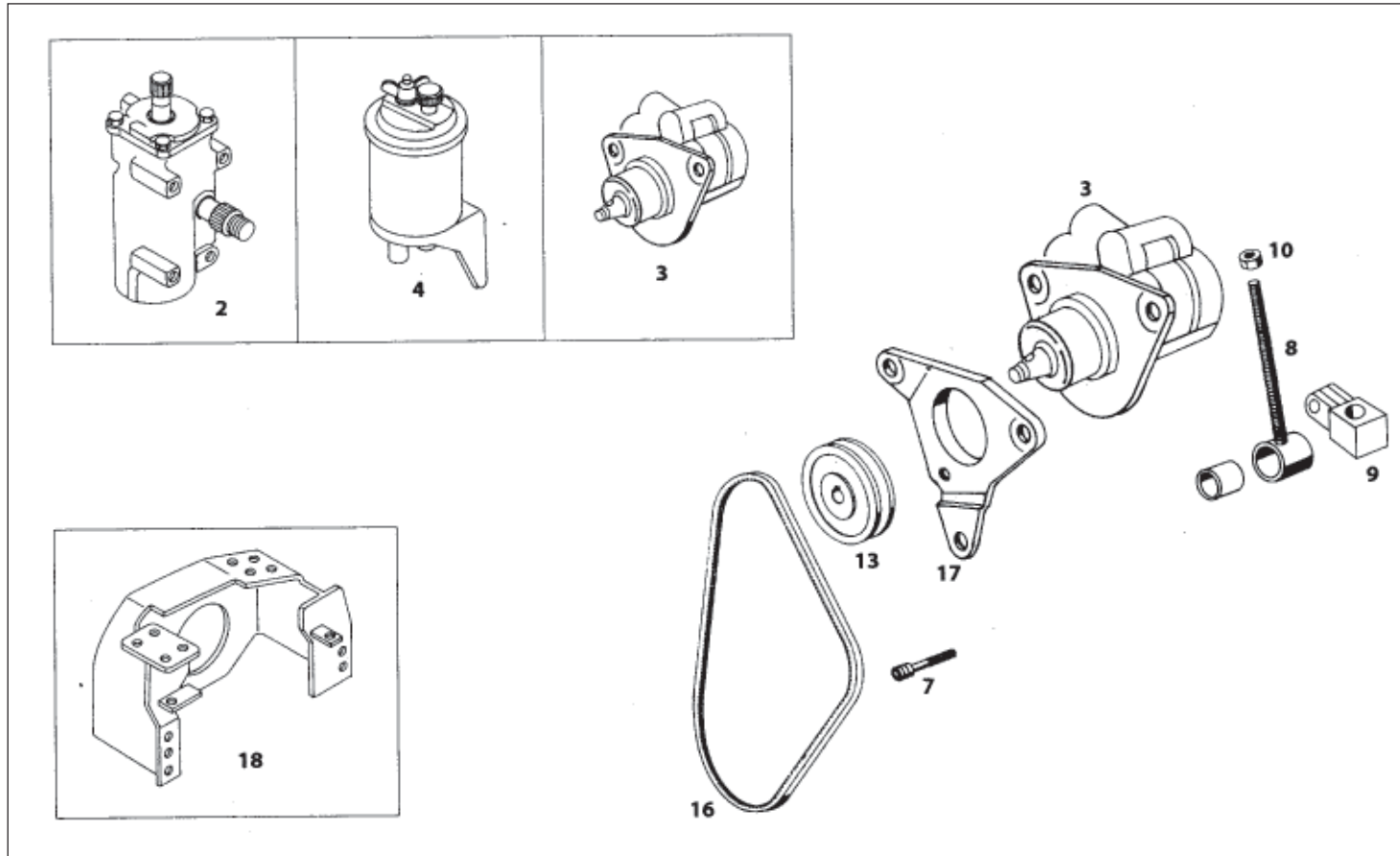


TABLE 46.2
POWER STEERING COMPONENTS
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING COMPONENTS		
2	2630 4660 01 02	Assy. Power Steering Gear Box (Rane)with Pr.Release Valve	1	} Set A
3	2618 4660 01 01	Assy. Power Steering Pump (Rane)	1	
4	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1	
4	2770 4660 01 02	Assy. Steering Tank - Plastic (Rane)	1	
				Optional with
2	2067 4660 01 01	Assy. Power Steering Gear Box (ZF)	1	} Set B
3	2573 2310 01 01	Assy. Power Steering Pump (ZF)	1	
4	2782 4440 01 01	Assy. Power Steering Hydraulic Tank (ZF)	1	
4	2770 4660 01 03	Assy. Hydraulic Tank - Plastic (ZF)	1	
				Optional with
2	2067 4660 01 02	Assy. Power Steering Gear Box (China)	1	} Set C
3	2632 4660 01 11	Assy. Power Steering Pump (China)	1	
4	2171 4600 01 08	Assy. Power Steering Hydraulic Tank (China)	1	
7	2525 2311 67 05	Pin (Stgr. Pump with Bracket to Fuel Filter Bracket)	1	
8	2525 2340 01 05	Clamping Lever Assy.	1	
9	314 155 02 28	Clamping Piece	1	
10	352 155 02 72	Clamping Nut	1	

TABLE 46.2

POWER STEERING COMPONENTS

GROUP 46

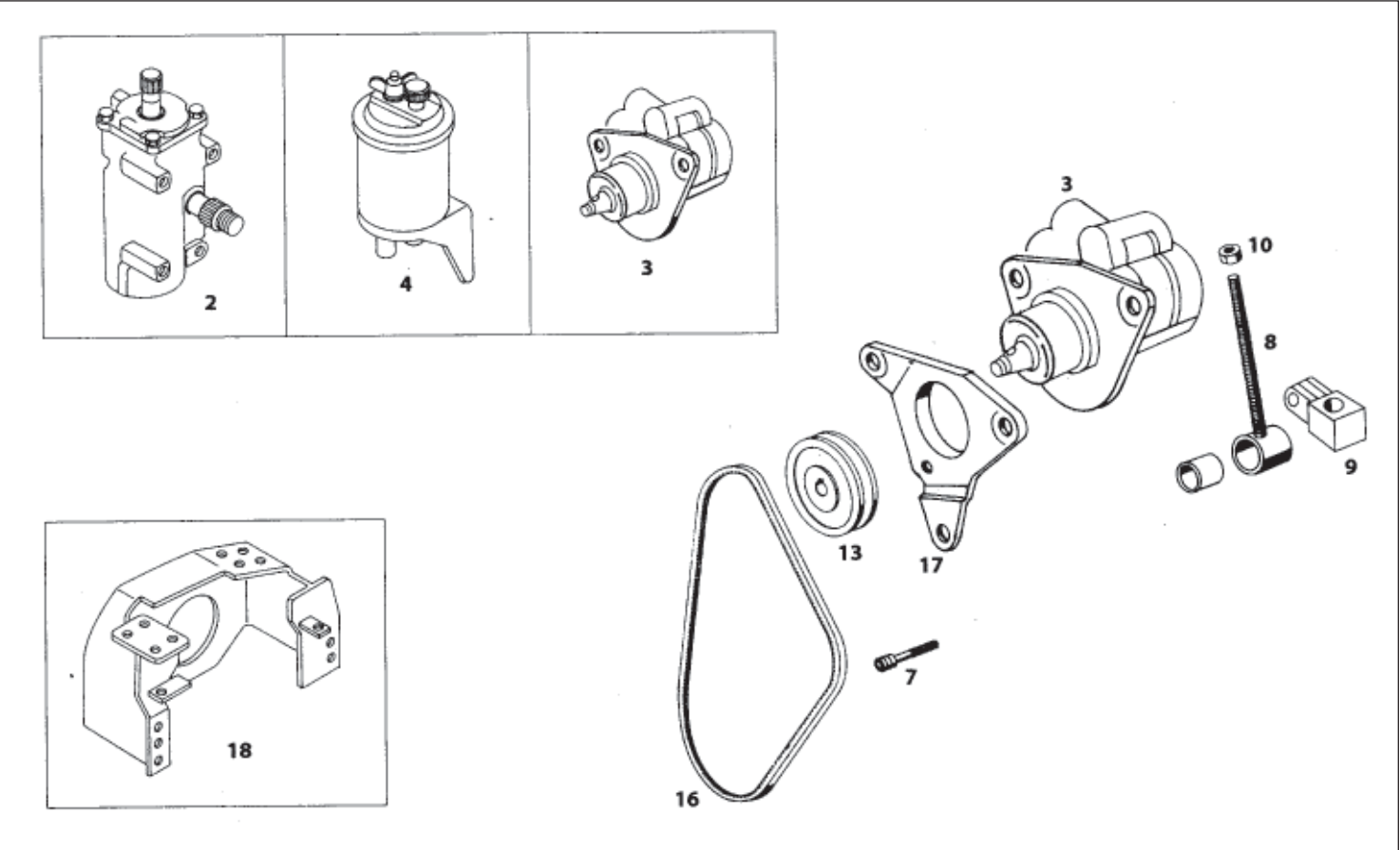


TABLE 46.2
POWER STEERING COMPONENTS
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
13	2525 2340 70 05	Pulley (Power Steering Pump)	1	
16	2600 2015 63 02	'V' Belt (Cogged) 980 mm	1	
17	2525 2340 33 04	Bracket, Hyd. Pump	1	
18	2067 4600 01 12	Assy. Bracket, Power Steering Gearbox Mounting	1	

TABLE 46.3

POWER STEERING PUMP (ZF & RANE)

GROUP 46

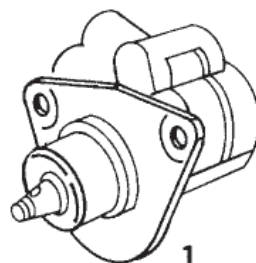


TABLE 46.3
POWER STEERING PUMP (ZF & RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING PUMP (ZF & RANE)		
1	2573 2310 01 01	Assy Power Steering Pump (ZF)	1	
1	2618 4660 01 01	Assy Power Steering Pump (Rane)	1	
	2573 2310 01 02	Pump Seal Kit, ZF, Consisting of :	1	
		Oil Seal	1	
		'O' Ring	1	
		Support Ring	1	
		Profile Sealing Ring	1	
	2618 4660 01 10	Pump Seal Kit, Rane, Consisting of :	1	
		Double Lip Oil Seal	1	
		Single Lip Oil Seal	1	
		'O' Ring	1	

TABLE 46.4

POWER STEERING PUMP (CHINA)

GROUP 46

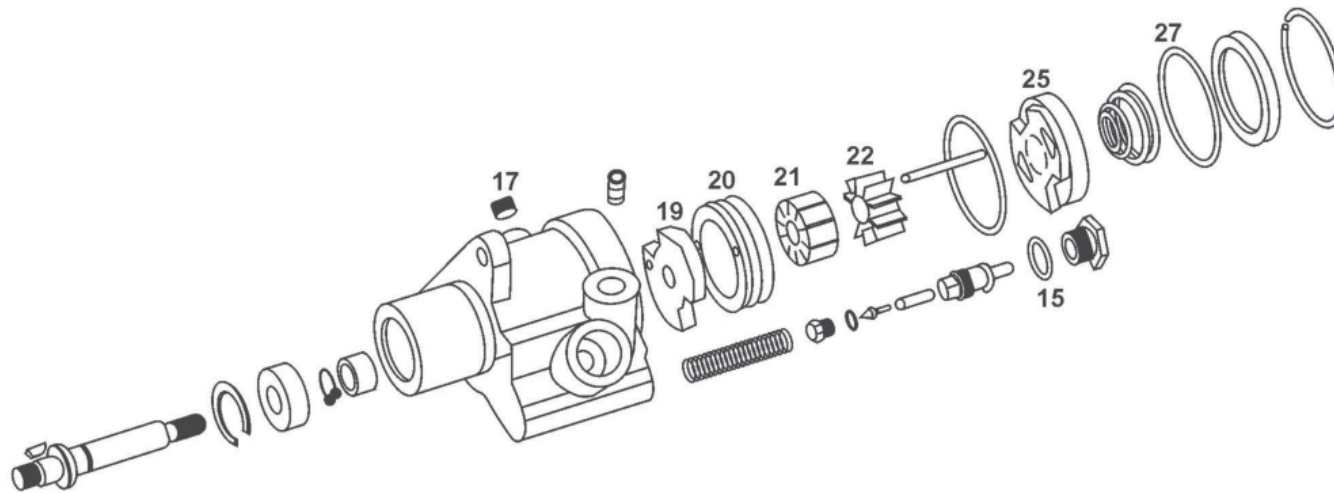


TABLE 46.4
POWER STEERING PUMP (CHINA)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING PUMP (CHINA)		
	2632 4660 01 11	Assy. Power Steering Pump (China)	1	
	2782 4660 01 26	Kit Strg. Pump (Belt Drive)	1	
		consists of:		
15		O-Ring 18x2	1	
17		O-Ring 66x2.65	1	
19		Vane	10	
20		Rotor	1	
21		Cam Ring	1	
22		Side Plate	1	
25		Valve Plate	1	
27		O-Ring 68x2.65	1	

TABLE 46.5

POWER STEERING GEAR BOX (ZF)

GROUP 46

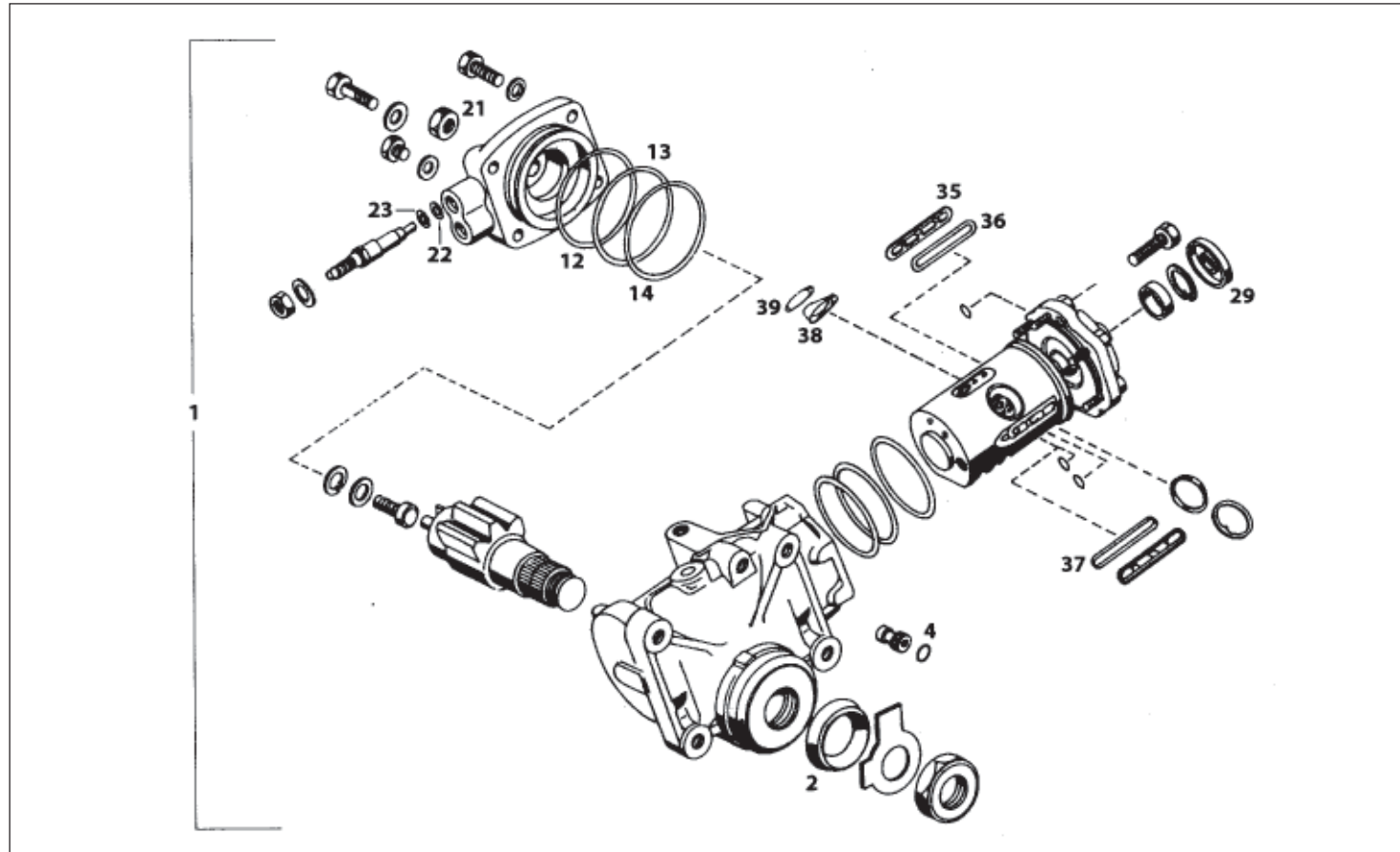


TABLE 46.5	POWER STEERING GEAR BOX (ZF)	GROUP 46
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING GEAR BOX (ZF)		
1	2067 4660 01 01	Assy. Power Steering Gear Box (ZF)	1	
	2573 4621 01 02	Seal Kit (Power Steering Gear Box) Consisting of :	1	
2		Dust Seal	1	
		Gasket	3	
		Support Ring	3	
4		'O' Ring	1	
13		'O' Ring	1	
12		'O' Ring	1	
14		Sealing Ring	1	
21		Sealing Nut	1	
22		'O' Ring	2	
23		'O' Ring	2	
29		Protective Cap	1	
35		Gasket	2	
36		Gasket	2	
37		Gasket	2	

TABLE 46.5

POWER STEERING GEAR BOX (ZF)

GROUP 46

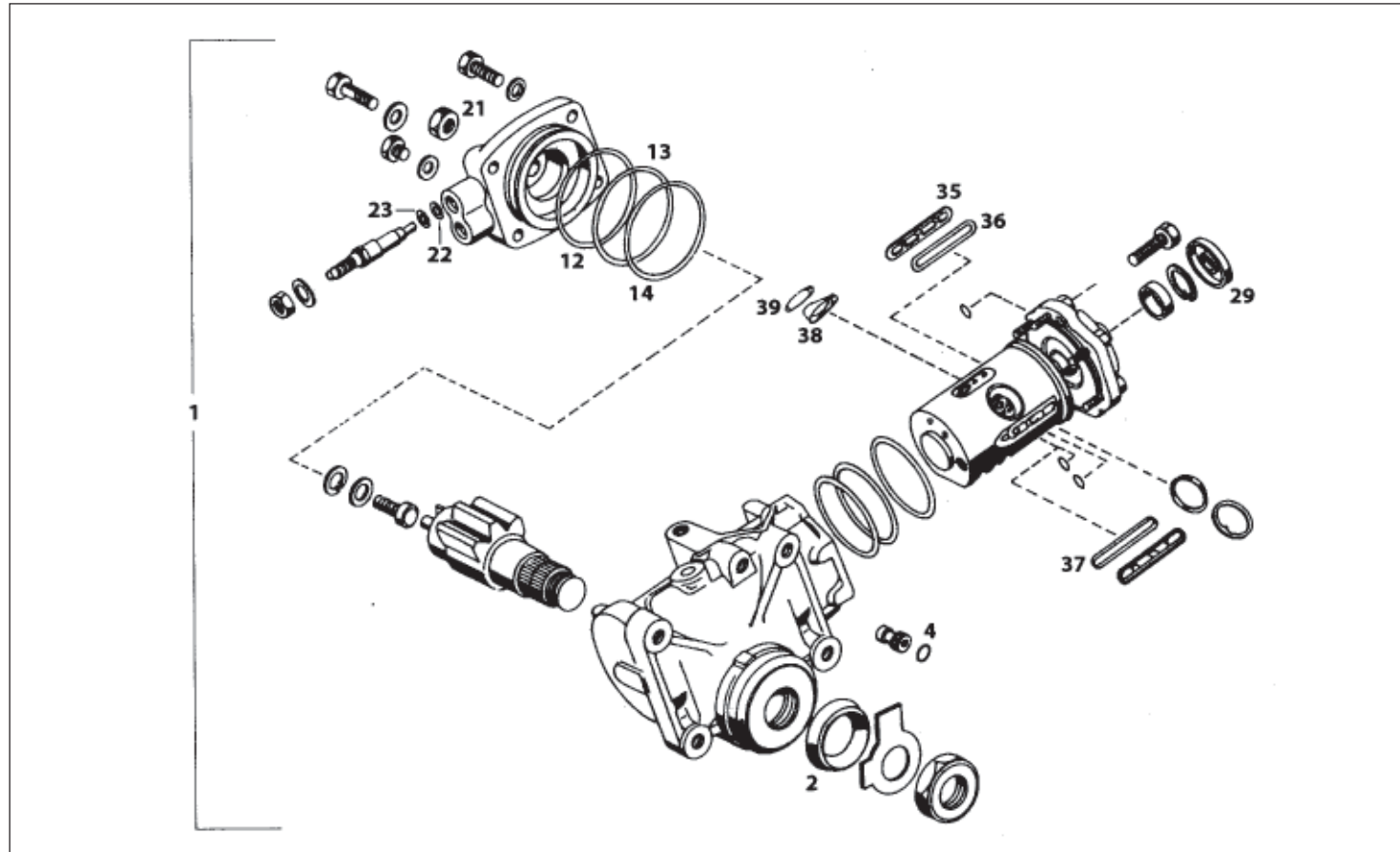


TABLE 46.5
POWER STEERING GEAR BOX (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
38		Gasket	2	
39		Gasket	2	
		Gasket	2	

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

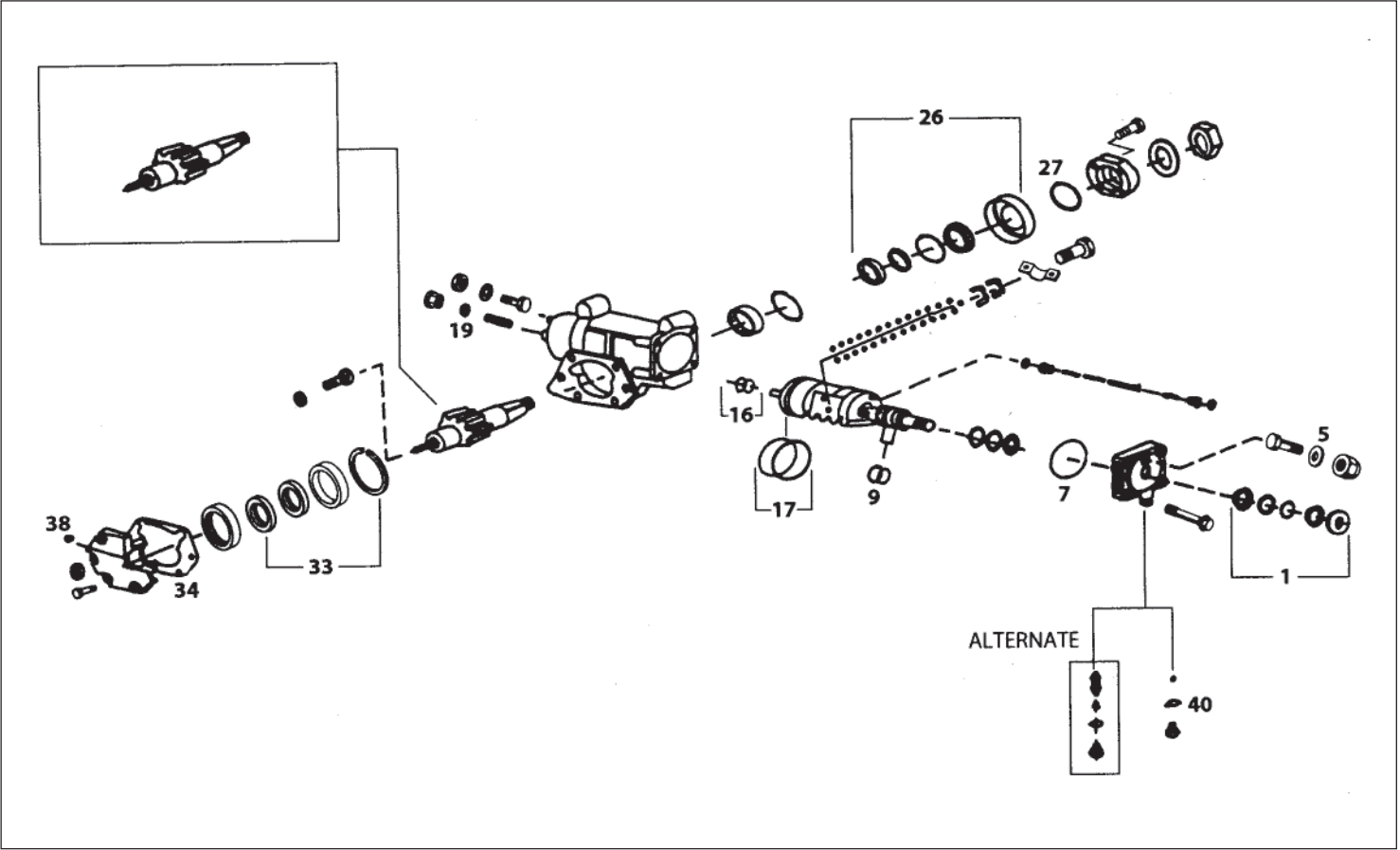


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING GEAR BOX (RANE)		
1	2630 4660 01 02	Assy. Power Steering Gear Box (Rane)	1	
	2573 4620 01 15	Input Shaft Seal Kit Consisting of :	1	
		Seal Protector	1	
		Seal	1	
		Retaining Ring (Internal)	1	
9		Back Up Washer	1	
	2573 4620 01 16	Seal Kit, Valve Sleeve Consisting of :	1	
		Seal Ring	2	
		'O' Ring	2	
16	2573 4620 01 20	Seal Kit Worm Shaft Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
17	2573 4620 01 21	Seal Kit Piston Rack Consisting of :	1	
		'O' Ring	1	
		Seal Ring	1	
26	2573 4620 01 22	Seal Kit Trunnion Cover Consisting of :	1	
		Seal Protector	1	

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

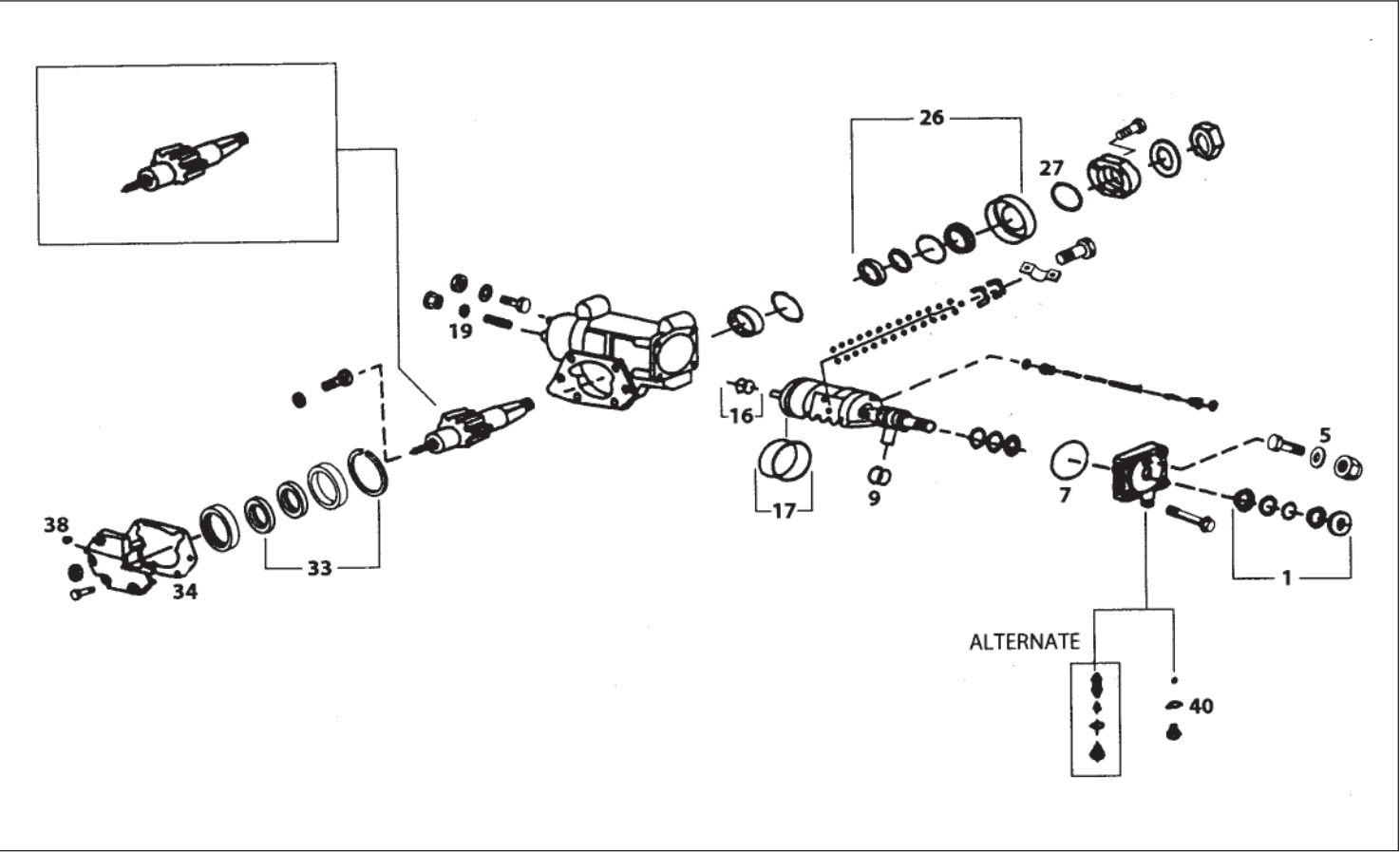


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
33	2573 4620 01 24	Trunnion Cover	1	
		Back Up Washer	1	
		Seal Ring Assy.	1	
		Seal Kit Side Cover Consisting of :	1	
34	2573 4620 53 01	Retaining Ring, (Internal)	1	
		Seal Ring Assy.	1	
		Back Up Washer	1	
		Back Up Washer	1	
34	2573 4620 01 26	Side Cover Gasket	1	
		Major Seal Kit Consisting of :	1	
		Input Shaft Seal Kit	1	
		Sealing Washer, Poppet Adj.	2	
1		'O' Ring, V/Hsg.	1	
5		Seal Kit, Valve Sleeve	1	
7		Seal Kit, Worm Shaft	1	
9		Seal Kit, Piston Rack	1	
16		Sealing Washer	1	
17		Seal Kit, Trunnion Cover	1	
19				
26				

TABLE 46.6

POWER STEERING GEAR BOX (RANE)

GROUP 46

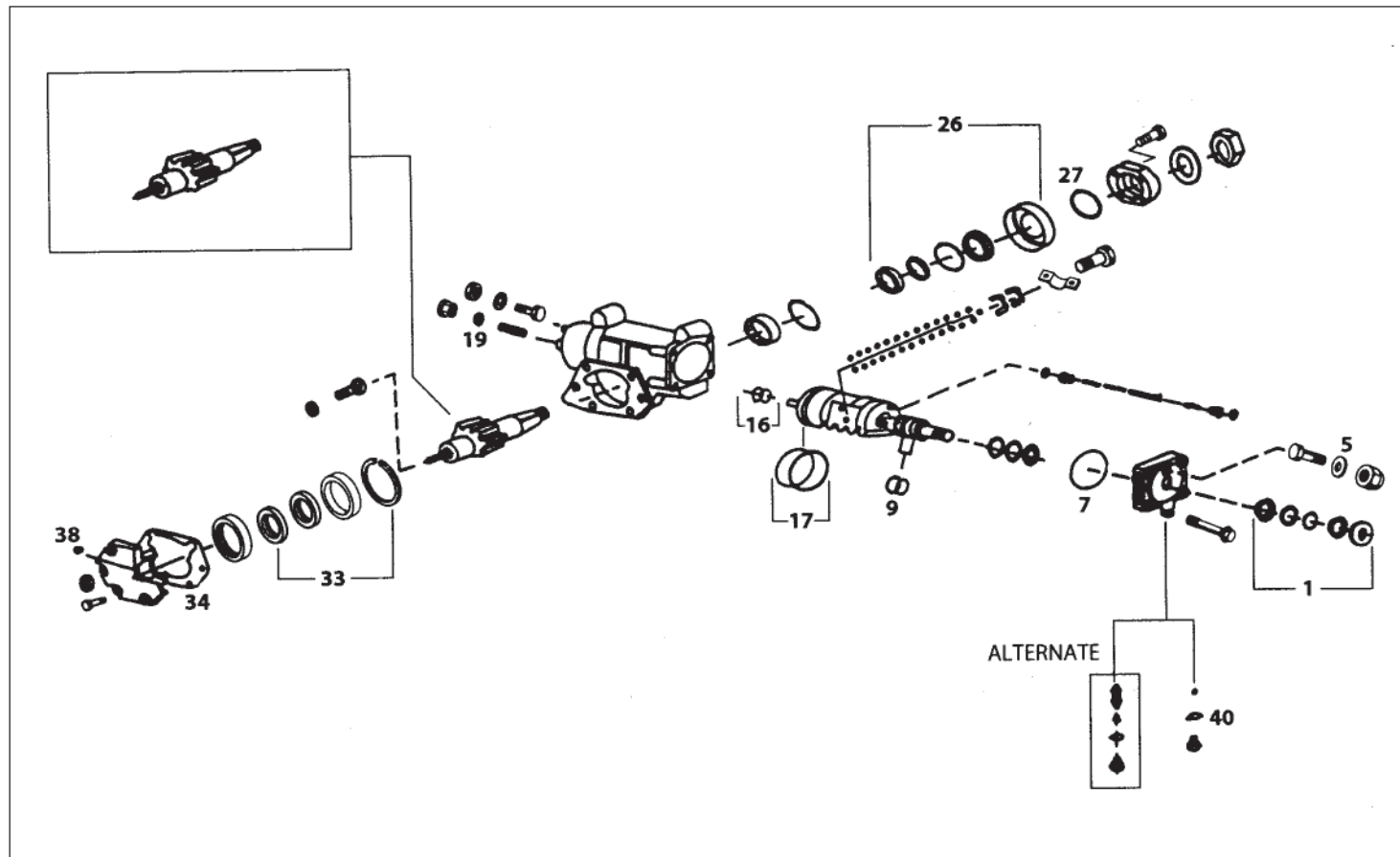


TABLE 46.6
POWER STEERING GEAR BOX (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
27		'O' Ring	1	
33		Seal Kit, Side Cover	1	
34		Side Cover Gasket	1	
38		Plug	1	
40		'O' Ring	1	

TABLE 46.7

POWER STEERING HYDRAULIC TANK (ZF)

GROUP 46

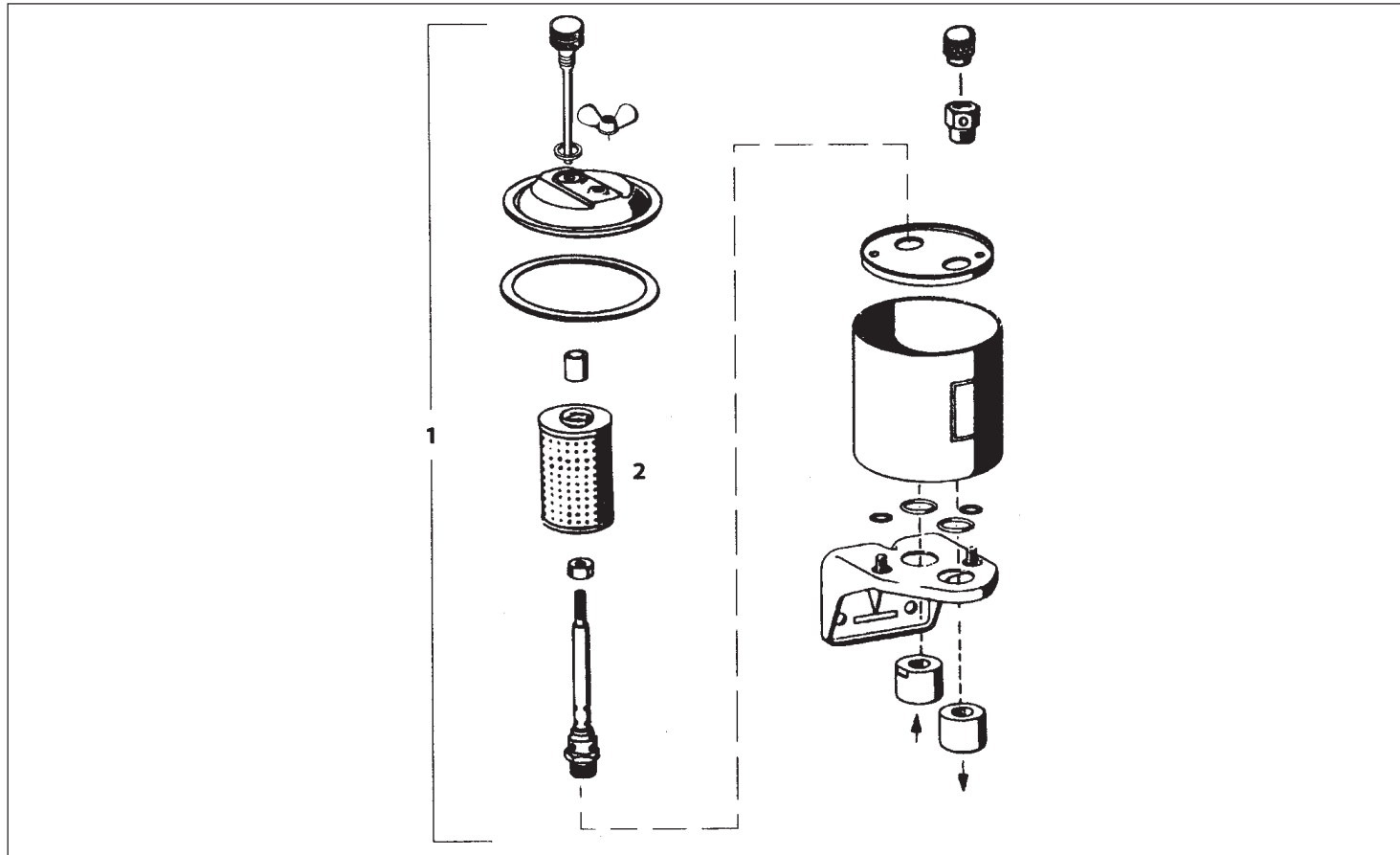


TABLE 46.7
POWER STEERING HYDRAULIC TANK (ZF)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING HYDRAULIC TANK (ZF)		
1	2782 4440 01 01	Assy. Power Steering Hydraulic Tank ZF	1	For Selection
1	2782 4440 01 03	Hydraulic Tank - Plastic	1	For Selection
2	2573 4440 01 28	Assy. Filter	1	

TABLE 46.8

POWER STEERING HYDRAULIC TANK (RANE)

GROUP 46

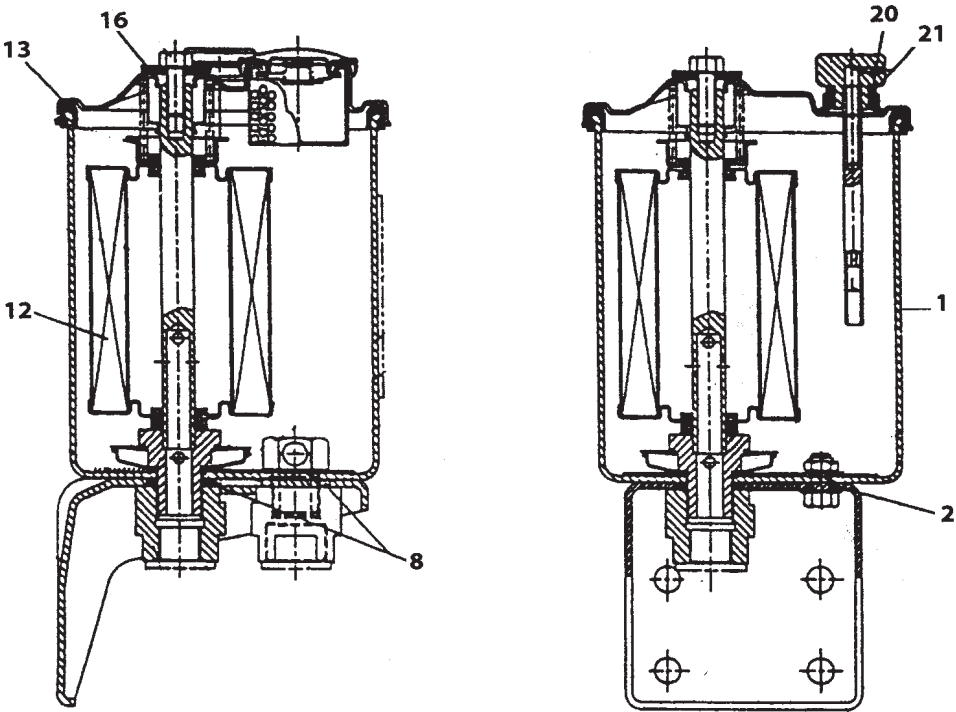


TABLE 46.8
POWER STEERING HYDRAULIC TANK (RANE)
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		POWER STEERING HYDRAULIC TANK (RANE)		
1	2782 4440 01 02	Assy. Power Steering Hydraulic Tank (Rane)	1	For Selection
1	2770 4660 01 02	Assy. Steering Tank - Plastic	1	For Selection
	2573 4450 01 06	Service Kit Consisting of :	1	
2		'O' Ring	2	
8		'O' Ring	2	
12	2573 4450 01 07	Filter Assy. (77 mm)	1	
13		Cover Seal	1	
16		Steel + Rubber + Washer	1	
19	2573 4450 01 11	Dipstick Assy. (for 77 mm Filter)	1	
20		'O' Ring	1	
21		'O' Ring Cup	1	

TABLE 46.9

STEERING PIPE LINES

GROUP 46

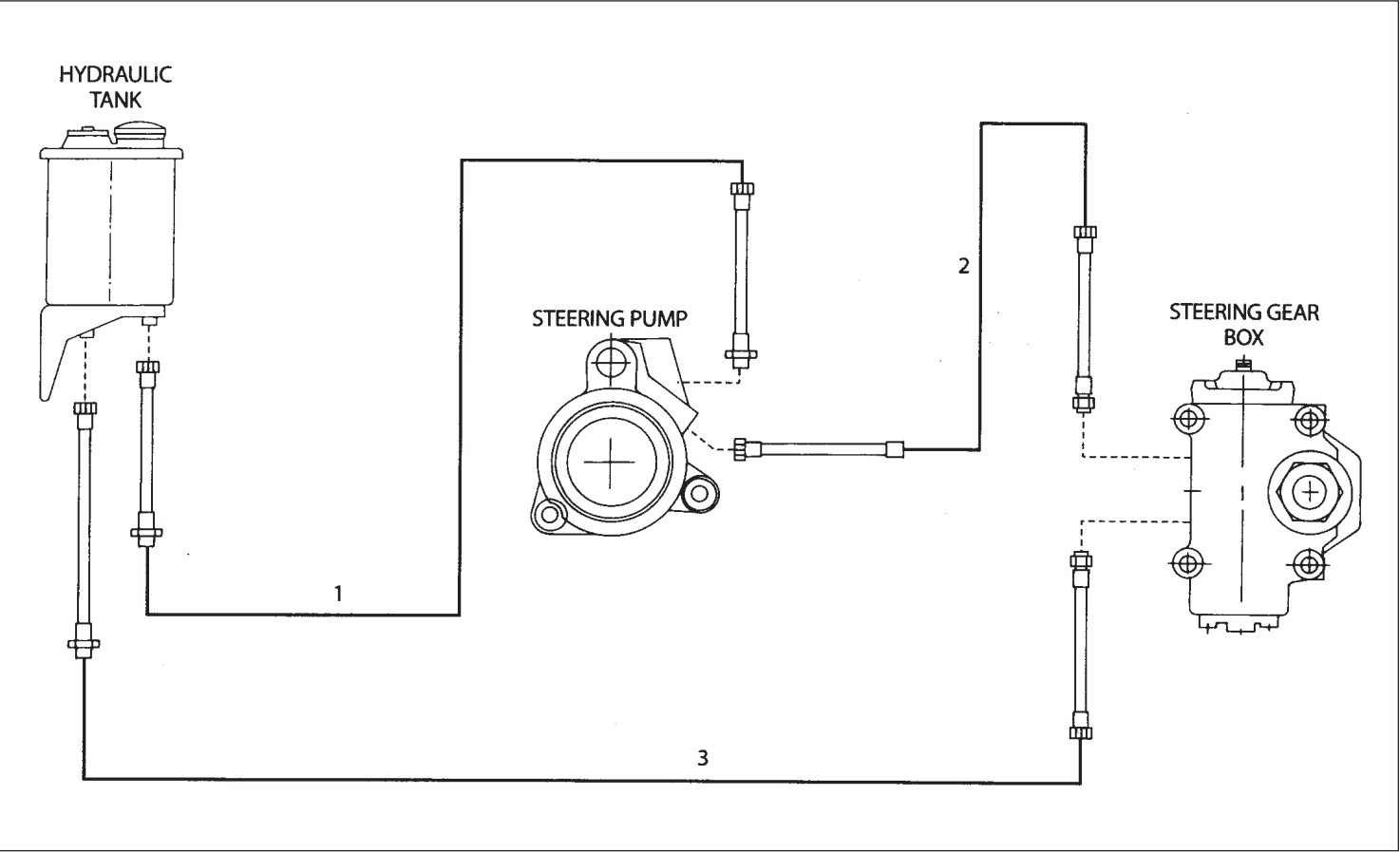


TABLE 46.9 **STEERING PIPE LINES** **GROUP 46**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		STEERING PIPE LINES		
	2187 4615 01 05	Assy Kit for Power Steering Line and Connector	1	For ZF Power Steering
1	2187 4680 01 13	Suction Line Hose Assy	1	For ZF Power Steering
2	2187 4680 01 10	Pressure Line Hose Assy	1	For ZF Power Steering
3	2187 4680 01 12	Return Line Hose Assy	1	For ZF Power Steering
	2187 4615 01 06	Assy Kit for Power Steering Line and Connector	1	For Rane & China Power Steering
1	2187 4680 01 09	Suction Line Hose Assy	1	For Rane & China Power Steering
2	2187 4680 01 10	Pressure Line Hose Assy	1	For Rane & China Power Steering
3	2187 4680 01 11	Return Line Hose Assy	1	For Rane & China Power Steering

TABLE 47.1

FUEL SYSTEM

GROUP 47

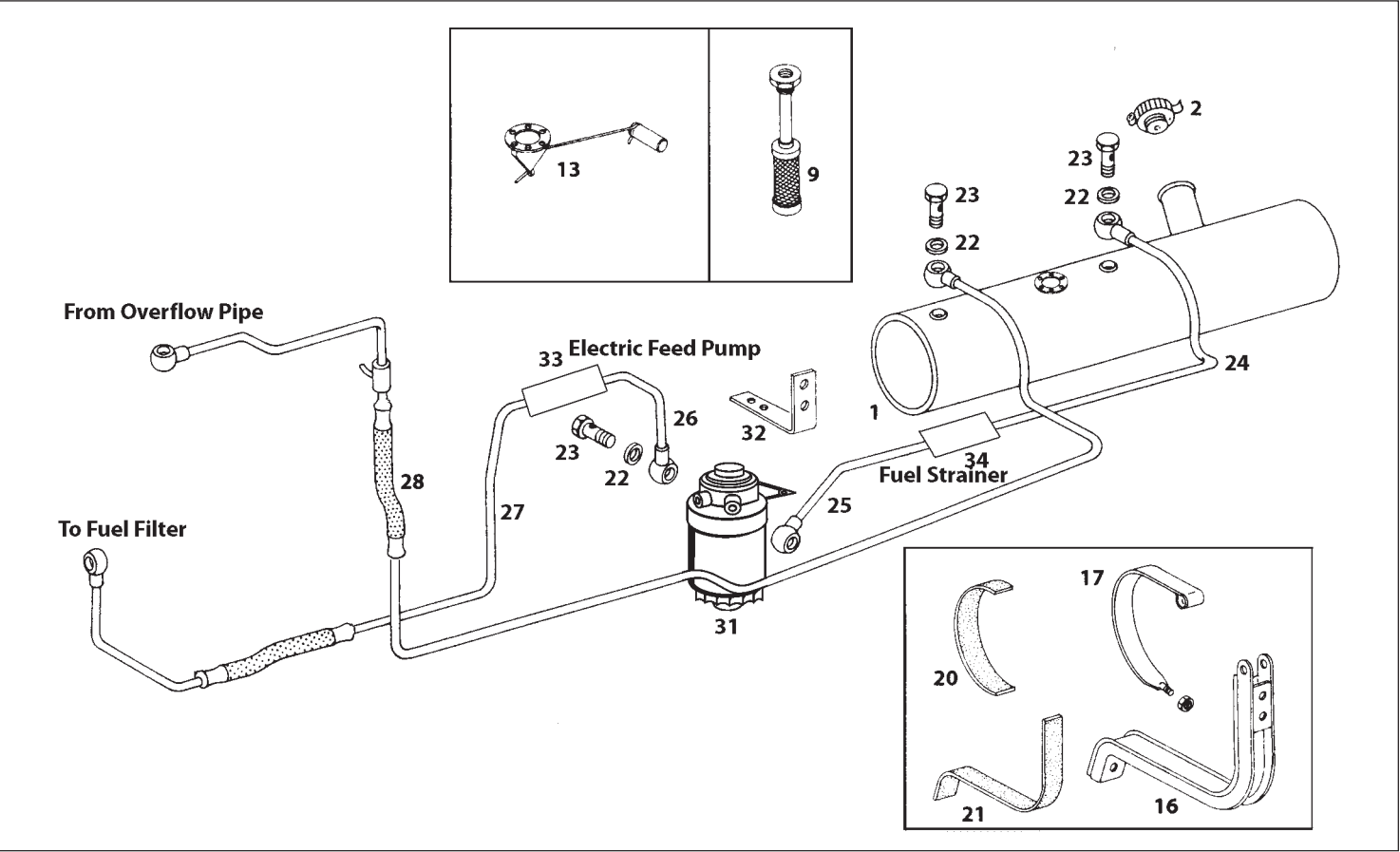


TABLE 47.1	FUEL SYSTEM	GROUP 47
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		FUEL SYSTEM		
1	2783 4710 01 04	Assy. Fuel Tank Complete (225 Lit Round)	1	
2	042 470 06 05J	Cap (Fuel Tank)	1	
3	000 471 02 80J	Rubber Ring (For Cap)	1	
4	042 470 02 37J	Assy Handle	1	
13	2618 5420 99 04	Tank Unit	1	
16	2782 4750 01 03	Assy Support Complete	2	
17	2782 4750 01 04	Assy. Strap	2	
20	2782 4750 77 01	Rubber Packing	2	
21	2782 4750 77 02	Rubber Packing	2	
		Fuel Lines		
22	2651 4710 77 10	Coated Aluminium Washer	10	
23	1653 199904 9	Banjo Bolt A 8	6	
24	2194 4760 01 12	Assy Tube with Crimped Rubber Hose (Suction Port to Baby Filter)	1	
25	2194 4760 01 13	Assy. Tube with Crimped Rubber Hose (Baby Filter to Water Separator)	1	

TABLE 47.1

FUEL SYSTEM

GROUP 47

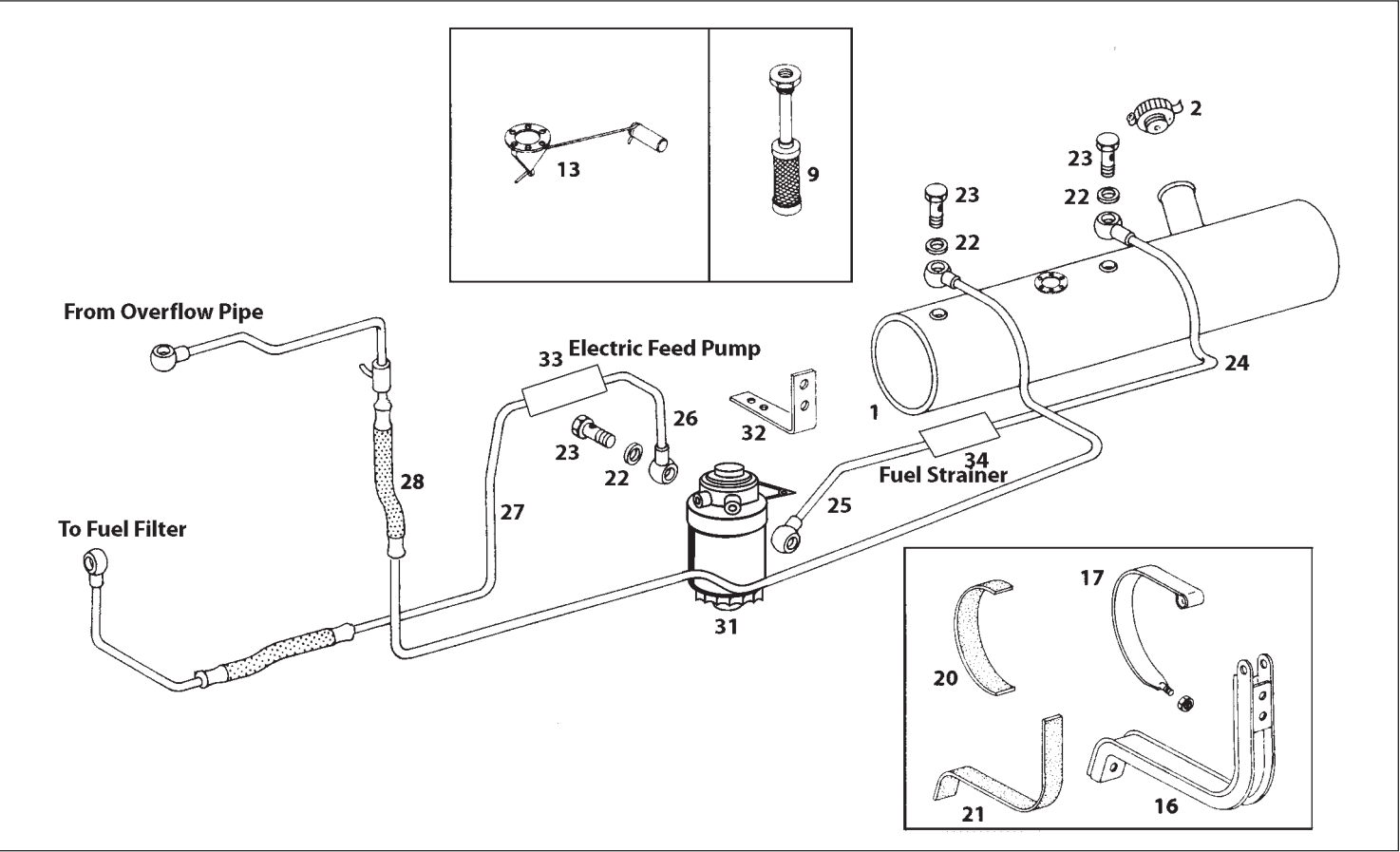


TABLE 47.1 **FUEL SYSTEM** **GROUP 47**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
26	2194 4760 01 14	Assy. Tube with Crimped Rubber Hose (Water Separator to Elec. Feed Pump)	1	
	1428 050016 1	Hose Clamp 16	3	
27	2194 4760 01 10	Assy. Tube with Crimped R/Hose (Elec. Feed Pump to Fuel Filter)	1	
28	2194 4760 01 15	Assy. Tube with Crimped R/Hose (Overflow Pipe to Fuel Tank Return Port)	1	
31	F 002 H20 134	Water Separator with Hand Primer	1	
	F 002 H20 387	Cartridge, Water Separator	1	
	F 002 H20 392	Assy. Cover with Hand Primer	1	
32	2177 4710 01 02	Assy. Bracket (Water Separator Mounting)	1	
33	0 580 464 089	Assy. Electric Feed Pump	1	
	F 002 H20 306	Fine Filter Assy.	1	
	2882 4710 77 01	Rubber Packing (Feed Pump Mounting)	1	
	2849 4710 42 02	Clamp (Feed Pump Mounting)	1	
	2194 4760 82 05	Bracket (Feed Pump Mounting)	1	
34	2786 0999 99 51	Fuel Strainer	1	
	2785 0911 42 01	Clamp (Baby Filter)	1	
	2187 4760 33 01	Bracket (Baby Filter Mounting)	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

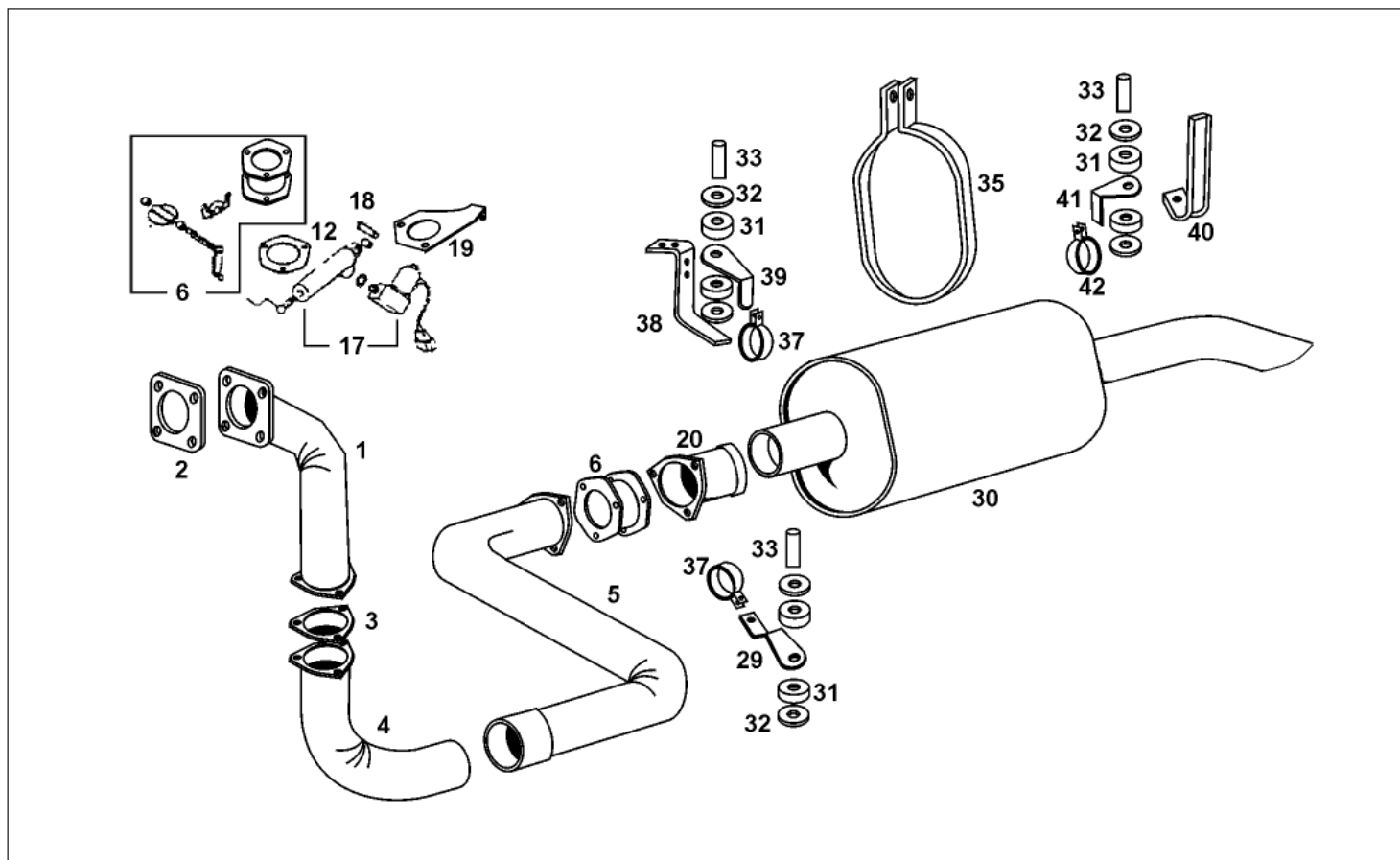


TABLE 49.1	EXHAUST SYSTEM	GROUP 49
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		EXHAUST SYSTEM		
1	2177 4920 01 07	Assy.Exhaust Pipe Front	1	
2	2763 4920 53 01	Gaskert (Between Turbocharge & First Pipe)	1	
3	2632 4910 53 01	Gasket (Between First and Second Pipe)	1	
4	2177 4920 01 12	Assy Exhaust 2nd Pipe	1	
5	2177 4920 01 08	Assy Exhaust Pipe Intermediate	1	
	2078 4920 82 01	Exhaust Pipe Clamp	1	
6	2763 4920 01 23	Assy.Exhaust Brake Unit	1	
12	2763 4920 53 01	Gasket (Intermediate Pipe to Exh.Brake)	1	
17	2641 5420 99 37	Assy Magnetic Valve With Din Ter& Hsg	1	Optional
17	2064 5420 01 01	Air Cylinder with Magnetic Valve	1	Optional
18	2754 4920 67 01	Pin	1	
19	2763 4920 01 31	Assy.Bracket	1	
20	2187 4920 01 10	Assy.Exhaust Pipe Rear	1	
29	2067 4920 33 06	Bracket	1	
30	2187 4910 01 02	Assy.Silencer with Tail Pipe	1	
31	2576 4900 75 02	Rubber Buffer	2	
32	2576 4900 92 02	Washer	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

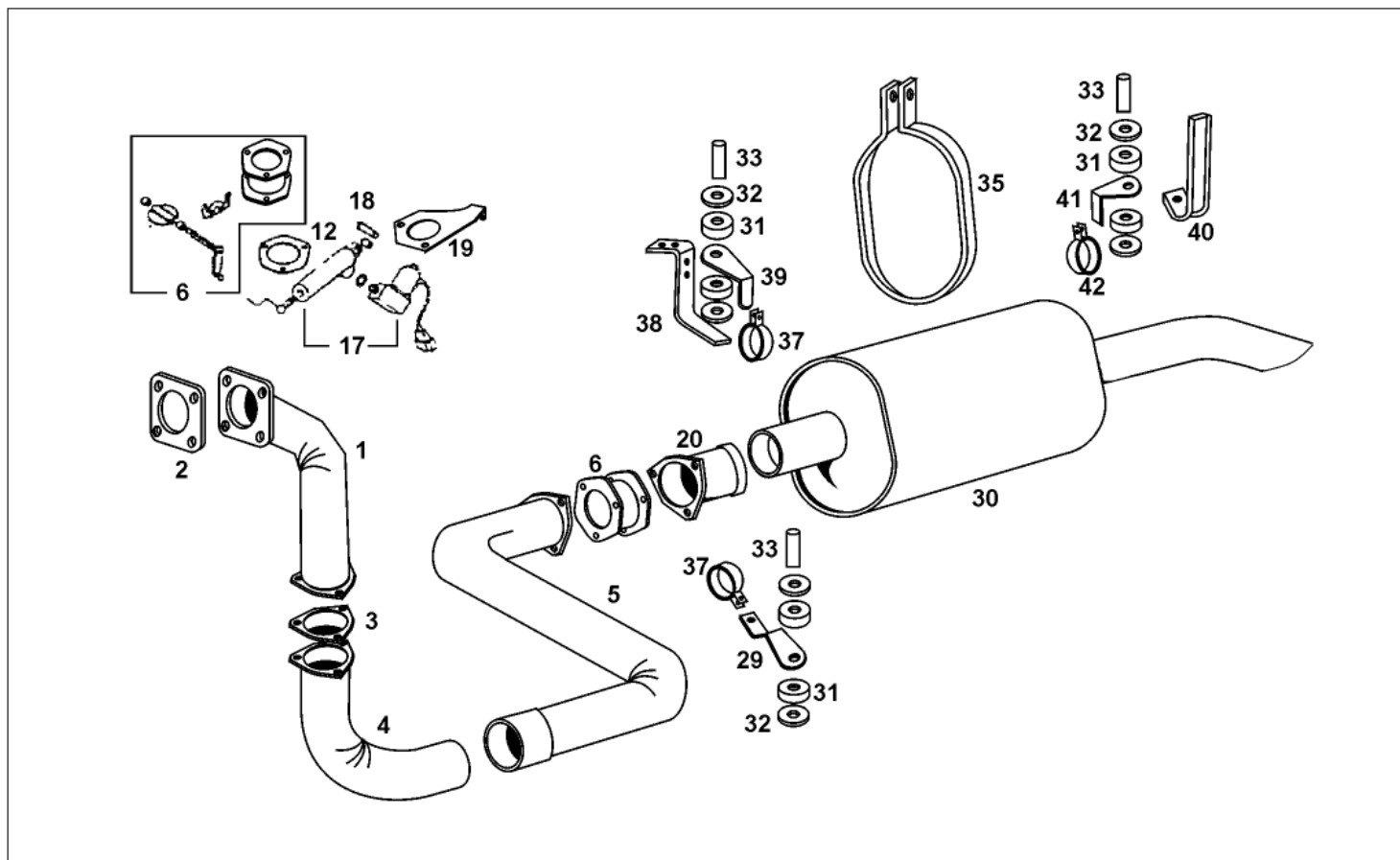


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
33	2576 4900 69 02	Tube	1	
	2067 4920 01 03	Assy.Bracket (Exh.Mounting)	1	
37	2576 4920 82 05	Pipe Clamp	1	
	2177 4920 82 02	Exhaust Mounting Plate (On Cross Member)	1	
31	2576 4900 75 02	Rubber Buffer	2	
32	2576 4900 92 02	Washer	2	
33	2576 4900 69 02	Tube	1	
35	2177 4920 82 01	Oval Clamp (for Silencer)	1	
	2187 4920 33 02	Bracket	1	
37	2576 4920 82 05	Pipe Clamp	1	
38	2067 4920 01 05	Assy.Bracket	1	
39	2187 4920 33 01	Bracket	1	
40	2754 4920 01 31	Assy.Bracket	2	
31	2576 4900 75 02	Rubber Buffer	2	
32	2576 4900 92 02	Washer	2	
33	2576 4900 69 02	Tube	1	
41	2641 4920 33 01	Bracket	1	
42	2078 4920 82 01	Exhaust Pipe Clamp	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

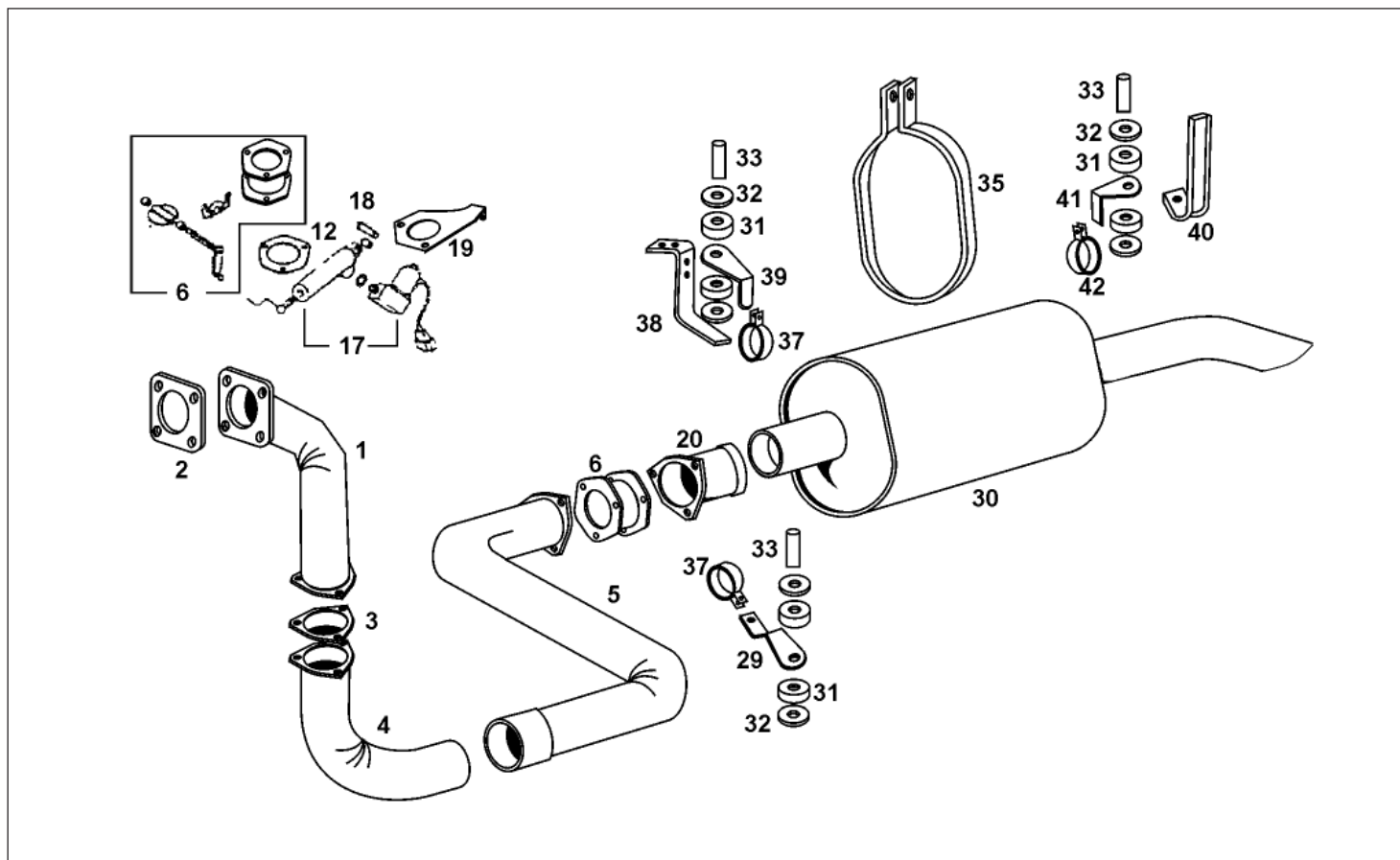


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
31	2576 4900 75 02	Rubber Buffer	2	
32	2576 4900 92 02	Washer	2	
33	2576 4900 69 02	Tube	1	
	2177 4920 82 02	Exhaust Mounting Plate (On Cross Member)	1	

TABLE 50.1

RADIATOR

GROUP 50

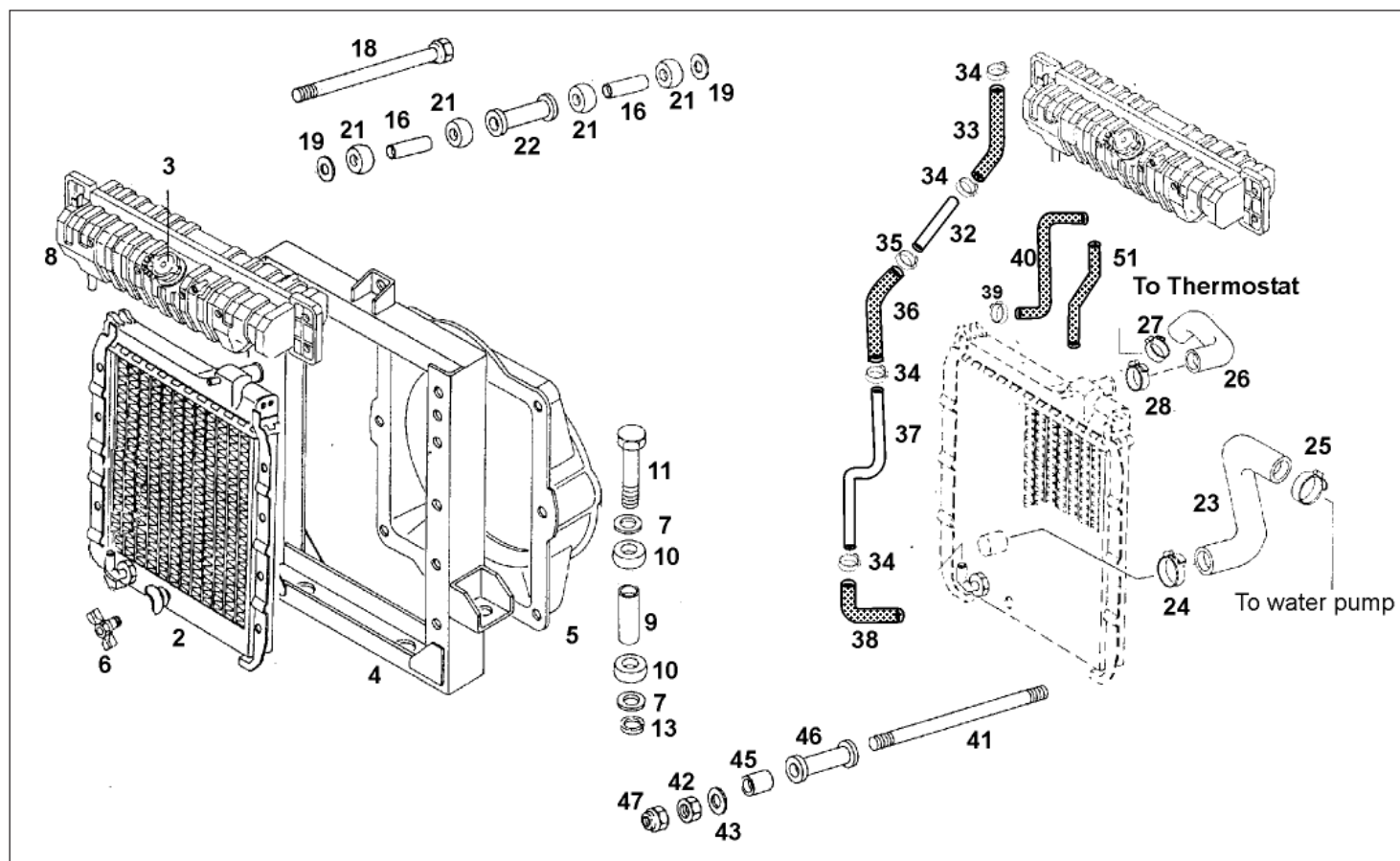


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		RADIATOR		
2	2786 5010 03 06	Assy. Radiator complete	1	
6	2786 5010 99 08	Drain Cock	1	
8	2069 5010 01 79	Assy Aux Water Tank-Transluscent	1	
3	2786 5010 99 09	Pressure Cap	1	
4	2525 5000 02 51	Assy. Radiator Mounting Frame Complete	1	
5	2525 5050 63 30	Fan Shroud	1	
	2195 5000 33 01	Assy. Bracket RH (Side Rad. Mtg)	2	
7	2574 5000 92 02	Washer (47Dia)	4	
9	2574 5000 69 04	Spacer Tube (35 Long)	2	
10	2574 5000 63 01	Rubber Buffer	4	
11	1106 389816 5	Hex Bolt M 16X85	2	
13	2786 5010 83 01	Shim (1 Thk)	AR	
13	2786 5010 83 02	Shim (2Thk)	AR	
13	2786 5010 83 03	Shim (5Thk)	AR	
	2069 5000 01 66	Assy Bracket-LH(A.W. Tank Mtg)	1	
	2069 5000 01 67	Assy Bracket-RH(A.W. Tank Mtg)	1	
	2076 1460 99 09	Intercooler	1	

TABLE 50.1

RADIATOR

GROUP 50

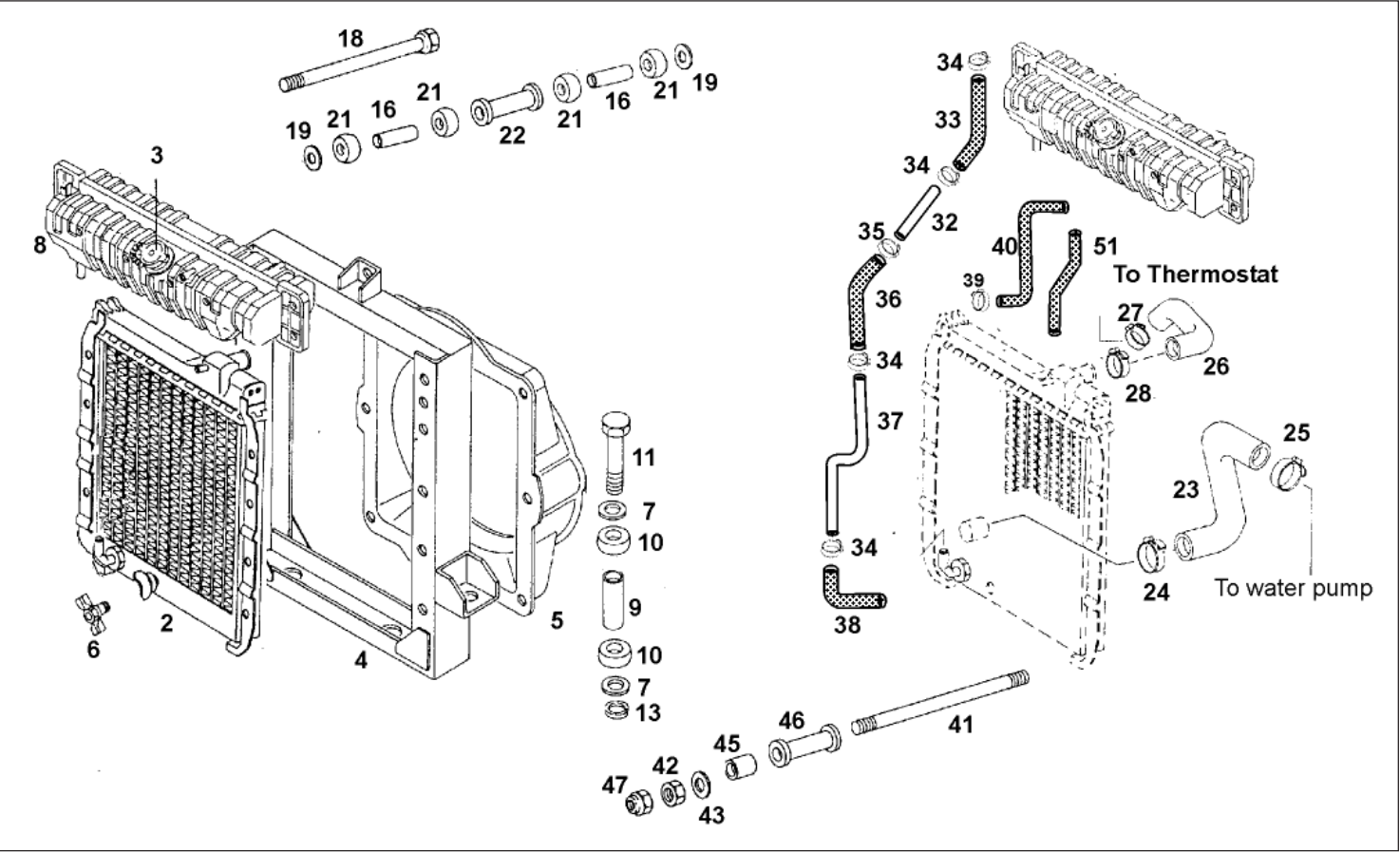


TABLE 50.1 **RADIATOR** **GROUP 50**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
16	2574 5000 69 04	Spacer Tube (35 Long)	2	
18	1106 389816 5	Hex Bolt M 16X85	2	
19	2574 5000 92 02	Washer (47Dia)	2	
21	2574 5000 63 01	Rubber Buffer	4	
	2786 5000 63 02	Rubber Buffer (38 Dia X 12Thk)	4	
	2786 5000 92 03	Washer (40 ODx 20 IDx 2Thk)	2	
22	2574 5000 69 06	Spacer Tube (25.5 Long)	2	
	2525 5010 82 99	Bracket (Radiator Mtg Bottom)	1	
41	2574 5000 99 04	Tie Rod(200 Long)--to Frt.Mounting	1	
42	1205 159807 3	Hex Nut M 10 (to Frt.Mounting)	2	
43	2786 1460 92 01	Washer (to Frt.Mounting)	4	
45	2069 5010 63 01	Rubber Bush (to Frt.Mounting)	4	
46	2574 5000 69 10	Spacer Tube (100 Long) (to Frt.Mounting)	1	
47	1214 050100 8	Nyloc Nut M 10 (to Frt.Mounting)	2	
	2525 0117 02 28	Assy Bracket (for Mtg. Dipstick on Radiator)	1	
	312 995 24 20	Clamp (for Mtg. Dipstick on Radiator)	1	

TABLE 50.1

RADIATOR

GROUP 50

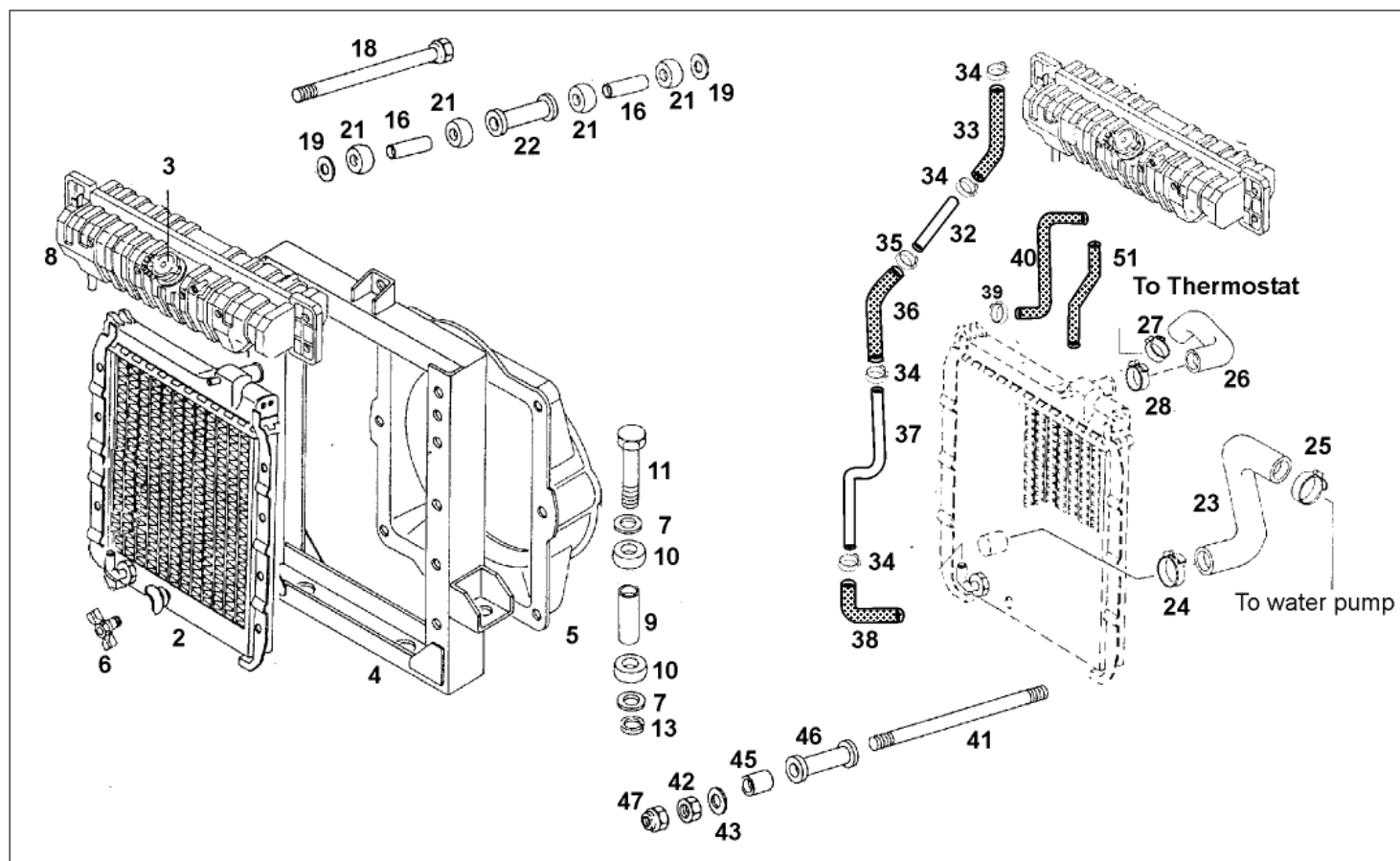


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		RADIATOR CONNECTION		
23	2525 5010 58 99	Hose (Rad.To Water Pump)	1	
24	1428 059821 7	Hose Clamp TB-54	1	
25	1428 059926 4	Hose Clamp TB-34	1	
26	2525 5010 58 98	Hose (Top)	1	
27	1428 059930 2	Hose Clamp TB 36	1	
28	2547 5010 42 13	Hose Clamp- 56 Dia	1	
32	2525 5010 69 63	Fill Pipe (Top)	1	
33	2525 5010 58 95	Reducer Hose	1	
34	1428 050035 7	Hose Clamp 35	5	
35	1428 050030 6	Hose Clamp 30	1	
36	2525 5010 58 96	Fill Pipe Hose	1	
37	2525 5010 69 67	Fill Pipe-Bottom	1	
38	2069 5010 58 54	Elbow Hose-110X110	1	
	2525 5010 03 34	Fill Pipe Bracket	1	
39	1428 050016 1	Hose Clamp 16	4	
40	2525 5010 58 94	Hose (550 Long)	1	
51	2525 5010 58 97	Hose (460 Long)	1	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

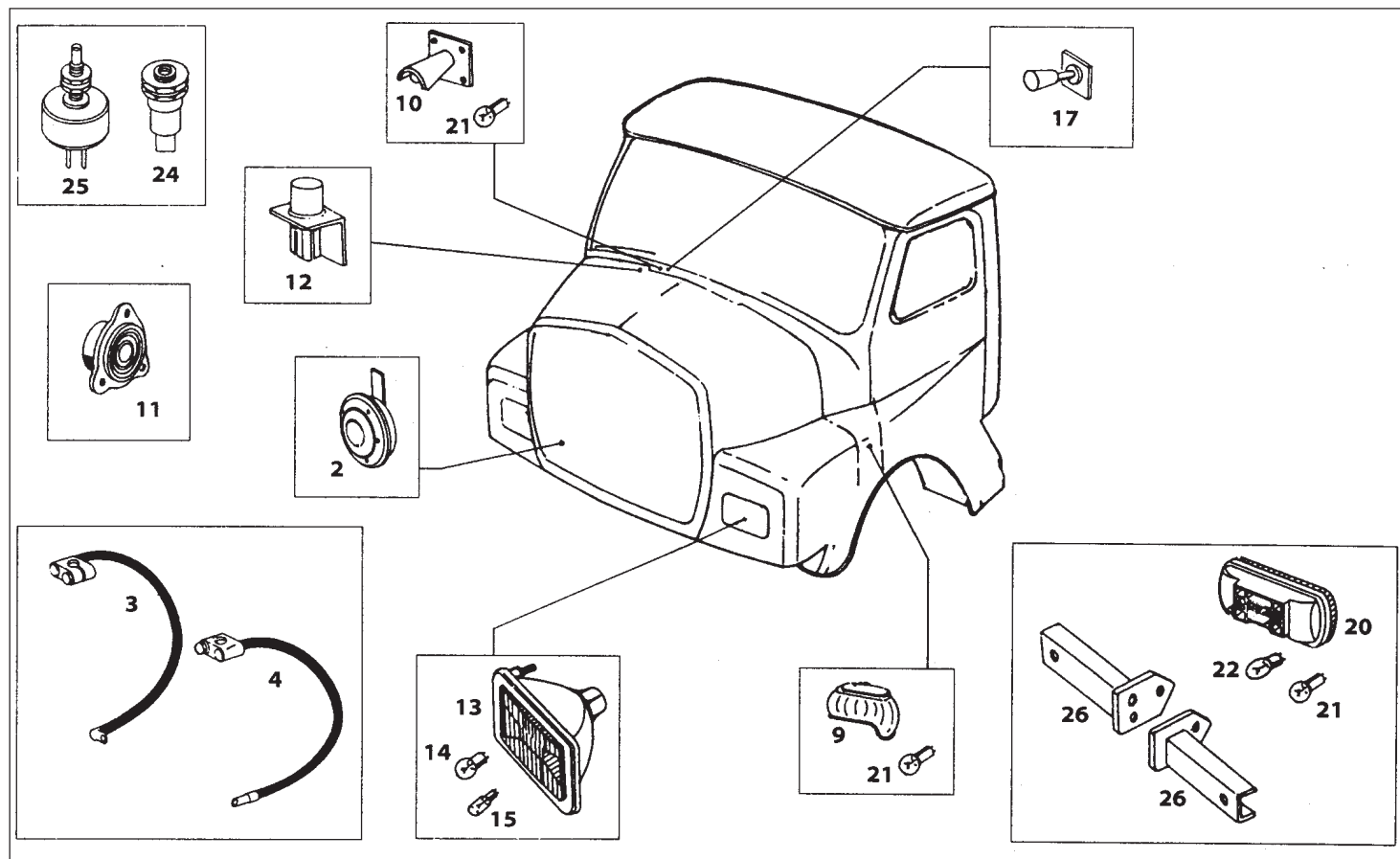


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		LIGHT AND SIGNAL SYSTEM		
2	2574 5420 99 87	Horn (12V)	1	
3	2574 5410 01 76	Assy. Battery Cable (+ve) (12V)	1	
4	2574 5411 01 56	Assy. Battery Cable (-ve) (12V)	1	
9	2574 5442 01 35	Assy. Blinker Lamp LH w/ Bulb	1	
9	2574 5442 01 34	Assy. Blinker Lamp RH w/ Bulb	1	
21	6212 040012 1	Bulb 12V, 21W (for Blinker Lamp)	2	
10	3505 8205 01 01	Assy. Engine Bay Lamp	1	
21	6212 040012 1	Bulb 12V, 21W (for Engine Lamp)	1	
11	2573 5420 99 60	Beeper Alarm Unit (12V)	1	
12	2651 5450 46 03	Electronic Flasher (12V)	1	
13	2618 5440 01 54	Assy. Motorised Head Lamp Compl. LH (12V)	1	
13	2618 5440 01 55	Assy. Motorised Head Lamp Compl. RH (12V)	1	
14	6212 060101 1	Lamp H4 12V 60/55W	2	
15	6212 060111 9	Lamp T4W 12V 4W	2	
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2	
	2698 5450 01 11	Head Lamp Levelling Switch	1	
17	000 540 01 44 J	Assy Push Pull Switch (For Engine Lamp)	1	

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

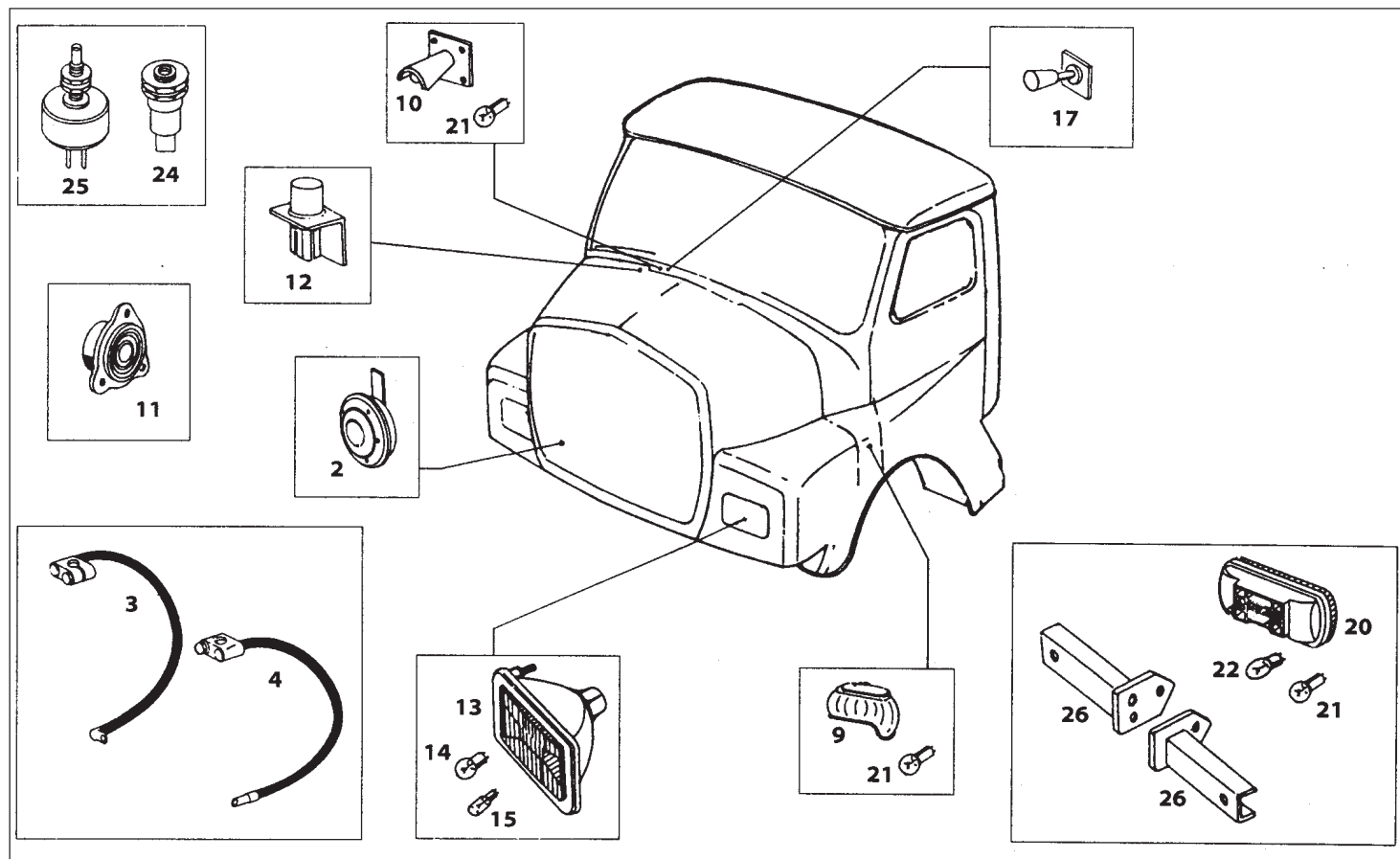


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
20	2698 5440 01 08	Assy. Tail Lamp with Bulb RH (12V)	1	
20	2698 5440 01 07	Assy. Tail Lamp with Bulb LH (12V)	1	
21	6212 040012 1	Bulb 12V 21W (for Tail Lamp)	6	
22	6212 030009 7	Bulb 12V 10W (for Tail Lamp)	2	
26	2573 5440 82 03	Bracket (Tail Lamp)	2	
	2574 5442 01 24	Assy. Tail Lamp Bracket LH (fitment on Frame)	1	
	2632 5440 01 69	Assy. Tail Lamp Bracket RH (fitment on Frame)	1	
24	2574 5450 99 85	Low Air Pressure Switch	3	
25	2702 5450 99 30	Stop Light Switch	1	
	2659 5450 49 02	Starter Relay	1	
	2654 5450 01 34	Reverse Light Switch	1	
	2654 5450 99 13	Low Oil Pressure Switch	1	
	2618 5450 01 10	Assy Fuse Box Mounting Bracket	1	
	312 546 10 20	Earth Strap	1	
	2658 5440 01 05	Assy. Hatch Back Lamp	1	
	2078 5420 99 03	High Temp. Buzzer Unit	1	
	2647 5440 01 19	End Outline Marker Lamp	2	

TABLE 54.2

INSTRUMENT CLUSTER

GROUP 54

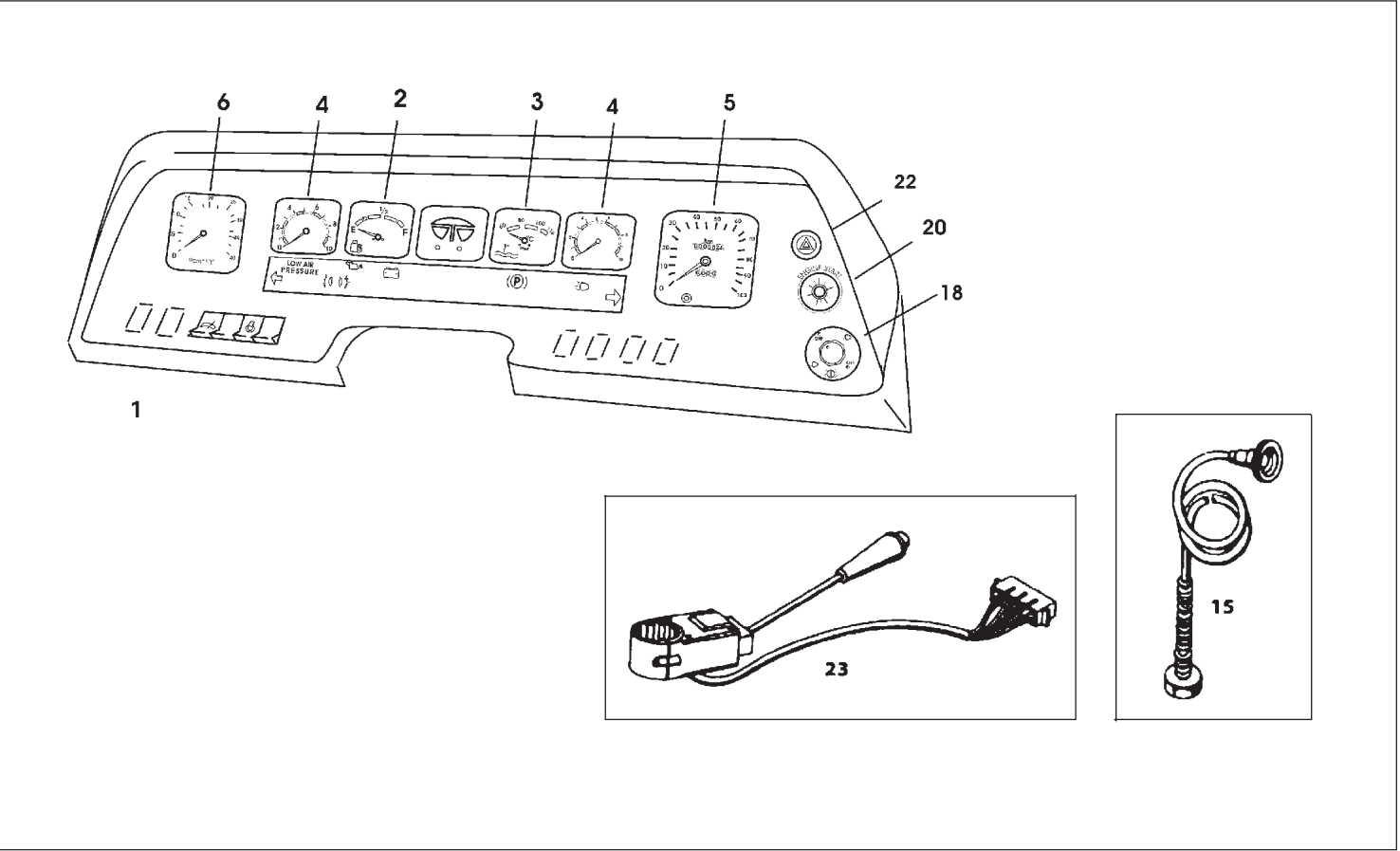


TABLE 54.2
INSTRUMENT CLUSTER
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		INSTRUMENT CLUSTER		
1	2632 5420 99 36	Assy. Instrument Cluster	1	
2	2618 5420 99 26	Fuel Gauge	1	
3	2618 5420 99 27	Temperature Gauge	1	
4	2618 5420 99 28	Air Pressure Gauge	2	
5	2618 5420 99 40	Speedometer (1:0.88)	1	
6	2808 5420 99 02	R P M Meter	1	
15	2078 5420 99 31	Speedocable - 2450 mm	1	
18	2073 5450 01 01	Assy. Main Line Switch	1	
20	2614 5450 99 01	Starter Push Button	1	
22	2618 5450 01 06	Hazard Warning Switch	1	
23	2618 5450 01 01	Assy. Combi Switch	1	
	2576 5440 01 14	Assy. Indicator Lamp Hand Brake	1	
	2629 5440 01 02	Assy. Indicator Lamp Low Air Pressure	1	
	2576 5440 01 12	Assy. Indicator Lamp (Battery)	1	
	2631 5480 99 01	Cover Warning Lamp	3	

TABLE 54.3

CABLE SET

GROUP 54

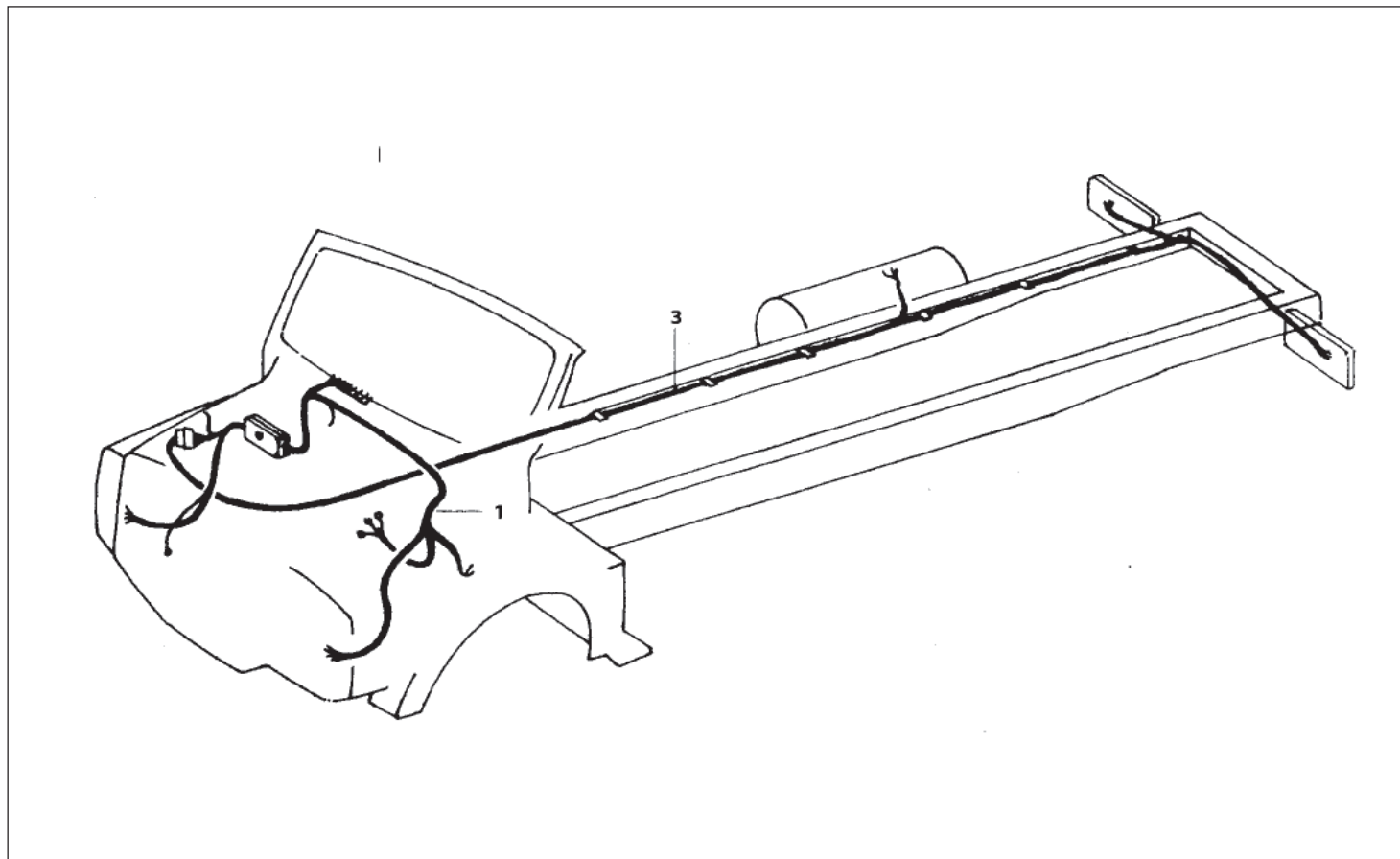


TABLE 54.3
CABLE SET
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		CABLE SET		
1	2187 5482 01 04	Wiring Harness Main	1	
3	2187 5482 01 02	Wiring Harness Tail	1	
	2808 5460 01 13	Wiring Harness Pig Tail (Feed Pump)	1	
	2078 5482 01 27	Assy. Cable Set (For Cab Lamp)	1	

TABLE 58.1

TOOLS AND ACCESSORIES

GROUP 58

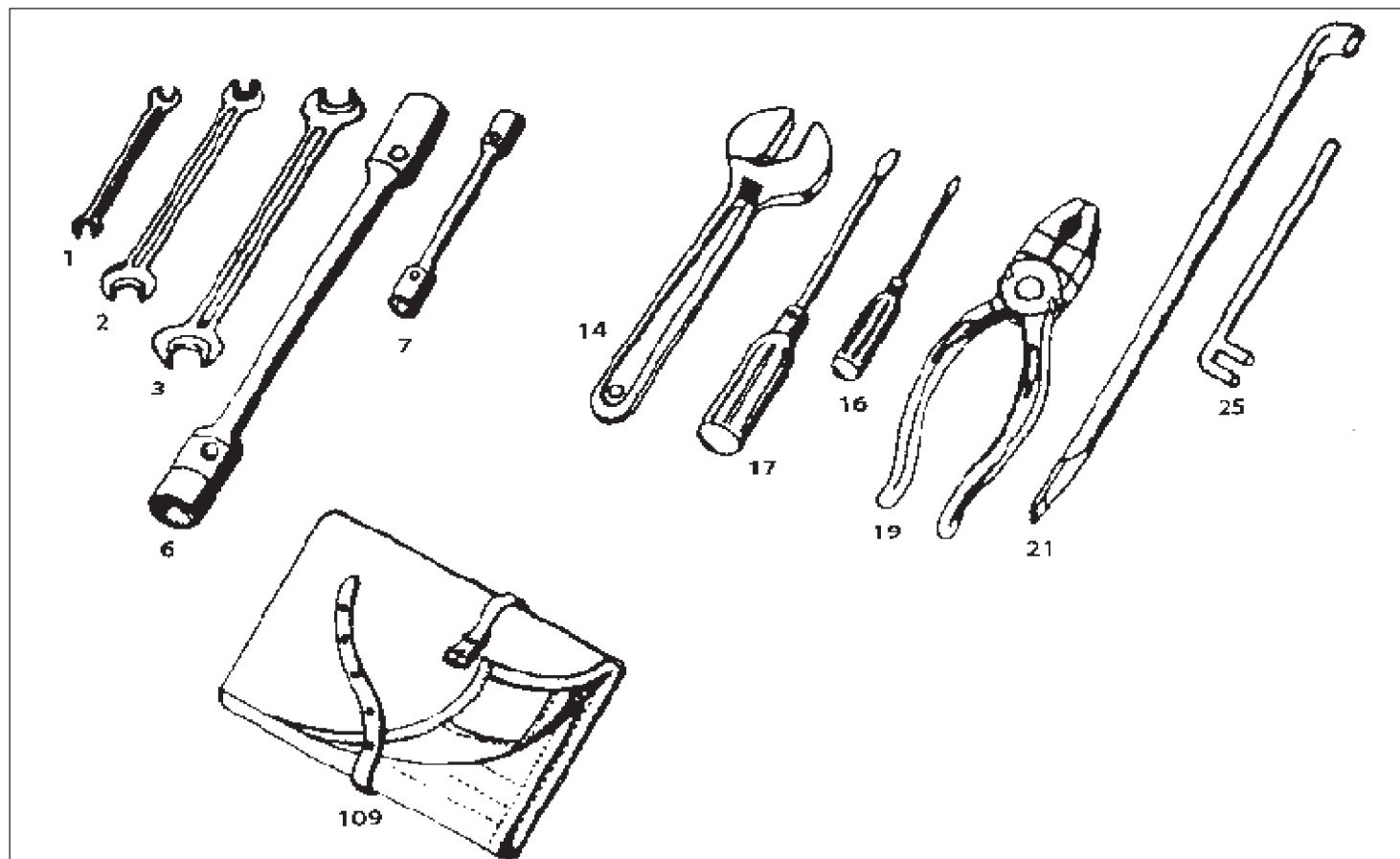


TABLE 58.1	TOOLS AND ACCESSORIES	GROUP 58
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		TOOLS AND ACCESSORIES		
1	3501 030810 9	Double Ended Spanner 8x10 IS 2028	1	
2	3501 030911 3	Double Ended Spanner 9x11 IS 2028	1	
3	3501 031316 1	Double Ended Spanner 13x16 IS 2028	1	
	3501 039902 3	Double Ended Spanner 12x13 IS 2028	1	
	3501 209904 3	Double Ended Spanner 16x17 IS 2028	1	
6	3501 142427 7	Turbular Spanner 24x27	1	
7	2574 5890 01 04	Wheel Spanner (30-32 A/F)	1	
14	3502 331300 4	Spanner Adjustable A 300	1	
16	3503 401050 0	Screw Driver 0.4x2.5x50	1	
17	3503 392210 6	Screw Driver 1.2x8x150 IS 844	1	
19	3507 050180 3	Comb. Plier	1	
21	000 581 00 58 J	Tyre Lever	1	
25	312 580 00 85	Adjusting Fork	1	
	3501 052427 8	Ring Spanner 24x27 IS 2029	1	
	000 583 01 96 J	Key Ring	1	
109	2756 5890 50 01	Tool Bag	1	
	2573 5810 99 01	Tommy Bar	1	

TABLE 58.1

TOOLS AND ACCESSORIES

GROUP 58

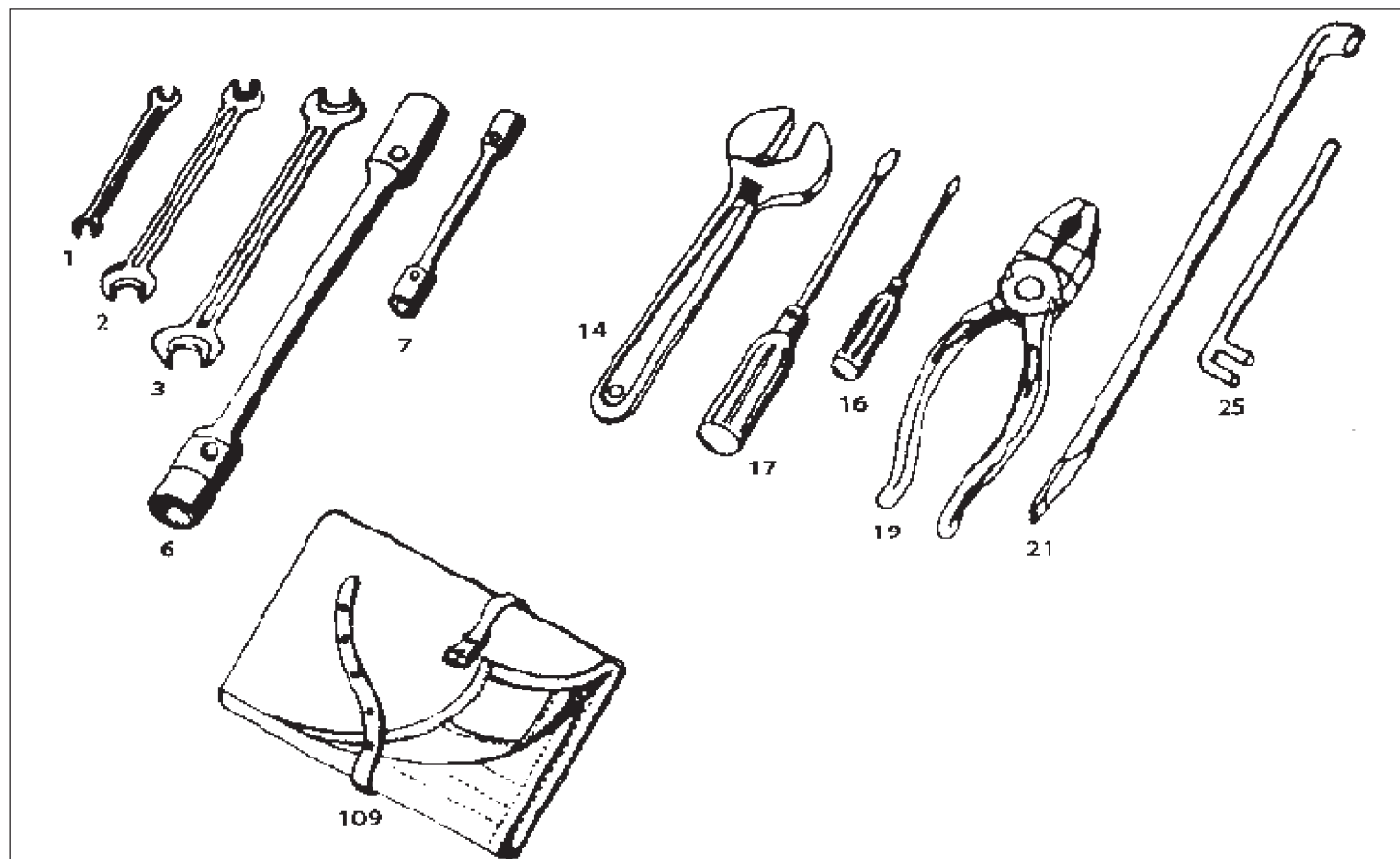


TABLE 58.1
TOOLS AND ACCESSORIES
GROUP 58

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2632 5890 50 02	Assy.Tool Box	1	
	2651 5830 40 01	Advanced warning Triangle	1	
	2628 5840 40 03	Wheel Chock	1	
	2756 5890 01 02	Tool Kit	1	
	2154 5450 99 02	Inspection Lamp with 10m Long Cable	1	

TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
1		CAB		
	2075 6010 01 23	Assy.Cab Complete	1	
	2075 6010 01 24	Assy.Bare Cab	1	
		BONNET		
	2075 5207 01 09	Assy. Bonnet Centre	1	
	2632 6010 01 08	Assy. Bonnet Stay	1	
	3505 5207 01 98	Assy. Bonnet Side Comp. (LH)	1	
	3505 5207 01 99	Assy. Bonnet Side Comp. (RH)	1	
	3505 8807 01 17	Assy. Hinge RH	1	
	3505 8807 01 08	Assy. Hinge LH	1	
	3505 5207 42 01	Rubber Fastener (for Bonnet)	2	
	3505 8807 63 04	Grip (Bonnet)	2	
	3505 5207 01 29	Assy. Rubber Buffer	2	
	3505 5207 83 01	Shim	AR	
	3505 8807 01 13	Assy. Rubber Buffer Front (for Eng. Hood)	6	
	3505 6001 67 02	Pin Hinge (Bonnet Stay to Tubular Frame)	1	
	2632 8120 01 01	Assy. 'T' Emblem (Oval)	1	
	2632 8180 01 03	Assy. 1613 Mascot	1	

TABLE 60.1

CAB

GROUP 60

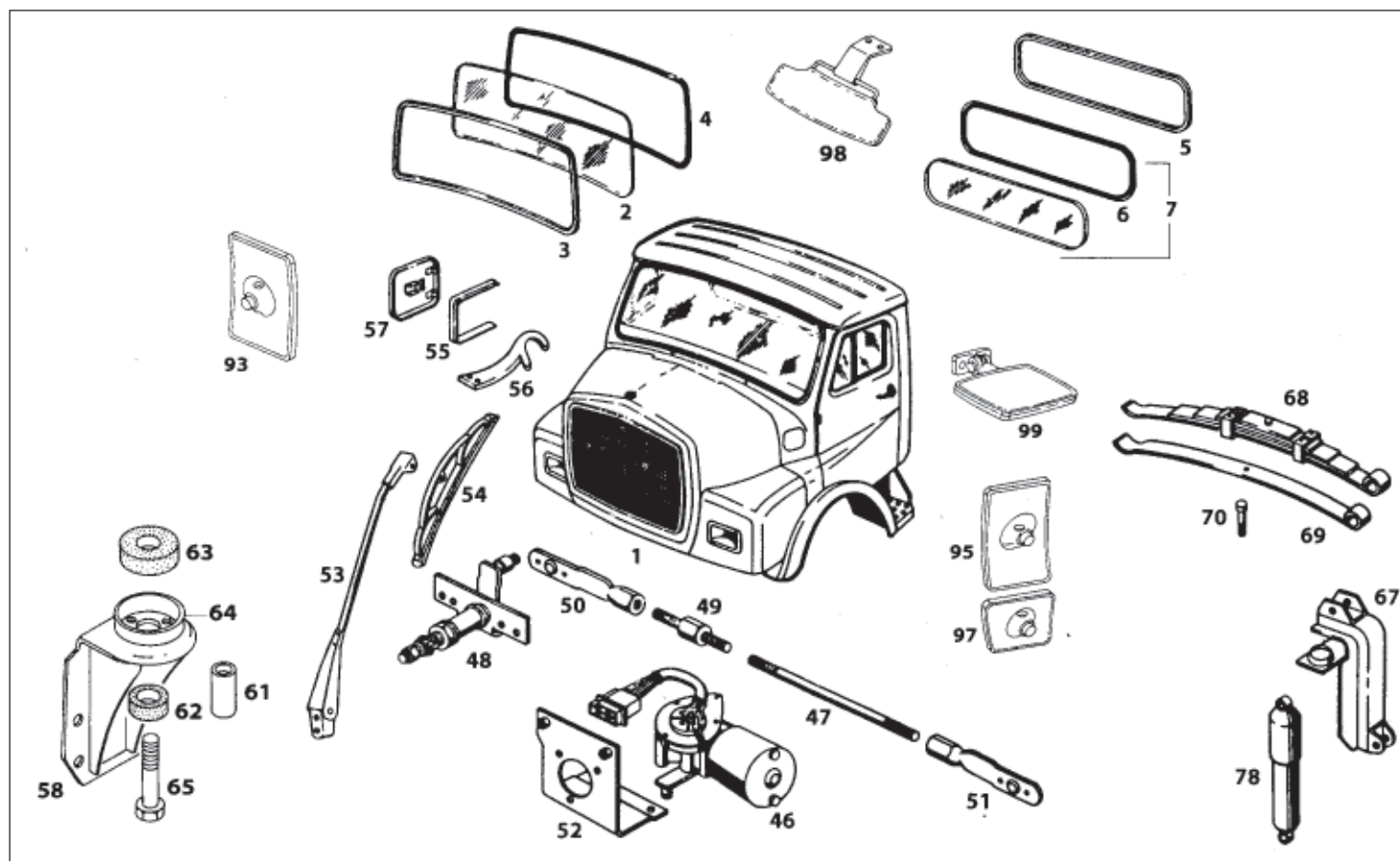


TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2782 8180 01 07	Assy. Tata Mascot	1	
	2075 8190 01 09	Assy Engine Shielding LH (Rear Extn)	1	
	2075 8190 01 10	Assy Engine Shielding RH (Rear Extn)	1	
		MARKER POLE		
	3505 5905 01 05	Assy. Marker Pole	2	
	3505 5905 01 07	Assy. Bracket (Marker Pole)	2	
	3505 5905 77 02	Rubber Pad (Assy. Marker Pole to Cab)	4	
		TIE MEMBER		
	2632 6010 01 04	Assy. Tie Member Complete Bottom	1	
	2632 6010 01 01	Assy. Tie Member (Top)	1	
	2576 7520 42 01	Spring Clamp	1	
	2573 8120 75 01	Rubber Grommet	1	
	2067 2670 75 01	Rubber Bellow (Gear Shift Lever)	1	
	2067 2680 82 01	Ring (Gear Shift Bellow)	1	
	3505 3001 78 01	Rubber Cover Accelerator	1	
	3505 3001 78 02	Cover Plate Accelerator	1	
	2574 2845 75 01	Rubber Bellow	2	
	2067 4620 75 03	Rubber Bellow (Stg Column)	1	

TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2067 4620 82 02	Cover Plate (Steering)	1	
		WIND SHIELD GLASS		
2	3505 6701 23 09	Wind Shield Glass (Laminated Type)	1	
3	2632 6710 63 01	Rubber Moulding	1	
4	3505 6701 25 03	Filler Profile	1	
		REAR WINDOW		
7	2576 6710 01 21	Assy.Window Complete (Rear)	1	
5	2575 6710 63 02	Window Moulding	1	
6	2576 6710 25 08	Filler Profile	1	
		GLOVE BOX		
	3505 6809 01 31	Assy.Glove Box Complete	1	
	3505 6809 01 12	Assy.Glove Box Lid (for Lock Fitment)	1	
	3505 6809 01 01	Assy.Handle	1	
	3505 6809 63 02	Rubber Buffer	2	
	3505 6809 01 18	Assy Lid Centre	1	
	3505 6890 01 02	Assy Kit for Glove Box Lock and Key	1	

TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		AIR SCOOP		
	3505 8306 77 03	Sealing Rubber (Air Scoop)	2	
	2075 8330 01 01	Assy. Cable	2	
	3505 5207 01 83	Assy. Air Scoop LH	1	
	3505 5207 01 84	Assy. Air Scoop RH	1	
		VENTILATION		
55	3505 8306 77 02	Sealing Rubber (Ventilation Duct)	2	
	3505 8303 87 01	Spring Clip (Ventilation Duct)	2	
56	3505 8303 56 03	Handle (Ventilation Flap)	2	
57	2632 8380 01 01	Assy. Ventilation Flap LH	1	
57	2632 8380 01 02	Assy. Ventilation Flap RH	1	
		FENDER,MUDGUARD AND MUDFLAP		
	2075 8801 63 03	Fender Front LH	1	
	2075 8801 63 04	Fender Front RH	1	
	2075 8801 77 01	Beading Fender	1	
	2075 8801 63 05	Mud Flap LH (Spray Supression)	1	
	2075 8801 63 06	Mud Flap RH (Spray Supression)	1	
	3505 6106 82 18	Mudguard LH	1	

TABLE 60.1

CAB

GROUP 60

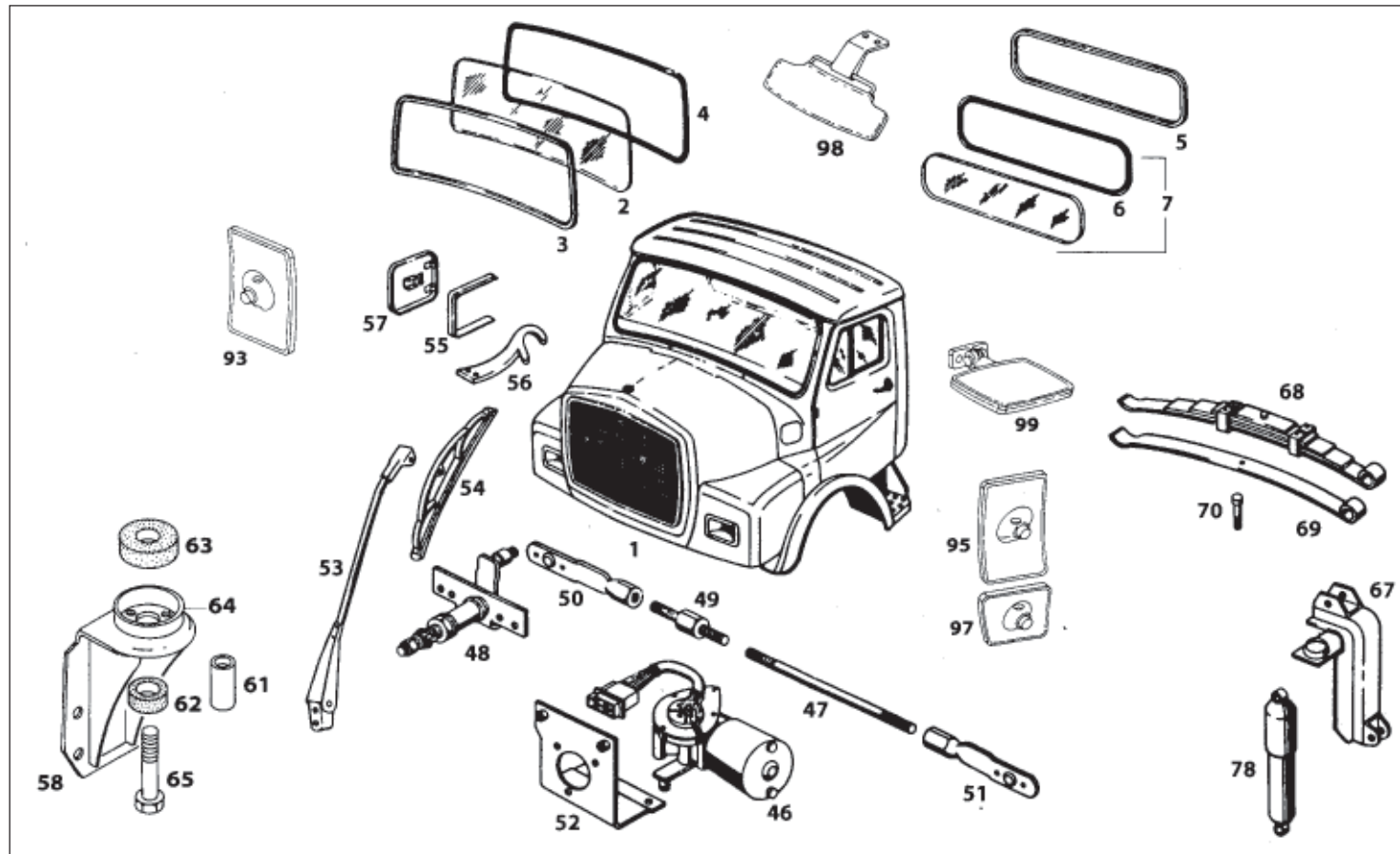


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	3505 6106 82 14	Mudguard RH	1	
		ELECTRICAL EQUIPMENT		
46	2618 8240 99 04	Assy.Wiper Motor w/o Links and Spacer	1	
47	3505 8204 01 03	Link	1	
49	3505 8204 60 03	Link	1	
	2574 8240 01 06	Accessories Kit for Wiper Motor Consisting of :	1	
48		Wheel Box LH	1	
48		Wheel Box RH	1	
50		Link End Assy. RH	1	
51		Link End Assy. LH	1	
		Wiper Motor Connector	1	
		Spacer	1	
52	3505 8204 01 05	Assy.Bracket (for Wiper Motor)	1	
53	2632 8240 01 08	Wiper Arm	2	
54	3505 8204 01 04	Wiper Blade	2	
	2574 5442 01 34	Assy.Blinker RH w/ Bulb	1	
	2574 5442 01 35	Assy.Blinker LH w/ Bulb	1	
	6212 040012 1	Bulb 12V,21W (for Blinker Lamp)	2	

TABLE 60.1

CAB

GROUP 60

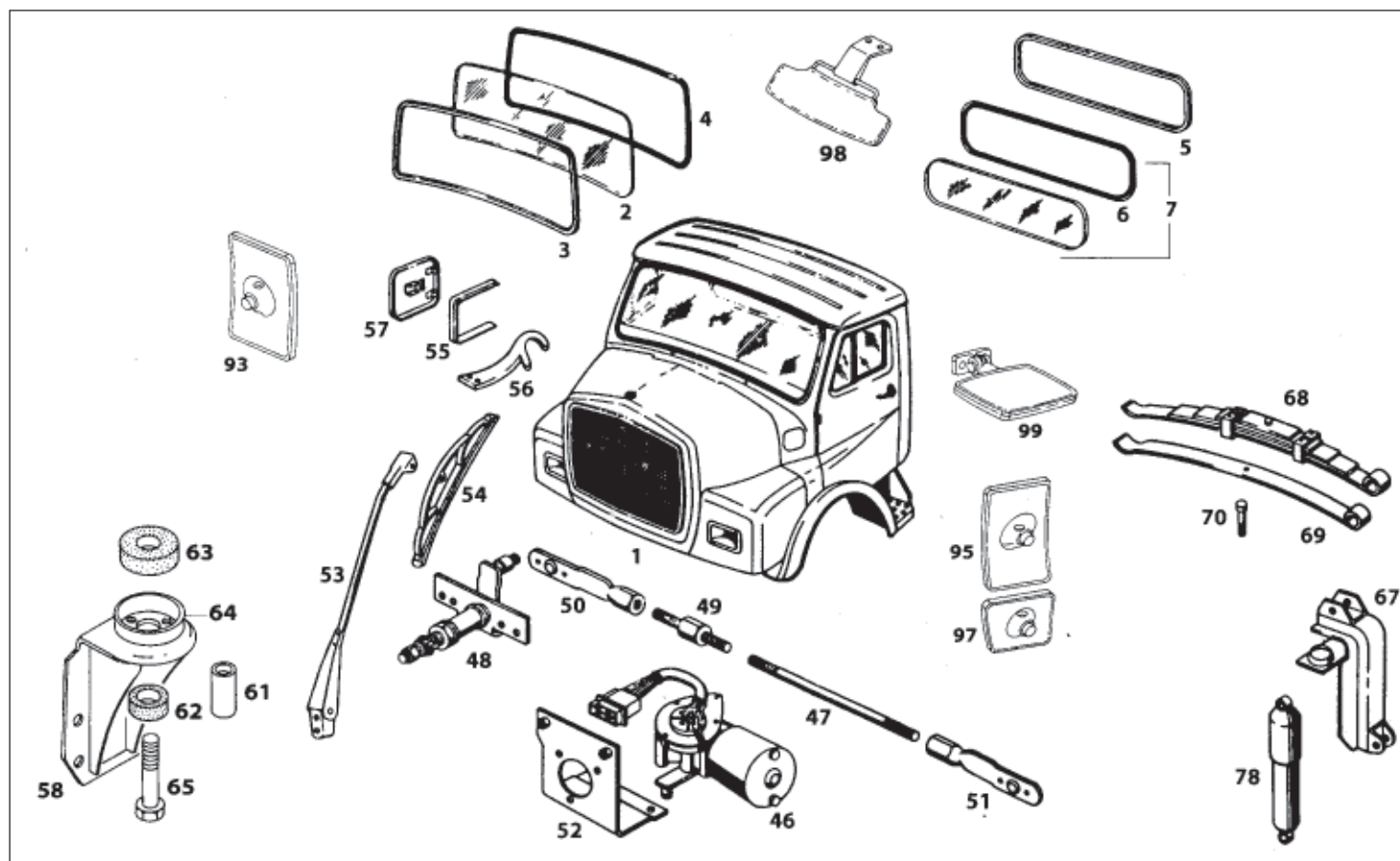


TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	3505 8205 01 01	Assy. Engine Lamp	1	
	6212 040012 1	Bulb 12V, 21W (for Engine Lamp)	1	
	000 540 01 44 J	Assy Push Pull Switch (For Engine Lamp)	1	
	2618 5440 01 54	Assy.Motorised Head Lamp Compl. LH (12V)	1	
	2618 5440 01 55	Assy.Motorised Head Lamp Compl. RH (12V)	1	
	6212 060101 1	Lamp H4 12V 60/55W	2	
	6212 060111 9	Lamp T4W 12V 4W	2	
	2654 5460 99 19	Sleeve Adaptor for Head Lamp	2	
	2698 5450 01 11	Head Lamp Levelling Switch	1	
	2592 8110 01 31	Head Lamp Dome	2	
	2060 5240 01 73	Assy.Protective Grill (for Head Lamp)	2	
	2658 5440 01 05	Assy Hatch Lamp	1	
	6212 030023 2	Bulb 12V 5W	2	
	2078 5482 01 27	Assy. Cable Set (For Cab Lamp)	1	
		MIRROR,SUNVISOR		
93	2576 8110 01 52	Assy Rear View Mirror Outer RH	1	
	2632 8110 01 02	Assy.Tubular Frame (Rear View Mirror Driver Side)	1	
95	2576 8110 01 53	Assy Rear View Mirror Outer LH	1	

TABLE 60.1

CAB

GROUP 60

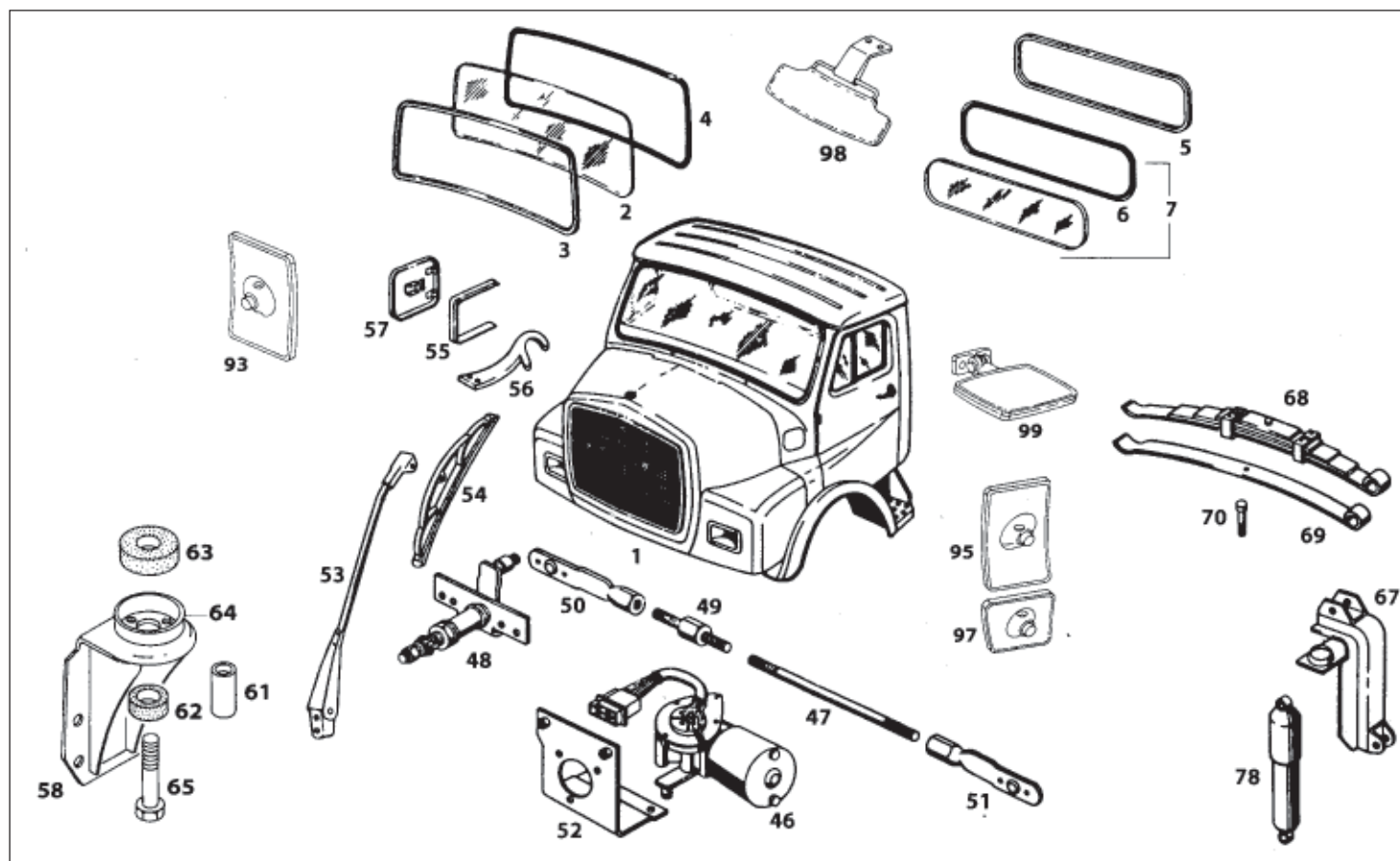


TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
	2632 8110 01 13	Assy.Tubular Frame (Rear View Mirror Co Driver Side)	1	
97	2747 8110 01 19	Assy Wide Angle Mirror (On LH Door)	1	
99	2576 8110 01 46	Assy Proximity Mirror (On LH Door)	1	
98	3505 8101 01 12	Assy. Sunvisor	1	
		CAB MOUNTING FRONT		
58	2075 8901 01 07	Assy. Bracket Comp. (LH)	1	
58	2075 8901 01 08	Assy. Bracket Comp. (RH)	1	
61	2576 8910 86 02	Spacer Tube	2	
	3505 8901 82 17	Plate (Front Mounting)	2	
62	2576 8910 77 04	Rubber Buffer (Lower)	2	
63	2576 8910 77 05	Rubber Buffer (Upper)	2	
64	2576 8910 37 02	Mounting Cup Front	2	
	2654 4030 67 02	Bolt with Nylon Insert	8	
	3505 8901 63 02	Cover	2	
65	2576 9910 01 04	Pin with Nylon Insert	2	
		CAB MOUNTING REAR		
67	2075 8910 01 08	Assy. Bracket LH	1	
67	2075 8910 01 09	Assy. Bracket RH	1	

TABLE 60.1

CAB

GROUP 60

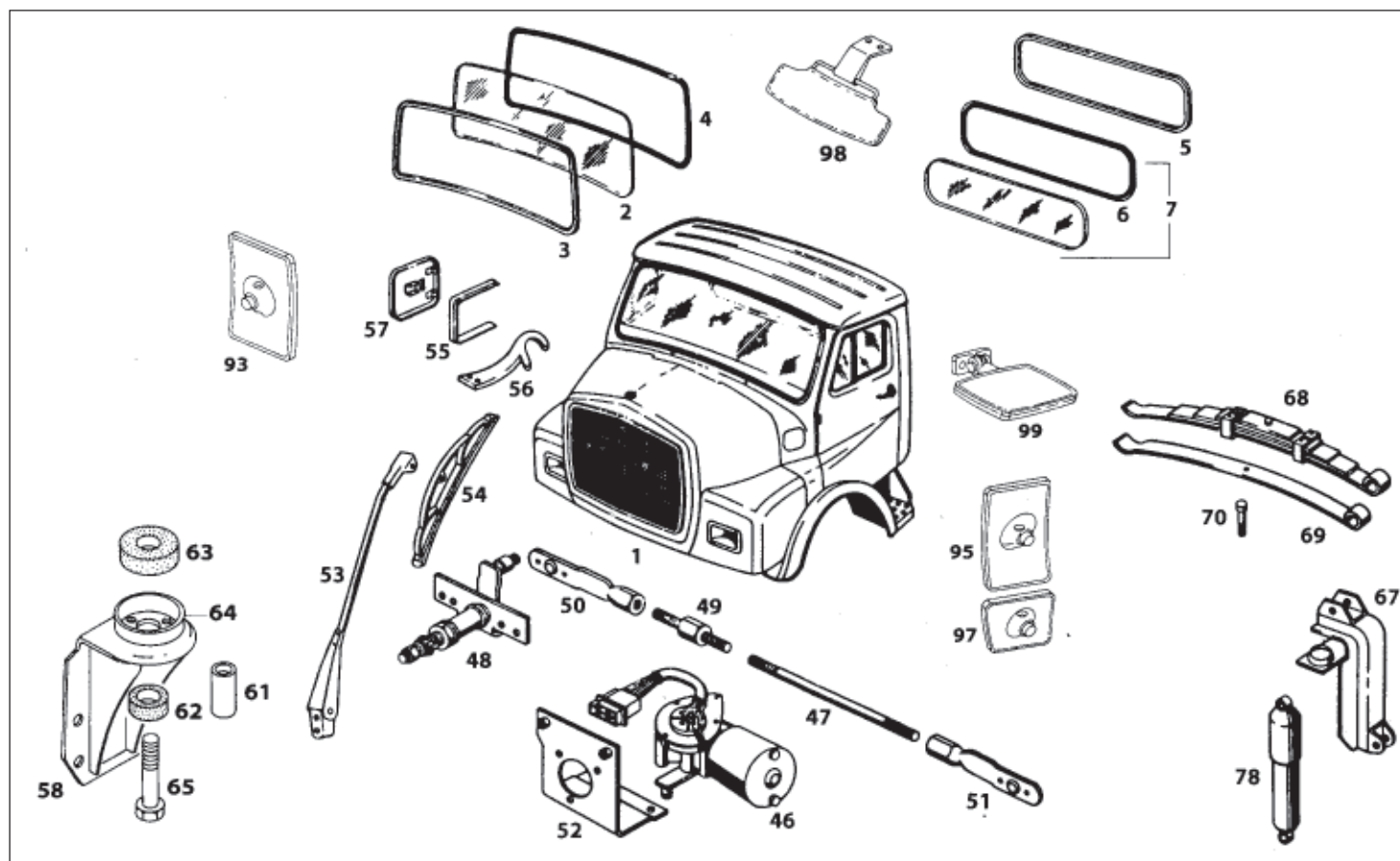


TABLE 60.1	CAB	GROUP 60
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
68	3505 8901 01 14	Assy. Spring (for Cab Mtg. Rear)	1	Not Serviced Loose
69	3505 3210 71 01	Leaf 1st	1	
	3505 3210 71 02	Leaf 2nd	1	
	3505 3210 71 03	Leaf 3rd	1	
	3505 3210 71 04	Leaf 4th	1	
	3505 3210 71 05	Leaf 5th	1	
	3505 3210 71 06	Leaf 6th	1	
70		Centre Bolt	1	
78	2576 8910 01 49	Shock Absorber (for Cab Mounting Rear)	2	
		DRIVER,CO-DRIVER SEAT & SEAT BELT		
	2075 9100 01 04	Assy Driver Seat (MKI)	1	
	2075 9400 01 05	Assy. Seat (Co-Driver)	1	
	2632 9150 01 02	Seat Belt Kit	1	

TABLE 72.1

DOOR

GROUP 72

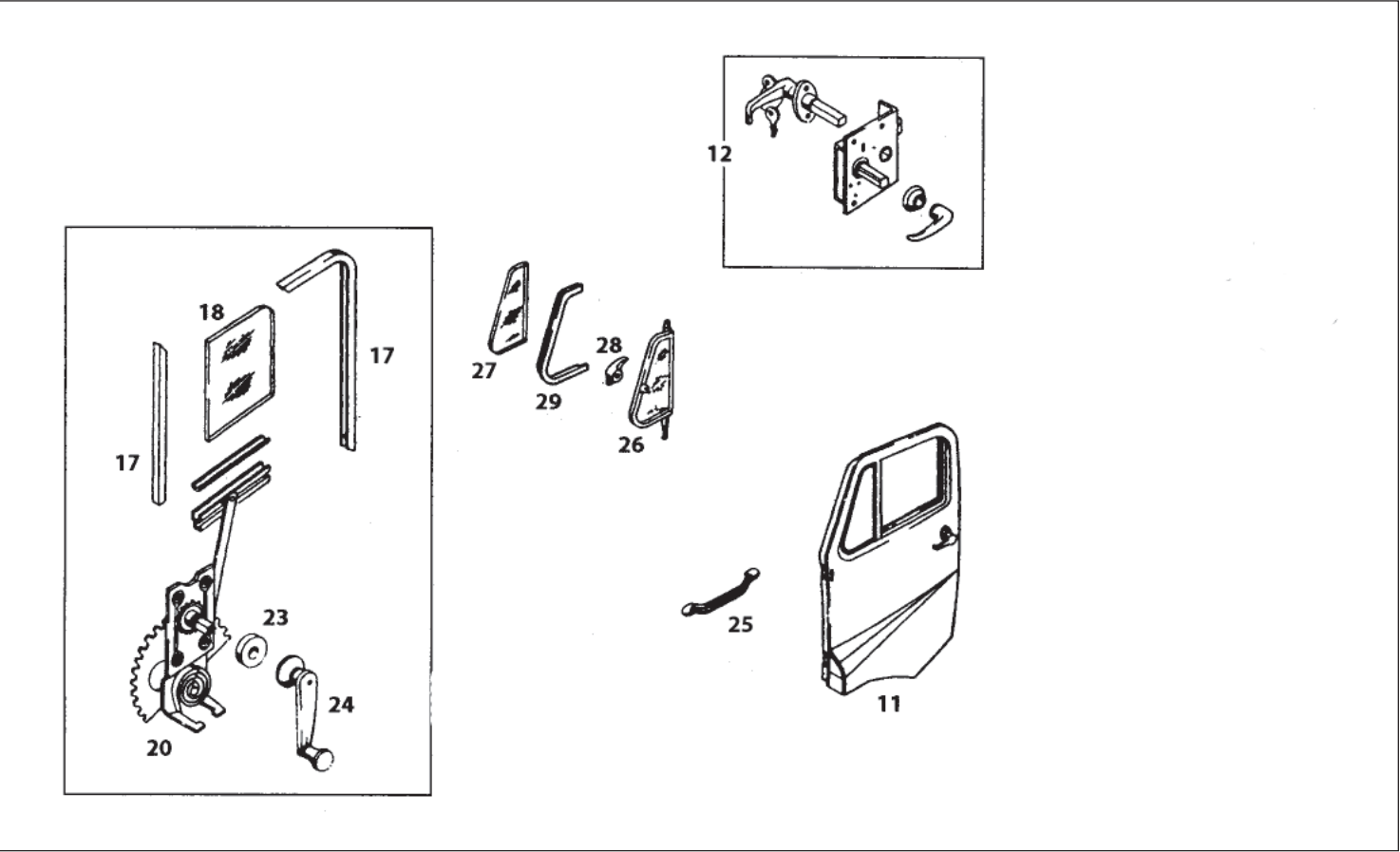


TABLE 72.1
DOOR
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		DOOR		
11	3505 7200 01 13	Assy Door Complete LH	1	
11	3505 7200 01 14	Assy Door Complete RH	1	
	3505 7202 01 37	Assy. Door Shell LH	1	
	3505 7202 01 38	Assy. Door Shell RH	1	
12	3505 7203 01 20	Assy. Kit for Locks & Key	1	
17	042 725 00 25J	Velvetised Rubber Channel	2	
18	3505 7201 23 01	Glass (Door)	2	
23	3505 7205 77 01	Rubber Spacer	2	
24	2654 7230 01 62	Handle Window Regulator	2	
25	2651 7250 63 16	Assy. Grab Handle (on Door)	2	
26	3505 7205 01 05	Assy. Turning Window LH	1	
26	3505 7205 01 06	Assy. Turning Window RH	1	
27	3505 7205 23 01	Glass	2	
28	000 725 00 79 J	Handle LH	1	
28	000 725 01 79 J	Handle RH	1	
29	3505 7205 77 04	Sealing Rubber	1	

TABLE 86.1

WIND SCREEN WASHER

GROUP 86

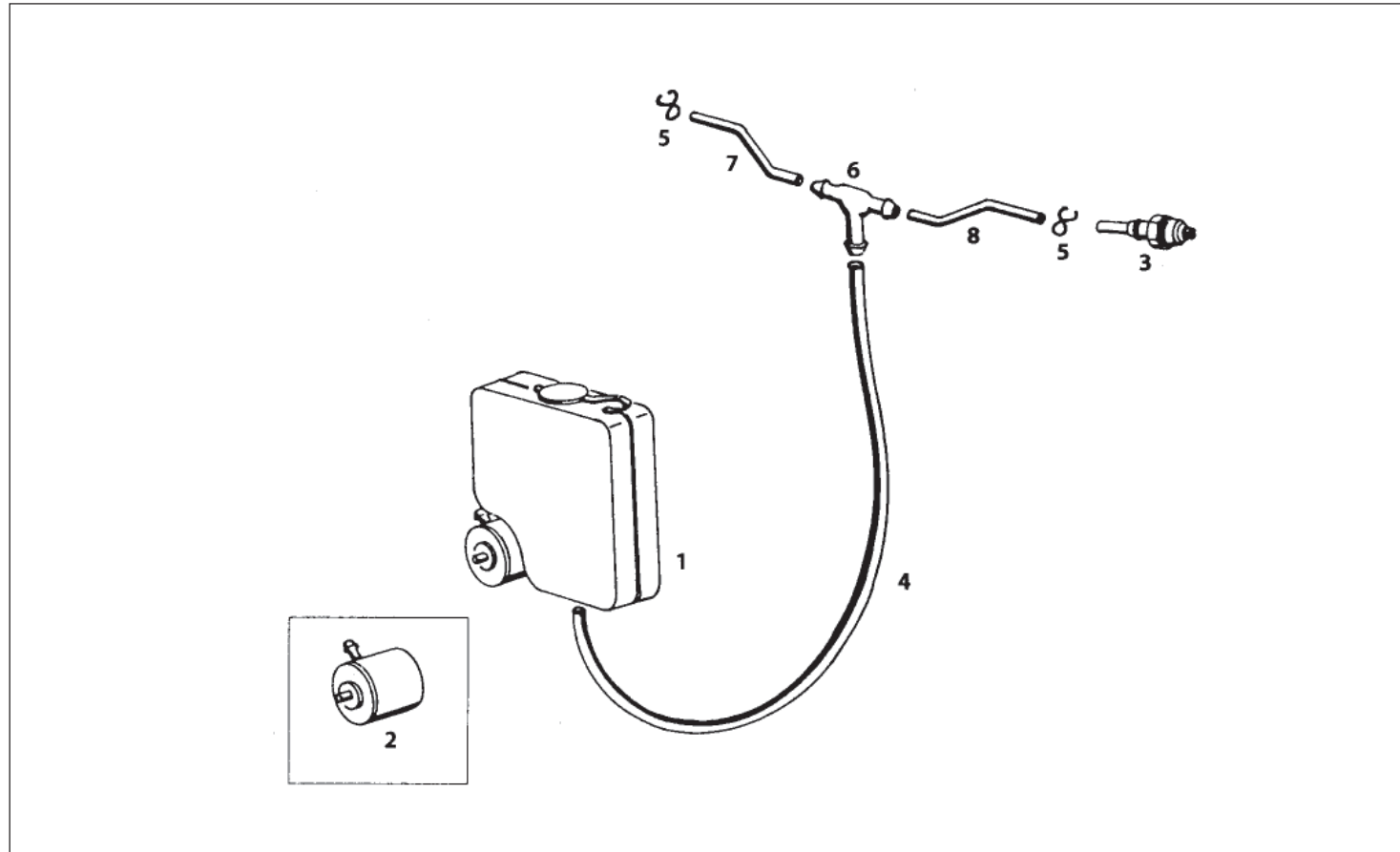


TABLE 86.1
WIND SCREEN WASHER
GROUP 86

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		WIND SCREEN WASHER		For Cowl and Cab; Common
	2651 8240 01 06	Kit Electric Wind Screen Washer Consisting of :	1	
1		Reservoir	1	
2		Electric Motor with Pump	1	
3		Assy Nozzle	2	
-		Housing	1	
4		Tube	1	
-		Clip	8	
5		Omega Clip	6	
6		T Joint	1	
7		Pipe	1	
8		Pipe	1	
		Assy Bracket	1	
		Spring Washer	1	
		Spring Washer	1	

TABLE 88.1

BUMPER, ENGINE HOOD AND SUPD

GROUP 88

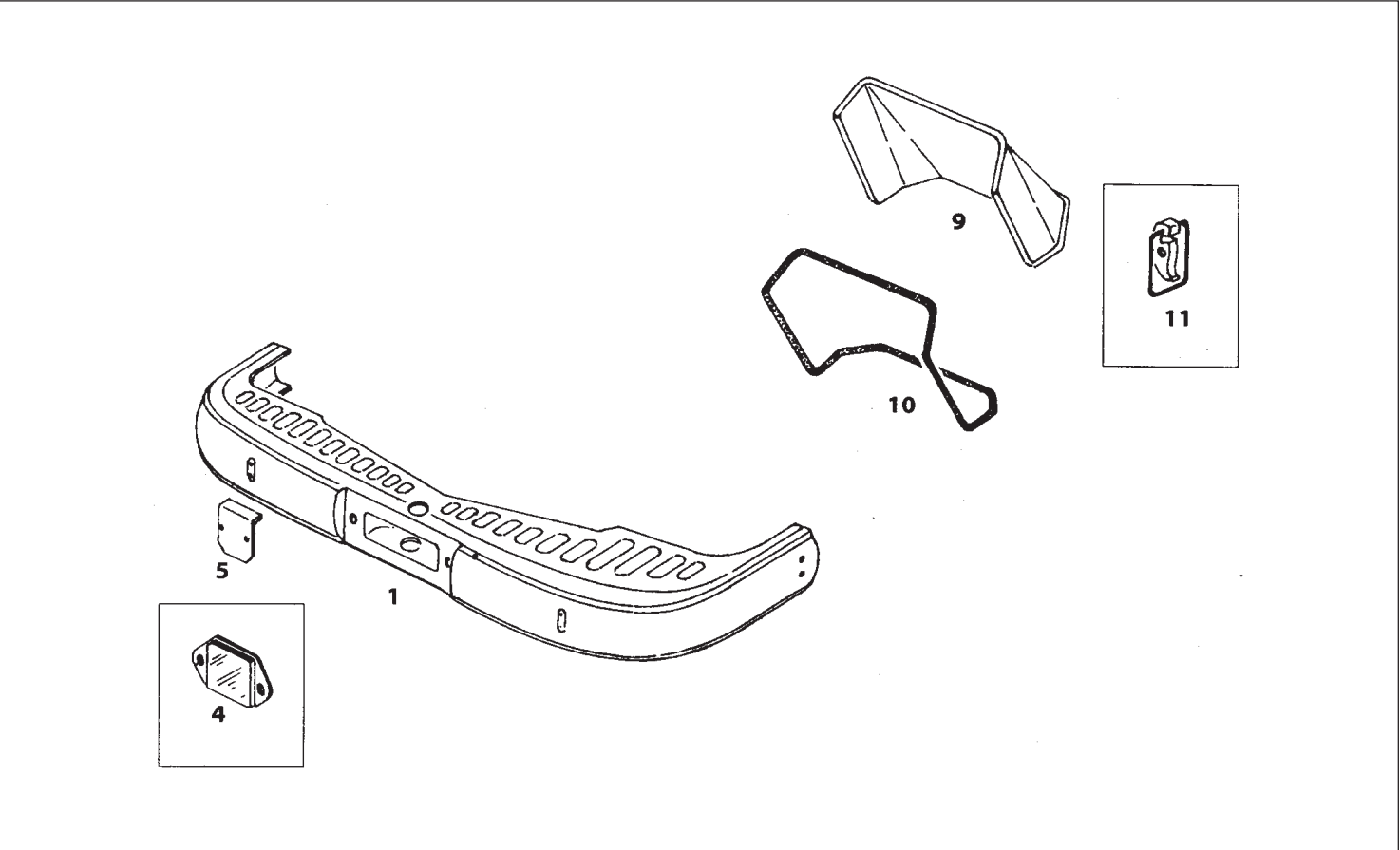


TABLE 88.1
BUMPER, ENGINE HOOD AND SUPD
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR SE 1613 (697 TCIC) BS II	REMARKS
		BUMPER, ENGINE HOOD AND SUPD		
1	2152 8805 01 02	Assy. Bumper with Platform	1	
4	2573 5441 01 37	Assy. Reflex Reflector White	2	
5	3505 8851 82 07	Bracket (for Reflector Mounting)	2	
9	2075 8870 01 06	Assy. Engine Hood with Pin	1	
10	2075 8870 77 07	Sealing Rubber	1	
11	2592 8870 01 03	Toggle Clamp	4	
	2573 8870 63 03	Grab Handle	2	
	012 520 00 96J	Assy. Towing Hook Front	2	
	012 525 01 11J	Unit Plate Front Bumper	1	
	2187 7011 01 01	Assy. SUPD Complete	1	



TATA MOTORS

SE 1613 (697 TCIC) BS II

PART NUMBER INDEX

TATA PART NUMBER INDEX FOR SE 1613 BS II CATALOGUE

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000 338 26 29	145	042 470 02 37J	253	312 265 10 36	99	312 993 47 01	37	321 262 03 74	107
000 338 34 29	145	042 470 06 05J	253	312 283 10 52	93	312 994 02 32	25	321 262 04 62	107
000 471 02 80J	253	042 725 00 25J	297	312 283 11 52	93	312 994 03 10	17	321 262 05 62	107
000 540 01 44 J	269	153 264 00 55	93	312 283 12 52	93	312 994 03 32	99	321 262 06 62	107
000 540 01 44 J	291	186 991 00 55	13	312 283 17 52	93	312 994 12 01	165	321 262 07 23	111
000 581 00 58 J	277	186 991 00 55	25	312 283 21 52	95	312 994 13 01	63	321 262 07 62	109
000 583 01 96 J	277	302 267 00 06	99	312 301 10 09	123	312 995 24 20	15	321 262 08 23	109
000 725 00 79 J	297	302 267 00 08	99	312 421 10 68	87	312 995 24 20	265	321 262 08 23	111
000 725 01 79 J	297	312 015 05 80	17	312 546 10 20	271	312 997 02 30	43	321 262 17 62	107
000 981 12 01	107	312 031 05 33	25	312 580 00 85	277	312 997 03 30	43	321 262 18 62	107
000 997 05 06	161	312 050 02 31	35	312 990 00 04	35	312 997 08 40	43	321 262 19 62	107
012 070 00 66J	43	312 053 01 27	19	312 990 02 51	35	314 155 02 28	229	321 262 20 62	107
012 078 00 85J	43	312 055 00 50	35	312 990 03 01	25	315 038 00 72	21	321 262 21 62	107
012 520 00 96J	301	312 055 01 71	37	312 991 02 60	13	317 993 05 01	99	321 262 25 62	109
012 525 01 11J	301	312 055 05 53	37	312 993 00 05	37	321 131 01 71	53	321 262 26 62	109
012 997 00 30J	69	312 055 06 53	37	312 993 00 25	37	321 181 00 42	65	321 262 27 62	109
042 251 00 04 J	87	312 155 01 74	63	312 993 07 01	35	321 260 00 86	93	321 262 28 62	107
042 322 04 01J	125	312 181 03 08	65	312 993 10 01	99	321 260 08 46	97	321 262 29 62	107
042 323 00 63J	137	312 186 00 80	67	312 993 17 01	107	321 261 00 31	93	321 262 30 62	109

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321 265 08 05	97	322 990 00 19	21	352 055 05 10	37				
321 265 12 02	97	322 990 05 05	21	352 055 06 10	37				
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